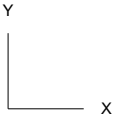
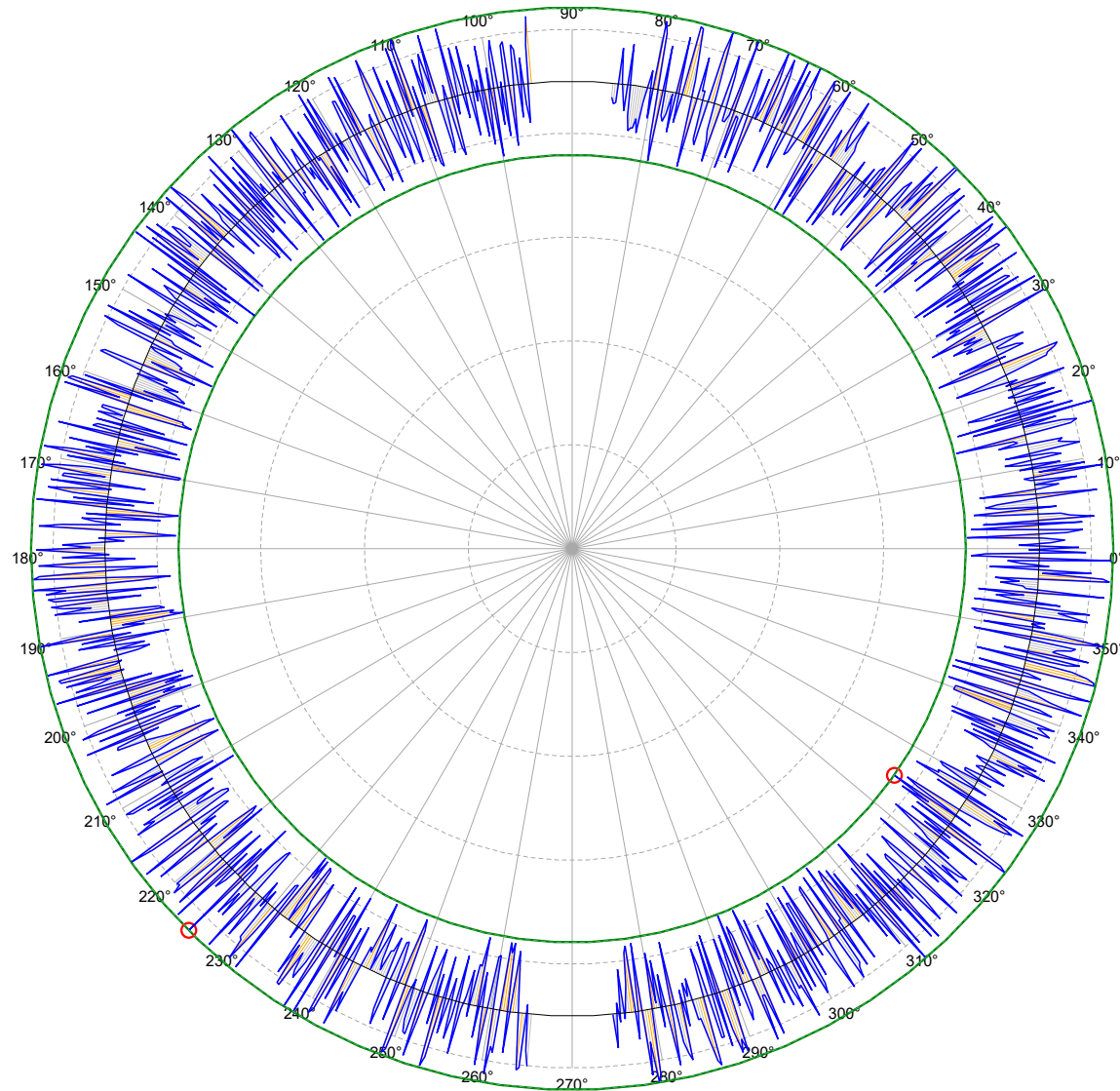




