	MultiPlot		Drawing No.			Customer	
			Waviness-Gauge				
	Order	Incremental Part Number	CMM Type	CMM No.			
	Validation	2_SE21	PRISMO_MASS	000000			Date
	Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:31 PM	

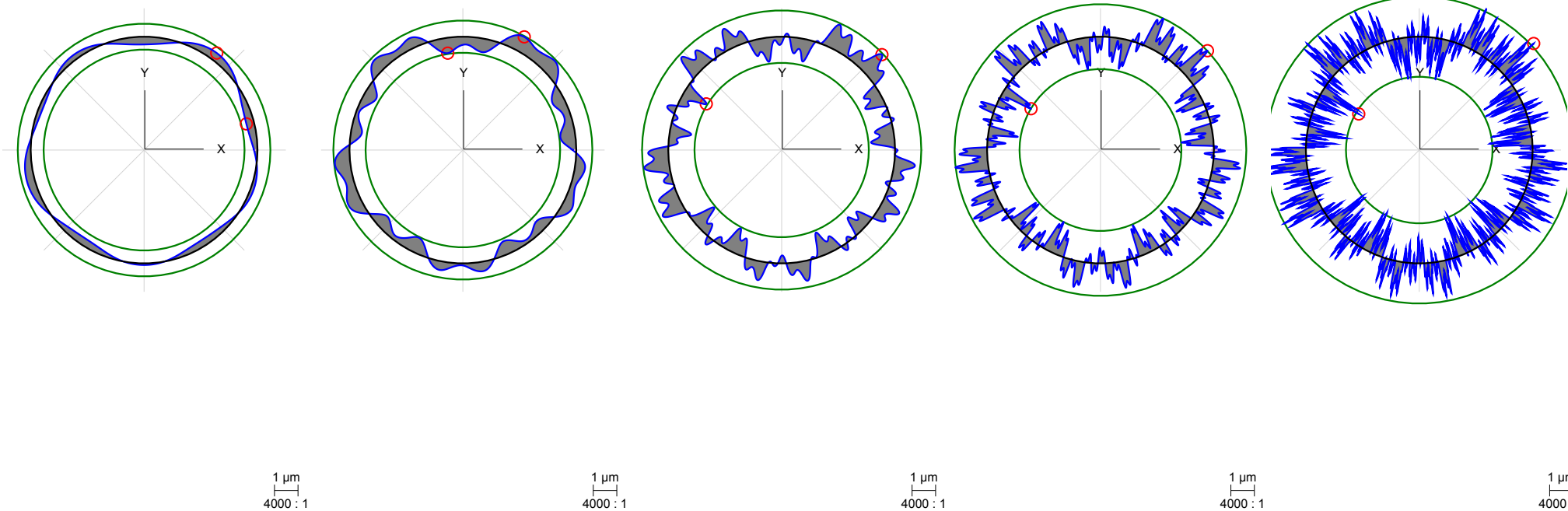
1: Round\_Circle\_1\_5WU

2: Round\_Circle\_1\_15WU


3: Round\_Circle\_1\_50WU

4: Round\_Circle\_1\_150WU

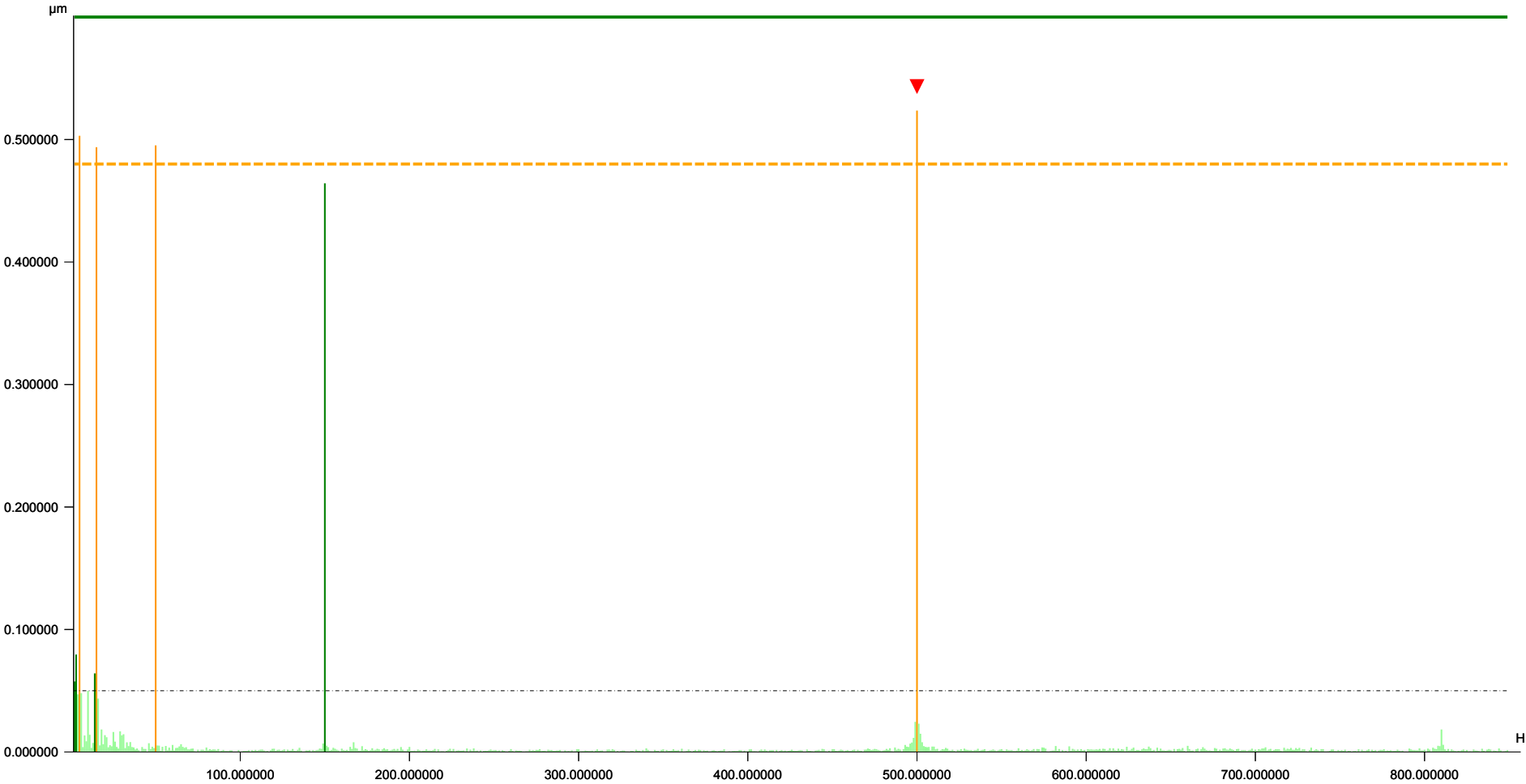
5: Round\_Circle\_1\_500WU



No	Identifier	Actual [mm]	Tol. [mm]	Number of Points	Speed [mm/s]	Stylus Radius [...]	F.Type	L-C	UPR
1	Round_Circle_1_5WU	0.000664	0.001100	8499	10.00	0.500187	Spline		5
2	Round_Circle_1_15WU	0.001304	0.001370	8499	10.00	0.500187	Spline		15
3	Round_Circle_1_50WU	0.002125	0.002230	8499	10.00	0.500187	Spline		50
4	Round_Circle_1_150WU	0.002773	0.002760	8499	10.00	0.500187	Spline		150
5	Round_Circle_1_500WU	0.003652	0.003410	8499	10.00	0.500187	Spline		500

	Waviness		Drawing No.			Customer
			Waviness-Gauge			
	Order	Incremental Part Number	CMM Type	CMM No.		
	Validation	2_SE21	PRISMO_MASS	000000		
	Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:33 PM

C\_Waviness\_1



No Identifier	1st Harm.:	Three max harmonic	Limit Curve 1		
1 C_Waviness_1	0.000357µm	H 500 = 0.523643µm	R:	0.000000	Warn Level 80.0 %
Filter type: Gauss		H 5 = 0.503066µm	N0:	0.000000	
Filter: 1400 UPR		H 50 = 0.495223µm	KK	0.000000	

	<h1 style="text-align: center;">Waviness Values</h1>				Date
					7/25/2019 12:36:34...
	Incremental Part Number	Drawing No.		Comment:	
	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	


