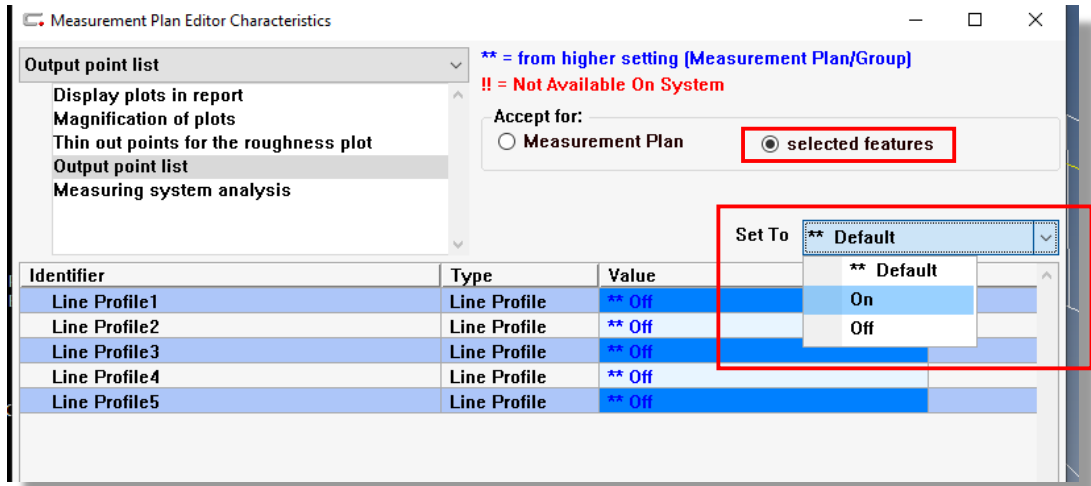
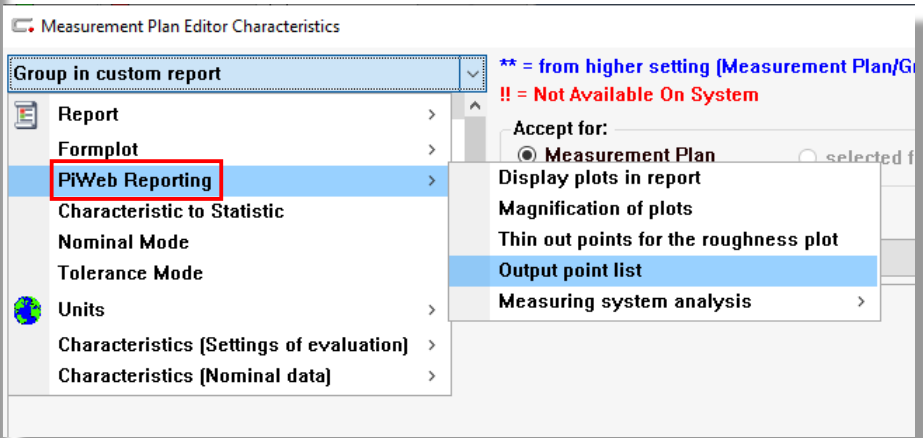
