

ZEISS Calypso



Measurement Plan
G4086

Date
June 4, 2020

Drawing No.
* drawingno *










Time
2:02:11 PM








Order
* order *

Operator
Master

CMM
Simulation

Incremental Part Number
24

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Overall Result					
All Characteristics:		15			
...in Tolerance:		15			
...Out of tolerance:		0			
...Over Warning Limit:		0			
...Not Calculated:		0			
Total Coord. systems:		1			
...Not Calculated:		0			
Total Text elements:		0			
 Radius Measurement1^1	0.0937	0.0940	0.0020	-0.0020	- -0.0003
 Radius Measurement1^2	0.0941	0.0940	0.0020	-0.0020	-0.0001
 Radius Measurement1^3	0.0937	0.0940	0.0020	-0.0020	- -0.0003
 Radius Measurement1^4	0.0937	0.0940	0.0020	-0.0020	- -0.0003
 Radius Measurement1^5	0.0938	0.0940	0.0020	-0.0020	- -0.0002
 Radius Measurement1^6	0.0941	0.0940	0.0020	-0.0020	-0.0001
 Radius Measurement1^7	0.0939	0.0940	0.0020	-0.0020	- -0.0001
 Radius Measurement1^8	0.0938	0.0940	0.0020	-0.0020	- -0.0002

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
	Radius Measurement1^9 0.0940	0.0940	0.0020	-0.0020	-	0.0000
	Radius Measurement1^10 0.0937	0.0940	0.0020	-0.0020	-	-0.0003
	Maximum1 0.0941	0.0940	0.0020	-0.0020	-	0.0001
	Minimum1 0.0937	0.0940	0.0020	-0.0020	-	-0.0003
	Result Element1 0.0001	0.0000	0.0020	-0.0020	-	0.0001
	Result Element2 -0.0003	0.0000	0.0020	-0.0020	-	-0.0003
	Result Element3 0.0002	0.0000	0.0040		-	0.0002