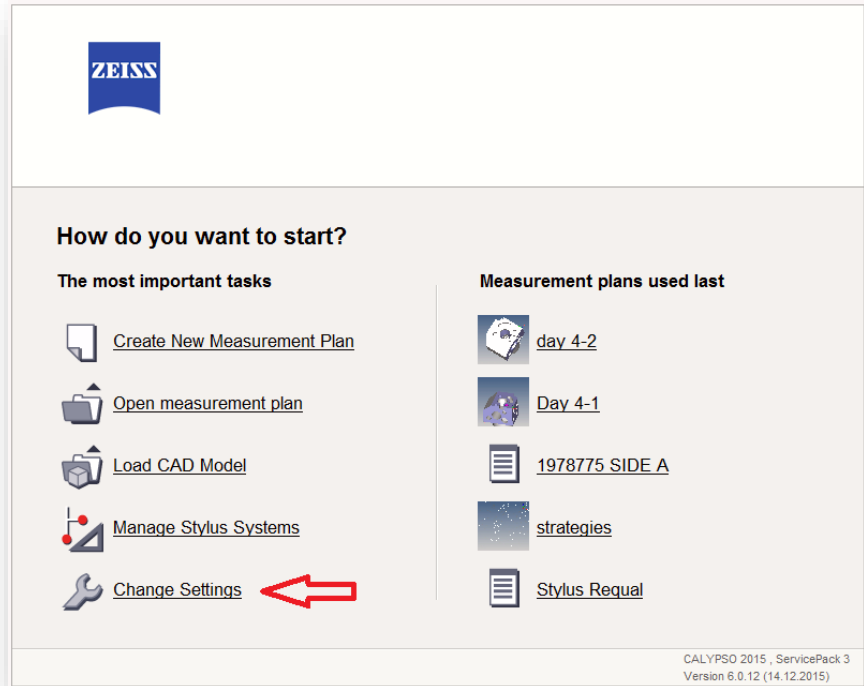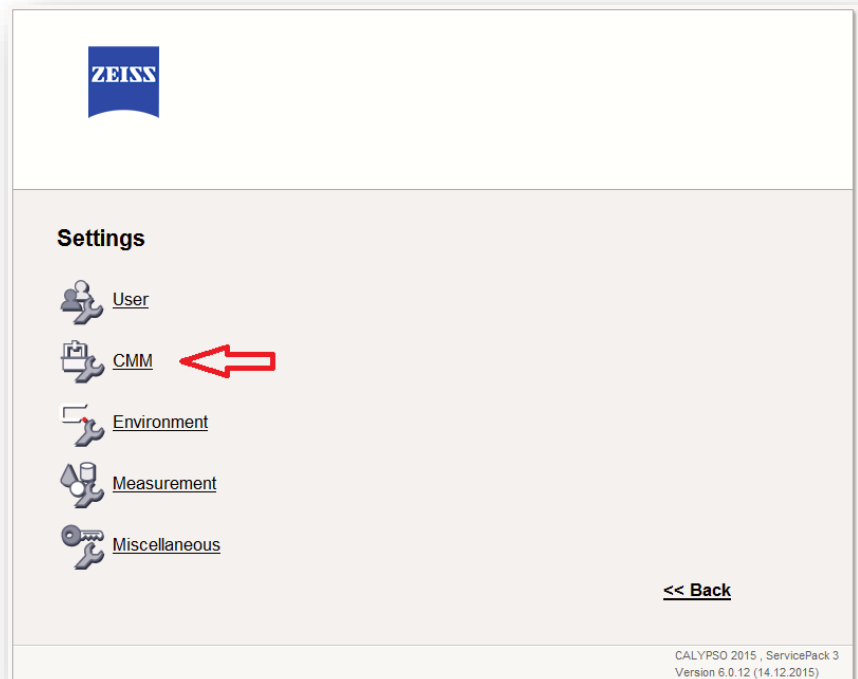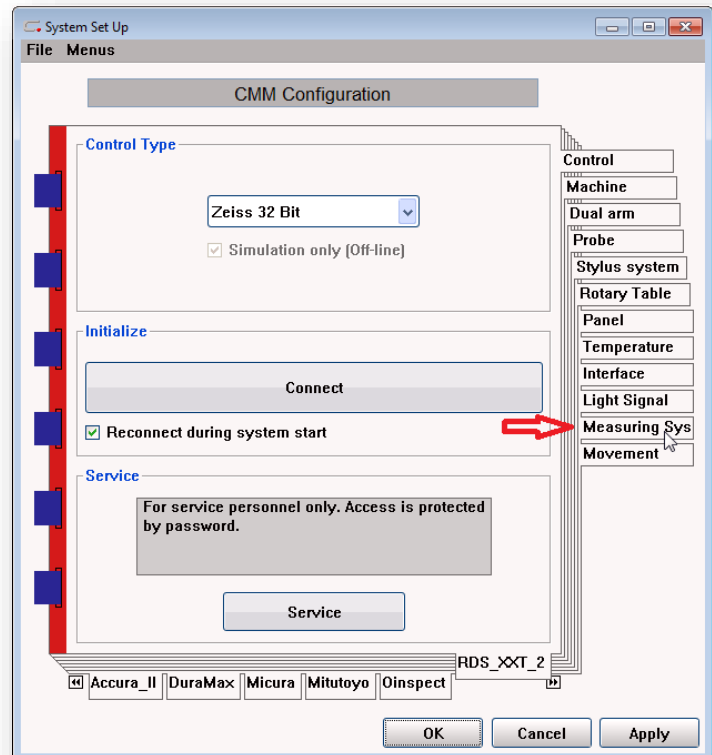## CMM Window