PiWeb Reporting Plus

Inspection	SegmentCurve	Order-No		Gauge-No		Date	4/26/2020 1:43 PM
Drawing-No		Part-No	40	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process				CostCenter		MPEe =	
MiniPlan	All Characteristics	Plant	CZ IMT GmbH	Deprmt	IS-AS	Operator	Master

- Roundness.Cir
- In tolerance
- Out of warning limit
- Nominal value
- Tolerances
- Boundary of evaluation area
- Extreme circles
- In evaluation range
- Extreme point



1.000000 μm
10000 : 1

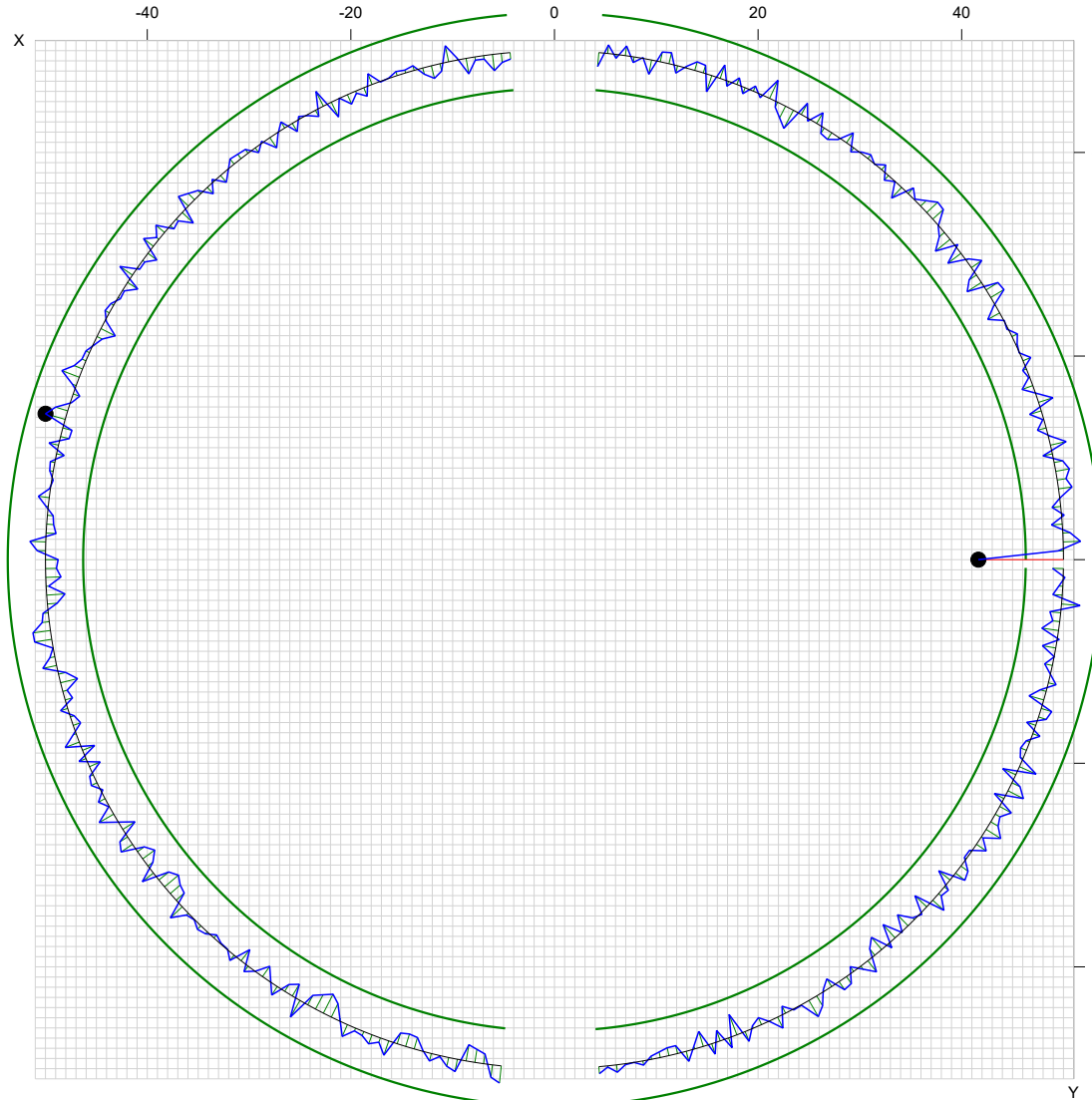
Name	Comment	Actual	Tolerance	Method	USG	OSG	Min	Max	Points	Filter type	Lc	W/R
Roundness		0.002	0.002	Minimum Feature	0.000	0.002	-0.001	0.001	1188	No Filter	-	-