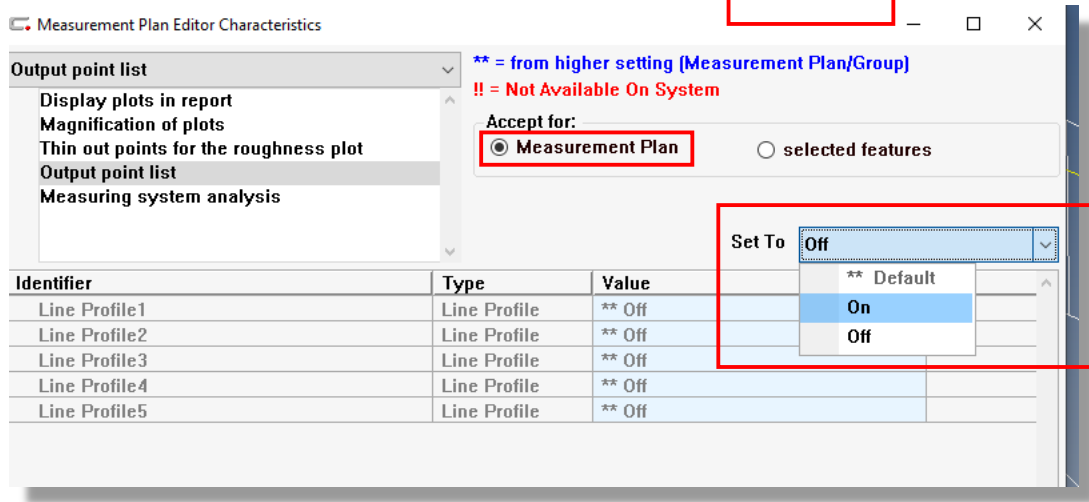
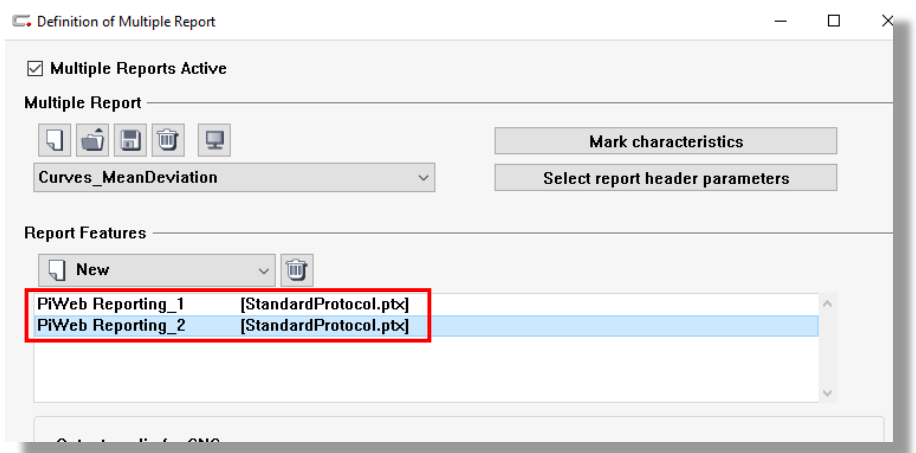
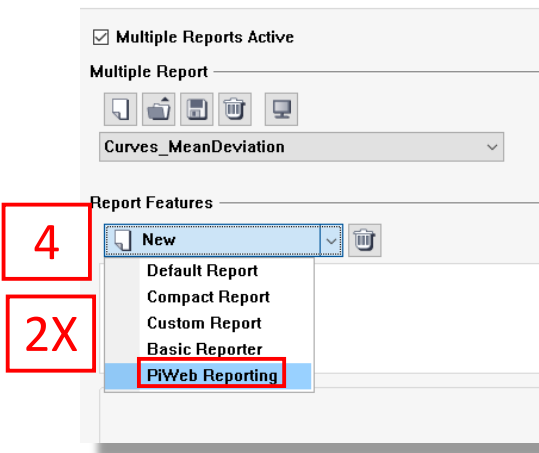
