



Programm BALL_8_4S_680_R
 Zeichnungs-Nr
 Auftrags-Nr Annahme
 Hinweis Start Comment

Typ Ball_57
 Kunde

KMG-Nr 00000
 Prüfgrund Cutting

Datum 06.12.2019 09:21:12
 Firma CZ IMT GmbH
 Abt IS-SH
 Prüfer Development

Merkmal	SOLL	OT	UT	Datum																				x̄	R		
				11.12.2019 17:59:33	11.12.2019 18:00:13	11.12.2019 18:00:50	11.12.2019 18:01:28	11.12.2019 18:02:05	11.12.2019 18:03:52	11.12.2019 18:04:38	11.12.2019 18:05:22	11.12.2019 18:06:08	11.12.2019 18:06:53	11.12.2019 18:10:51	11.12.2019 18:11:39	11.12.2019 18:12:24	11.12.2019 18:13:09	11.12.2019 18:13:55	12.12.2019 06:06:21	12.12.2019 06:07:10	12.12.2019 06:07:56	12.12.2019 06:08:41	12.12.2019 06:09:26				
Teil-Nr	Auftrags-Nr																										
Text	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme	Annahme					
Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment				
InnerForm_5	0.000	0.008	-0.008	0.0035	0.0044	0.0045	0.0040	0.0040	0.0015	0.0014	0.0013	0.0014	0.0014	0.0019	0.0015	0.0013	0.0015	0.0016	-0.0015	0.0015	-0.0011	-0.0021	0.0018	0.0017	0.0066		
InnerForm_5.range				0.0022	0.0028	0.0028	0.0027	0.0025	0.0016	0.0018	0.0016	0.0016	0.0020	0.0024	0.0015	0.0016	0.0017	0.0020	0.0028	0.0027	0.0022	0.0037	0.0033	0.0023	0.0022		
InnerFormRange_5	0.000	0.015	0.000	0.0035	0.0044	0.0045	0.0040	0.0040	0.0016	0.0018	0.0016	0.0016	0.0020	0.0024	0.0015	0.0016	0.0017	0.0020	0.0028	0.0027	0.0022	0.0037	0.0033	0.0026	0.0029		
InnerForm_7	0.000	0.008	-0.008	0.0036	0.0041	0.0033	0.0037	0.0035	0.0011	0.0015	0.0016	0.0011	0.0014	0.0015	0.0014	0.0022	0.0015	0.0013	-0.0012	-0.0016	-0.0013	-0.0015	-0.0020	0.0013	0.0061		
InnerForm_7.range				0.0018	0.0023	0.0024	0.0025	0.0018	0.0016	0.0021	0.0023	0.0012	0.0015	0.0019	0.0018	0.0023	0.0018	0.0013	0.0020	0.0032	0.0025	0.0029	0.0035	0.0021	0.0023		
InnerFormRange_7	0.000	0.015	0.000	0.0036	0.0041	0.0033	0.0037	0.0035	0.0016	0.0021	0.0023	0.0012	0.0015	0.0019	0.0018	0.0023	0.0018	0.0013	0.0020	0.0032	0.0025	0.0029	0.0035	0.0025	0.0029		
InnerForm_2	0.000	0.008	-0.008	0.0039	0.0038	0.0041	0.0039	0.0032	0.0014	0.0022	0.0013	0.0013	0.0016	0.0014	0.0014	0.0021	0.0014	0.0019	-0.0011	0.0015	-0.0015	-0.0014	0.0022	0.0017	0.0056		
InnerForm_2.range				0.0023	0.0022	0.0030	0.0027	0.0017	0.0018	0.0025	0.0020	0.0017	0.0018	0.0013	0.0020	0.0027	0.0016	0.0025	0.0020	0.0030	0.0026	0.0025	0.0037	0.0023	0.0023		
InnerFormRange_2	0.000	0.015	0.000	0.0039	0.0038	0.0041	0.0039	0.0032	0.0018	0.0025	0.0020	0.0017	0.0018	0.0014	0.0020	0.0027	0.0016	0.0025	0.0020	0.0030	0.0026	0.0025	0.0037	0.0026	0.0026		
