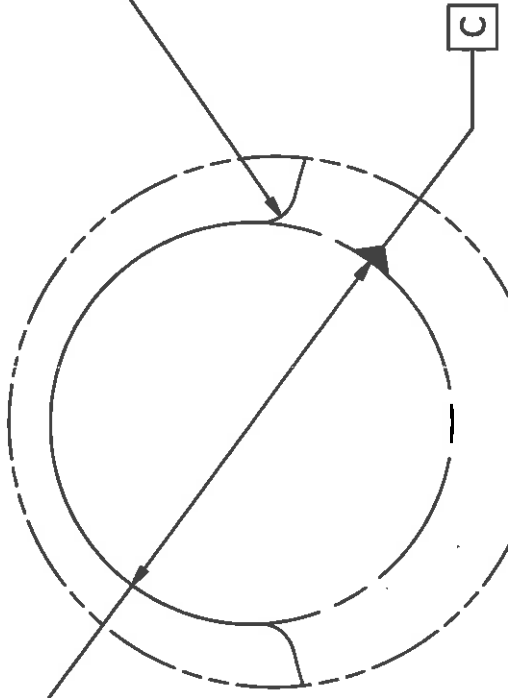


ϕ	ϕ .5020		
	.5012		
ϕ	ϕ .002	$\text{\textcircled{L}}$	A
	ϕ .010	A	B
\perp	"Y"	A	



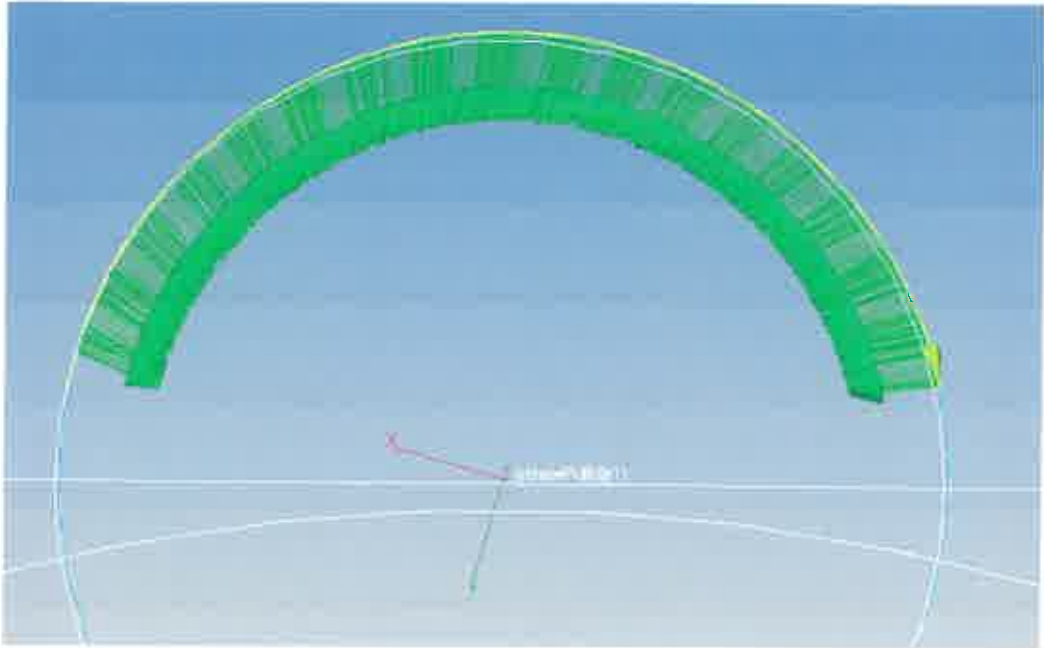
R.045
R.040

CORNER RADIUS MUST
BLEND SMOOTHLY TO ϕ .5016

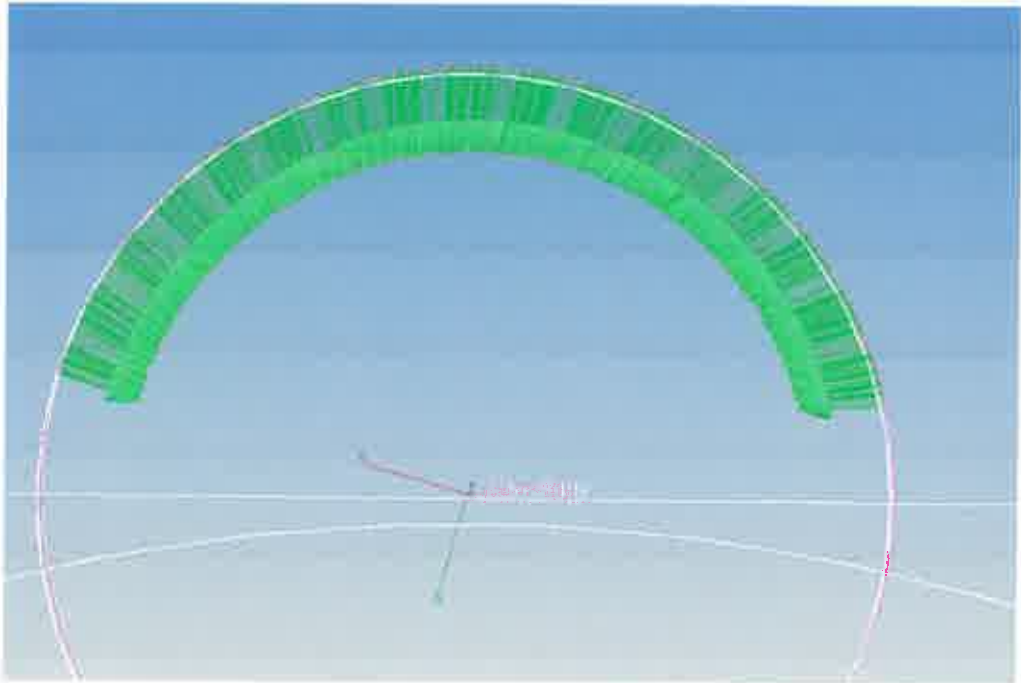
C

SCALE 4 : 1
TYP 7 PLCS

MAX INSCRIBED



LSQ



Evaluation... - Circle VP-1

Preassignment for evaluation method
LSQ Feature

Evaluation Constraints
 X Y Z Normal Vector

Radius

Point Modification
 Stylus Radius Correction

Point Masking
Manual

Filter/Outlier

<input checked="" type="checkbox"/> Filter Spline, Low-pass upr: 50	<input checked="" type="checkbox"/> Outlier Elimination Factor: 3.00 / 3.00 Lc: 0.0 - 1000.0 mm Only Outlier Iterations: 1
---	--

Gage Correction
 Gage Correction
 Gage Correction Qualification

OK Cancel Apply

Circle Path (1 Section)



Circle VP-1

Presettings

Calculate

Datum Features

Speed

Automatic Calculation

0.089937

Step Width

0.001000

Number of Points

682

Stylus

#1 t3

Single points

Basic options

Special Settings

Start Angle

3.373958

Angle Range



-155.695833

Tangential probing (Default

) Yes

Start height

0.000000

OK

Reset