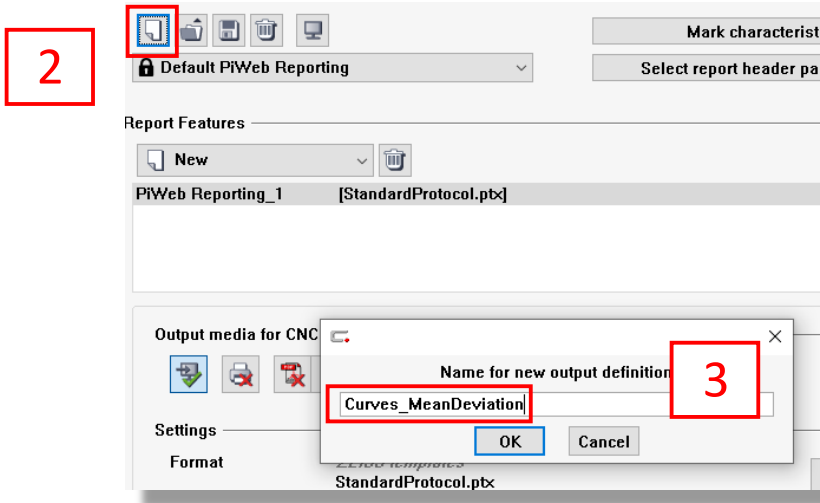
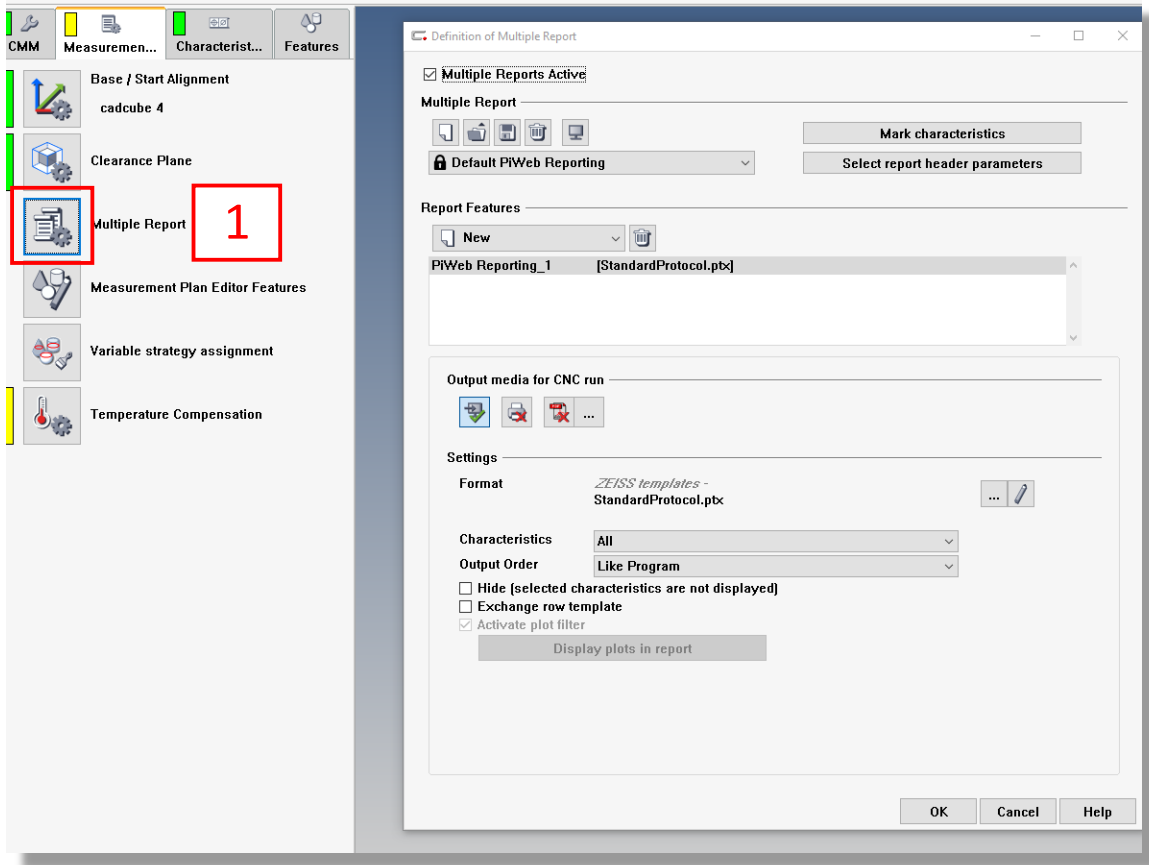


