

Definition of Multiple Printout

Multiple Printouts Active

Multiple Printout: default\_PP1

Printout Features: Custom printout\_1

Define output media for CNC run

Display Results

Characteristics: All

Output Order: After run

Output Format: default

User Defined Pages

Header line

Buttons: OK, Cancel

Calypso Custom Printout FB01400123-001 1

Printout Display

ZEISS Calypso

Measurement Plan: FB01400123-001

Date: October 6, 2018

Drawing No.:

Time: 10:27:08 am

Operator: JBarry

CMM: C32Bit

Order:

Incremental Part Number: 10-6-18\_103708-A14\_mid\_xx1

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
Diameter OD LSQ	1.5956	1.5940	0.0030	-0.0050	0.0016
Ref. Only					
Diameter OD MCC	1.5959	1.5940	0.0030	-0.0050	0.0019
Radial Runout	0.0015	0.0000	0.0040		0.0015
Diameter ID LSQ	0.7940	0.7930	0.0010	-0.0010	0.0010
ref. only					
Diameter ID MIC	0.7926	0.7930	0.0010	-0.0010	-0.0004
Stack Height	0.4950	0.5000	0.0100	-0.0100	-0.0050
Parallelism	0.0019	0.0000	0.0050		0.0019
Perpendicularity	0.0015	0.0000	0.0050		0.0015

1



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Multiple Printouts Active

Multiple Printout: default\_PP1

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Define output media for CNC run

Display Results

Characteristics: All

Output Order: After run

Output Format: **default\_compressed\_tolicon**


User Defined Pages

Buttons: Mark characteristics for, Select printout header param, Edit Format, OK, Cancel

Calypso Custom Printout FB01400123-001 1

Printout Display

Messprotokoll ZEISS Calypso



Plan Name: FB01400123-001 Date: October 6, 2018

Drawing No. Time: 10:25:38 am Order

Operator: JBarry CMM: C32Bit Incremental Part Number: 10-6-18\_103708-A14\_mid\_0xx

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<- -->
Diameter OD LSQ	D	1.5958	1.5940	0.0030	-0.0050	0.0018	--
Diameter OD MCC	D	1.5959	1.5940	0.0030	-0.0050	0.0019	--
Radial Runout	Run	0.0015	0.0000	0.0040		0.0015	-
Diameter ID LSQ	D	0.7940	0.7930	0.0010	-0.0010	0.0010	--
Diameter ID MIC	D	0.7928	0.7930	0.0010	-0.0010	-0.0004	-
Stack Height	CartDist	0.4950	0.5000	0.0100	-0.0100	-0.0050	--
Parallelism	Par	0.0019	0.0000	0.0050		0.0019	-
Perpendicularity	Perp	0.0015	0.0000	0.0050		0.0015	-

Buttons: OK, Cancel