



PiWeb Reporting Plus

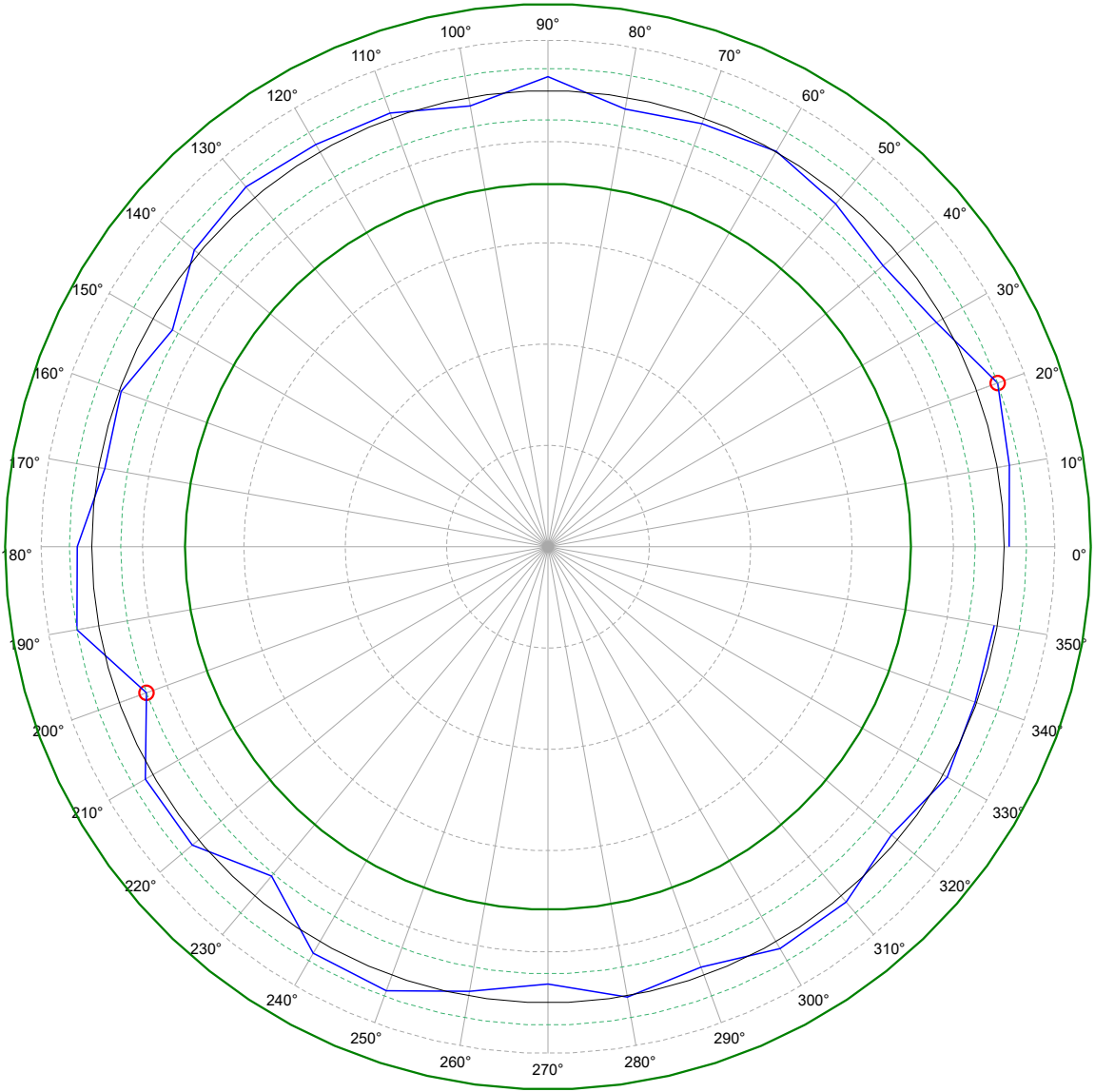
Inspection dome  
Drawing-No  
Type  
Process  
MiniPlan All Characteristics

