

EDITING THE ZEISS EXCEL TEMPLATE

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- Open the zzz_userfield file and save as userfield.ini.

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- Edit the userfield file with the information you are needing.

```
REM This is an example for the userfields.ini-File
[Fieldnames]
REM By convention the userfieldnames begin with "u_"
u_ACavity
u_BTraveller
u_Clock
u_OP10
u_OP20
u_OP30
u_Other
```

```
REM Now defining the userfield named u_ACavity
[u_ACavity]
name=DC Cavity + Lot
editMode=true
runMode=true
selectiveList=false

editable=false
defaultValue=0
```

```
REM Now defining the userfield named u_BTraveller
[u_BTraveller]
name=DC Traveller
editMode=true
runMode=true
```

...AND SO ON

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- Copy the original ReportINI Excel sheet file to a folder near the original location.

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- Open both the ReportINI Excel sheet and the Characteristic Excel sheet.

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- Save the Characteristic Excel sheet as another name and as a 97-2003 Excel sheet.

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- Edit the ReportINI Excel sheet between lines 8 and 57 using the “u_” changes that was put in the userfield file. Edit the existing fields (e.i. Clamp ID to OP10). The sheet will not work if lines are just added.

FROM

	A	B
28	partnbLong	Part Number
29	clmpid	Clamp ID
30	palletid	Workpiece Name

TO

	A	B
28	partnbLong	Part Number
29	u_op10	OP10
30	palletid	Workpiece Name

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FROM

- Add these same fields to the newly named Excel sheet header.

	A	B	C	D	E	F	G	H	
1		<u>Calypso Measuring Result</u>							
2									
3									
4		Measurement Plan	Date			Order			
5		FC-Transition Rev2	17-Oct-02						
6									
7		Drawing No.	Time			Part No.			
8		drawing	13:15:10			51			
9									
10		Operator	CMM						
11		Master							
12									
13	Characteristic	Actual	Nominal	Upper Tol	Lower To	Deviation			
14									

TO

	A	B	C	D	E	F	G	H	
1		<u>Calypso Measuring Result</u>							
2									
3									
4		Measurement Plan	Date			OP10			
5		FC-Transition Rev2	17-Oct-02			u_op10			
6									
7		Run	Time			OP20			
8		Run	13:15:10			u_op20			
9									
10		Operator	Other			OP30			
11		Master	u_other			u_op30			
12									
13	Characteristic	Actual	Nominal	Upper Tol	Lower To	Deviation			
14									