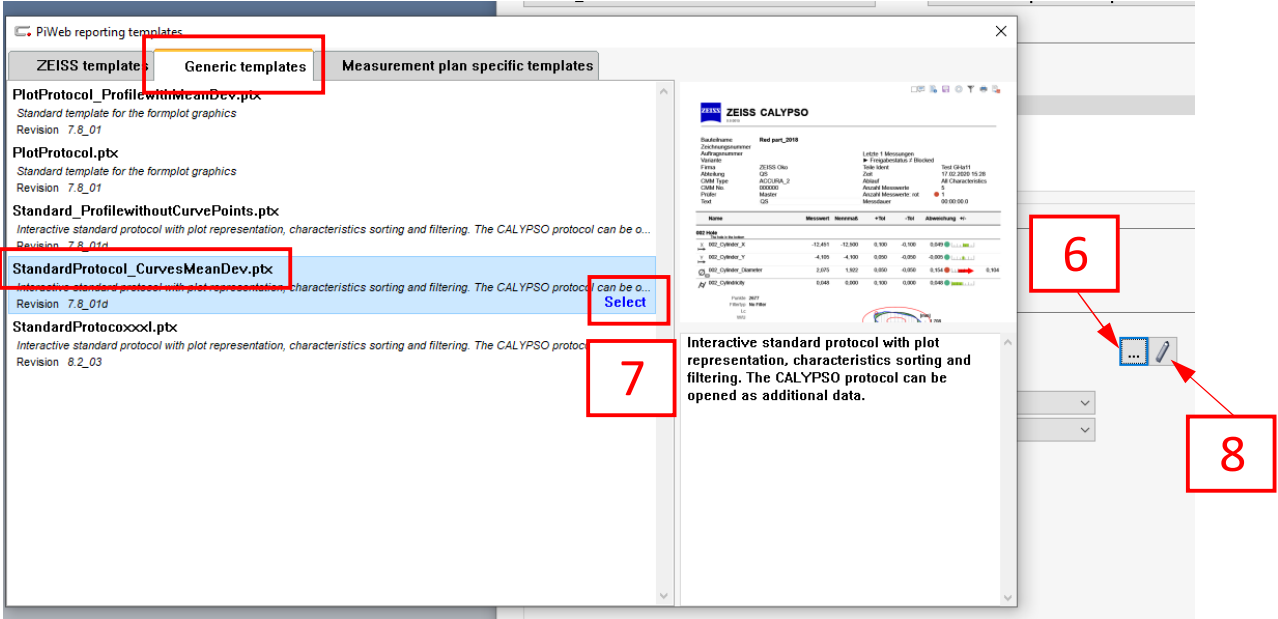
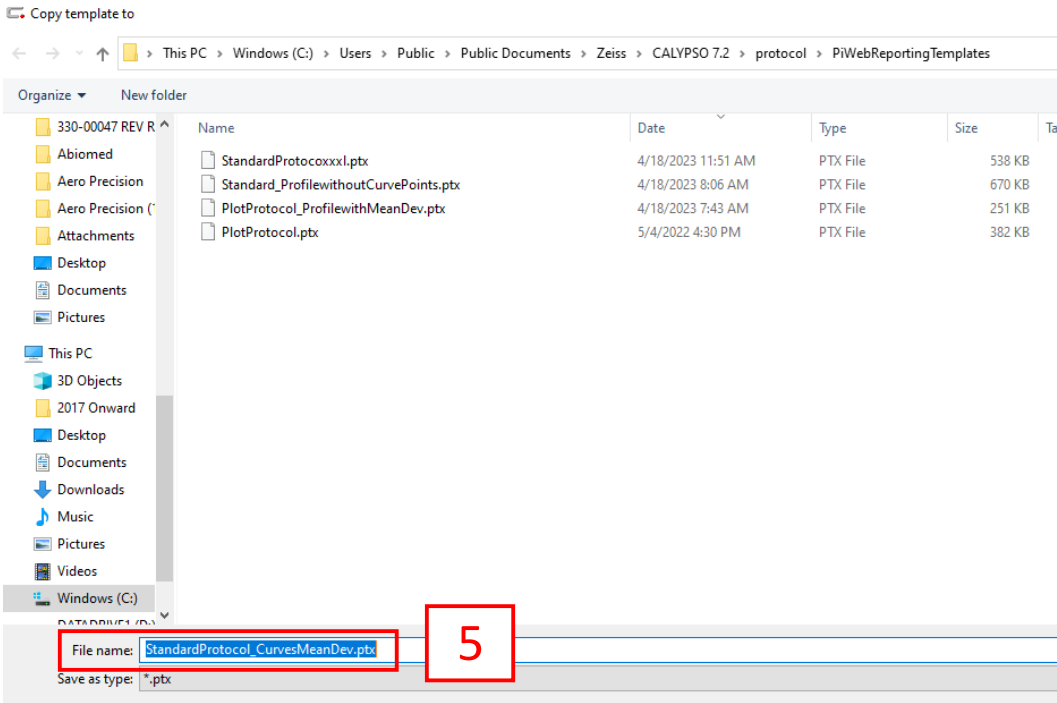
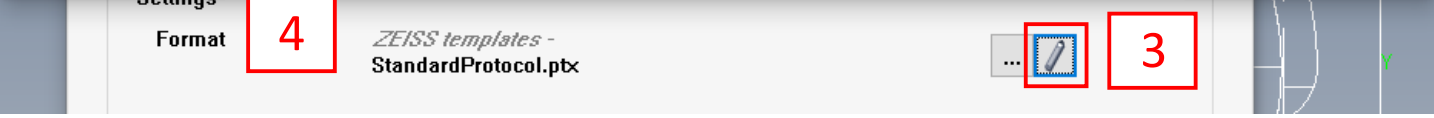
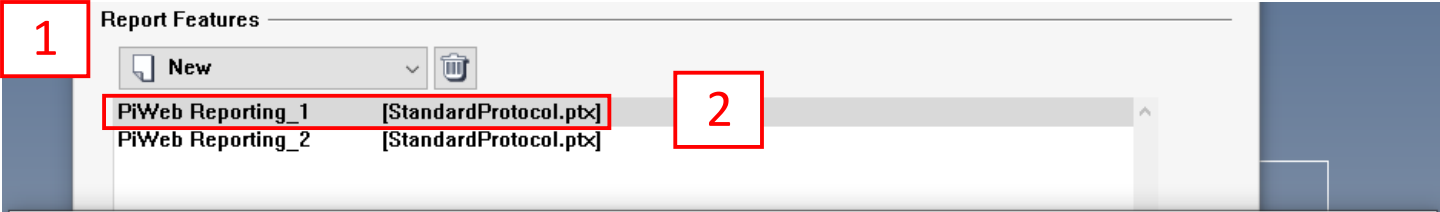
ACTIVATING OUTPUT OF CURVE
POINT DEVIATIONS – METHOD 2



