



ZEISS CALYPSO

7.6.12

Part name **3T381-1_04 Rev A**
 Drawing number **3T381-1_04 Rev A**
 Order number
 Company
 Department
 CMM No. **810452**

Part idnt **FUN951**
 Time/Date **6/13/2024 1:06 PM**
 Operator **Master**
 Text

— Connection line
 — Tolerances

- ✕ Actual position: In tolerance
- ✖ Actual position: Out of tolerance
- Extreme point
- ✦ Nominal position



Best Fit
 Translation X 0.000000 Y 0.000000 Z
 Rotation Angle 0° 1' 10"

1000.000000 μinch
 500 : 1

Name	Measured value	Upper limit	Points	Filter type	Lc	upr	Probe radius	Vmess[mm/sec]	Evaluation method
Position_6X .0935 Dia Pin	0.000336				-	-			LSQ 2d Best Fit

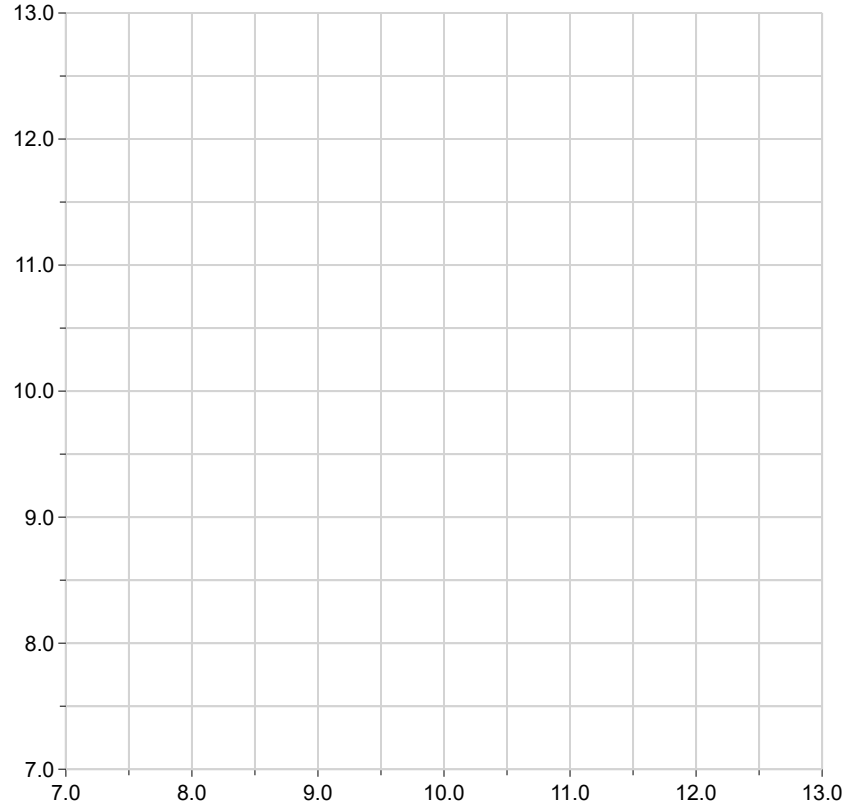


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	Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-	Filter type	Lc	upr	Evaluation method
	Position_6X .0935 Dia Pin^1	0.000096 	0.000000	0.000400	0.000000	0.000096	●	Low-pass	-	50 -	LSQ Feature
	Position_6X .0935 Dia Pin^1.R	0.140047 	0.140000			0.000047			-	-	
	Position_6X .0935 Dia Pin^1.A	29° 59' 45" 	30° 0' 0"			-0° 0' 15"			-	-	