PiWeb Reporting Plus

Inspection	SegmentCurve	Order-No		Gauge-No		Date	4/26/2020 1:43 PM
Drawing-No		Part-No	40	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process		Plant	CZ IMT GmbH	CostCenter		MPEe =	
MiniPlan	All Characteristics	Deprmt	IS-AS	Operator		Master	

- Curve.FD
- In tolerance
- Out of tolerance
- Nominal value
- Tolerances
- In evaluation range
- Extreme point



Works only manual scan 0° - 360°

Line profile (CurveSegm_1)

Display

Error scaling 2,500 : 1

Plane Automatic

Segments

<input checked="" type="checkbox"/>	Segment 1	86 Points
<input type="checkbox"/>	Segment 2	9 Points
<input checked="" type="checkbox"/>	Segment 3	170 Points
<input type="checkbox"/>	Segment 4	10 Points
<input checked="" type="checkbox"/>	Segment 5	85 Points

Show all segments Connect segments

Plot point filter

<input type="checkbox"/>	Outlier	0 Points
<input type="checkbox"/>	Not evaluated	0 Points
<input type="checkbox"/>	Overlapping & Duplicate	0 Points
<input type="checkbox"/>	Tilted probing & probing force	0 Points
<input type="checkbox"/>	Ignore groove 1 & 2	0 Points

[« Show details](#) [Show properties »](#)

