1. On CMM, go to Stylus System Management.
2. Select stylus system on left.
3. Click Create RC List (at lower right) When prompted to makes stylus system active, click Yes.
4. Click "Styli list" tab.
5. Click "Save" icon located at middle and save .txt file on desktop.
6. Repeat for all desired stylus systems.
7. Transfer all files to desktop of "offline" system.
8. On Offline system, go to menu item Planner and select Import SSC files
9. On first time only, select Import SSC MasterProbe.
10. Select ssc file designated as MasterProbe. Green check signifies success. This does not need to be done again.
11. Click Load System
12. Select ssc file for desired stylus system
13. Click Accept Loaded System
14. Click OK on "Create new stylus system" window.
15. Click Close
16. At top menu, select Stylus System Management icon. Newly imported stylus system should be active.
17. Click "Create RC List" button at lower right.
18. Click "Styli list" tab. List should only show original –Z styli.
19. Click "Open Folder" at middle.
20. Select .txt file, created on cmm, for desired stylus system. And click OK.
21. Styli list should show all of the stylus names and RDS angles from cmm stylus system.
22. Click "Create New Stylus System" icon at top.
23. Select "Update" and click OK
24. At "Transfer Stylus Data" window, leave everything as is and click OK
25. Additional styli may not appear until you close the Stylus System Management window.
26.