2	0.057571	0.600000	56	0.004924	0.600000	110	0.000906	0.600000	164	0.000927	0.600000	218	0.000470	0.600000	272	0.000877	0.600000
3	0.079576	0.600000	57	0.001391	0.600000	111	0.001484	0.600000	165	0.004187	0.600000	219	0.000650	0.600000	273	0.001457	0.600000
4	0.047040	0.600000	58	0.003602	0.600000	112	0.001900	0.600000	166	0.002448	0.600000	220	0.000605	0.600000	274	0.000986	0.600000
5	0.503066	0.600000	59	0.001237	0.600000	113	0.001983	0.600000	167	0.007942	0.600000	221	0.000290	0.600000	275	0.001741	0.600000
6	0.048060	0.600000	60	0.005741	0.600000	114	0.001280	0.600000	168	0.003268	0.600000	222	0.000979	0.600000	276	0.001589	0.600000
7	0.003985	0.600000	61	0.001229	0.600000	115	0.000540	0.600000	169	0.002781	0.600000	223	0.001721	0.600000	277	0.002283	0.600000
8	0.013498	0.600000	62	0.003290	0.600000	116	0.000888	0.600000	170	0.001031	0.600000	224	0.002649	0.600000	278	0.000758	0.600000
9	0.008730	0.600000	63	0.003429	0.600000	117	0.000254	0.600000	171	0.001088	0.600000	225	0.000796	0.600000	279	0.000970	0.600000
10	0.049888	0.600000	64	0.004559	0.600000	118	0.001375	0.600000	172	0.004749	0.600000	226	0.002487	0.600000	280	0.001035	0.600000
11	0.014053	0.600000	65	0.006352	0.600000	119	0.002596	0.600000	173	0.001429	0.600000	227	0.000425	0.600000	281	0.000523	0.600000
12	0.003347	0.600000	66	0.004228	0.600000	120	0.002672	0.600000	174	0.002357	0.600000	228	0.001133	0.600000	282	0.001844	0.600000
13	0.007377	0.600000	67	0.003395	0.600000	121	0.000885	0.600000	175	0.001729	0.600000	229	0.001308	0.600000	283	0.001413	0.600000
14	0.064165	0.600000	68	0.003913	0.600000	122	0.001719	0.600000	176	0.000891	0.600000	230	0.001058	0.600000	284	0.001596	0.600000
15	0.493733	0.600000	69	0.002114	0.600000	123	0.001886	0.600000	177	0.001416	0.600000	231	0.001079	0.600000	285	0.000965	0.600000
16	0.043611	0.600000	70	0.002053	0.600000	124	0.000987	0.600000	178	0.003090	0.600000	232	0.001250	0.600000	286	0.000936	0.600000
17	0.005384	0.600000	71	0.002666	0.600000	125	0.001534	0.600000	179	0.001448	0.600000	233	0.000509	0.600000	287	0.001201	0.600000
18	0.018369	0.600000	72	0.002827	0.600000	126	0.002081	0.600000	180	0.001760	0.600000	234	0.002876	0.600000	288	0.001200	0.600000
19	0.006375	0.600000	73	0.000639	0.600000	127	0.000449	0.600000	181	0.002635	0.600000	235	0.000324	0.600000	289	0.001654	0.600000
20	0.013739	0.600000	74	0.000340	0.600000	128	0.001887	0.600000	182	0.002128	0.600000	236	0.001915	0.600000	290	0.000412	0.600000
21	0.012040	0.600000	75	0.001861	0.600000	129	0.001114	0.600000	183	0.000745	0.600000	237	0.000768	0.600000	291	0.000356	0.600000
22	0.003836	0.600000	76	0.000559	0.600000	130	0.001170	0.600000	184	0.002087	0.600000	238	0.002939	0.600000	292	0.001366	0.600000
23	0.005542	0.600000	77	0.001840	0.600000	131	0.002453	0.600000	185	0.003101	0.600000	239	0.000741	0.600000	293	0.000535	0.600000
24	0.004638	0.600000	78	0.001836	0.600000	132	0.001008	0.600000	186	0.001946	0.600000	240	0.001175	0.600000	294	0.000874	0.600000
25	0.016338	0.600000	79	0.001080	0.600000	133	0.000806	0.600000	187	0.002210	0.600000	241	0.000095	0.600000	295	0.000582	0.600000
26	0.008466	0.600000	80	0.003655	0.600000	134	0.001781	0.600000	188	0.000986	0.600000	242	0.001337	0.600000	296	0.001417	0.600000
27	0.004128	0.600000	81	0.001367	0.600000	135	0.003424	0.600000	189	0.001313	0.600000	243	0.000103	0.600000	297	0.000367	0.600000
28	0.002805	0.600000	82	0.002288	0.600000	136	0.001185	0.600000	190	0.001909	0.600000	244	0.000938	0.600000	298	0.000507	0.600000
29	0.016834	0.600000	83	0.001703	0.600000	137	0.000234	0.600000	191	0.002499	0.600000	245	0.001014	0.600000	299	0.002207	0.600000
30	0.013588	0.600000	84	0.002053	0.600000	138	0.000462	0.600000	192	0.001402	0.600000	246	0.000911	0.600000	300	0.002218	0.600000
31	0.014504	0.600000	85	0.002003	0.600000	139	0.001304	0.600000	193	0.002515	0.600000	247	0.001383	0.600000	301	0.000511	0.600000
32	0.003179	0.600000	86	0.001281	0.600000	140	0.001193	0.600000	194	0.001081	0.600000	248	0.001995	0.600000	302	0.000654	0.600000
33	0.007880	0.600000	87	0.002402	0.600000	141	0.001556	0.600000	195	0.004043	0.600000	249	0.001216	0.600000	303	0.000657	0.600000
34	0.004823	0.600000	88	0.000580	0.600000	142	0.000375	0.600000	196	0.001896	0.600000	250	0.001427	0.600000	304	0.001228	0.600000
35	0.008099	0.600000	89	0.001084	0.600000	143	0.001530	0.600000	197	0.000682	0.600000	251	0.001576	0.600000	305	0.000924	0.600000
36	0.004054	0.600000	90	0.001696	0.600000	144	0.000858	0.600000	198	0.000613	0.600000	252	0.000739	0.600000	306	0.000790	0.600000
37	0.003743	0.600000	91	0.000796	0.600000	145	0.001490	0.600000	199	0.002048	0.600000	253	0.001283	0.600000	307	0.000796	0.600000
38	0.002008	0.600000	92	0.000784	0.600000	146	0.001749	0.600000	200	0.004141	0.600000	254	0.000413	0.600000	308	0.001135	0.600000
39	0.002857	0.600000	93	0.000724	0.600000	147	0.002817	0.600000	201	0.000924	0.600000	255	0.001395	0.600000	309	0.000399	0.600000
40	0.001510	0.600000	94	0.001303	0.600000	148	0.002534	0.600000	202	0.000943	0.600000	256	0.000894	0.600000	310	0.001099	0.600000
41	0.000406	0.600000	95	0.001307	0.600000	149	0.006899	0.600000	203	0.001139	0.600000	257	0.000406	0.600000	311	0.002105	0.600000
42	0.004066	0.600000	96	0.000310	0.600000	150	0.464252	0.600000	204	0.000763	0.600000	258	0.000308	0.600000	312	0.000838	0.600000
43	0.002497	0.600000	97	0.000130	0.600000	151	0.005154	0.600000	205	0.002006	0.600000	259	0.001027	0.600000	313	0.001129	0.600000
44	0.002477	0.600000	98	0.000343	0.600000	152	0.003944	0.600000	206	0.001368	0.600000	260	0.002365	0.600000	314	0.001273	0.600000
45	0.000300	0.600000	99	0.001641	0.600000	153	0.001120	0.600000	207	0.000715	0.600000	261	0.000879	0.600000	315	0.000363	0.600000
46	0.007155	0.600000	100	0.000369	0.600000	154	0.001717	0.600000	208	0.001065	0.600000	262	0.000117	0.600000	316	0.000446	0.600000
47	0.002386	0.600000	101	0.000424	0.600000	155	0.003445	0.600000	209	0.001067	0.600000	263	0.001261	0.600000	317	0.001926	0.600000
48	0.004287	0.600000	102	0.000916	0.600000	156	0.002651	0.600000	210	0.002151	0.600000	264	0.001047	0.600000	318	0.002047	0.600000
49	0.003188	0.600000	103	0.000882	0.600000	157	0.001873	0.600000	211	0.001154	0.600000	265	0.001053	0.600000	319	0.001094	0.600000
50	0.495223	0.600000	104	0.000824	0.600000	158	0.001284	0.600000	212	0.001226	0.600000	266	0.000918	0.600000	320	0.002239	0.600000
51	0.005301	0.600000	105	0.001444	0.600000	159	0.000456	0.600000	213	0.001035	0.600000	267	0.000415	0.600000	321	0.001706	0.600000
52	0.005172	0.600000	106	0.000131	0.600000	160	0.002720	0.600000	214	0.001553	0.600000	268	0.000378	0.600000	322	0.000240	0.600000
53	0.001026	0.600000	107	0.001464	0.600000	161	0.001491	0.600000	215	0.002518	0.600000	269	0.000574	0.600000	323	0.000863	0.600000
54	0.004233	0.600000	108	0.000832	0.600000	162	0.001157	0.600000	216	0.000332	0.600000	270	0.000581	0.600000	324	0.000338	0.600000
55	0.000406	0.600000	109	0.001713	0.600000	163	0.001712	0.600000	217	0.002116	0.600000	271	0.001822	0.600000	325	0.000840	0.600000