InnerForm_4	0.000	0.008	-0.008	0.0034	0.0037	0.0035	0.0035	0.0032	0.0017	0.0013	0.0012	0.0013	0.0015	0.0019	0.0015	0.0013	0.0017	0.0016	0.0018	-0.0015	0.0015	0.0017	0.0015	0.0019	0.0053		
InnerForm_4.range				0.0021	0.0018	0.0025	0.0019	0.0015	0.0018	0.0015	0.0014	0.0015	0.0015	0.0020	0.0015	0.0019	0.0018	0.0024	0.0031	0.0027	0.0028	0.0031	0.0026	0.0021	0.0017		
InnerFormRange_4	0.000	0.015	0.000	0.0034	0.0037	0.0035	0.0035	0.0032	0.0018	0.0015	0.0014	0.0015	0.0015	0.0020	0.0015	0.0019	0.0018	0.0024	0.0031	0.0027	0.0028	0.0031	0.0026	0.0024	0.0024		
InnerForm_6	0.000	0.008	-0.008	0.0036	0.0037	0.0040	0.0033	0.0038	0.0019	0.0017	0.0017	0.0015	0.0019	0.0017	0.0012	0.0014	0.0017	0.0012	-0.0019	0.0017	-0.0012	-0.0014	0.0015	0.0017	0.0058		
InnerForm_6.range				0.0019	0.0022	0.0017	0.0022	0.0026	0.0024	0.0018	0.0018	0.0019	0.0023	0.0020	0.0017	0.0018	0.0017	0.0016	0.0033	0.0029	0.0023	0.0024	0.0027	0.0022	0.0017		
InnerFormRange_6	0.000	0.015	0.000	0.0036	0.0037	0.0040	0.0033	0.0038	0.0024	0.0018	0.0018	0.0019	0.0023	0.0020	0.0017	0.0018	0.0017	0.0016	0.0033	0.0029	0.0023	0.0024	0.0027	0.0026	0.0024		
InnerForm_8	0.000	0.008	-0.008	0.0031	0.0039	0.0039	0.0040	0.0038	0.0017	0.0013	0.0019	0.0017	0.0012	0.0015	0.0017	0.0014	0.0020	0.0015	-0.0016	-0.0014	0.0014	-0.0012	0.0015	0.0017	0.0056		
InnerForm_8.range				0.0019	0.0022	0.0025	0.0026	0.0020	0.0017	0.0018	0.0021	0.0014	0.0018	0.0020	0.0023	0.0015	0.0024	0.0014	0.0030	0.0024	0.0026	0.0025	0.0028	0.0021	0.0015		
InnerFormRange_8	0.000	0.015	0.000	0.0031	0.0039	0.0039	0.0040	0.0038	0.0017	0.0013	0.0019	0.0017	0.0012	0.0015	0.0017	0.0014	0.0020	0.0015	0.0030	0.0024	0.0026	0.0025	0.0028	0.0025	0.0026		
4_5_InnerSphere_Export																											
Dia_InnerSphere_1	57.214			57.2254	57.2280	57.2196	57.1939	57.1951	57.2258	57.2223	57.2058	57.2253	57.2157	57.2181	57.2162	57.2101	57.2380	57.2335	57.2163	57.2154	57.2163	57.2206	57.2054	57.2173	0.0440		
Dia_InnerSphere_5	57.214			57.2153	57.2198	57.1957	57.1993	57.2241	57.2294	57.2177	57.2135	57.2103	57.2260	57.2048	57.2204	57.2356	57.2155	57.2281	57.2163	57.2117	57.2103	57.2181	57.2233	57.2168	0.0399		
Dia_InnerSphere_3	57.214			57.2173	57.2158	57.2260	57.2363	57.2262	57.2056	57.2277	57.2023	57.2198	57.2087	57.2115	57.2057	57.2220	57.2089	57.2347	57.2141	57.2080	57.2125	57.2078	57.2128	57.2162	0.0340		
Dia_InnerSphere_7	57.214			57.2117	57.1942	57.2265	57.2215	57.2262	57.2224	57.2193	57.1985	57.2129	57.2118	57.2174	57.2159	57.2221	57.2260	57.2162	57.2189	57.2247	57.2198	57.2126	57.2188	57.2169	0.0323		
