



Measurement Plan
best fit plot

Date
May 18, 2018

Drawing No.
* drawingno *






Time
7:57:32 am

Order
* order *

Operator
Master

CMM
Simulation

Incremental Part Number
10

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
Overall Result					
	All Characteristics:	4			
	...in Tolerance:	4			
	...Out of tolerance:	0			
	...Over Warning Limit:	0			
	...Not Calculated:	0			
	Total Coord. systems:	0			
	...Not Calculated:	0			
	Total Text elements:	0			
<hr/>					
	True Position to ABC^1				----
	0.1189	0.0000	0.1500		0.1189
X	-2.0403	-2.0000			-0.0403
Y	0.0437	0.0000			0.0437
<hr/>					
	True Position to ABC^2				----
	0.1214	0.0000	0.1500		0.1214
X	1.9533	2.0000			-0.0467
Y	0.0388	0.0000			0.0388
<hr/>					
	True Position to A^1				-
	0.0064	0.0000	0.0400		0.0064
X	-1.9968	-2.0000			0.0032
Y	0.0000	0.0000			0.0000
<hr/>					
	True Position to A^2				-
	0.0064	0.0000	0.0400		0.0064
X	1.9968	2.0000			-0.0032
Y	0.0000	0.0000			0.0000



Calypso
6.4.08

Carl Zeiss

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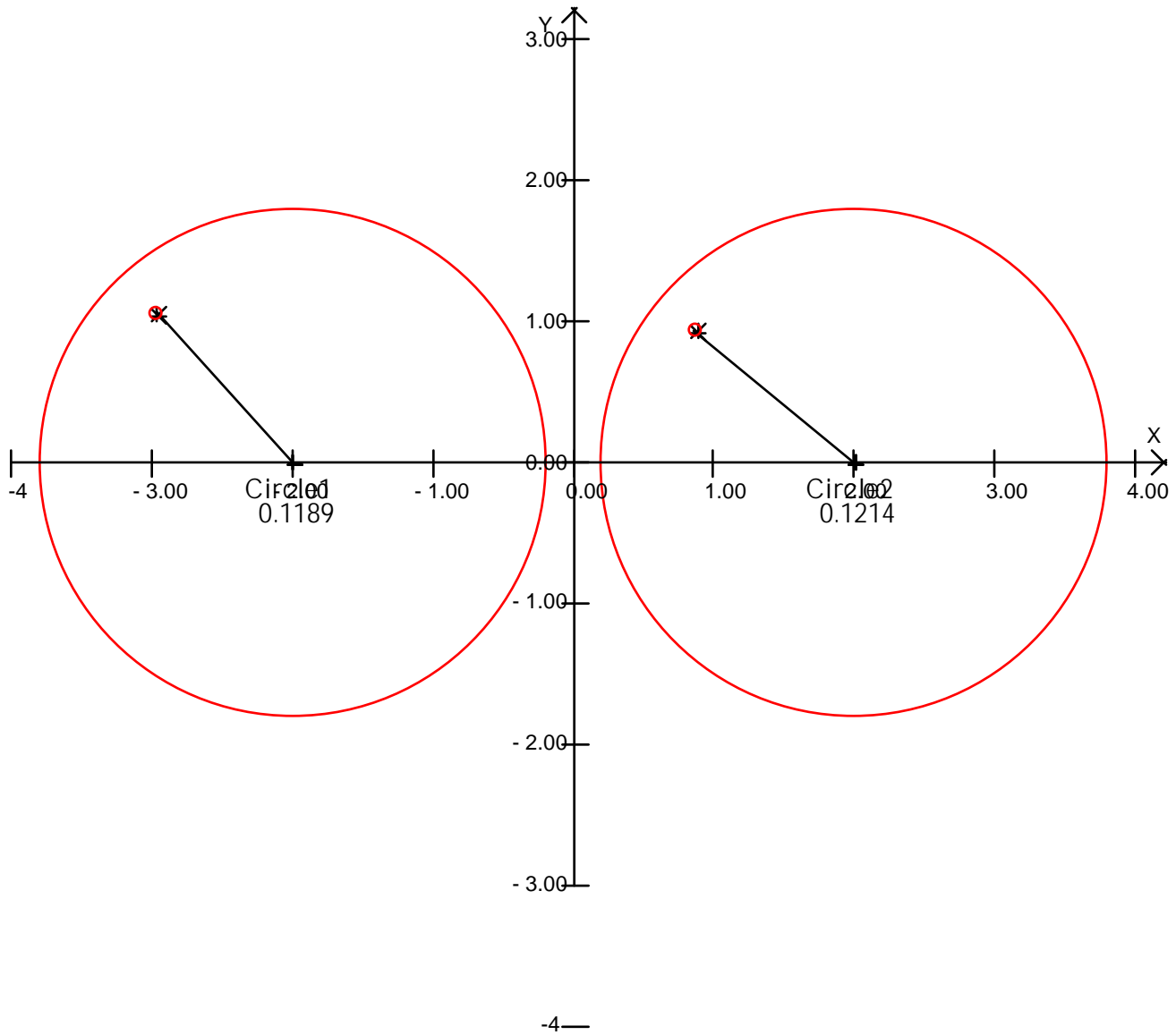
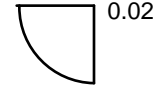
CMM Type
CONT_G2