	Waviness Values				Date
					7/25/2019 12:36:34...
	Incremental Part Number	Drawing No.		Comment:	
	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	

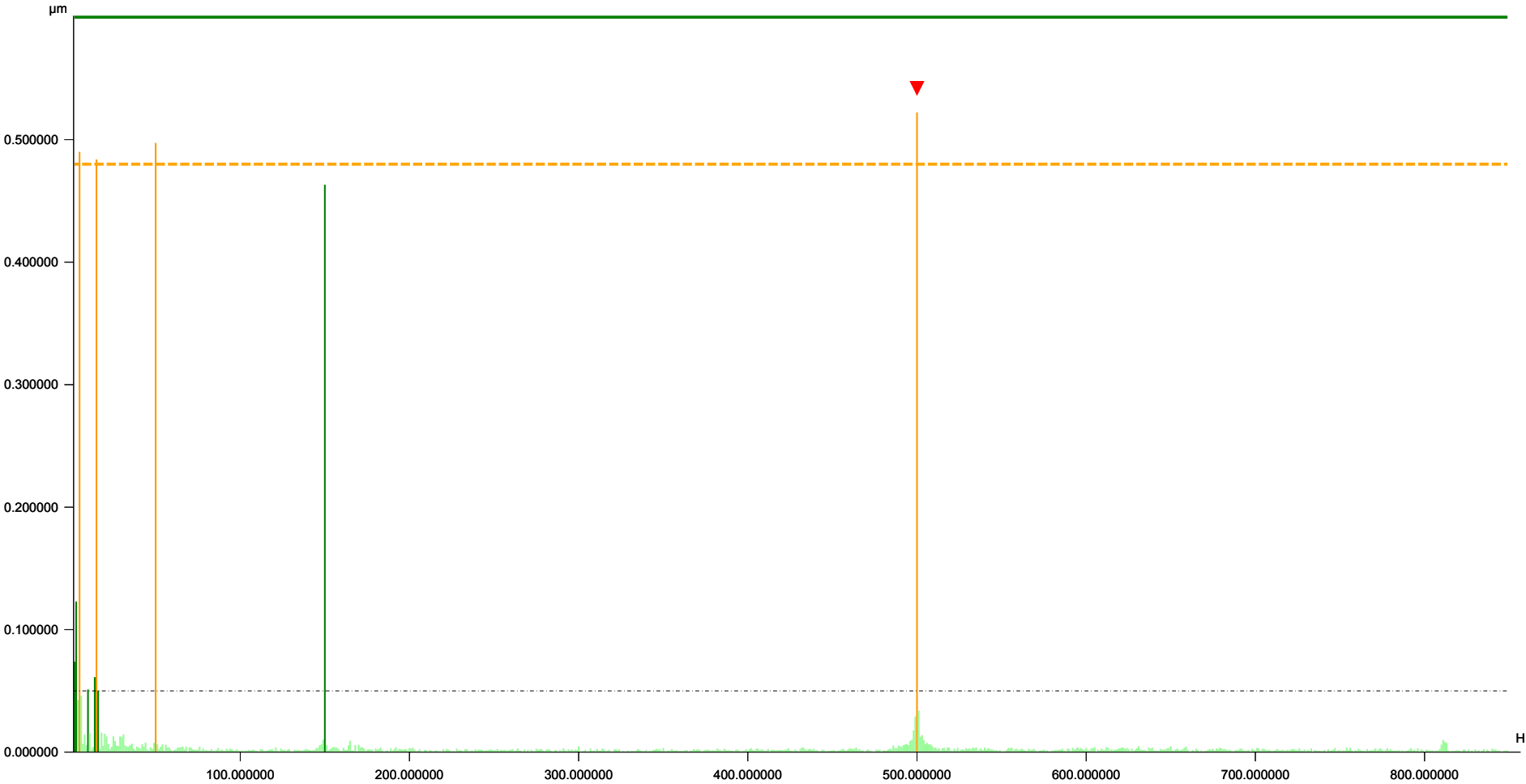
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327	0.001189	0.600000	381	0.000875	0.600000	435	0.002001	0.600000	489	0.002605	0.600000	543	0.001283	0.600000	597	0.002305	0.600000
328	0.000487	0.600000	382	0.000542	0.600000	436	0.000939	0.600000	490	0.001972	0.600000	544	0.001576	0.600000	598	0.001149	0.600000
329	0.000467	0.600000	383	0.000947	0.600000	437	0.000919	0.600000	491	0.000416	0.600000	545	0.002059	0.600000	599	0.001661	0.600000
330	0.000206	0.600000	384	0.001184	0.600000	438	0.000626	0.600000	492	0.002299	0.600000	546	0.001396	0.600000	600	0.000385	0.600000
331	0.001011	0.600000	385	0.001166	0.600000	439	0.000421	0.600000	493	0.005736	0.600000	547	0.000676	0.600000	601	0.002323	0.600000
332	0.000907	0.600000	386	0.002176	0.600000	440	0.001215	0.600000	494	0.004340	0.600000	548	0.001370	0.600000	602	0.001956	0.600000
333	0.000272	0.600000	387	0.000097	0.600000	441	0.001377	0.600000	495	0.004091	0.600000	549	0.001913	0.600000	603	0.002070	0.600000
334	0.001840	0.600000	388	0.000411	0.600000	442	0.001749	0.600000	496	0.006823	0.600000	550	0.002250	0.600000	604	0.001865	0.600000
335	0.001073	0.600000	389	0.000714	0.600000	443	0.000775	0.600000	497	0.007744	0.600000	551	0.001088	0.600000	605	0.001828	0.600000
336	0.001071	0.600000	390	0.000456	0.600000	444	0.002512	0.600000	498	0.011523	0.600000	552	0.000800	0.600000	606	0.002108	0.600000
337	0.000440	0.600000	391	0.000755	0.600000	445	0.002185	0.600000	499	0.024613	0.600000	553	0.002081	0.600000	607	0.001836	0.600000
338	0.001604	0.600000	392	0.000857	0.600000	446	0.000570	0.600000	500	0.523643	0.600000	554	0.001432	0.600000	608	0.002509	0.600000
339	0.000602	0.600000	393	0.000777	0.600000	447	0.000323	0.600000	501	0.023115	0.600000	555	0.001358	0.600000	609	0.001179	0.600000
340	0.003000	0.600000	394	0.000786	0.600000	448	0.001043	0.600000	502	0.014902	0.600000	556	0.001528	0.600000	610	0.002686	0.600000
341	0.001713	0.600000	395	0.001518	0.600000	449	0.000356	0.600000	503	0.007973	0.600000	557	0.000847	0.600000	611	0.002435	0.600000
342	0.000646	0.600000	396	0.001502	0.600000	450	0.002204	0.600000	504	0.004791	0.600000	558	0.000784	0.600000	612	0.001133	0.600000
343	0.000533	0.600000	397	0.000007	0.600000	451	0.002286	0.600000	505	0.004171	0.600000	559	0.001156	0.600000	613	0.001469	0.600000
344	0.000428	0.600000	398	0.001161	0.600000	452	0.000968	0.600000	506	0.003918	0.600000	560	0.003051	0.600000	614	0.003108	0.600000
345	0.001717	0.600000	399	0.000259	0.600000	453	0.000774	0.600000	507	0.004097	0.600000	561	0.001007	0.600000	615	0.001054	0.600000
346	0.000864	0.600000	400	0.000758	0.600000	454	0.001213	0.600000	508	0.001323	0.600000	562	0.001608	0.600000	616	0.003034	0.600000
347	0.000995	0.600000	401	0.002081	0.600000	455	0.001907	0.600000	509	0.004426	0.600000	563	0.000864	0.600000	617	0.001325	0.600000
348	0.000221	0.600000	402	0.002160	0.600000	456	0.001534	0.600000	510	0.004380	0.600000	564	0.001285	0.600000	618	0.001044	0.600000
349	0.001711	0.600000	403	0.000588	0.600000	457	0.000614	0.600000	511	0.002159	0.600000	565	0.002206	0.600000	619	0.002733	0.600000
350	0.002156	0.600000	404	0.000673	0.600000	458	0.001154	0.600000	512	0.002576	0.600000	566	0.001659	0.600000	620	0.001190	0.600000
351	0.000104	0.600000	405	0.000557	0.600000	459	0.001500	0.600000	513	0.000794	0.600000	567	0.000815	0.600000	621	0.002355	0.600000
352	0.001641	0.600000	406	0.000071	0.600000	460	0.000803	0.600000	514	0.001368	0.600000	568	0.001533	0.600000	622	0.001950	0.600000
353	0.000873	0.600000	407	0.001325	0.600000	461	0.000848	0.600000	515	0.002344	0.600000	569	0.002424	0.600000	623	0.000555	0.600000
354	0.000971	0.600000	408	0.002000	0.600000	462	0.001614	0.600000	516	0.002078	0.600000	570	0.000621	0.600000	624	0.004262	0.600000
355	0.001126	0.600000	409	0.001043	0.600000	463	0.001932	0.600000	517	0.003347	0.600000	571	0.002423	0.600000	625	0.001227	0.600000
356	0.002246	0.600000	410	0.002025	0.600000	464	0.000690	0.600000	518	0.002693	0.600000	572	0.002249	0.600000	626	0.001428	0.600000
357	0.001148	0.600000	411	0.001147	0.600000	465	0.001778	0.600000	519	0.001273	0.600000	573	0.000193	0.600000	627	0.002583	0.600000
358	0.001164	0.600000	412	0.000559	0.600000	466	0.001049	0.600000	520	0.001129	0.600000	574	0.003696	0.600000	628	0.003601	0.600000
359	0.001415	0.600000	413	0.001371	0.600000	467	0.001074	0.600000	521	0.001838	0.600000	575	0.003555	0.600000	629	0.001106	0.600000
360	0.000348	0.600000	414	0.001409	0.600000	468	0.000328	0.600000	522	0.000906	0.600000	576	0.002752	0.600000	630	0.001630	0.600000
361	0.002658	0.600000	415	0.001438	0.600000	469	0.001840	0.600000	523	0.000221	0.600000	577	0.000428	0.600000	631	0.001540	0.600000
362	0.000232	0.600000	416	0.000209	0.600000	470	0.001945	0.600000	524	0.001726	0.600000	578	0.000345	0.600000	632	0.001078	0.600000
363	0.000519	0.600000	417	0.001703	0.600000	471	0.002822	0.600000	525	0.001228	0.600000	579	0.000777	0.600000	633	0.002144	0.600000
364	0.000840	0.600000	418	0.000252	0.600000	472	0.002375	0.600000	526	0.002293	0.600000	580	0.001213	0.600000	634	0.002923	0.600000
365	0.001993	0.600000	419	0.001057	0.600000	473	0.001594	0.600000	527	0.000911	0.600000	581	0.001287	0.600000	635	0.002279	0.600000
366	0.000891	0.600000	420	0.001525	0.600000	474	0.001907	0.600000	528	0.002740	0.600000	582	0.004883	0.600000	636	0.002246	0.600000
367	0.000136	0.600000	421	0.000695	0.600000	475	0.002504	0.600000	529	0.001850	0.600000	583	0.000977	0.600000	637	0.004401	0.600000
368	0.000958	0.600000	422	0.001185	0.600000	476	0.002222	0.600000	530	0.001674	0.600000	584	0.002432	0.600000	638	0.003127	0.600000
369	0.001658	0.600000	423	0.000582	0.600000	477	0.001688	0.600000	531	0.001393	0.600000	585	0.000258	0.600000	639	0.001106	0.600000
370	0.000707	0.600000	424	0.000999	0.600000	478	0.001282	0.600000	532	0.001518	0.600000	586	0.001534	0.600000	640	0.001644	0.600000
371	0.001832	0.600000	425	0.001141	0.600000	479	0.000621	0.600000	533	0.000877	0.600000	587	0.000626	0.600000	641	0.000383	0.600000
372	0.001606	0.600000	426	0.001840	0.600000	480	0.001272	0.600000	534	0.001480	0.600000	588	0.001052	0.600000	642	0.003540	0.600000
373	0.000365	0.600000	427	0.001015	0.600000	481	0.001469	0.600000	535	0.001569	0.600000	589	0.000201	0.600000	643	0.001075	0.600000
374	0.001437	0.600000	428	0.000932	0.600000	482	0.002522	0.600000	536	0.002632	0.600000	590	0.004617	0.600000	644	0.002776	0.600000
375	0.000945	0.600000	429	0.000899	0.600000	483	0.001716	0.600000	537	0.000960	0.600000	591	0.001023	0.600000	645	0.001288	0.600000
376	0.001192	0.600000	430	0.001245	0.600000	484	0.003076	0.600000	538	0.001474	0.600000	592	0.002577	0.600000	646	0.001305	0.600000
377	0.000400	0.600000	431	0.001495	0.600000	485	0.000598	0.600000	539	0.001791	0.600000	593	0.001926	0.600000	647	0.001027	0.600000
378	0.000526	0.600000	432	0.001372	0.600000	486	0.000150	0.600000	540	0.002255	0.600000	594	0.001093	0.600000	648	0.001293	0.600000
379	0.001195	0.600000	433	0.000166	0.600000	487	0.003674	0.600000	541	0.000625	0.600000	595	0.002021	0.600000	649	0.001762	0.600000

