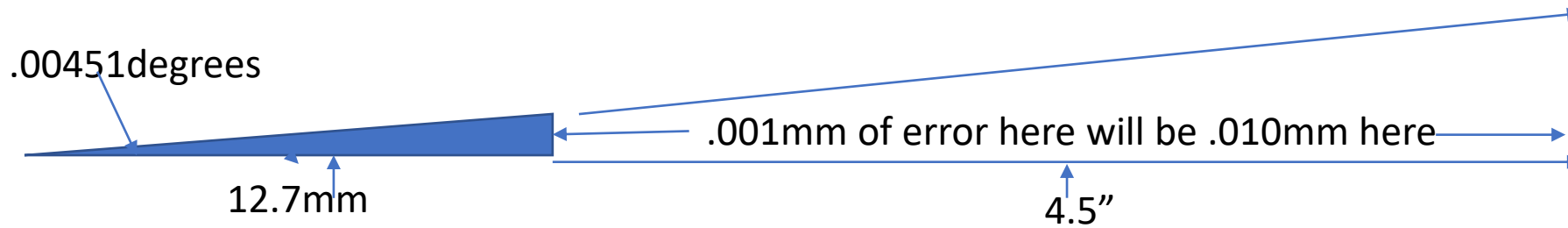


Assuming ½ micron of measurement error in both circles for a total of 1 micron of measurement error between both circles used to construct datum cylinder. Assuming datum cylinders are ½ inch apart.



$.002\text{mm}$  of error will be  $.020\text{mm}$  of error