ZEISS CALYPSO

6.6.20

Bauteilname	**PointDistance**	
Zeichnungsnummer		
Auftragsnummer		Letzte 1 Messungen
Variante		► Freigabestatus ≠ Gesperrt
Firma		Teile Ident	7
Abteilung		Zeit	09.08.2019 08:31
KMG-Typ	Prismo	Ablauf	Alle Prüfmerkmale
KMG-Nr	000000	Anzahl Messwerte	104
Prüfer	Master	Anzahl Messwerte: rot	● 0
Text		Messdauer	00:00:01,0

Name	Messwert	Nennmaß	+Tol	-Tol	Abweichung	+/-
1. LineForm global						
LineForm	0.0046	0.0000	0.1000	0.0000	0.0046 ●	
2.1 Single Point Deviation						
PointDistance(1)	0.0023	0.0000	0.0500	-0.0500	0.0023 ●	
PointDistance(2)	0.0000	0.0000	0.0500	-0.0500	0.0000 ●	
PointDistance(3)	0.0002	0.0000	0.0500	-0.0500	0.0002 ●	
PointDistance(4)	0.0006	0.0000	0.0500	-0.0500	0.0006 ●	
PointDistance(5)	0.0004	0.0000	0.0500	-0.0500	0.0004 ●	
PointDistance(6)	0.0004	0.0000	0.0500	-0.0500	0.0004 ●	
PointDistance(7)	0.0004	0.0000	0.0500	-0.0500	0.0004 ●	
PointDistance(8)	-0.0010	0.0000	0.0500	-0.0500	-0.0010 ●	
PointDistance(9)	0.0002	0.0000	0.0500	-0.0500	0.0002 ●	
PointDistance(10)	0.0005	0.0000	0.0500	-0.0500	0.0005 ●	
PointDistance(11)	-0.0006	0.0000	0.0500	-0.0500	-0.0006 ●	
PointDistance(12)	-0.0003	0.0000	0.0500	-0.0500	-0.0003 ●	
PointDistance(13)	0.0000	0.0000	0.0500	-0.0500	0.0000 ●	
PointDistance(14)	-0.0004	0.0000	0.0500	-0.0500	-0.0004 ●	
PointDistance(15)	0.0004	0.0000	0.0500	-0.0500	0.0004 ●	
PointDistance(16)	0.0007	0.0000	0.0500	-0.0500	0.0007 ●	
PointDistance(17)	0.0007	0.0000	0.0500	-0.0500	0.0007 ●	
PointDistance(18)	-0.0001	0.0000	0.0500	-0.0500	-0.0001 ●	
PointDistance(19)	0.0001	0.0000	0.0500	-0.0500	0.0001 ●	
PointDistance(20)	0.0002	0.0000	0.0500	-0.0500	0.0002 ●	
PointDistance(21)	-0.0003	0.0000	0.0500	-0.0500	-0.0003 ●	