Order-No  
Part-No 26  
LeadAngle  
Plant CZ IMT GmbH

Gauge-No  
Mach-No  
Customer  
CostCenter  
Deprmt IS-AS

Date 5/6/2020 2:17 PM  
CMM-No 000000  
KMG PRISMO\_RT  
MPEe =  
Operator Master

- Roundness.Cir
- In tolerance
- Nominal value
- Tolerances
- Boundary of evaluation area
- Extreme circles
- In evaluation range
- Extreme point



2.000000 μm  
5000 : 1

Name	Comment	Actual	Tolerance	Method	USG	OSG	Min	Max	Points	Filter type	Lc	W/R
Roundness_Circle		0.001	0.005	LSQ Feature	0.000	0.005	-0.001	0.001	36	No Filter	-	-



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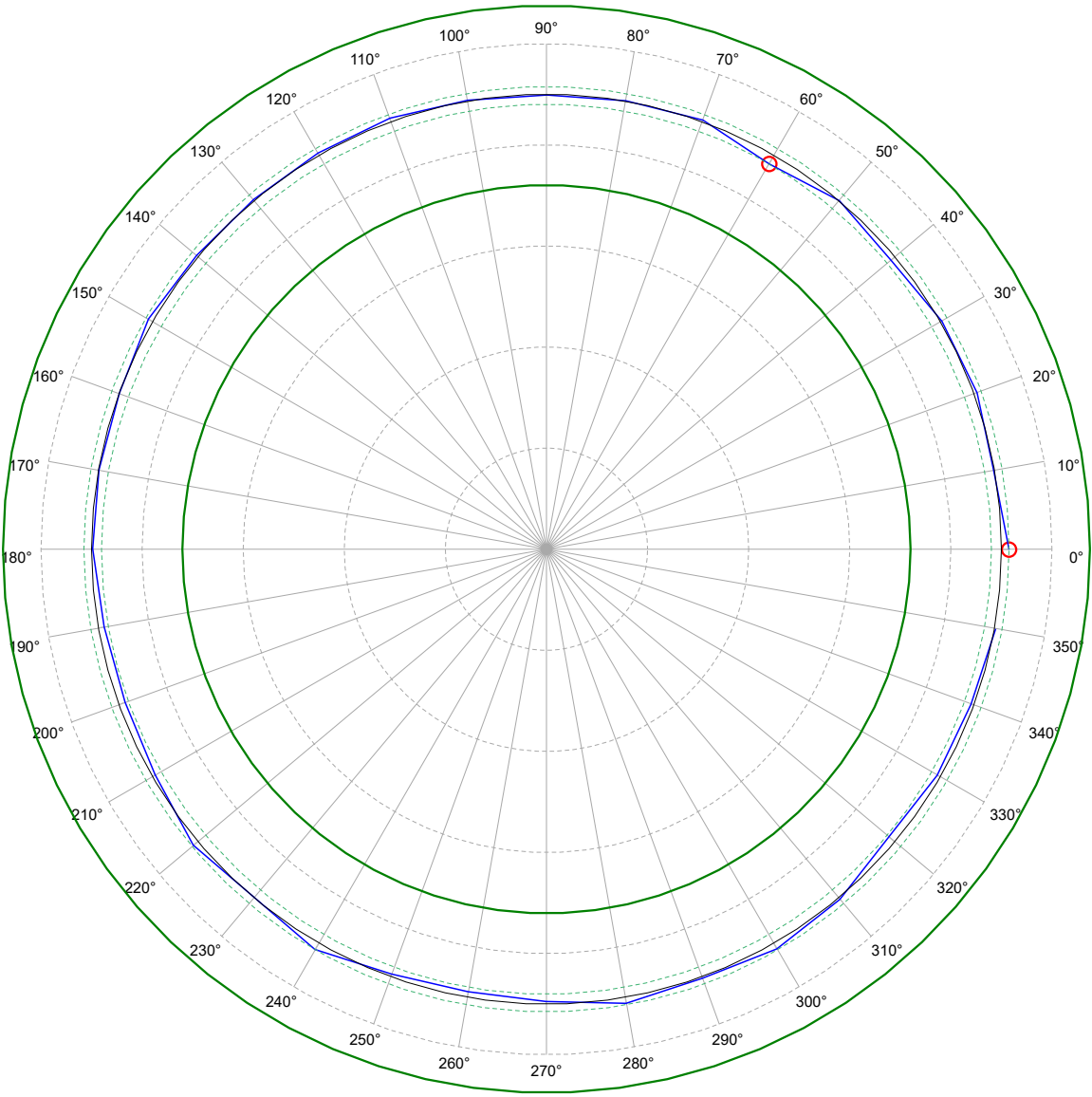
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2.000000 µm  
5000 : 1

