



PiWeb Reporting Plus
Sample 20

Program BALL_8_4S_640
 Drawing-No 5021011
 Order-No Annahme
 Note [Start Comment](#)

Type Ball_57
 Customer

CMM-No 000000
 Process Cutting

Date 6/12/2019 9:21:12 AM
 Company OKO
 Deprmt IS-AS
 Operator Master

Characteristic	NOM	UT	LT	Date	Part-No	Order-No	Text	Start Comment	Start Comment	Start Comment	Start Comment	Start Comment	x	R
				12/3/2019 11:29:41 AM	18	Annahme	Start							
2_Datum														
CageCircleBottom_Round	0.000	0.075	0.000	12/3/2019 11:29:41 AM	18	Annahme	Start	0.0015	0.0017	0.0015	0.0024	0.0017	0.0018	0.0009
CageCircleTop_Round	0.000	0.075	0.000	12/3/2019 11:33:03 AM	19	Annahme	Start	0.0016	0.0014	0.0011	0.0010	0.0014	0.0013	0.0006
DatumPlane_Flatness	0.000	0.040	0.000	12/3/2019 11:38:42 AM	20	Annahme	Start	0.0030	0.0026	0.0026	0.0020	0.0026	0.0026	0.0010
DatumSphereCircle_Dia	57.000	0.075	-0.075	12/3/2019 11:40:54 AM	21	Annahme	Start	57.0001	57.0001	57.0001	57.0000	57.0001	57.0001	0.0001
DatumSphereCircle_Round	0.000	0.075	0.000	12/4/2019 7:06:54 AM	22	Annahme	Start	0.0019	0.0018	0.0020	0.0024	0.0018	0.0020	0.0006
3_1_CageSphere														
CageMid_Round	0.000	0.075	0.000					0.0060	0.0060	0.0061	0.0062	0.0060	0.0061	0.0002
CageSphere_Dia	57.000	0.075	-0.075					56.9999	57.0000	57.0000	57.0000	57.0000	57.0000	0.0001
Distance_Top-CageSphere	47.733	0.050	-0.050					47.7329	47.7330	47.7331	47.7331	47.7330	47.7330	0.0002