	<h1 style="text-align: center;">Waviness Values</h1>				Date
					7/25/2019 12:36:34...
	Incremental Part Number	Drawing No.		Comment:	
	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	

650	0.001413	0.600000	704	0.002883	0.600000	758	0.000767	0.600000	812	0.002144	0.600000
651	0.000490	0.600000	705	0.002908	0.600000	759	0.000916	0.600000	813	0.001098	0.600000
652	0.002471	0.600000	706	0.003832	0.600000	760	0.000414	0.600000	814	0.002464	0.600000
653	0.000434	0.600000	707	0.001231	0.600000	761	0.002227	0.600000	815	0.000677	0.600000
654	0.002275	0.600000	708	0.002020	0.600000	762	0.000309	0.600000	816	0.002082	0.600000
655	0.002564	0.600000	709	0.002542	0.600000	763	0.001825	0.600000	817	0.001341	0.600000
656	0.001848	0.600000	710	0.000877	0.600000	764	0.000819	0.600000	818	0.000849	0.600000
657	0.003271	0.600000	711	0.001533	0.600000	765	0.000719	0.600000	819	0.000520	0.600000
658	0.000929	0.600000	712	0.002219	0.600000	766	0.001492	0.600000	820	0.001018	0.600000
659	0.000254	0.600000	713	0.002211	0.600000	767	0.002164	0.600000	821	0.000702	0.600000
660	0.005018	0.600000	714	0.002223	0.600000	768	0.000390	0.600000	822	0.001460	0.600000
661	0.002397	0.600000	715	0.001057	0.600000	769	0.001808	0.600000	823	0.001980	0.600000
662	0.001098	0.600000	716	0.000558	0.600000	770	0.000978	0.600000	824	0.000690	0.600000
663	0.001227	0.600000	717	0.003464	0.600000	771	0.001527	0.600000	825	0.001641	0.600000
664	0.000370	0.600000	718	0.001756	0.600000	772	0.000323	0.600000	826	0.000497	0.600000
665	0.002173	0.600000	719	0.002680	0.600000	773	0.001272	0.600000	827	0.000620	0.600000
666	0.002737	0.600000	720	0.002163	0.600000	774	0.001751	0.600000	828	0.000489	0.600000
667	0.000418	0.600000	721	0.003319	0.600000	775	0.001604	0.600000	829	0.002016	0.600000
668	0.002206	0.600000	722	0.001784	0.600000	776	0.002235	0.600000	830	0.001206	0.600000
669	0.003950	0.600000	723	0.001712	0.600000	777	0.000791	0.600000	831	0.001157	0.600000
670	0.002714	0.600000	724	0.003233	0.600000	778	0.001236	0.600000	832	0.000772	0.600000
671	0.001612	0.600000	725	0.002269	0.600000	779	0.000970	0.600000	833	0.000195	0.600000
672	0.001152	0.600000	726	0.003348	0.600000	780	0.001367	0.600000	834	0.002650	0.600000
673	0.001302	0.600000	727	0.001197	0.600000	781	0.000763	0.600000	835	0.001029	0.600000
674	0.000929	0.600000	728	0.002188	0.600000	782	0.000895	0.600000	836	0.000459	0.600000
675	0.000819	0.600000	729	0.002161	0.600000	783	0.000909	0.600000	837	0.001876	0.600000
676	0.003226	0.600000	730	0.000686	0.600000	784	0.001878	0.600000	838	0.002446	0.600000
677	0.002703	0.600000	731	0.000384	0.600000	785	0.001121	0.600000	839	0.001961	0.600000
678	0.000912	0.600000	732	0.001576	0.600000	786	0.000674	0.600000	840	0.000463	0.600000
679	0.001895	0.600000	733	0.003548	0.600000	787	0.001118	0.600000	841	0.001223	0.600000
680	0.001059	0.600000	734	0.000796	0.600000	788	0.000171	0.600000	842	0.000975	0.600000
681	0.002827	0.600000	735	0.001424	0.600000	789	0.000073	0.600000	843	0.000629	0.600000
682	0.003091	0.600000	736	0.002246	0.600000	790	0.000311	0.600000	844	0.002906	0.600000
683	0.001982	0.600000	737	0.001485	0.600000	791	0.002783	0.600000	845	0.001321	0.600000
684	0.001755	0.600000	738	0.000619	0.600000	792	0.002054	0.600000	846	0.000410	0.600000
685	0.002871	0.600000	739	0.002320	0.600000	793	0.001563	0.600000	847	0.000543	0.600000
686	0.002130	0.600000	740	0.002326	0.600000	794	0.001540	0.600000	848	0.000754	0.600000
687	0.001676	0.600000	741	0.000450	0.600000	795	0.001449	0.600000	849	0.001579	0.600000
688	0.000939	0.600000	742	0.000454	0.600000	796	0.001422	0.600000			
689	0.002345	0.600000	743	0.000590	0.600000	797	0.002960	0.600000			
690	0.002564	0.600000	744	0.001033	0.600000	798	0.001243	0.600000			
691	0.000894	0.600000	745	0.001997	0.600000	799	0.001250	0.600000			
692	0.001511	0.600000	746	0.002053	0.600000	800	0.001869	0.600000			
693	0.001536	0.600000	747	0.000757	0.600000	801	0.000360	0.600000			
694	0.001493	0.600000	748	0.000650	0.600000	802	0.002764	0.600000			
695	0.000755	0.600000	749	0.001581	0.600000	803	0.001909	0.600000			
696	0.001382	0.600000	750	0.000828	0.600000	804	0.000439	0.600000			
697	0.001722	0.600000	751	0.001466	0.600000	805	0.003520	0.600000			
698	0.002730	0.600000	752	0.000929	0.600000	806	0.002636	0.600000			
699	0.000878	0.600000	753	0.001879	0.600000	807	0.002319	0.600000			
700	0.001941	0.600000	754	0.000352	0.600000	808	0.005062	0.600000			
701	0.000846	0.600000	755	0.000993	0.600000	809	0.004759	0.600000			
702	0.002343	0.600000	756	0.000899	0.600000	810	0.018377	0.600000			
703	0.001879	0.600000	757	0.000163	0.600000	811	0.005884	0.600000			

