



PiWeb Reporting

Date

5/6/2020 2:17 PM

Inspection **dome**
Drawing-No
Part-NoInc 26
Part-Name
Mach-No
CMM-Type PRISMO_USS2_U
CMM-No 000000
Deprmt IS-AS
Order-No
Operator Master

Text

Name	Act	NOM	UpTol	LowTol	Dev	Exc	Tolerance
------	-----	-----	-------	--------	-----	-----	-----------

2 Diameter at height by Curves

X_Circle	-0.0001	0.0000	0.0500	-0.0500	-0.0001	
Y_Circle	0.0000	0.0000	0.0500	-0.0500	0.0000	
Z_Circle	62.0000	62.0000	0.1500	-0.1500	0.0000	
Ø Dia_Circle	94.9908	94.9908	0.1500	-0.1500	0.0000	
○ Roundness_Circle	0.0014	0.0000	0.0050	0.0000	0.0014	

3 Diameter at height by Circles

X_Circle1	0.0000	0.0000	0.0500	-0.0500	0.0000	
Y_Circle1	0.0000	0.0000	0.0500	-0.0500	0.0000	
Z_Circle1	62.0000	62.0000	0.0500	-0.0500	0.0000	
Ø Dia_Circle1	94.9910	94.9908	0.1500	-0.1500	0.0002	
○ Roundness_Circle1	0.0005	0.0000	0.0050	0.0000	0.0005	

4 Diameter Variation by Method

delta_Diameter	-0.0002	0.0000	0.0005	-0.0005	-0.0002	
----------------	---------	--------	--------	---------	---------	--

5 Height at Diameter by Curve

Minimum_2	61.9982	62.0000	0.0500	-0.0500	-0.0018	
Maximum_2	62.0015	62.0000	0.0500	-0.0500	0.0015	
Z_Range_2	0.0033	0.0000	0.1000	0.0000	0.0033	
Average_2	61.9999	62.0000	0.0500	-0.0500	-0.0001	
Flatness_2	0.0033	0.0000	0.0050	0.0000	0.0033	
Z_Plane_2	61.9999	62.0000	0.0500	-0.0500	-0.0001	
A1_Plane_2	0.0000	0.0000			0.0000	
A2_Plane_2	0.0000	0.0000			0.0000	

6 Height at Diameter by Circles

Minimum_3	61.9995	62.0000	0.0500	-0.0500	-0.0005	
Maximum_3	62.0006	62.0000	0.0500	-0.0500	0.0006	
Z_Range_3	0.0011	0.0000	0.1000	0.0000	0.0011	



PiWeb
Reporting

Inspection
Drawing-No
Order-No

dome

Date
Part-NoInc
Operator

5/6/2020 2:17 PM
26
Master

Name	Act	NOM	UpTol	LowTol	Dev	Exc	Tolerance
Comment	M	P					
Average_3	62.0001	62.0000	0.0500	-0.0500	0.0001		
Flatness_3	0.0011	0.0000	0.0050	0.0000	0.0011		
Z_Plane_3	62.0001	62.0000	0.1500	-0.1500	0.0001		
A1_Plane_3	0.0000	0.0000			0.0000		
A2_Plane_3	0.0000	0.0000			0.0000		
7 Height Variation by Method							
delta_Z	-0.0002	0.0000	0.0020	-0.0020	-0.0002		