OR







Search (Ctrl+W)

Pages

- General
 - Coordinate system
 - Dynamic image
 - Grid plot
 - Hyperlink
 - Image
 - Legend
 - Line
 - Line plot
 - Measurement point group
 - MIBA flag
 - Quality traffic light
 - Reference
 - Standard frame
 - Text
 - Tolerance bar
 - XY plot
- Tables & Directories
 - Additional data table
 - Characteristic table
 - Measurement input
 - Measurement table
 - Protocol
 - Table of contents
- Interactive elements
 - Button
 - CAD deviation analysis
 - Check box
 - Free-hand text
 - Interactive CAD view
 - Radio button
 - Text input field
- Form plots
 - Axiality
 - Circle in profile
 - Cylindricity
 - Fillet plot
 - Flatness
 - Flush and gap

Page structure

1

Protocol (Page 1 of 5)

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+	-	VCMM	Unitarity
Substring									
NonMeasured value (1, characteristic of data binding)									
NonMeasured value (1, characteristic of data binding)									
NonMeasured value (1, characteristic of data binding)									

Protocol

- Header: 54 elements
- Header: 42 elements
- Controls: 10 elements
- Main area: 1267 elements
- Protocol: 1265 elements

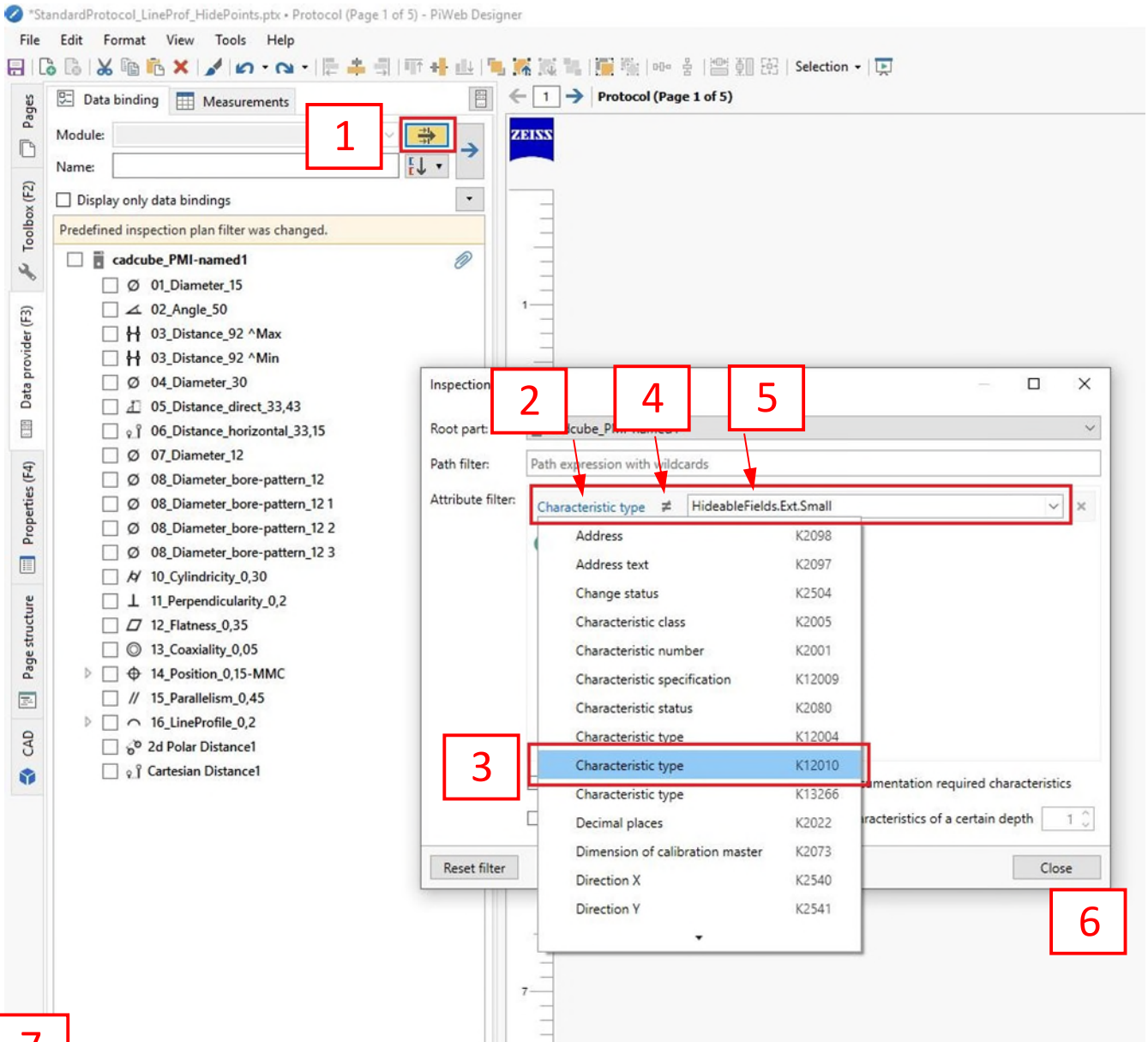
(7.8_01d) StandardProtocol
{\$Report.AdditionalInformation("Rev")} {\$ReportName}

Footer

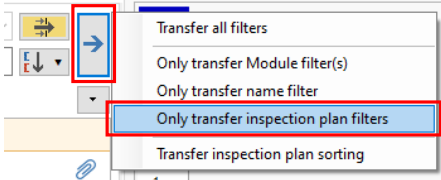
2

Protocol (Page 1 of 5)

3

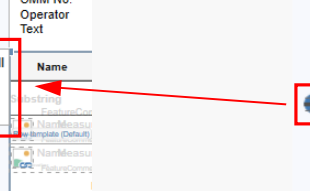


7



8

Characteristic type is not HideableFields.Ext.Small
<Double click> to select the filter



Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-	VCM	Uncertainty
Substring							
NonMeasured value (1. characteristic of data binding)							
NonMeasured value (1. characteristic of data binding)							

Points: EvaluatedPo...
Filter type: \$(Qdb.Property("Filter"))
Filter: Lc...
Vmess[m/min/sec]: ScanSpeed
Probe radius: ProbeRadius
Evaluation method: EvaluationMethod

Comment:

112.5° 90° 67.5°
135° 45°
157.5° 22.5°
180° 0°
202.5° 337.5°
225° 315°

Part name	Example_CurvePoints_MeanDeviation		
Drawing number		Last 1 measurements	
Order number		► Approval ≠ Blocked	
Variant		Part ident	11
Company		Time/Date	5/4/2023 8:38 AM
Department		Run	All Characteristics
CMM Type	CONT_G2	No. measured values	34
CMM No.	000000	No. values: red	0
Operator	Master	Measurement Duration	00:00:01.0
Text	<input type="text"/>		

Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
⊕ Position1	0.0009	0.0000	2.5400	0.0000	0.0009
⊕ Position1.X	-20.5504	-20.5500	1.2700	-1.2700	-0.0004
⊕ Position1.Y	12.5498	12.5500	1.2700	-1.2700	-0.0002
⌒ Line Profile1	0.1260	0.0000	0.2540	0.0000	0.1260
1	0.0391		0.1270	-0.1270	0.0391
2	0.0185		0.1270	-0.1270	0.0185
3	-0.0360		0.1270	-0.1270	-0.0360
4	0.0548		0.1270	-0.1270	0.0548
5	-0.0394		0.1270	-0.1270	-0.0394
6	0.0024		0.1270	-0.1270	0.0024
7	-0.0317		0.1270	-0.1270	-0.0317
8	0.0025		0.1270	-0.1270	0.0025
9	-0.0071		0.1270	-0.1270	-0.0071
10	-0.0174		0.1270	-0.1270	-0.0174
11	-0.0318		0.1270	-0.1270	-0.0318
12	-0.0441		0.1270	-0.1270	-0.0441
13	0.0239		0.1270	-0.1270	0.0239
14	0.0017		0.1270	-0.1270	0.0017
15	0.0151		0.1270	-0.1270	0.0151
16	0.0538		0.1270	-0.1270	0.0538
17	0.0365		0.1270	-0.1270	0.0365
18	0.0188		0.1270	-0.1270	0.0188
19	-0.0372		0.1270	-0.1270	-0.0372
20	0.0242		0.1270	-0.1270	0.0242
21	0.0414		0.1270	-0.1270	0.0414
22	-0.0138		0.1270	-0.1270	-0.0138
23	0.0083		0.1270	-0.1270	0.0083
24	-0.0339		0.1270	-0.1270	-0.0339
25	0.0142		0.1270	-0.1270	0.0142
26/Min	-0.0520		0.1270	-0.1270	-0.0520
27	-0.0273		0.1270	-0.1270	-0.0273
28	-0.0328		0.1270	-0.1270	-0.0328
29	0.0407		0.1270	-0.1270	0.0407
30/Max	0.0630		0.1270	-0.1270	0.0630

Part name	Example_CurvePoints_MeanDeviation		
Drawing number		Last 1 measurements	
Order number		► Approval ≠ Blocked	
Variant		Part ident	11
Company		Time/Date	5/4/2023 8:38 AM
Department		Run	All Characteristics
CMM Type	CONT_G2	No. measured values	34
CMM No.	000000	No. values: red	0
Operator	Master	Measurement Duration	00:00:01.0
Text	<input type="text"/>		

Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
⊕ Position1	0.0009	0.0000	2.5400	0.0000	0.0009
⊕ Position1.X	-20.5504	-20.5500	1.2700	-1.2700	-0.0004
⊕ Position1.Y	12.5498	12.5500	1.2700	-1.2700	-0.0002
⌒ Line Profile1	0.1260	0.0000	0.2540	0.0000	0.1260