	Waviness		Drawing No.			Customer
			Waviness-Gauge			
	Order	Incremental Part Number	CMM Type	CMM No.		
	Validation	2_SE21	PRISMO_MASS	000000		Date
	Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:34 PM

C\_Waviness\_2



No Identifier	1st Harm.:	Three max harmonic	Limit Curve 1		
1 C_Waviness_2	0.000644µm	H 500 = 0.522248µm	R:	0.000000	Warn Level 80.0 %
Filter type:		H 50 = 0.497341µm	N0:	0.000000	
Filter:		H 5 = 0.490062µm	KK	0.000000	

	<h1 style="text-align: center;">Waviness Values</h1>				Date
					7/25/2019 12:36:34...
	Incremental Part Number	Drawing No.		Comment:	
	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	

2	0.073810	0.600000	56	0.006082	0.600000	110	0.001213	0.600000	164	0.005565	0.600000	218	0.000806	0.600000	272	0.002009	0.600000
3	0.122946	0.600000	57	0.003685	0.600000	111	0.000399	0.600000	165	0.009363	0.600000	219	0.000583	0.600000	273	0.000923	0.600000
4	0.042541	0.600000	58	0.003884	0.600000	112	0.002382	0.600000	166	0.001498	0.600000	220	0.002519	0.600000	274	0.000782	0.600000
5	0.490062	0.600000	59	0.002055	0.600000	113	0.002458	0.600000	167	0.001285	0.600000	221	0.000909	0.600000	275	0.002771	0.600000
6	0.046224	0.600000	60	0.000896	0.600000	114	0.001051	0.600000	168	0.005758	0.600000	222	0.002600	0.600000	276	0.001998	0.600000
7	0.006800	0.600000	61	0.001774	0.600000	115	0.000870	0.600000	169	0.000630	0.600000	223	0.002087	0.600000	277	0.002223	0.600000
8	0.014483	0.600000	62	0.001991	0.600000	116	0.001434	0.600000	170	0.006021	0.600000	224	0.001343	0.600000	278	0.002487	0.600000
9	0.005731	0.600000	63	0.003761	0.600000	117	0.001794	0.600000	171	0.003708	0.600000	225	0.000240	0.600000	279	0.001351	0.600000
10	0.051127	0.600000	64	0.003757	0.600000	118	0.002186	0.600000	172	0.004045	0.600000	226	0.001023	0.600000	280	0.000892	0.600000
11	0.015422	0.600000	65	0.004025	0.600000	119	0.002238	0.600000	173	0.003029	0.600000	227	0.000369	0.600000	281	0.002081	0.600000
12	0.002079	0.600000	66	0.004515	0.600000	120	0.001104	0.600000	174	0.000855	0.600000	228	0.002841	0.600000	282	0.002277	0.600000
13	0.004021	0.600000	67	0.002225	0.600000	121	0.003832	0.600000	175	0.001801	0.600000	229	0.001336	0.600000	283	0.001996	0.600000
14	0.061229	0.600000	68	0.004594	0.600000	122	0.001314	0.600000	176	0.002327	0.600000	230	0.001770	0.600000	284	0.001027	0.600000
15	0.483880	0.600000	69	0.000446	0.600000	123	0.000807	0.600000	177	0.001999	0.600000	231	0.001085	0.600000	285	0.000184	0.600000
16	0.050257	0.600000	70	0.004022	0.600000	124	0.002972	0.600000	178	0.002088	0.600000	232	0.000674	0.600000	286	0.001522	0.600000
17	0.002485	0.600000	71	0.003409	0.600000	125	0.001780	0.600000	179	0.000117	0.600000	233	0.002479	0.600000	287	0.001534	0.600000
18	0.015888	0.600000	72	0.002253	0.600000	126	0.001931	0.600000	180	0.002840	0.600000	234	0.002474	0.600000	288	0.000356	0.600000
19	0.005179	0.600000	73	0.001967	0.600000	127	0.001001	0.600000	181	0.002204	0.600000	235	0.000805	0.600000	289	0.001850	0.600000
20	0.015030	0.600000	74	0.001826	0.600000	128	0.002102	0.600000	182	0.002622	0.600000	236	0.000878	0.600000	290	0.000832	0.600000
21	0.012746	0.600000	75	0.002107	0.600000	129	0.002459	0.600000	183	0.003692	0.600000	237	0.001518	0.600000	291	0.003090	0.600000
22	0.006688	0.600000	76	0.004450	0.600000	130	0.000646	0.600000	184	0.001250	0.600000	238	0.000848	0.600000	292	0.001540	0.600000
23	0.002370	0.600000	77	0.001023	0.600000	131	0.000332	0.600000	185	0.000400	0.600000	239	0.002288	0.600000	293	0.000697	0.600000
24	0.004419	0.600000	78	0.002978	0.600000	132	0.001907	0.600000	186	0.001034	0.600000	240	0.001472	0.600000	294	0.002288	0.600000
25	0.012911	0.600000	79	0.001534	0.600000	133	0.001491	0.600000	187	0.001488	0.600000	241	0.002038	0.600000	295	0.001451	0.600000
26	0.009047	0.600000	80	0.001681	0.600000	134	0.001596	0.600000	188	0.000604	0.600000	242	0.001962	0.600000	296	0.002083	0.600000
27	0.005245	0.600000	81	0.001255	0.600000	135	0.001934	0.600000	189	0.002990	0.600000	243	0.001959	0.600000	297	0.001004	0.600000
28	0.004989	0.600000	82	0.001170	0.600000	136	0.001158	0.600000	190	0.001064	0.600000	244	0.000993	0.600000	298	0.001955	0.600000
29	0.012926	0.600000	83	0.002446	0.600000	137	0.001574	0.600000	191	0.002407	0.600000	245	0.001512	0.600000	299	0.001638	0.600000
30	0.012192	0.600000	84	0.000985	0.600000	138	0.001933	0.600000	192	0.003982	0.600000	246	0.001447	0.600000	300	0.004826	0.600000
31	0.014519	0.600000	85	0.001016	0.600000	139	0.002433	0.600000	193	0.001587	0.600000	247	0.001848	0.600000	301	0.000615	0.600000
32	0.005465	0.600000	86	0.001794	0.600000	140	0.001959	0.600000	194	0.002652	0.600000	248	0.002298	0.600000	302	0.000660	0.600000
33	0.004535	0.600000	87	0.003458	0.600000	141	0.001744	0.600000	195	0.002335	0.600000	249	0.001732	0.600000	303	0.000951	0.600000
34	0.004576	0.600000	88	0.001291	0.600000	142	0.001354	0.600000	196	0.002003	0.600000	250	0.001621	0.600000	304	0.001826	0.600000
35	0.005813	0.600000	89	0.002123	0.600000	143	0.001636	0.600000	197	0.002130	0.600000	251	0.001393	0.600000	305	0.000455	0.600000
36	0.006847	0.600000	90	0.001408	0.600000	144	0.001867	0.600000	198	0.002471	0.600000	252	0.002604	0.600000	306	0.000798	0.600000
37	0.002781	0.600000	91	0.000994	0.600000	145	0.003351	0.600000	199	0.000952	0.600000	253	0.000976	0.600000	307	0.002889	0.600000
38	0.001462	0.600000	92	0.002750	0.600000	146	0.003460	0.600000	200	0.003397	0.600000	254	0.001927	0.600000	308	0.001081	0.600000
39	0.004573	0.600000	93	0.001646	0.600000	147	0.005580	0.600000	201	0.003005	0.600000	255	0.001446	0.600000	309	0.001225	0.600000
40	0.003802	0.600000	94	0.002801	0.600000	148	0.006483	0.600000	202	0.003527	0.600000	256	0.001877	0.600000	310	0.000883	0.600000
41	0.002815	0.600000	95	0.002177	0.600000	149	0.010180	0.600000	203	0.001935	0.600000	257	0.001510	0.600000	311	0.002593	0.600000
42	0.006365	0.600000	96	0.001248	0.600000	150	0.463207	0.600000	204	0.000747	0.600000	258	0.001029	0.600000	312	0.001174	0.600000
43	0.004679	0.600000	97	0.001376	0.600000	151	0.005652	0.600000	205	0.001184	0.600000	259	0.001810	0.600000	313	0.001226	0.600000
44	0.007741	0.600000	98	0.002112	0.600000	152	0.001290	0.600000	206	0.002447	0.600000	260	0.002032	0.600000	314	0.002894	0.600000
45	0.002077	0.600000	99	0.001213	0.600000	153	0.002239	0.600000	207	0.000717	0.600000	261	0.002402	0.600000	315	0.002105	0.600000
46	0.001315	0.600000	100	0.001066	0.600000	154	0.003380	0.600000	208	0.000523	0.600000	262	0.000985	0.600000	316	0.000675	0.600000
47	0.003892	0.600000	101	0.001477	0.600000	155	0.004058	0.600000	209	0.001783	0.600000	263	0.001481	0.600000	317	0.001282	0.600000
48	0.002606	0.600000	102	0.000800	0.600000	156	0.004009	0.600000	210	0.001544	0.600000	264	0.002951	0.600000	318	0.001942	0.600000
49	0.007543	0.600000	103	0.001110	0.600000	157	0.003636	0.600000	211	0.000608	0.600000	265	0.001219	0.600000	319	0.000617	0.600000
50	0.497341	0.600000	104	0.001033	0.600000	158	0.002537	0.600000	212	0.001911	0.600000	266	0.001317	0.600000	320	0.000428	0.600000
51	0.006380	0.600000	105	0.001720	0.600000	159	0.001172	0.600000	213	0.001145	0.600000	267	0.000345	0.600000	321	0.002201	0.600000
52	0.002448	0.600000	106	0.001433	0.600000	160	0.000901	0.600000	214	0.000720	0.600000	268	0.002132	0.600000	322	0.002283	0.600000
53	0.004374	0.600000	107	0.001806	0.600000	161	0.003534	0.600000	215	0.001104	0.600000	269	0.000528	0.600000	323	0.001367	0.600000
54	0.006276	0.600000	108	0.001960	0.600000	162	0.001836	0.600000	216	0.001509	0.600000	270	0.001966	0.600000	324	0.002274	0.600000
55	0.001345	0.600000	109	0.001176	0.600000	163	0.001675	0.600000	217	0.000749	0.600000	271	0.000412	0.600000	325	0.000449	0.600000


