Getting Auto-run to run probe re-qual without it asking to run an alignment, by Norbert Bendl.

1. Using the “Begin New Measurement Plan” icon below the file tab, create an empty measurement plan with a standard name like "Dummy Probe Qualification" and save it. *IMPORTANT NOTE: If you use a start program with all the pre-requisites you like all ready set in it to create new programs DO NOT USE IT, it must be completely new.*
2. In the new program you just made, make an empty dummy alignment with absolutely nothing in it (you can delete the plan afterwards, you only need the saved alignment) and then save the program and close it. *NOTE: DO NOT CREATE CLEARANCE PLANES BEFORE SAVING THE PROGRAM, THE CLEARANCE PLANE ICON SHOULD BE RED.*
3. Using the “Begin New Measurement Plan” icon below the file tab, make all your probe qualifications you need using all the probe qualification icon found in resources.
4. Open the base alignment tab BUT DO NOT create a new base alignment, Instead, choose LOAD alignment choose the dummy alignment!
5. Go to Plan and choose “preassign CNC start values”” and set the probe to run off of position points only and then save it.
6. Load the new probe qualification program into auto run and hit run, it will now run without the box popping-up telling you the base alignment needs run.

If you create an empty alignment by accident, it's already too late and you will get the "continue" box later. You can't go back to the prior state, even if you load the dummy alignment afterwards. You can only delete the plan and start from scratch. It's a weird bug, but that's how it is. It will only work if the first thing you do in the base alignment dialog is to click "Load alignment", load the dummy and never touch it again.