



PiWeb Reporting Plus

Last 1 measurements
► Approval ≠ Gesperrt
No. measured values 12

Date 9/6/2019 10:13 AM
Run-Time 00:00:04.0
No. values: red ● 1

Program **ConnectSegments**

Drawing-No

Order-No

Type

Process

Part-No 26

MiniPlan

All Characteristics

Mach-No

CMM-No

MPEe =

000000

Plant

Deprmt

CostCenter

Operator

CZ IMT GmbH

IS-AP

Master

DMC

Text

Name	M-C	P-C	Act	Nom	UpTol	LowTol	Dev	Exc	Tolerance
Comment									

1. Circle

○ 1-Roundness			0.00696	0.00000	0.00700	0.00000	0.00696	
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2. Circle Filter 50 W-R

○ 2-Round_F_noCoSegm_50 Lambda = 3.142			0.00560	0.00000	0.00700	0.00000	0.00560	
○ 3-Round_F_CoSegm_50 Lambda = 3.142			0.00598	0.00000	0.00700	0.00000	0.00598	
○ 2-Round_F_noCoSegm_50_L Lambda = 3.142			0.00560	0.00000	0.00700	0.00000	0.00560	
○ 3-Round_F_CoSegm_50_L Lambda = 3.142			0.00598	0.00000	0.00700	0.00000	0.00598	

3. Circle Filter 15 W-R

○ 2-Round_F_noCoSegm_15 Lambda = 10.472			0.00525	0.00000	0.00700	0.00000	0.00525	
○ 3-Round_F_CoSegm_15 Lambda = 10.472			0.00564	0.00000	0.00700	0.00000	0.00564	
○ 2-Round_F_noCoSegm_15_L Lambda = 10.472			0.00525	0.00000	0.00700	0.00000	0.00525	
○ 3-Round_F_CoSegm_15_L Lambda = 10.472			0.00564	0.00000	0.00700	0.00000	0.00564	

4. Curve Evaluation

1-1-CurveForm			0.00731	0.00000	0.00700	0.00000	0.00731	0.00031	
2-1-CurveForm_F-50 Lambda = 3.142			0.00620	0.00000	0.00700	0.00000	0.00620		
3-1-CurveForm_F-15 Lambda = 10.472			0.00594	0.00000	0.00700	0.00000	0.00594		