	<h1 style="text-align: center;">Waviness Values</h1>				Date
					7/25/2019 12:36:34...
	Incremental Part Number	Drawing No.		Comment:	
	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	

326	0.000904	0.600000	380	0.001265	0.600000	434	0.001999	0.600000	488	0.003129	0.600000	542	0.003208	0.600000	596	0.002180	0.600000
327	0.000734	0.600000	381	0.001222	0.600000	435	0.001411	0.600000	489	0.005346	0.600000	543	0.002583	0.600000	597	0.003284	0.600000
328	0.000185	0.600000	382	0.002894	0.600000	436	0.002365	0.600000	490	0.004694	0.600000	544	0.002182	0.600000	598	0.002307	0.600000
329	0.001250	0.600000	383	0.002019	0.600000	437	0.002664	0.600000	491	0.004240	0.600000	545	0.002063	0.600000	599	0.001672	0.600000
330	0.000623	0.600000	384	0.001738	0.600000	438	0.001731	0.600000	492	0.005804	0.600000	546	0.001447	0.600000	600	0.003513	0.600000
331	0.000906	0.600000	385	0.000907	0.600000	439	0.002675	0.600000	493	0.006245	0.600000	547	0.001646	0.600000	601	0.001592	0.600000
332	0.001041	0.600000	386	0.002741	0.600000	440	0.001174	0.600000	494	0.006673	0.600000	548	0.000939	0.600000	602	0.001298	0.600000
333	0.000784	0.600000	387	0.001938	0.600000	441	0.001697	0.600000	495	0.005757	0.600000	549	0.001704	0.600000	603	0.003157	0.600000
334	0.001195	0.600000	388	0.001375	0.600000	442	0.000774	0.600000	496	0.009173	0.600000	550	0.000543	0.600000	604	0.003285	0.600000
335	0.002457	0.600000	389	0.001626	0.600000	443	0.000634	0.600000	497	0.010102	0.600000	551	0.000531	0.600000	605	0.004105	0.600000
336	0.001952	0.600000	390	0.001181	0.600000	444	0.002104	0.600000	498	0.017754	0.600000	552	0.000675	0.600000	606	0.000491	0.600000
337	0.001158	0.600000	391	0.001123	0.600000	445	0.001516	0.600000	499	0.029019	0.600000	553	0.001906	0.600000	607	0.001958	0.600000
338	0.000865	0.600000	392	0.000877	0.600000	446	0.000667	0.600000	500	0.522247	0.600000	554	0.003414	0.600000	608	0.001131	0.600000
339	0.000852	0.600000	393	0.001893	0.600000	447	0.000894	0.600000	501	0.033956	0.600000	555	0.003218	0.600000	609	0.002791	0.600000
340	0.001837	0.600000	394	0.002148	0.600000	448	0.000988	0.600000	502	0.012596	0.600000	556	0.003685	0.600000	610	0.001758	0.600000
341	0.000380	0.600000	395	0.001069	0.600000	449	0.001131	0.600000	503	0.013852	0.600000	557	0.001055	0.600000	611	0.001717	0.600000
342	0.001039	0.600000	396	0.000555	0.600000	450	0.001347	0.600000	504	0.009799	0.600000	558	0.002357	0.600000	612	0.004132	0.600000
343	0.000866	0.600000	397	0.000966	0.600000	451	0.001653	0.600000	505	0.006436	0.600000	559	0.002781	0.600000	613	0.003441	0.600000
344	0.001869	0.600000	398	0.001171	0.600000	452	0.000861	0.600000	506	0.007557	0.600000	560	0.001633	0.600000	614	0.001495	0.600000
345	0.001857	0.600000	399	0.002312	0.600000	453	0.001071	0.600000	507	0.006378	0.600000	561	0.002047	0.600000	615	0.002211	0.600000
346	0.002636	0.600000	400	0.001116	0.600000	454	0.001601	0.600000	508	0.006285	0.600000	562	0.002750	0.600000	616	0.001419	0.600000
347	0.002048	0.600000	401	0.002392	0.600000	455	0.001832	0.600000	509	0.005035	0.600000	563	0.001929	0.600000	617	0.002108	0.600000
348	0.002331	0.600000	402	0.003127	0.600000	456	0.002619	0.600000	510	0.003425	0.600000	564	0.001393	0.600000	618	0.002039	0.600000
349	0.000971	0.600000	403	0.001736	0.600000	457	0.001959	0.600000	511	0.003787	0.600000	565	0.001004	0.600000	619	0.002758	0.600000
350	0.003345	0.600000	404	0.001196	0.600000	458	0.001024	0.600000	512	0.002240	0.600000	566	0.002742	0.600000	620	0.003161	0.600000
351	0.000912	0.600000	405	0.002723	0.600000	459	0.001917	0.600000	513	0.003047	0.600000	567	0.001842	0.600000	621	0.003772	0.600000
352	0.000770	0.600000	406	0.002899	0.600000	460	0.002809	0.600000	514	0.001135	0.600000	568	0.002037	0.600000	622	0.003616	0.600000
353	0.001401	0.600000	407	0.001618	0.600000	461	0.002897	0.600000	515	0.003037	0.600000	569	0.002734	0.600000	623	0.002646	0.600000
354	0.001151	0.600000	408	0.002083	0.600000	462	0.002577	0.600000	516	0.003469	0.600000	570	0.001532	0.600000	624	0.003484	0.600000
355	0.002491	0.600000	409	0.002085	0.600000	463	0.002523	0.600000	517	0.001321	0.600000	571	0.000653	0.600000	625	0.002410	0.600000
356	0.001315	0.600000	410	0.000960	0.600000	464	0.003859	0.600000	518	0.003809	0.600000	572	0.001079	0.600000	626	0.000779	0.600000
357	0.001096	0.600000	411	0.001386	0.600000	465	0.001936	0.600000	519	0.003725	0.600000	573	0.001374	0.600000	627	0.002790	0.600000
358	0.001655	0.600000	412	0.002618	0.600000	466	0.002433	0.600000	520	0.001253	0.600000	574	0.001505	0.600000	628	0.001028	0.600000
359	0.000855	0.600000	413	0.000586	0.600000	467	0.001197	0.600000	521	0.000941	0.600000	575	0.002008	0.600000	629	0.001961	0.600000
360	0.001077	0.600000	414	0.001866	0.600000	468	0.001419	0.600000	522	0.002835	0.600000	576	0.000984	0.600000	630	0.003190	0.600000
361	0.000859	0.600000	415	0.001967	0.600000	469	0.000464	0.600000	523	0.001455	0.600000	577	0.001525	0.600000	631	0.004907	0.600000
362	0.001195	0.600000	416	0.001499	0.600000	470	0.001344	0.600000	524	0.003513	0.600000	578	0.000534	0.600000	632	0.002160	0.600000
363	0.001583	0.600000	417	0.001638	0.600000	471	0.002187	0.600000	525	0.000895	0.600000	579	0.000734	0.600000	633	0.001721	0.600000
364	0.001705	0.600000	418	0.001758	0.600000	472	0.001310	0.600000	526	0.001844	0.600000	580	0.001400	0.600000	634	0.001832	0.600000
365	0.000130	0.600000	419	0.001890	0.600000	473	0.000790	0.600000	527	0.002356	0.600000	581	0.001467	0.600000	635	0.001753	0.600000
366	0.001323	0.600000	420	0.001756	0.600000	474	0.000499	0.600000	528	0.001494	0.600000	582	0.001642	0.600000	636	0.000785	0.600000
367	0.001086	0.600000	421	0.001712	0.600000	475	0.000415	0.600000	529	0.003142	0.600000	583	0.001631	0.600000	637	0.003697	0.600000
368	0.002424	0.600000	422	0.001833	0.600000	476	0.002158	0.600000	530	0.002455	0.600000	584	0.002023	0.600000	638	0.002854	0.600000
369	0.001458	0.600000	423	0.002058	0.600000	477	0.001632	0.600000	531	0.003080	0.600000	585	0.001960	0.600000	639	0.003632	0.600000
370	0.002194	0.600000	424	0.003046	0.600000	478	0.002017	0.600000	532	0.002184	0.600000	586	0.002682	0.600000	640	0.001333	0.600000
371	0.002305	0.600000	425	0.001302	0.600000	479	0.000477	0.600000	533	0.003745	0.600000	587	0.001127	0.600000	641	0.001237	0.600000
372	0.001495	0.600000	426	0.001036	0.600000	480	0.001467	0.600000	534	0.003214	0.600000	588	0.000651	0.600000	642	0.001242	0.600000
373	0.000499	0.600000	427	0.000858	0.600000	481	0.001181	0.600000	535	0.003783	0.600000	589	0.002904	0.600000	643	0.000956	0.600000
374	0.001323	0.600000	428	0.002168	0.600000	482	0.001189	0.600000	536	0.001176	0.600000	590	0.002476	0.600000	644	0.002661	0.600000
375	0.001960	0.600000	429	0.001174	0.600000	483	0.002146	0.600000	537	0.002202	0.600000	591	0.000825	0.600000	645	0.001989	0.600000
376	0.002035	0.600000	430	0.000741	0.600000	484	0.002897	0.600000	538	0.002859	0.600000	592	0.003382	0.600000	646	0.002093	0.600000
377	0.001927	0.600000	431	0.002629	0.600000	485	0.002150	0.600000	539	0.001536	0.600000	593	0.001975	0.600000	647	0.002366	0.600000
378	0.001169	0.600000	432	0.003783	0.600000	486	0.005472	0.600000	540	0.003667	0.600000	594	0.002943	0.600000	648	0.003100	0.600000
379	0.001523	0.600000	433	0.003673	0.600000	487	0.003246	0.600000	541	0.001991	0.600000	595	0.003898	0.600000	649	0.003356	0.600000