To open **CMM** window, click **Change Settings** found at bottom of Start window

Click **CMM**

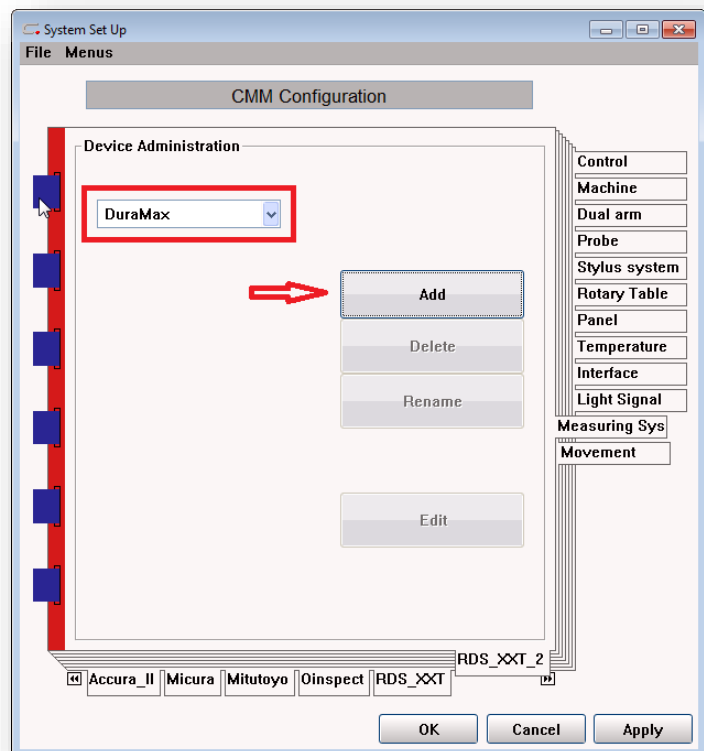Click **Measuring System** tab at right

Type desired machine name
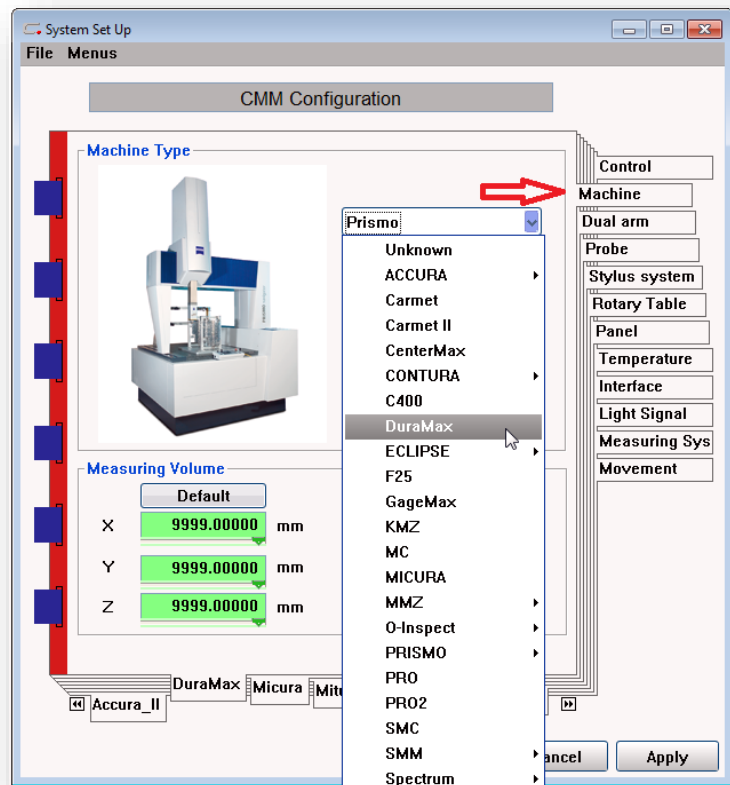(Note: No spaces allowed in name)

Press tab key

Click **ADD** button

Click **Apply** button
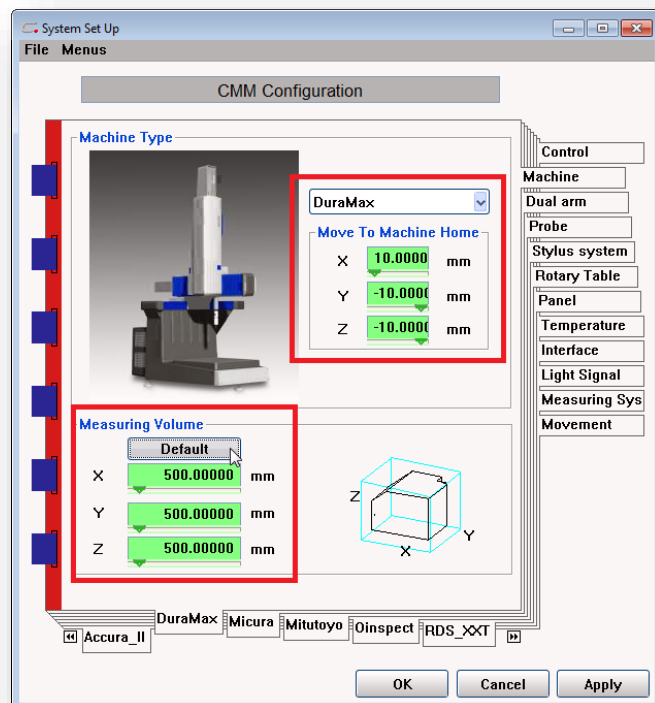
Click **Machine** tab at right