Name	Comment	Actual	Tolerance	Method	USG	OSG	Min	Max	Points	Filter type	Lc	W/R
Roundness_Circle1		0.000	0.005	LSQ Feature	0.000	0.005	0.000	0.000	36	No Filter	-	-



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Inspection dome  
Drawing-No  
Type  
Process  
MiniPlan All Characteristics

Order-No  
Part-No 26  
LeadAngle  
Plant CZ IMT GmbH

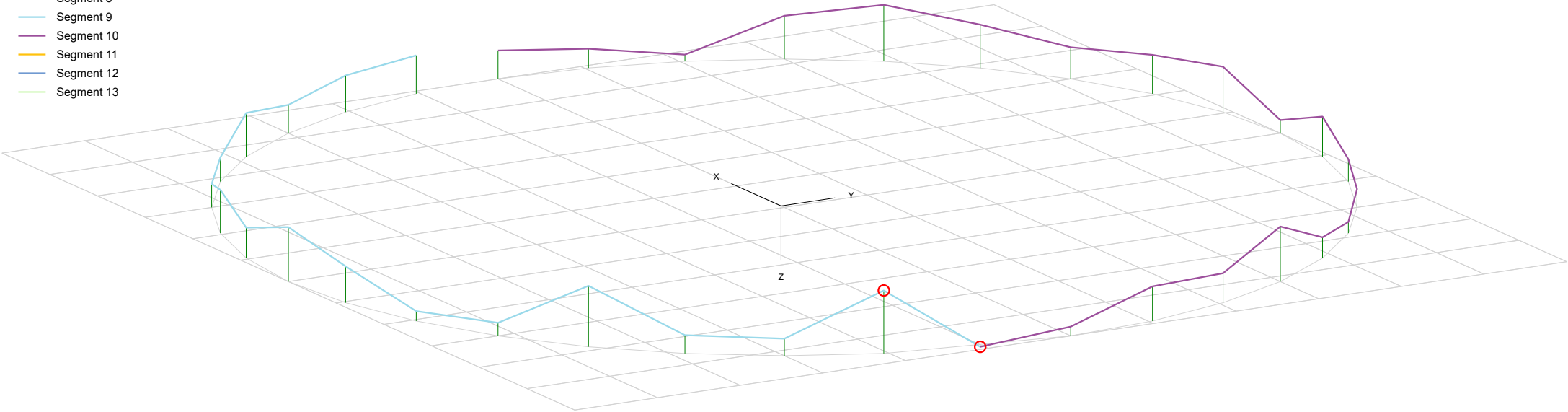
Gauge-No  
Mach-No  
Customer  
CostCenter  
Deprmt IS-AS

Date 5/6/2020 2:17 PM  
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KMG PRISMO\_RT  
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Operator Master