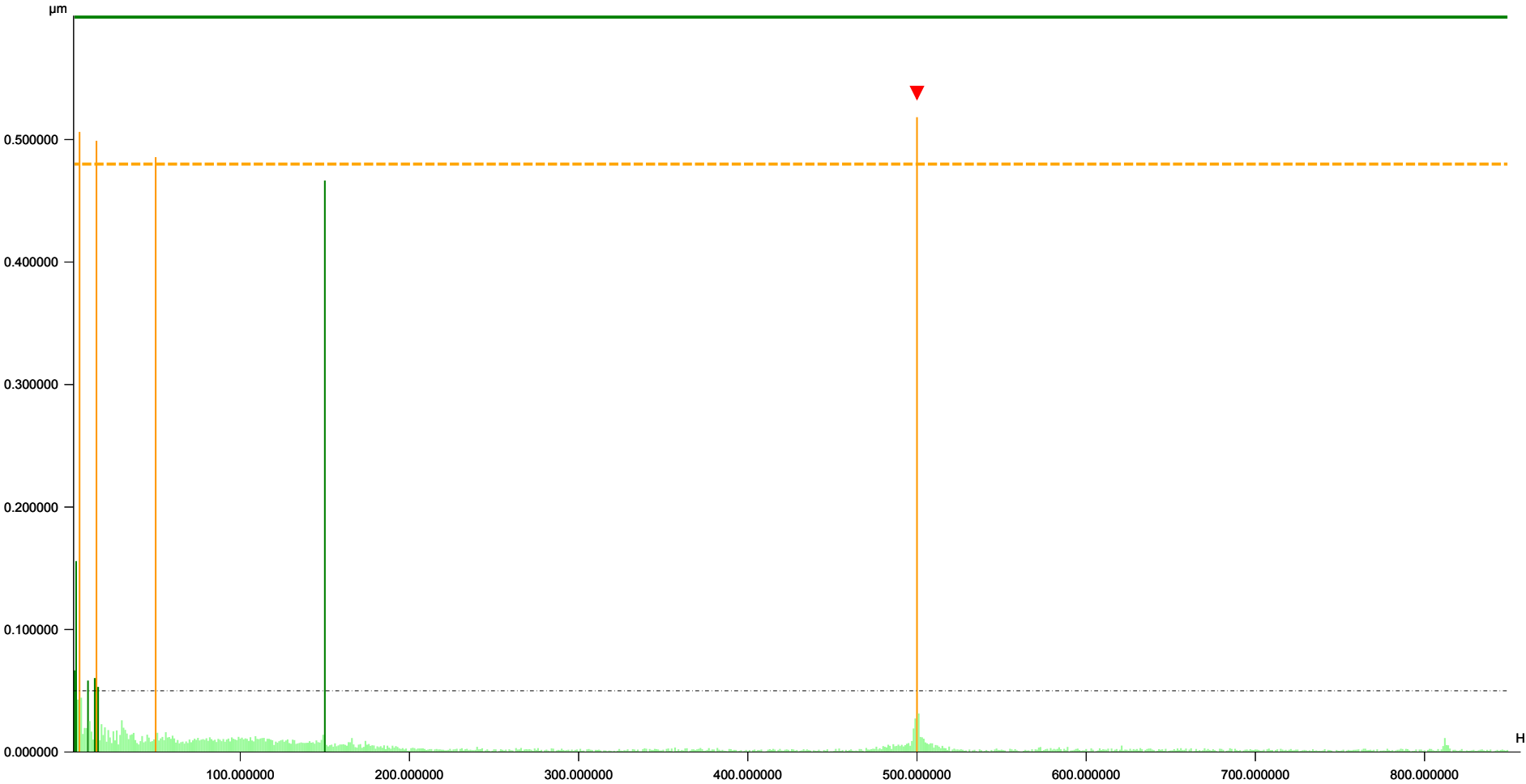


	<h1 style="text-align: center;">Waviness Values</h1>				Date	
					7/25/2019 12:36:35...	
	Incremental Part Number	Drawing No.		Comment:		
	2_SE21	Waviness-Gauge				
	Meas. Plan Name	Waviness_662		Operator	Master	

