

Customer

PiWeb Reporting Plus

Drawing-No
 Type
 Operation
 PartSerial-No
 Order-No
 Part-No 2
 DMC

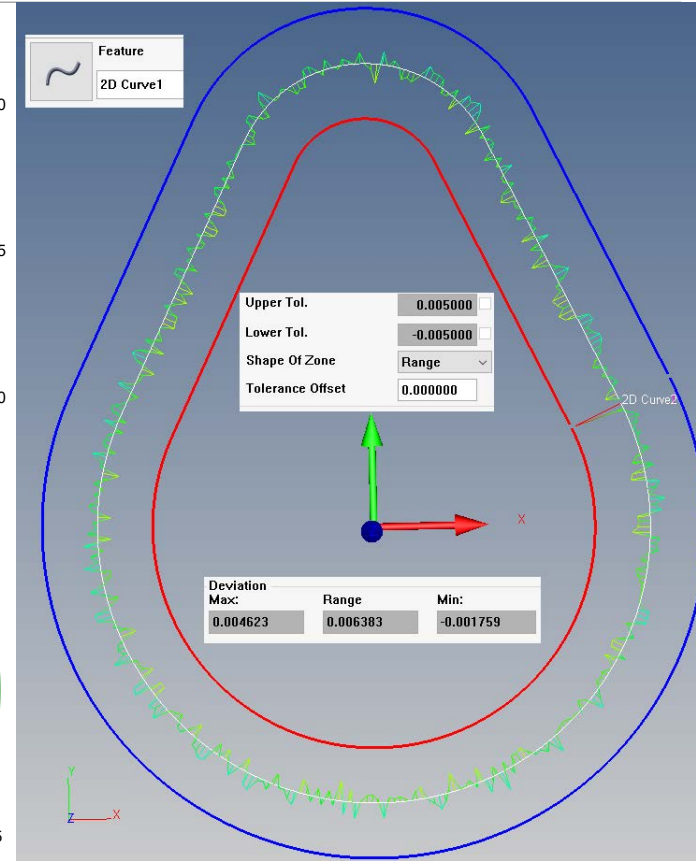
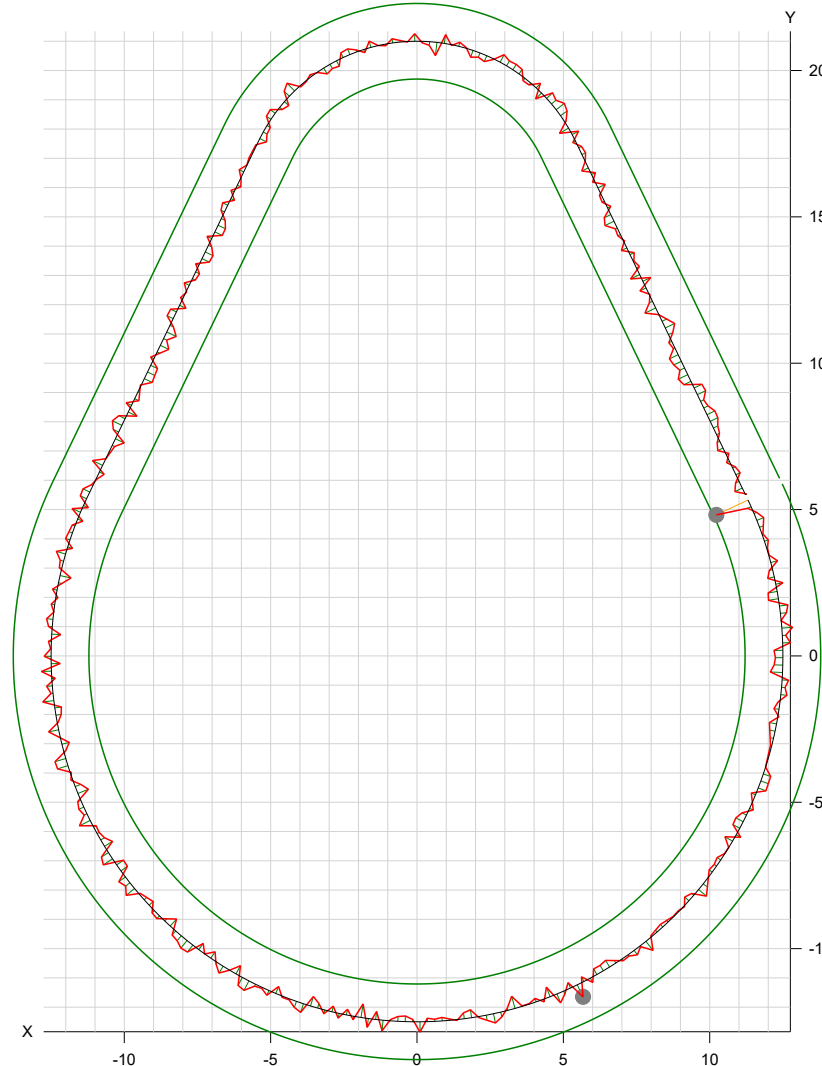
MiniPlan *All Characteristics*
 Machine-No
 CMM-No 000000
 CMM-Type PRISMO_USS2_U
 MPE (E0) =

