



ZEISS CALYPSO

6.4.08

Part name **best fit plot**

Drawing number

Order number

Variant

Company

Department

CMM Type CONT_G2

CMM No. 000000

Operator Master

Text

Last 1 measurements

► Approval ≠ Blocked

Part id 11

Time/Date 5/18/2018 8:25 AM

Run All Characteristics

No. measured values 14

No. values: red ● 0

Measurement Duration 00:00:00.0

Name	Value	Nominal Value	+Tol	-Tol	Deviation +/-
True Position to ABC	0.1214				
True Position to ABC^1	0.1189	0.0000	0.1500	0.0000	0.1189
True Position to ABC^1.X	-2.0403	-2.0000	0.0750	-0.0750	-0.0403
True Position to ABC^1.Y	0.0437	0.0000	0.0750	-0.0750	0.0437
True Position to ABC^2	0.1214	0.0000	0.1500	0.0000	0.1214
True Position to ABC^2.X	1.9533	2.0000	0.0750	-0.0750	-0.0467
True Position to ABC^2.Y	0.0388	0.0000	0.0750	-0.0750	0.0388
True Position to A	0.0064				
True Position to A^1	0.0064	0.0000	0.0400	0.0000	0.0064
True Position to A^1.X	-1.9968	-2.0000	0.0200	-0.0200	0.0032
True Position to A^1.Y	0.0000	0.0000	0.0200	-0.0200	0.0000
True Position to A^2	0.0064	0.0000	0.0400	0.0000	0.0064
True Position to A^2.X	1.9968	2.0000	0.0200	-0.0200	-0.0032
True Position to A^2.Y	0.0000	0.0000	0.0200	-0.0200	0.0000



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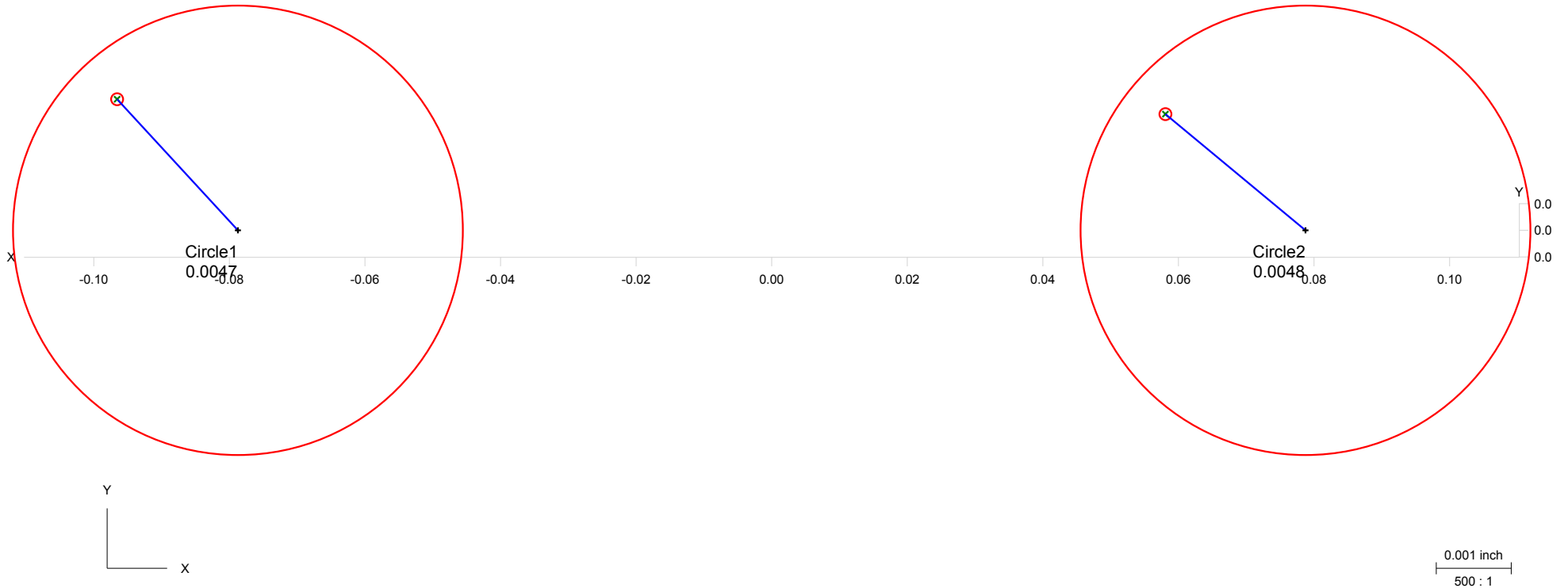
6.4.08

Part name
 Drawing number
 Order number
 Company
 Department
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best fit plot

Part idnt 11
 Time/Date 5/18/2018 8:25 AM
 Operator Master
 Text

- Connection line
- Tolerances
- × Actual position: In tolerance
- Extreme point
- + Nominal position



(6-2_10) PlotProtocol



Name	Best Fit			Evaluation method
True Position to ABC	X 0.0000	Y 0.0000	Z	Angle 0.0000 LSQ 2d Best Fit



ZEISS CALYPSO

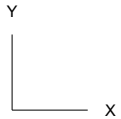
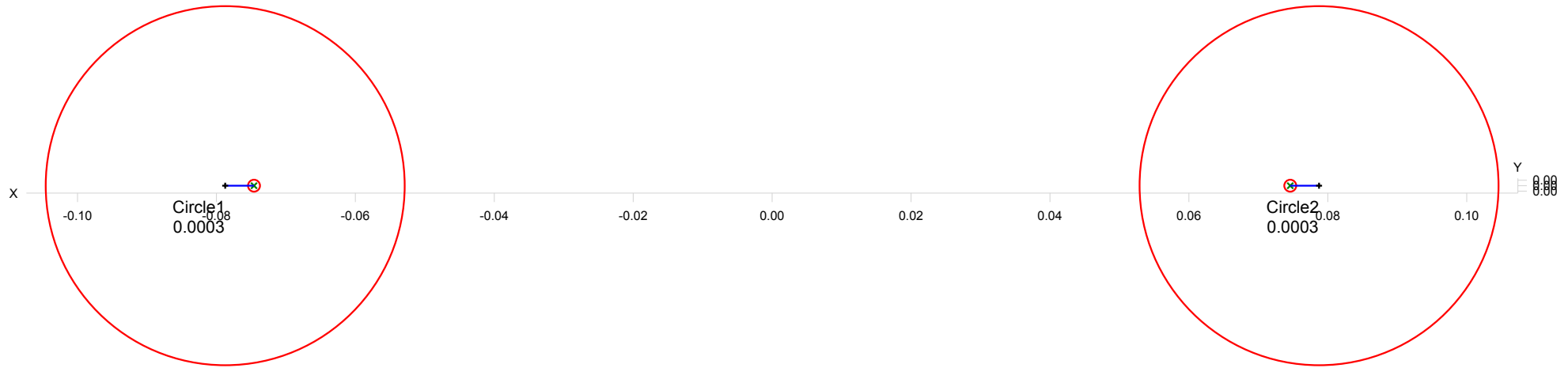
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best fit plot

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0.0002 inch
 1500 : 1

(6-2_10) PlotProtocol



Name	Best Fit			Evaluation method
True Position to A	X -0.0035	Y 0.0013	Z	Angle 0.0714 LSQ 2d Best Fit