

Non-ACIS CAD model load Process

Step 1. Translating a Model Into the ACIS SAT Format

The Translator takes a 3D model from a non -ACIS system and converts the model's topology and geometry into the ACIS SAT format.

Step 2. Model Healing

Once the Translator converts the model's topology and geometry into SAT format. Healing provides the functionality to "heal" (mend) the model, improving its integrity. Why? Sometimes 3D models originating from a non -ACIS system can be inaccurate. ACIS Healing analyzes the geometry and topology inaccuracies and corrects them .

- **The Healing Process**

Geometry Simplification

Geometry simplification converts spline geometry into their corresponding analytic forms (e.g. arc, cone, plane, etc.), wherever possible.

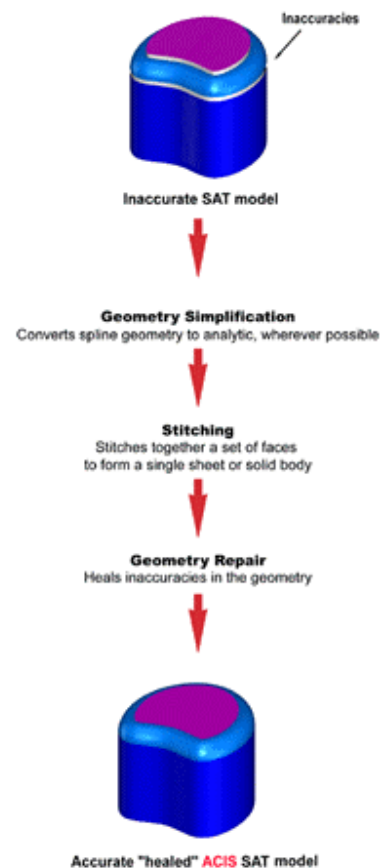
Stitching

The stitching function provides the means to stitch a set of faces together to form a single sheet or solid body. In the case of a surface model that lacks topology, such as from IGES, this phase adds topology to the model. This method is achieved in steps (or phases starting with a single small tolerance, an attempt is made to stitch all the faces. If any faces cannot be stitched, the tolerance is increased slightly. This step is repeated until a single tolerance is found that all the faces can be stitched at, or the maximum number of steps is reached.

Geometry Repair or Building

Geometry repair (building) heals inaccuracies in the model. In this phase, a series of geometric operations are performed to improve the precision of face, edge, and vertex data.

The Healing Process



The IGES Translator in Calypso

The ACIS IGES Translator provides the functionality for exchanging only geometric data in IGES format, between proprietary CAD/CAM/CAE applications and ACIS -enabled applications such as Calypso. The translator primary function is to convert an IGES file into an "inaccurate" ACIS file. The IGES translator is licensed from Spatial Corporation.

Translation nuances

During the loading of an IGES file in Calypso, translation problems will arise due to the difference between the IGES precision and ACIS precision requirements. Typical problems that occur are:

1. Gaps appear between adjacent edges of a face.
2. The face edges may not lie accurately on the underlying surfaces.
3. Surfaces that were originally analytic (elements, surfaces, etc.) in the native CAD application are output as splines in the IGES file. While reading such IGES files into ACIS, they come in as splines.
4. IGES files often contain loose surfaces and edges without connectivity information .

The ACIS IGES Translator contains limited "face healing" functionality that repairs the trimmed faces to ensure that edges are connected and lie on the surface within ACIS precision. This addresses problems 1 and 2, identified above. *However, the translator does not perform healing and stitching.*

Solutions to problems 3 and 4 require much more sophisticated algorithms and 3D modeling capabilities, found in Healing.

Version and Entity support

It is important to know the properties of versioning and entities of your IGES file. If your IGES file does not comply with such properties there will be little or no translation to ACIS.

The Translator supports the following read/write and import/export format:

- The IGES Translator reads and writes files between the IGES format and the ACIS SAT format for versions 1.6 to 4.x of ACIS.
- The IGES Translator imports and exports Manifold Solid Boundary Representation Objects (MSBO) and trimmed surfaces between IGES version 5.2 and ACIS SAT.

The Translator supports the following IGES entities:

- Points
- Curves
- Surfaces
- Trimmed surfaces
- Solids (entity type 186)

Healing in Calypso

What is Minimum Model Preparation?

This option invokes the Simplification call to ACIS, which is basically the conversion of splines to analytic forms. This only works for planes, cylinders, circular cones, tori, and spheres. Non-circular cones (pyramids) are not simplified. This function also allows the user to invert the vector of a "one-sided" face. In Simplification the preset tolerance is .010 MM

What is Autohealing?

The option invokes an automated analysis, calculation, and fix process for Simplification, Stitching, and Geometry building at preset values. For Simplification the preset tolerance is .010 MM. For stitching the preset tolerance minimum value is $1e^{-005}$ MM and the maximum value is 1 unit. For Geometry Build the tolerance is preset at .10 MM.

What is Step-by-Step Healing?

This option allows for user interaction of the Simplification, Stitching, and Build Geometry processes of Healing. The tolerance value for Simplification defaults at .010 MM and may be set to any value by the user. The Stitching tolerance value is the same as the preset value in Autohealing. The Build Geometry tolerance defaults at .10 MM and may be changed by the user.

What is Simplification Tolerance?