Flatness.Fit

- Positive peaks
- Segment 1
- Segment 2
- Segment 3
- Segment 4
- Segment 5
- Segment 6
- Segment 7
- Segment 8
- Segment 9
- Segment 10
- Segment 11
- Segment 12
- Segment 13



mm	X	Y	Z
Corner points 1	-47.495450	-47.495450	61.999880
2	-47.495450	47.495450	61.999880
3	47.495450	47.495450	61.999880
4	47.495450	-47.495450	61.999880
2.500000 µm	Max 0.003265	-44.631124	-16.244401
5000 : 1	Min 0.000000	-46.773887	-8.247498
		61.999880	

Name	Comment	Actual	Tolerance	Method	Min	Max	Points	Filter type	Lc	W/R
Flatness_2		0.003	0.005	LSQ Feature	-0.002	0.002	36	No Filter	-	-



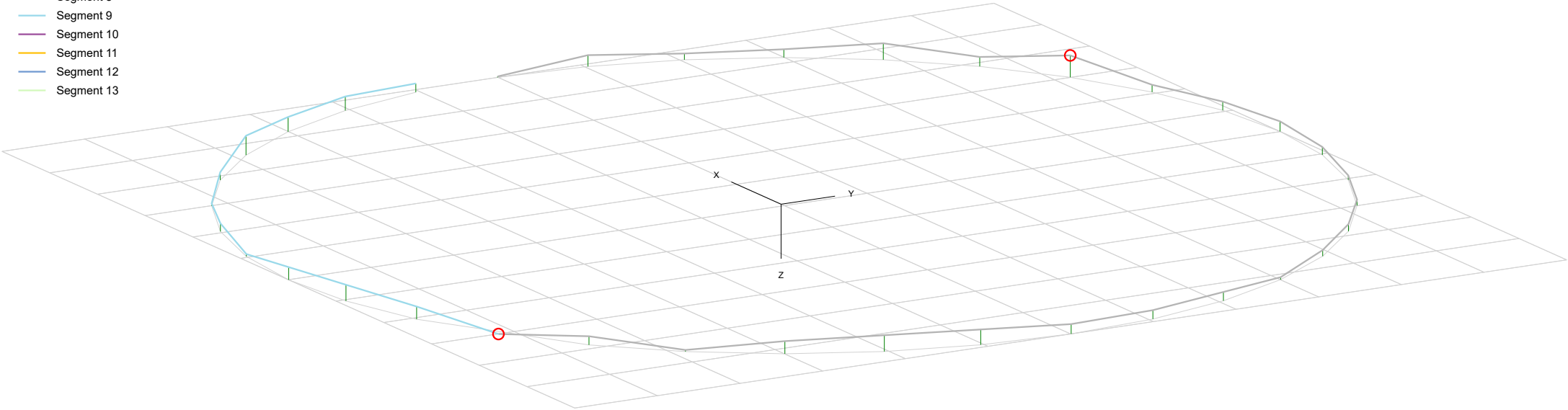
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Inspection	dome	Order-No		Gauge-No		Date	5/6/2020 2:17 PM
Drawing-No		Part-No	26	Mach-No		CMM-No	000000
Type		LeadAngle		Customer		KMG	PRISMO_RT
Process				CostCenter		MPEe =	
MiniPlan	All Characteristics	Plant	CZ IMT GmbH	Deprmt	IS-AS	Operator	Master



Flatness.Fit

- Positive peaks
- Segment 1
- Segment 2
- Segment 3
- Segment 4
- Segment 5
- Segment 6
- Segment 7
- Segment 8
- Segment 9
- Segment 10
- Segment 11
- Segment 12
- Segment 13



mm	X	Y	Z
Corner points 1	-47.495450	-47.495450	62.000113
2	-47.495450	47.495450	62.000113
3	47.495450	47.495450	62.000113
4	47.495450	-47.495450	62.000113
2.500000 µm	Max 0.001135	23.785227	41.110614
5000 : 1	Min 0.000000	-23.785227	-41.110614

Name	Comment	Actual	Tolerance	Method	Min	Max	Points	Filter type	Lc	W/R
Flatness_3		0.001	0.005	LSQ Feature	0.000	0.001	36	No Filter	-	-