Select machine type from dropdown list

Enter **Machine Home Offset** values (optional)
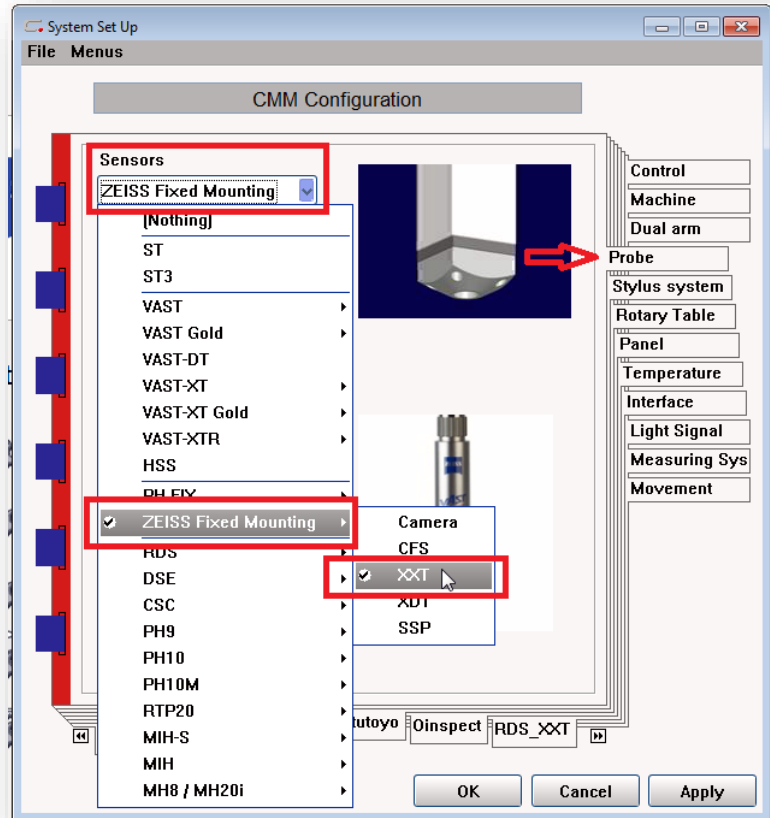
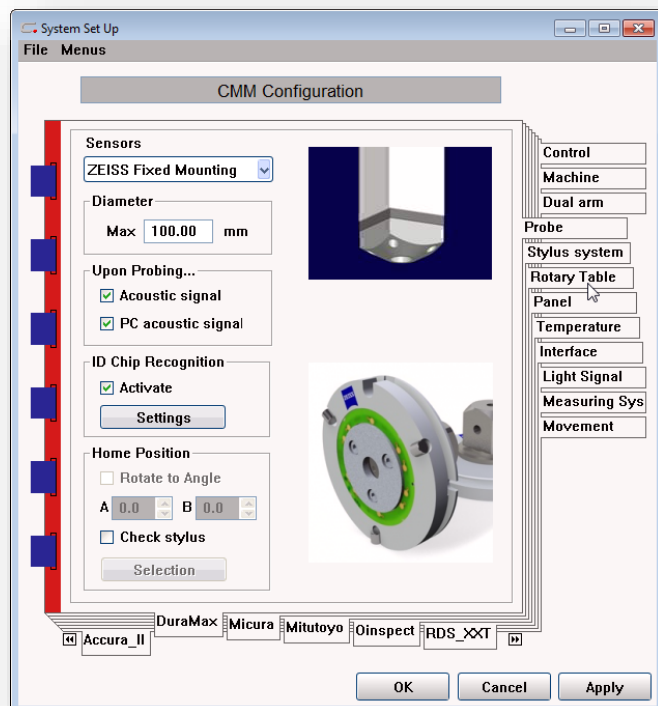Enter **Measuring Volume** values

Click **Apply**

Click **Probe** tab at right

From **Sensor** dropdown list, select **ZEISS Fixed Mounting**, then select **XXT**