Best Fit

	Trans	Rot
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

2.500000 μm
2500 : 1

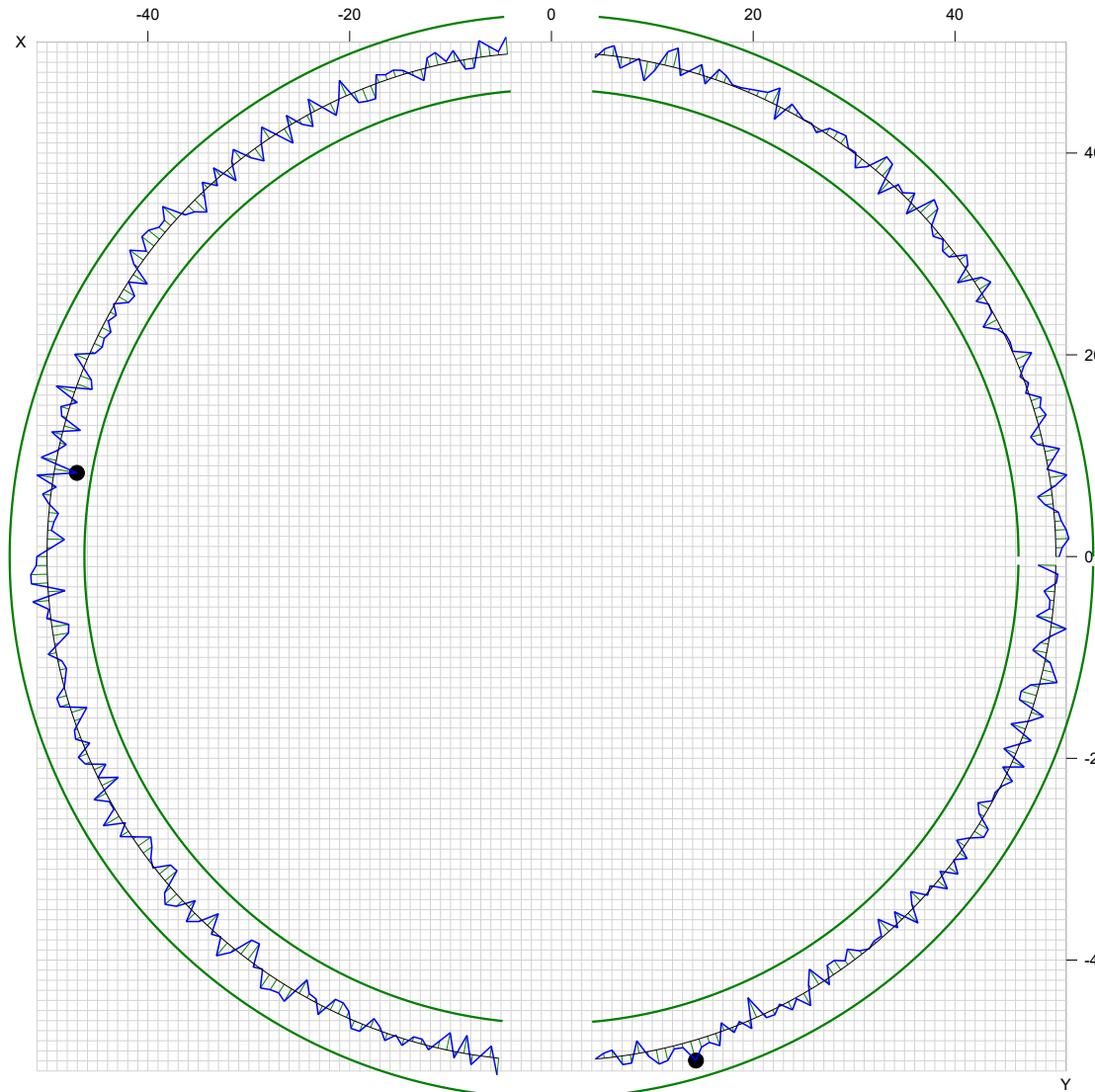
Name	Comment	Actual	Tolerance	Method	LSL	USL	Min	Max	Points	Filter type	Lc
CurveSegm		0.006	0.004	Nominal Vector Direction	-0.002	0.002	-0.005	0.001	360	No Filter	



PiWeb Reporting Plus

Inspection	SegmentCurve	Order-No		Gauge-No		Date	4/26/2020 1:43 PM
Drawing-No		Part-No	40	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process		Plant	CZ IMT GmbH	CostCenter		MPEe =	
MiniPlan	All Characteristics	Deprmt	IS-AS	Operator		Master	

- Curve.FD
- In tolerance
- Nominal value
- Tolerances
- In evaluation range
- Extreme point



**Works only manual
actual by recall feaure points(circle)**

Line profile (CurveSegm_1)

Display

Error scaling 2,500 : 1

Plane Automatic

Segments

<input checked="" type="checkbox"/>	Segment 1	86 Points
<input type="checkbox"/>	Segment 2	9 Points
<input checked="" type="checkbox"/>	Segment 3	170 Points
<input type="checkbox"/>	Segment 4	10 Points
<input checked="" type="checkbox"/>	Segment 5	85 Points

Show all segments Connect segments

Plot point filter

<input type="checkbox"/>	Outlier	0 Points
<input type="checkbox"/>	Not evaluated	0 Points
<input type="checkbox"/>	Overlapping & Duplicate	0 Points
<input type="checkbox"/>	Tilted probing & probing force	0 Points
<input type="checkbox"/>	Ignore groove 1 & 2	0 Points

[Show details](#) [Show properties](#)

Best Fit

	Trans	Rot
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

2.500000 μm
2500 : 1

Name	Comment	Actual	Tolerance	Method	LSL	USL	Min	Max	Points	Filter type	Lc
CurveSegm_1		0.033	0.008	Nominal Vector Direction	-0.004	0.004	-0.032	0.001	360	No Filter	



