

ZEISS



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#### **CMM Window**

To open **CMM** window, click **Change Settings** found at bottom of Start window

How do you want to start?	
The most important tasks	Measurement plans used last
Create New Measurement Plan	() day 4-2
Open measurement plan	Day 4-1
Dead CAD Model	1978775 SIDE A
Manage Stylus Systems	strategies
🌽 Change Settings	Stylus Requal



Click CMM



🗲 System Set Up



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Click Measuring System tab at right

CMM Configuration	
Control Type Zeiss 32 Bit Simulation only (Off-line)	Control Machine Dual arm Probe Stylus system Rotary Table
_ Initialize	Panel Temperature
Connect	Light Signal
Reconnect during system start	Measuring Sys
Service For service personnel only. Access is protected by password. Service	
RDS_XT_2	
OK Can	cel Apply

Type desired machine name	
(Note: No spaces allowed in	name)

Press tab key

Click ADD button

Click Apply button

CMM Config	guration	
Device Administration		Control Machine
	Add	Probe Stylus system Rotary Table
	Delete	Panel Temperature Interface
0	Rename	Light Signal Measuring Sys Movement
	Edit	
Accura_II Micura Mitutoyo Oin	spect RDS_XXT	





- • • 🚑 System Set Up File Menus CMM Configuration Machine Type Control Machine Prismo Dual arm Unknown Probe ACCURA Stylus system Carmet Rotary Table Carmet II Panel CenterMax Temperature CONTURA Interface C400 Light Signal DuraM 2 Measuring Sys ECLIPSE Measuring Volume Movement F25 Default GageMax х 9999.00000 КМZ mт МС Y 9999.00000 mт MICURA 9999.00000 mm MMZ Ζ O-Inspect PRISMO PBO DuraMax Micura Mit PR02 Accura\_II •• SMC SMM ancel Apply Spectrum



Click Machine tab at right

Select machine type from dropdown list

Enter Machine Home Offset values (optional)

Enter Measuring Volume values

Click Apply





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Click <b>Control</b> tab at right	File Menus
Click <b>Control</b> tab at right	CMM Configuration
Click <b>Control</b> tab at right	
	Control Type
Check Reconnect during system start (optional)	Zeiss 32 Bit  Ulual arm Probe Simulation only (Off-line) Stylus system
Click <b>Connect</b> button	Initialize       Panel         Connect       Temperature         Interface       Interface         Service       For service personnel only. Access is protected         by password.       Service         Ok       Cancel         Apply
Click <b>OK</b>	INFORMATION: The MasterProbe will be created by type XXT
Completed machine tab	DuraMax Later for View More Dura Max Later for View More Cancel
	Stop Stylus system MasterProbe