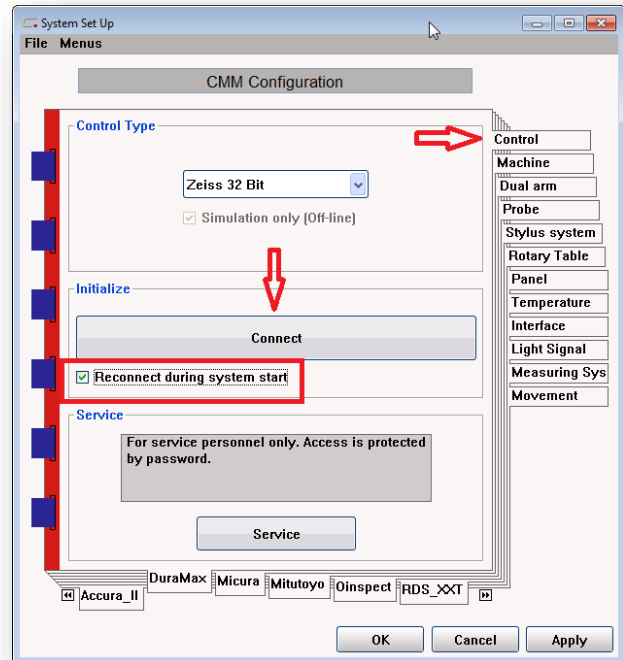
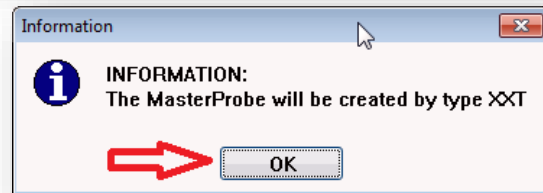Click **Apply**

Probe configuration

Click **Control** tab at right

Check **Reconnect during system start** (optional)

Click **Connect** button

Click **OK**

Completed machine tab