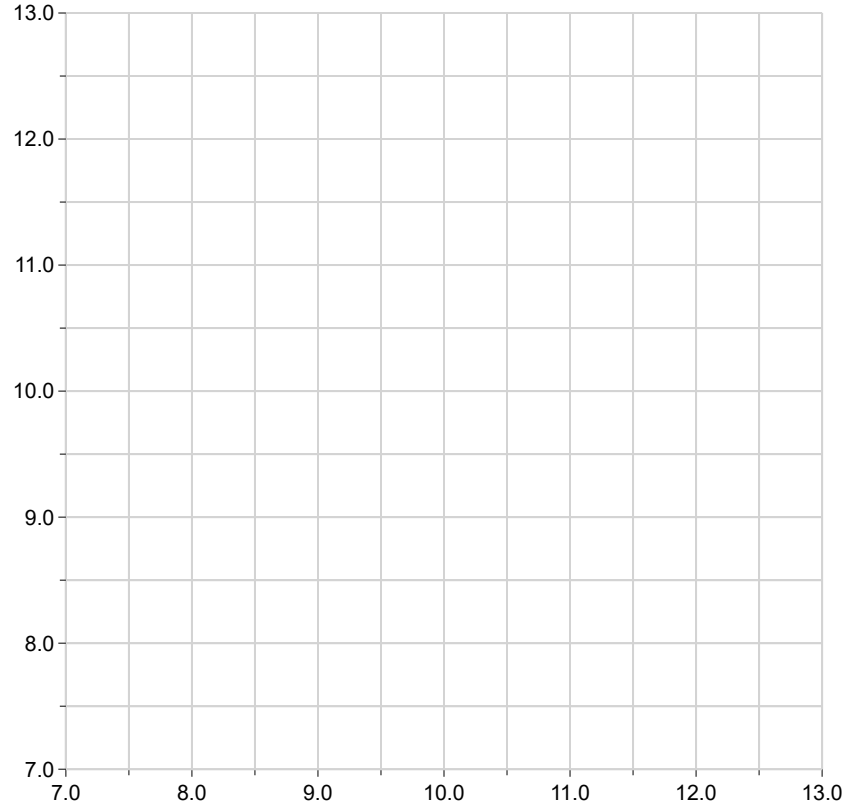


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	Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-	Filter type	Lc	upr	Evaluation method
	Position_6X .0935 Dia Pin^2	0.000120 	0.000000	0.000400	0.000000	0.000120		Low-pass	-	50 -	LSQ Feature
	Position_6X .0935 Dia Pin^2.R	0.139940 	0.140000			-0.000060			-	-	
	Position_6X .0935 Dia Pin^2.A	90° 0' 13" 	90° 0' 0"			0° 0' 13"			-	-	

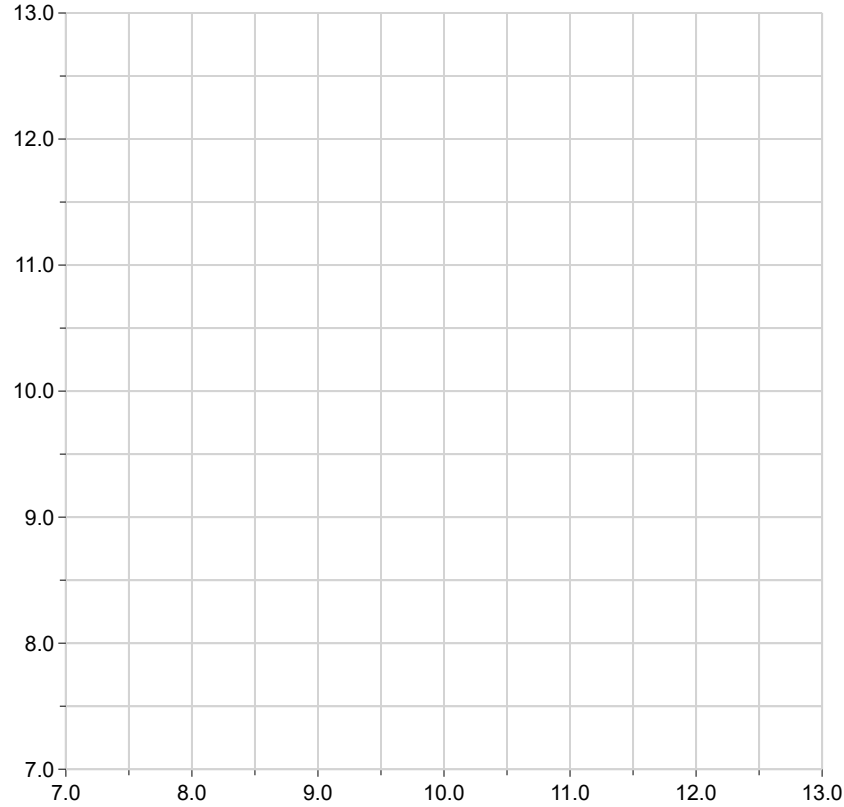


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	Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-	Filter type	Lc	upr	Evaluation method
	Position_6X .0935 Dia Pin^3	0.000326 	0.000000	0.000400	0.000000	0.000326	●	Low-pass	-	50 -	LSQ Feature
	Position_6X .0935 Dia Pin^3.R	0.140137 	0.140000			0.000137			-	-	
	Position_6X .0935 Dia Pin^3.A	150° 2' 10" 	150° 0' 0"			0° 2' 10"			-	-	