Drawing No.
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Department:
Operator Master
Signature:

Measurement Plan
best fit plot

True Position to ABC



Best Fit2	X	0.0000
	Y	0.0000
LSQ 2d Best Fit	Angle	0.0000

Magnification 500.0



Calypso
6.4.08

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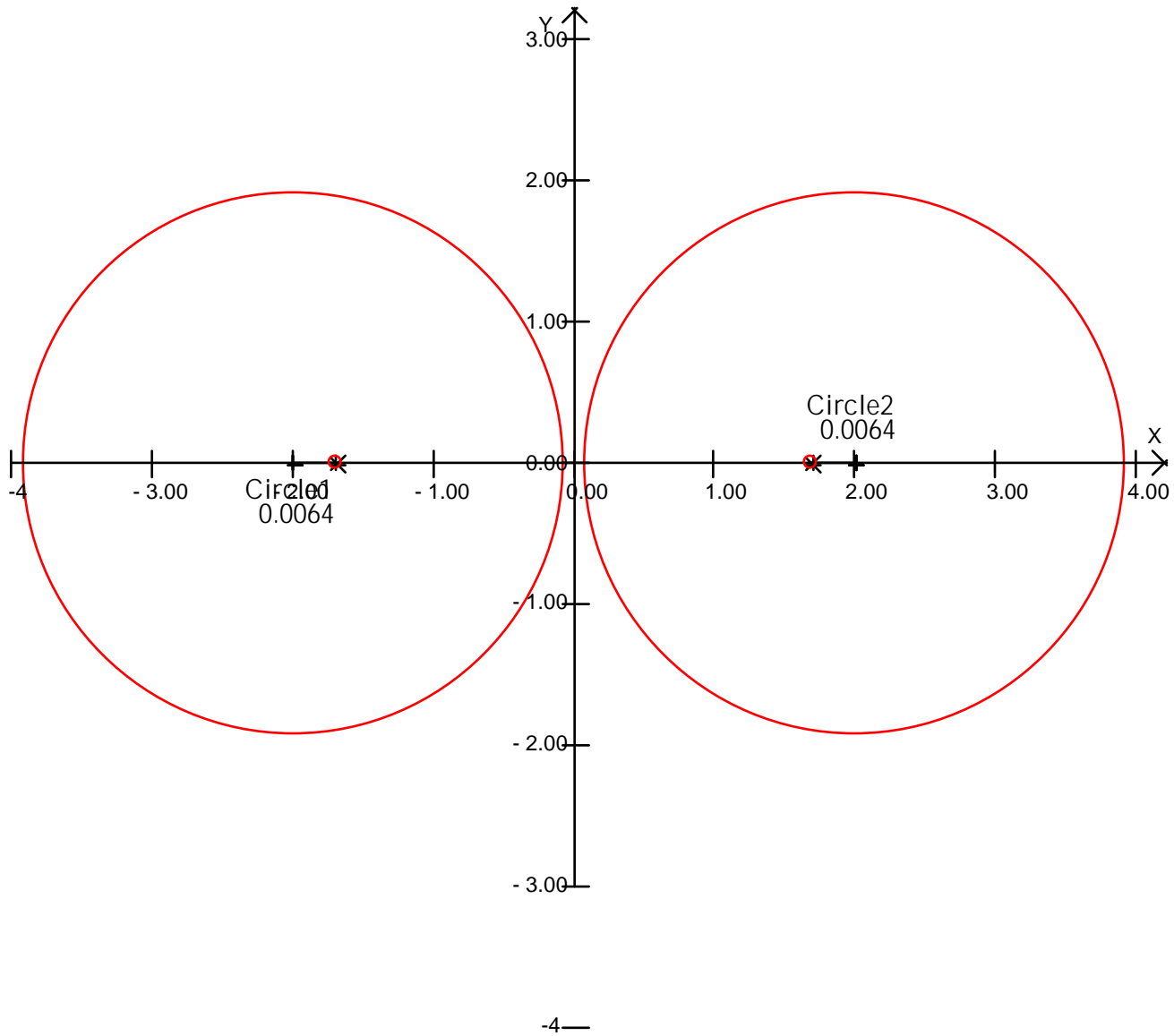
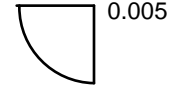
CMM Type
CONT_G2

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Measurement Plan
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True Position to A



Best Fit1	X	-0.0035
	Y	0.0013
LSQ 2d Best Fit	Angle	0.0714

Magnification	2000
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