This is the tolerance at which spline surfaces get simplified to analytic surfaces. If the tolerance is tight, only spline surfaces that are *exact* analytic surfaces get simplified. If the tolerance is loosened, then *approximate* analytic fits to splines are obtained. In such cases, the gaps between surfaces may increase and healing in subsequent operations may be more difficult. Increasing the tolerance is needed whenever analytic surfaces are not output in NURBS (Non-Uniform Rational B-Splines) surfaces.

What is Stitching Tolerance?

The minimum tolerance specifies the tolerance at which stitching commences. Therefore, this should be sufficiently low so as to stitch very small edges. The maximum tolerance specifies the point at which stitching stops and therefore needs to be sufficiently large so as to stitch faces with large *interface gaps* in the body. Stitching is performed at incremental steps in between the minimum and the maximum tolerance.

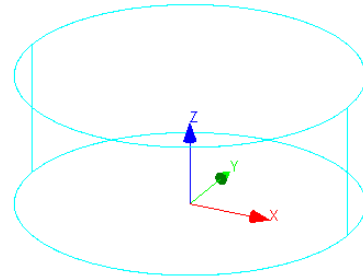
What is Build Geometry Tolerance?

This is the tolerance that "fills in the gap" of the model after stitching. This should typically be around 3 times the maximum gap size in the model. The maximum gap size calculated during stitching is used as the geometry building tolerance in for automatic healing. However, the user may need to increase the geometry building tolerance if the healed geometry deviates substantially from the original geometry. (Too many holes in the model.)

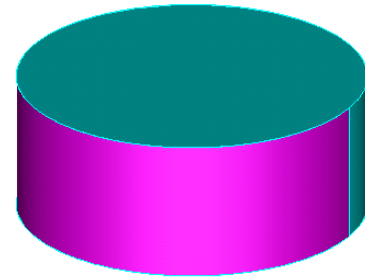
Effects to an IGES file from Calypso CAD modeler

General

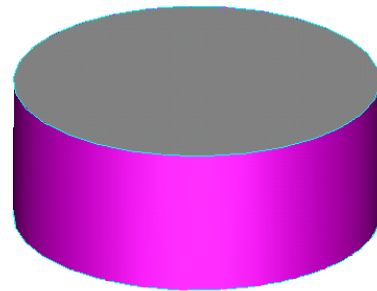
Import the file "cad.igs" using the pull down CAD -CAD File -Load. Note that the cylindrical entity does not have a normal solid model silhouette appearance. Currently the model is an inaccurate ACIS model and Calypso cannot extract geometry at this point.



Invoke model simplification by using the pull down CAD -CAD File -Minimal Model Preparation. Click the render icon and extract a feature on the most forward surface of the cylinder. Notice that there are four distinct entities of two planes and two cylinders. These elements are not currently stitched. This effect is also procured using the pull down CAD -CAD File -Step-by-Step Healing and invoking the Simplification option at the default value.

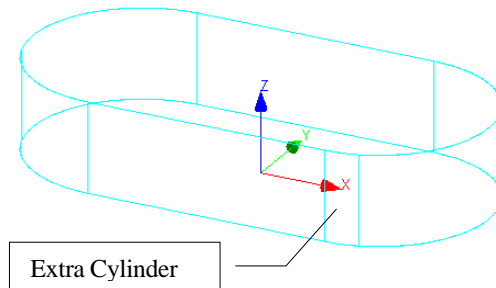


Invoke interactive processing by using the pull down CAD -CAD File - Step-by-Step Healing and use the defaults values. Click the render icon and extract a feature on the most forward surface of the cylinder. Notice that there are only three distinct entities of two planes and one cylinder. These elements are simplified and stitched and geometry has been built.

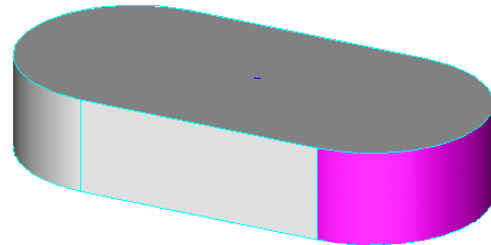


Multiple entity inaccuracies

Import the IGES file "cad1.igs". Sometimes a translated IGES file may import with inaccurate information whenever multiple entities are used to create a feature. In this case an exterior slot (which normally is created with four planes and two cylinder entities) was translated as having an extra cylinder due to incomplete or inaccurate concatenation of the entities edges.



Invoke interactive processing by using the pull down CAD-CAD File- Step-by-Step Healing and use the defaults values. Click the render icon and extract a feature on the far right surface of the slot. Notice that there are now 6 distinct entities of four planes and two cylinders. These elements are simplified and stitched and geometry has been built.



General File Size effects

Translation	File size increases due to translator memory allocation
Simplification	File size decreases when splines are converted to analytics
Stitching	File size decreases due to "joining" of surfaces
Geometry Building	File size increases due to filling in the gaps of intersections
Autohealing	File size increases due to net surfaces being created

A word on Tolerant Modeling

The tolerant modeling architecture in ACIS can accept less precise geometric data and create valid topology. Tolerant edge and vertex capabilities allow the software to attach tolerance values to them, so that even when edges do not intersect they're brought close enough to be useful. Tolerant modeling increases the scope of the data that ACIS can import. It solves the problems associated with importing inaccurate data or "leaky" models while providing the framework for model healing and data translation.