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PointDistance(22)	0.0002	0.0000	0.0500	-0.0500	0.0002
PointDistance(23)	0.0002	0.0000	0.0500	-0.0500	0.0002
PointDistance(24)	0.0005	0.0000	0.0500	-0.0500	0.0005
PointDistance(25)	0.0002	0.0000	0.0500	-0.0500	0.0002
PointDistance(26)	-0.0002	0.0000	0.0500	-0.0500	-0.0002
PointDistance(27)	-0.0008	0.0000	0.0500	-0.0500	-0.0008
PointDistance(28)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(29)	-0.0002	0.0000	0.0500	-0.0500	-0.0002
PointDistance(30)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(31)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(32)	-0.0003	0.0000	0.0500	-0.0500	-0.0003
PointDistance(33)	-0.0001	0.0000	0.0500	-0.0500	-0.0001
PointDistance(34)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(35)	0.0006	0.0000	0.0500	-0.0500	0.0006
PointDistance(36)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(37)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(38)	-0.0003	0.0000	0.0500	-0.0500	-0.0003
PointDistance(39)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(40)	-0.0008	0.0000	0.0500	-0.0500	-0.0008
PointDistance(41)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(42)	0.0003	0.0000	0.0500	-0.0500	0.0003
PointDistance(43)	-0.0002	0.0000	0.0500	-0.0500	-0.0002
PointDistance(44)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(45)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(46)	0.0003	0.0000	0.0500	-0.0500	0.0003
PointDistance(47)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(48)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(49)	0.0000	0.0000	0.0500	-0.0500	0.0000
PointDistance(50)	-0.0008	0.0000	0.0500	-0.0500	-0.0008
PointDistance(51)	0.0002	0.0000	0.0500	-0.0500	0.0002
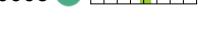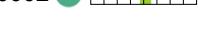
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Name	Messwert	Nennmaß	+Tol	-Tol	Abweichung +/-
PointDistance(52)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(53)	-0.0007	0.0000	0.0500	-0.0500	-0.0007
PointDistance(54)	-0.0010	0.0000	0.0500	-0.0500	-0.0010
PointDistance(55)	-0.0007	0.0000	0.0500	-0.0500	-0.0007
PointDistance(56)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(57)	0.0007	0.0000	0.0500	-0.0500	0.0007
PointDistance(58)	0.0000	0.0000	0.0500	-0.0500	0.0000
PointDistance(59)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(60)	-0.0001	0.0000	0.0500	-0.0500	-0.0001
PointDistance(61)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(62)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(63)	0.0003	0.0000	0.0500	-0.0500	0.0003
PointDistance(64)	0.0007	0.0000	0.0500	-0.0500	0.0007
PointDistance(65)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(66)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(67)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(68)	0.0006	0.0000	0.0500	-0.0500	0.0006
PointDistance(69)	0.0000	0.0000	0.0500	-0.0500	0.0000
PointDistance(70)	-0.0009	0.0000	0.0500	-0.0500	-0.0009
PointDistance(71)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(72)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(73)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(74)	0.0010	0.0000	0.0500	-0.0500	0.0010
PointDistance(75)	0.0000	0.0000	0.0500	-0.0500	0.0000
PointDistance(76)	-0.0001	0.0000	0.0500	-0.0500	-0.0001
PointDistance(77)	0.0002	0.0000	0.0500	-0.0500	0.0002
PointDistance(78)	-0.0007	0.0000	0.0500	-0.0500	-0.0007
PointDistance(79)	0.0000	0.0000	0.0500	-0.0500	0.0000
PointDistance(80)	0.0006	0.0000	0.0500	-0.0500	0.0006
PointDistance(81)	-0.0009	0.0000	0.0500	-0.0500	-0.0009

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PointDistance(82)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(83)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(84)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(85)	-0.0004	0.0000	0.0500	-0.0500	-0.0004
PointDistance(86)	-0.0006	0.0000	0.0500	-0.0500	-0.0006
PointDistance(87)	0.0005	0.0000	0.0500	-0.0500	0.0005
PointDistance(88)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(89)	0.0006	0.0000	0.0500	-0.0500	0.0006
PointDistance(90)	-0.0001	0.0000	0.0500	-0.0500	-0.0001
PointDistance(91)	0.0001	0.0000	0.0500	-0.0500	0.0001
PointDistance(92)	-0.0009	0.0000	0.0500	-0.0500	-0.0009
PointDistance(93)	0.0004	0.0000	0.0500	-0.0500	0.0004
PointDistance(94)	0.0009	0.0000	0.0500	-0.0500	0.0009
PointDistance(95)	-0.0002	0.0000	0.0500	-0.0500	-0.0002
PointDistance(96)	-0.0007	0.0000	0.0500	-0.0500	-0.0007
PointDistance(97)	-0.0008	0.0000	0.0500	-0.0500	-0.0008
PointDistance(98)	-0.0005	0.0000	0.0500	-0.0500	-0.0005
PointDistance(99)	-0.0003	0.0000	0.0500	-0.0500	-0.0003

2.2 Summary
same as LineForm

Name	Messwert	Nennmaß	+Tol	-Tol	Abweichung +/-
MIN Minimum	-0.0010	0.0000	0.0500	-0.0500	-0.0010
MAX Maximum	0.0023	0.0000	0.0500	-0.0500	0.0023
Range Difference Min - Max	0.0033	0.0000	0.1000	0.0000	0.0033
Deviation same as LineForm	0.0046	0.0000	0.1000	0.0000	0.0046