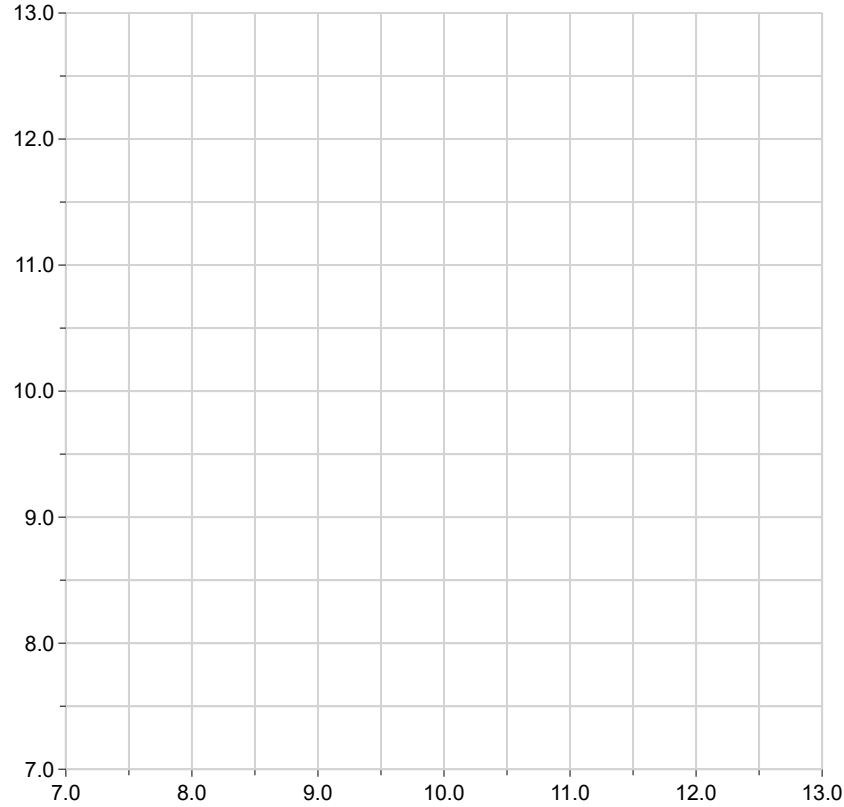


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	Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-	Filter type	Lc	upr	Evaluation method
	Position_6X .0935 Dia Pin^4	0.000336 	0.000000	0.000400	0.000000	0.000336	●	Low-pass	-	50 -	LSQ Feature
	Position_6X .0935 Dia Pin^4.R	0.140156 	0.140000			0.000156			-	-	
	Position_6X .0935 Dia Pin^4.A	-150° 1' 33" 	-150° 0' 0"			-0° 1' 33"			-	-	