PiWeb Reporting Plus

Inspection	SegmentCurve	Order-No		Gauge-No		Date	4/26/2020 1:43 PM
Drawing-No		Part-No	40	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process				CostCenter		MPEe =	
MiniPlan	All Characteristics	Plant	CZ IMT GmbH	Deprmt	IS-AS	Operator	Master

- Curve.FD
- In tolerance
- Nominal value
- Tolerances
- In evaluation range
- Out of evaluation range
- Extreme point

Strategy

2d-Curve_2

Evasion Strategy Delete Strategy

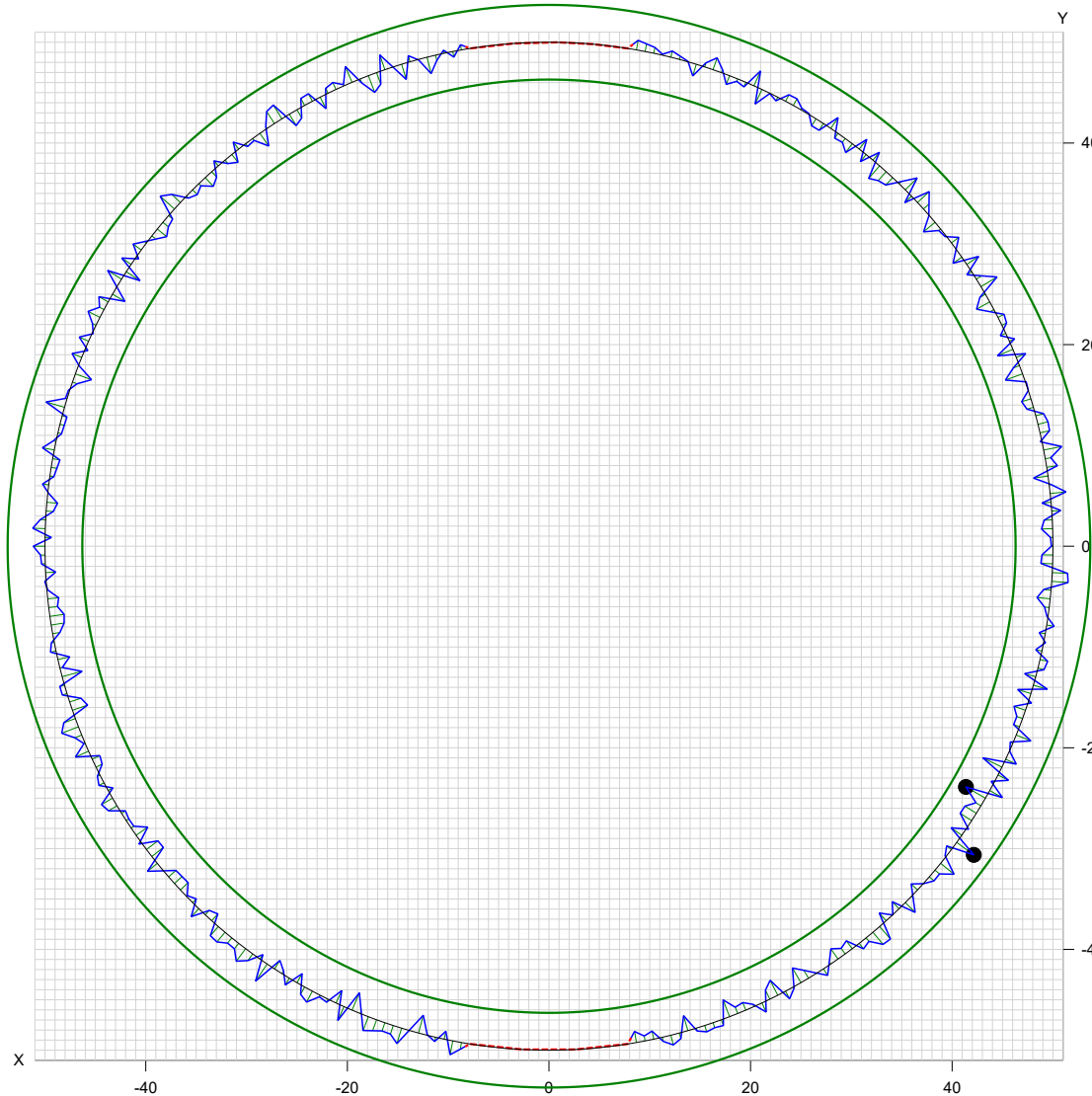
Clearance Data

Segment StartPt 275 - Endpoint 360

Segment StartPt 1 - Endpoint 85

Segment StartPt 95 - Endpoint 265

OK Reset



**no tolerance segments
masked nominal
start nominal <-> start actual
special settings into sketch curve.FD**

Line profile
Element used to draw a line profile.

General

Data provider: Current measurement

Segment selection: All

Filter: None

Magnification factor: Outlier : 0 Points

Nominal value: Overlapping : 0 Points

Tolerances: Tilted force : 0 Points

Tolerance usage: Tilted acceleration : 0 Points

Peaks: Not evaluated : 0 Points

Duplicate : 0 Points

Ignore groove 1 : 0 Points

Ignore groove 2 : 0 Points

Best Fit

	Trans	Rot
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

2.500000 µm
2500 : 1

Name	Comment	Actual	Tolerance	Method	LSL	USL	Min	Max	Points	Filter type	Lc
CurveSegm_2		0.002	0.004	Nominal Vector Direction	-0.002	0.002	-0.001	0.001	322	No Filter	



PiWeb Reporting Plus

Inspection	SegmentCurve	Order-No		Gauge-No		Date	4/26/2020 1:43 PM
Drawing-No		Part-No	40	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process				CostCenter		MPEe =	
MiniPlan	All Characteristics	Plant	CZ IMT GmbH	Deprmt	IS-AS	Operator	Master

- Curve.FD
- In tolerance
 - Out of warning limit
 - Nominal value
 - Tolerances
 - In evaluation range
 - Out of evaluation range
 - Extreme point