Dia_InnerSphere_2	57.214			57.2320	57.2169	57.2157	57.2232	57.2189	57.2063	57.2256	57.2159	57.2183	57.2207	57.2150	57.2137	57.2098	57.2047	57.2149	57.2160	57.2165	57.2213	57.2081	57.2144	57.2164	0.0274		
Dia_InnerSphere_6	57.214			57.2112	57.2326	57.2387	57.2267	57.2351	57.2139	57.2177	57.2072	57.2112	57.2093	57.2132	57.2141	57.2146	57.2194	57.2205	57.2259	57.2161	57.2209	57.2133	57.2272	57.2194	0.0315		
Dia_InnerSphere_4	57.214			57.1838	57.2119	57.1837	57.1952	57.2298	57.2284	57.2205	57.2061	57.2226	57.2103	57.2147	57.2153	57.2180	57.2062	57.2146	57.2170	57.2202	57.2103	57.2035	57.2181	57.2115	0.0461		
Dia_InnerSphere_8	57.214			57.2285	57.2134	57.2138	57.1987	57.2031	57.2199	57.2036	57.2153	57.2243	57.2219	57.2086	57.2096	57.2092	57.2164	57.2181	57.2143	57.2047	57.2001	57.2198	57.2100	57.2127	0.0298		
9_1_CageHeight_CALYPSO																											
CageHeight_C_15	44.775	0.050	-0.050	44.7780	44.7775	44.7770	44.7771	44.7777	44.7761	44.7767	44.7767	44.7765	44.7762	44.7769	44.7766	44.7766	44.7768	44.7766	44.7732	44.7730	44.7728	44.7728	44.7730	44.7759	0.0051		
CageHeight_C_37	44.775	0.050	-0.050	44.7779	44.7775	44.7776	44.7772	44.7775	44.7762	44.7764	44.7764	44.7765	44.7765	44.7767	44.7765	44.7769	44.7766	44.7765	44.7729	44.7728	44.7729	44.7729	44.7730	44.7759	0.0051		
CageHeight_C_26	44.775	0.050	-0.050	44.7781	44.7774	44.7775	44.7777	44.7781	44.7767	44.7764	44.7765	44.7766	44.7764	44.7764	44.7765	44.7764	44.7765	44.7765	44.7731	44.7731	44.7728	44.7730	44.7731	44.7759	0.0053		
CageHeight_C_48	44.775	0.050	-0.050	44.7779	44.7774	44.7772	44.7771	44.7774	44.7763	44.7765	44.7764	44.7765	44.7764	44.7765	44.7766	44.7765	44.7766	44.7765	44.7732	44.7730	44.7731	44.7730	44.7729	44.7758	0.0049		
9_2_CageHeight_GMtec																											
CCageHeight_15	44.775	0.050	-0.050	44.7781	44.7774	44.7752	44.7764	44.7773	44.7762	44.7770	44.7763	44.7761	44.7760	44.7771	44.7767	44.7759	44.7760	44.7761	44.7732	44.7727	44.7730	44.7729	44.7728	44.7756	0.0053		
CCageHeight_37	44.775	0.050	-0.050	44.7791	44.7780	44.7772	44.7765	44.7771	44.7764	44.7771	44.7761	44.7768	44.7763	44.7771	44.7763	44.7773	44.7767	44.7764	44.7734	44.7724	44.7726	44.7732	44.7732	44.7759	0.0067		
CCageHeight_26	44.775	0.050	-0.050	44.7760	44.7768	44.7777	44.7768	44.7791	44.7765	44.7766	44.7770	44.7770	44.7768	44.7762	44.7770	44.7765	44.7761	44.7760	44.7731	44.7737	44.7733	44.7732	44.7727	44.7759	0.0063		