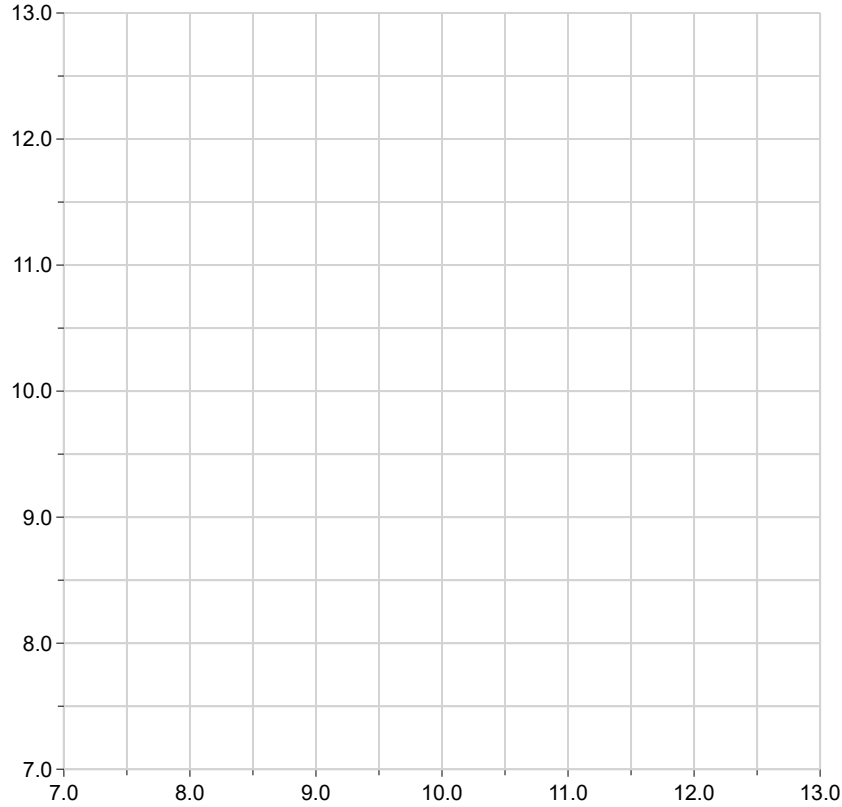


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	Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-	Filter type	Lc	upr	Evaluation method
	Position_6X .0935 Dia Pin^5	0.000308 	0.000000	0.000400	0.000000	0.000308	●	Low-pass	-	50 -	LSQ Feature
	Position_6X .0935 Dia Pin^5.R	0.139990 	0.140000			-0.000010			-	-	
	Position_6X .0935 Dia Pin^5.A	-90° 3' 47" 	-90° 0' 0"			-0° 3' 47"			-	-	

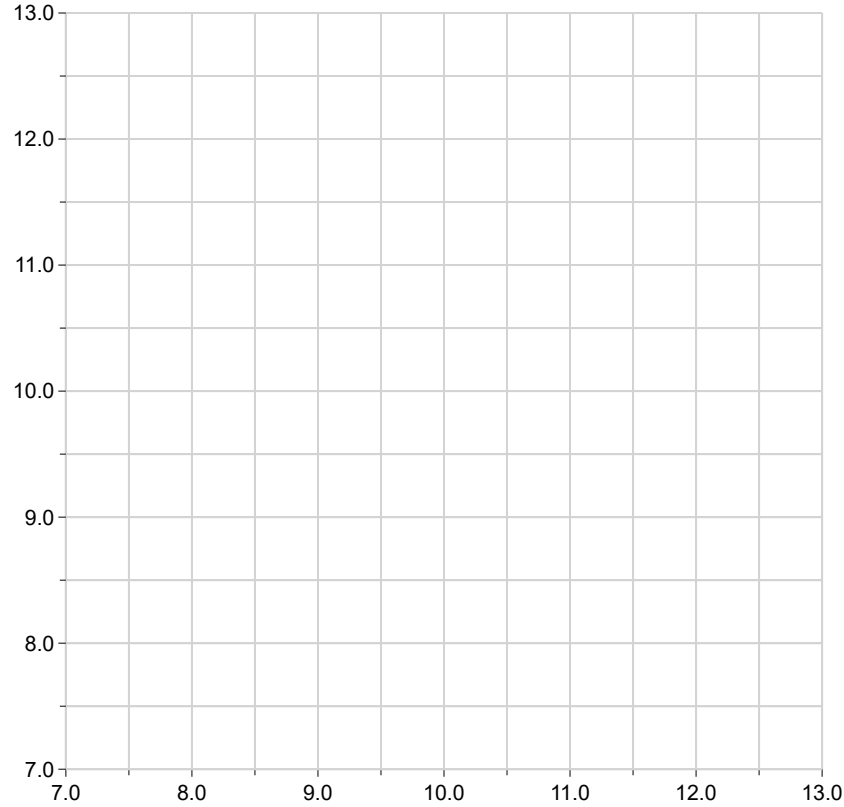


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	Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-	Filter type	Lc	upr	Evaluation method
	Position_6X .0935 Dia Pin^6	0.000178 	0.000000	0.000400	0.000000	0.000178		Low-pass	-	50 -	LSQ Feature
	Position_6X .0935 Dia Pin^6.R	0.139917 	0.140000			-0.000083			-	-	
	Position_6X .0935 Dia Pin^6.A	-29° 59' 11" 	-30° 0' 0"			0° 0' 49"			-	-	