Strategy

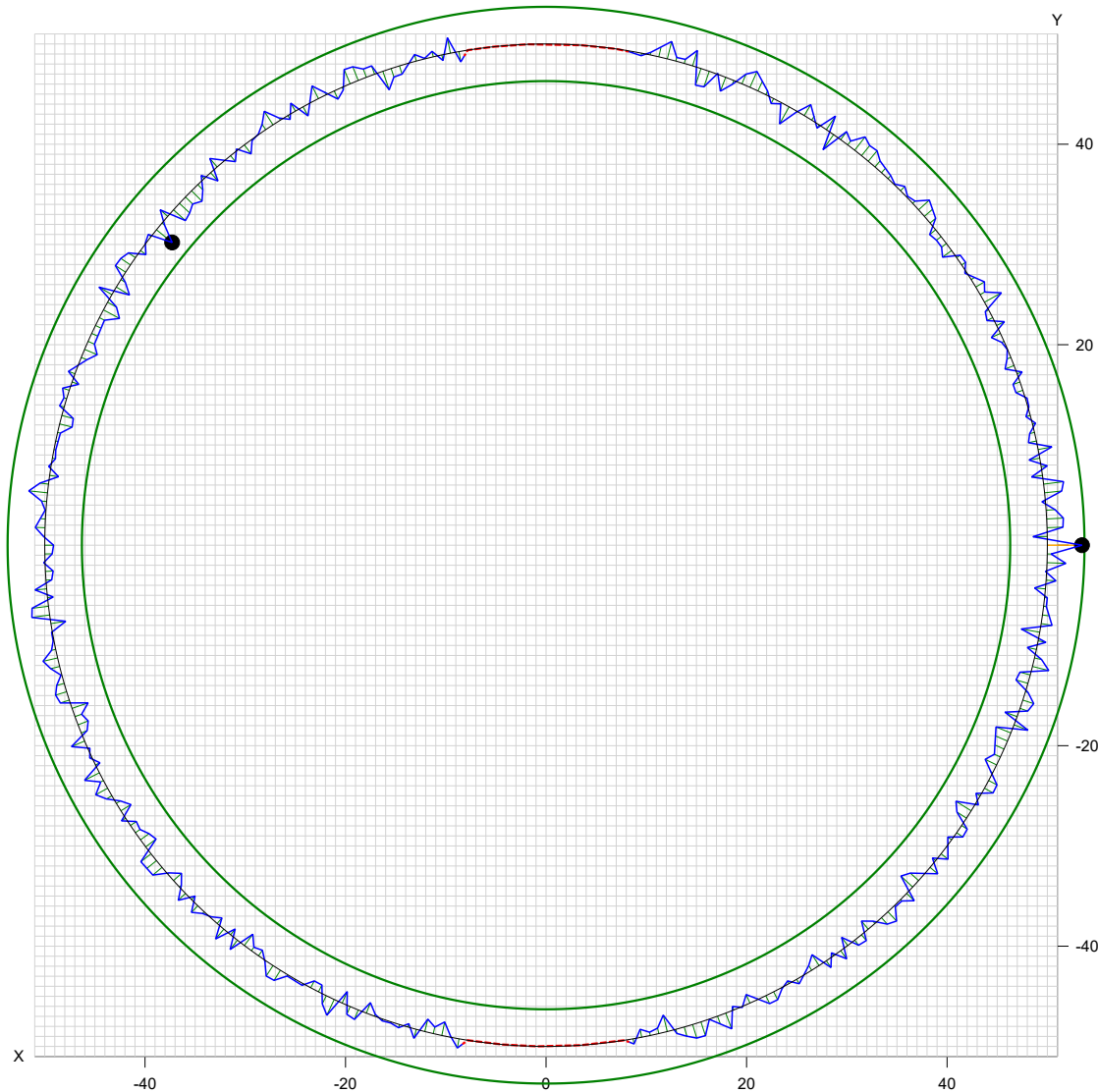
2d-Curve_Segm_1

Evasion Strategy Delete Strategy

Clearance Data

Segment	StartPt	1	-	EndPt	86
Segment	StartPt	96	-	EndPt	266
Segment	StartPt	276	-	EndPt	360

OK Reset



**no tolerance segments
masked nominal
start nominal == start actual
special settings into sketch curve.FD**

Line profile
Element used to draw a line profile.

General

Data provider: Current measurement

Segment selection: All

Filter: None

- Outlier : 0 Points
- Overlapping : 0 Points
- Tilted force : 0 Points
- Tilted acceleration : 0 Points
- Not evaluated : 0 Points
- Duplicate : 0 Points
- Ignore groove 1 : 0 Points
- Ignore groove 2 : 0 Points