Date 4/26/2020 4:48 PM
 Plant CZ IMT GmbH
 Department IQS-VAWP

Program Measurement plan 1

Operator Master

- Sketch Curve.FD
- In tolerance
- Out of warning limit
- Nominal value
- Tolerances
- Segment 1
- Extreme point



Best Fit		
	Trans [mm]	Rot [°]
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

Feature 2D Curve1	
Form [µm]	6.383
Sigma [µm]	
Stylus-Ø [mm]	4.000
Vs[mm/sec]	3.000

Name	Comment	Act [µm]	Tol [µm]	Method	LSL	USL	Min [µm]	Max [µm]	Points	Filter type	Lc [mm]
Curve Form		6.383	10.000	Nominal Vector Direc...	-5.000	5.000	-1.759	4.623	360	No Filter	

10.000000 µm
 1000 : 1

Customer









PiWeb Reporting Plus

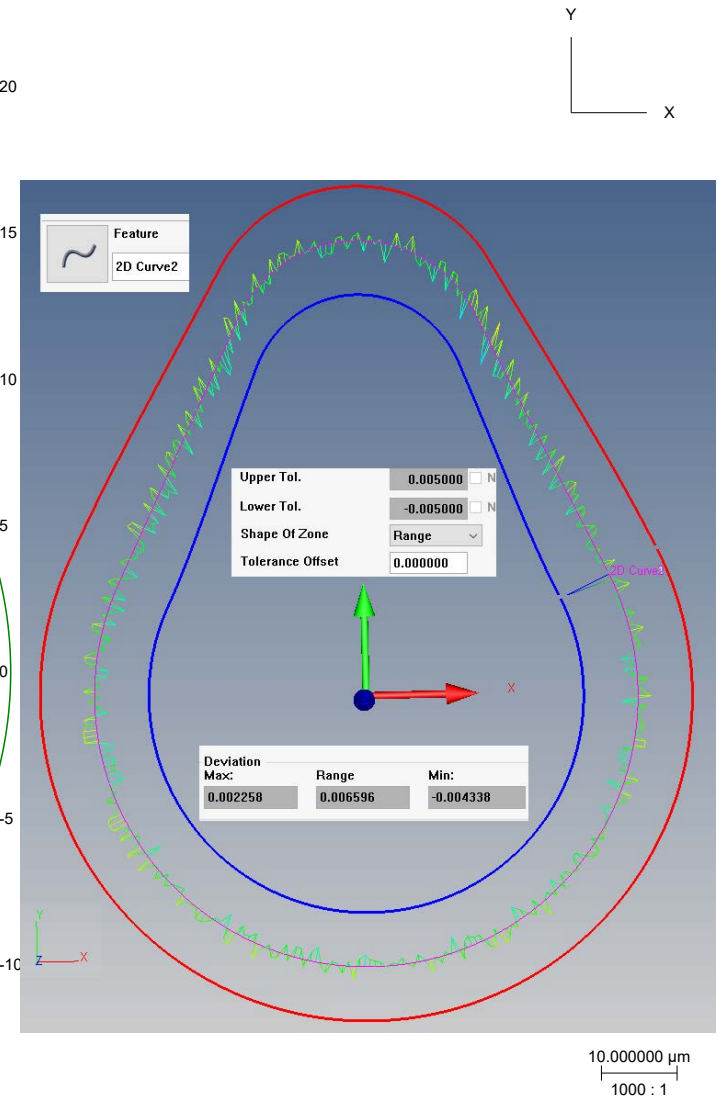
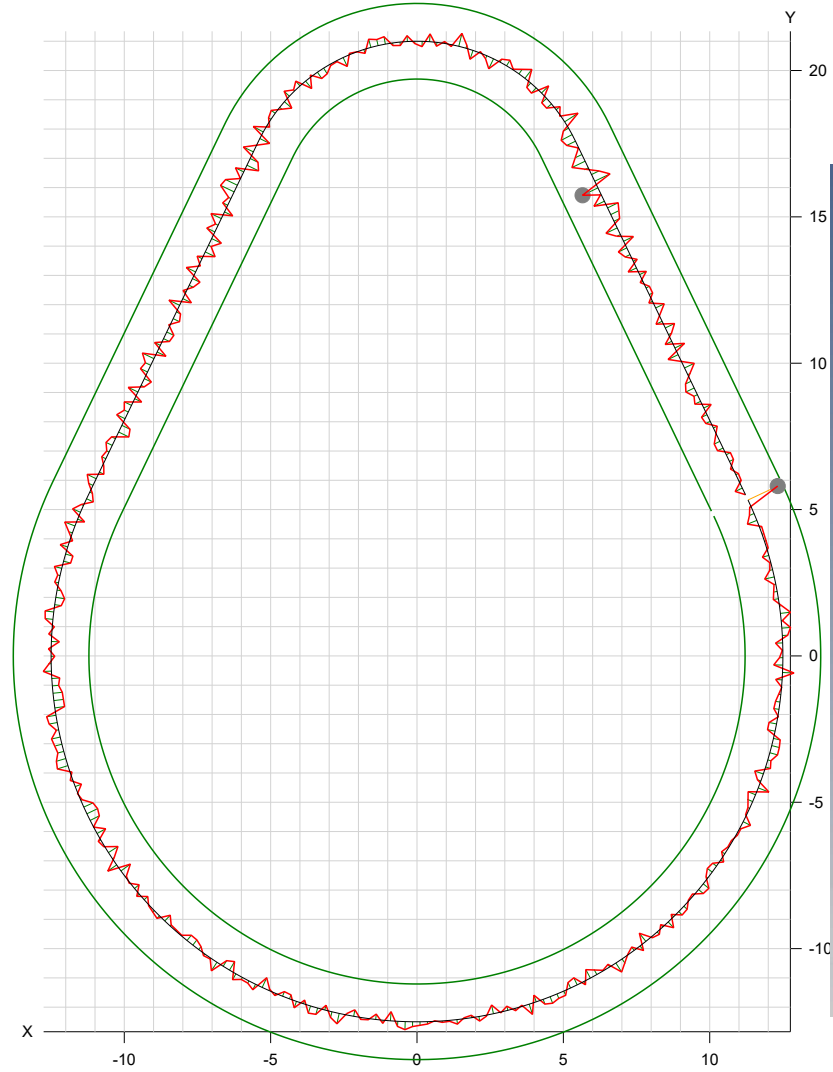
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Best Fit		
	Trans [mm]	Rot [°]
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000

Feature	
2D Curve2	
Form [µm]	6.596
Sigma [µm]	
Stylus-Ø [mm]	4.000
Vs[mm/sec]	3.000

Name	Comment	Act [µm]	Tol [µm]	Method	LSL	USL	Min [µm]	Max [µm]	Points	Filter type	Lc [mm]
Curve Form Radial		6.596	10.000	Radial Deviation	-5.000	5.000	-4.338	2.258	360	No Filter	