Best Fit

	Trans	Rot
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

2.500000 µm
2500 : 1

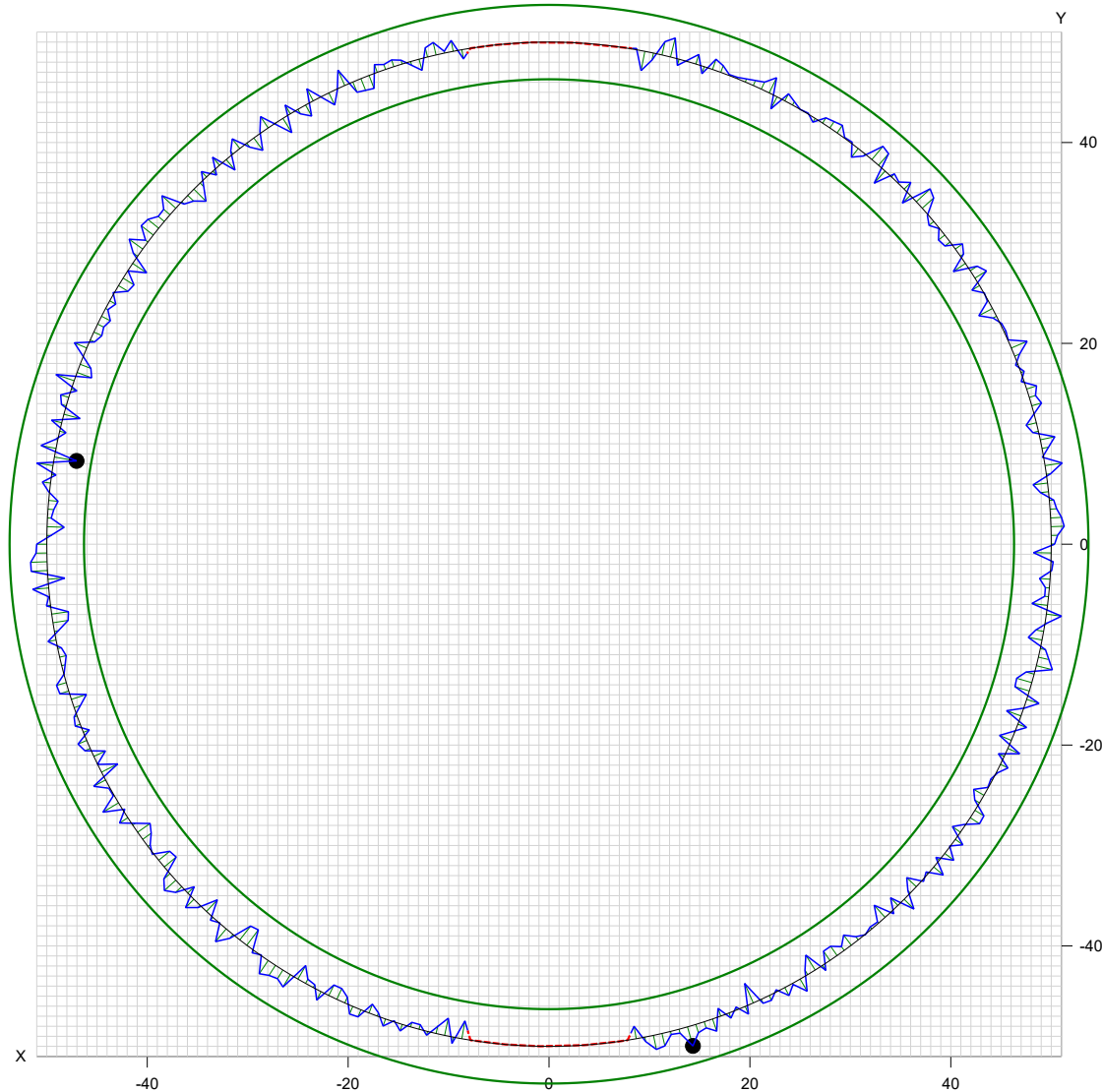
Name	Comment	Actual	Tolerance	Method	LSL	USL	Min	Max	Points	Filter type	Lc
CurveForm_1		0.003	0.004	Nominal Vector Direction	-0.002	0.002	-0.001	0.002	322	No Filter	



PiWeb Reporting Plus

Inspection	SegmentCurve	Order-No		Gauge-No		Date	4/26/2020 1:43 PM
Drawing-No		Part-No	40	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process				CostCenter		MPEe =	
MiniPlan	All Characteristics	Plant	CZ IMT GmbH	Deprmt	IS-AS	Operator	Master

- Curve.FD
- In tolerance
- Nominal value
- Tolerances
- In evaluation range
- Out of evaluation range
- Extreme point



**no tolerance segments
masked nominal
actual by recall feature points(circle)
start nominal <-> start actual
special settings into sketch curve.FD**

Line profile
Element used to draw a line profile.

General

Data provider: Current measurement

Segment selection: All

Filter: None

- Outlier : 0 Points
- Overlapping : 0 Points
- Tilted force : 0 Points
- Tilted acceleration : 0 Points
- Not evaluated : 0 Points
- Duplicate : 0 Points
- Ignore groove 1 : 0 Points
- Ignore groove 2 : 0 Points

Best Fit

	Trans	Rot
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

Name	Comment	Actual	Tolerance	Method	LSL	USL	Min	Max	Points	Filter type	Lc
CurveForm_2		0.002	0.004	Nominal Vector Direction	-0.002	0.002	-0.001	0.001	322	No Filter	