650	0.004748	0.600000	704	0.002542	0.600000	758	0.000747	0.600000	812	0.008345	0.600000
651	0.001336	0.600000	705	0.002696	0.600000	759	0.001557	0.600000	813	0.007608	0.600000
652	0.001285	0.600000	706	0.002098	0.600000	760	0.001040	0.600000	814	0.001358	0.600000
653	0.002283	0.600000	707	0.001454	0.600000	761	0.002789	0.600000	815	0.000680	0.600000
654	0.002900	0.600000	708	0.001982	0.600000	762	0.001828	0.600000	816	0.001008	0.600000
655	0.001383	0.600000	709	0.001212	0.600000	763	0.001146	0.600000	817	0.001038	0.600000
656	0.001837	0.600000	710	0.000974	0.600000	764	0.001149	0.600000	818	0.001090	0.600000
657	0.002361	0.600000	711	0.001127	0.600000	765	0.000802	0.600000	819	0.001548	0.600000
658	0.003410	0.600000	712	0.001782	0.600000	766	0.002485	0.600000	820	0.001376	0.600000
659	0.004512	0.600000	713	0.002602	0.600000	767	0.001031	0.600000	821	0.000972	0.600000
660	0.001937	0.600000	714	0.001525	0.600000	768	0.001494	0.600000	822	0.000794	0.600000
661	0.000642	0.600000	715	0.001530	0.600000	769	0.001321	0.600000	823	0.002130	0.600000
662	0.000763	0.600000	716	0.001849	0.600000	770	0.001941	0.600000	824	0.001972	0.600000
663	0.001693	0.600000	717	0.001387	0.600000	771	0.002972	0.600000	825	0.000645	0.600000
664	0.000782	0.600000	718	0.001068	0.600000	772	0.001304	0.600000	826	0.002229	0.600000
665	0.002716	0.600000	719	0.001937	0.600000	773	0.002392	0.600000	827	0.000619	0.600000
666	0.001757	0.600000	720	0.001388	0.600000	774	0.003099	0.600000	828	0.001437	0.600000
667	0.000114	0.600000	721	0.002068	0.600000	775	0.001695	0.600000	829	0.000439	0.600000
668	0.001456	0.600000	722	0.002413	0.600000	776	0.000794	0.600000	830	0.002252	0.600000
669	0.000158	0.600000	723	0.002263	0.600000	777	0.001720	0.600000	831	0.000789	0.600000
670	0.001044	0.600000	724	0.001658	0.600000	778	0.003107	0.600000	832	0.001705	0.600000
671	0.001149	0.600000	725	0.001600	0.600000	779	0.001359	0.600000	833	0.000396	0.600000
672	0.001926	0.600000	726	0.003111	0.600000	780	0.002223	0.600000	834	0.001171	0.600000
673	0.002530	0.600000	727	0.001401	0.600000	781	0.001152	0.600000	835	0.002354	0.600000
674	0.001957	0.600000	728	0.001120	0.600000	782	0.001326	0.600000	836	0.000324	0.600000
675	0.002688	0.600000	729	0.002243	0.600000	783	0.001207	0.600000	837	0.001965	0.600000
676	0.001235	0.600000	730	0.000799	0.600000	784	0.001316	0.600000	838	0.001168	0.600000
677	0.002940	0.600000	731	0.001802	0.600000	785	0.001567	0.600000	839	0.000423	0.600000
678	0.002122	0.600000	732	0.000865	0.600000	786	0.000769	0.600000	840	0.002857	0.600000
679	0.003603	0.600000	733	0.002964	0.600000	787	0.001483	0.600000	841	0.002081	0.600000
680	0.003161	0.600000	734	0.000417	0.600000	788	0.000655	0.600000	842	0.002117	0.600000
681	0.002349	0.600000	735	0.001678	0.600000	789	0.001042	0.600000	843	0.001119	0.600000
682	0.002630	0.600000	736	0.001261	0.600000	790	0.001243	0.600000	844	0.001365	0.600000
683	0.001908	0.600000	737	0.001047	0.600000	791	0.002040	0.600000	845	0.000853	0.600000
684	0.001566	0.600000	738	0.001289	0.600000	792	0.003234	0.600000	846	0.000493	0.600000
685	0.001901	0.600000	739	0.000744	0.600000	793	0.001338	0.600000	847	0.001249	0.600000
686	0.000861	0.600000	740	0.001037	0.600000	794	0.001964	0.600000	848	0.001089	0.600000
687	0.000716	0.600000	741	0.001805	0.600000	795	0.000975	0.600000	849	0.001448	0.600000
688	0.001455	0.600000	742	0.000242	0.600000	796	0.003145	0.600000			
689	0.001627	0.600000	743	0.002419	0.600000	797	0.000156	0.600000			
690	0.001682	0.600000	744	0.000981	0.600000	798	0.002238	0.600000			
691	0.002883	0.600000	745	0.001519	0.600000	799	0.001343	0.600000			
692	0.002715	0.600000	746	0.001775	0.600000	800	0.000273	0.600000			
693	0.001459	0.600000	747	0.003409	0.600000	801	0.001956	0.600000			
694	0.001001	0.600000	748	0.000937	0.600000	802	0.001657	0.600000			
695	0.001326	0.600000	749	0.001634	0.600000	803	0.001155	0.600000			
696	0.001774	0.600000	750	0.001317	0.600000	804	0.001209	0.600000			
697	0.000338	0.600000	751	0.000771	0.600000	805	0.001428	0.600000			
698	0.002712	0.600000	752	0.001605	0.600000	806	0.001002	0.600000			
699	0.001624	0.600000	753	0.001288	0.600000	807	0.001382	0.600000			
700	0.001363	0.600000	754	0.003872	0.600000	808	0.001373	0.600000			
701	0.003521	0.600000	755	0.001537	0.600000	809	0.002564	0.600000			
702	0.003088	0.600000	756	0.003483	0.600000	810	0.006175	0.600000			
703	0.000936	0.600000	757	0.001482	0.600000	811	0.010021	0.600000			

	Waviness		Drawing No.			Customer
			Waviness-Gauge			
	Order	Incremental Part Number	CMM Type	CMM No.		
	Validation	2_SE21	PRISMO_MASS	000000		
	Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:35 PM

C\_Waviness\_3



No Identifier	1st Harm.:	Three max harmonic	Limit Curve 1		
1 C_Waviness_3	0.000359 $\mu\text{m}$	H 500 = 0.518271 $\mu\text{m}$	R:	0.000000	Warn Level 80.0 %
Filter type:		H 5 = 0.506272 $\mu\text{m}$	N0:	0.000000	
Filter:		H 15 = 0.499004 $\mu\text{m}$	KK	0.000000	

	Waviness Values				Date
					7/25/2019 12:36:35...
	Incremental Part Number	Drawing No.	Comment:		
	2_SE21	Waviness-Gauge			
	Meas. Plan Name	Waviness_662	Operator	Master	


2	0.066651	0.600000	56	0.016186	0.600000	110	0.010748	0.600000	164	0.008046	0.600000	218	0.002158	0.600000	272	0.001836	0.600000
3	0.155887	0.600000	57	0.011834	0.600000	111	0.010472	0.600000	165	0.007954	0.600000	219	0.001895	0.600000	273	0.001008	0.600000
4	0.042783	0.600000	58	0.012243	0.600000	112	0.011074	0.600000	166	0.011429	0.600000	220	0.001838	0.600000	274	0.002915	0.600000
5	0.506272	0.600000	59	0.010817	0.600000	113	0.011402	0.600000	167	0.006191	0.600000	221	0.001414	0.600000	275	0.001715	0.600000
6	0.044376	0.600000	60	0.013352	0.600000	114	0.011520	0.600000	168	0.004021	0.600000	222	0.001461	0.600000	276	0.003194	0.600000
7	0.014733	0.600000	61	0.011110	0.600000	115	0.008625	0.600000	169	0.003601	0.600000	223	0.001725	0.600000	277	0.001008	0.600000
8	0.019691	0.600000	62	0.007726	0.600000	116	0.010815	0.600000	170	0.006036	0.600000	224	0.002599	0.600000	278	0.001777	0.600000
9	0.019559	0.600000	63	0.009826	0.600000	117	0.010784	0.600000	171	0.006486	0.600000	225	0.001221	0.600000	279	0.000353	0.600000
10	0.058345	0.600000	64	0.007091	0.600000	118	0.010127	0.600000	172	0.003456	0.600000	226	0.002145	0.600000	280	0.001455	0.600000
11	0.025281	0.600000	65	0.008045	0.600000	119	0.009636	0.600000	173	0.004223	0.600000	227	0.002247	0.600000	281	0.001978	0.600000
12	0.016684	0.600000	66	0.008475	0.600000	120	0.005726	0.600000	174	0.009100	0.600000	228	0.002689	0.600000	282	0.001188	0.600000
13	0.010152	0.600000	67	0.006860	0.600000	121	0.008500	0.600000	175	0.005997	0.600000	229	0.000643	0.600000	283	0.000692	0.600000
14	0.060390	0.600000	68	0.008624	0.600000	122	0.007645	0.600000	176	0.006555	0.600000	230	0.002513	0.600000	284	0.002960	0.600000
15	0.499004	0.600000	69	0.007362	0.600000	123	0.008843	0.600000	177	0.005021	0.600000	231	0.003087	0.600000	285	0.002756	0.600000
16	0.053165	0.600000	70	0.010214	0.600000	124	0.009543	0.600000	178	0.005510	0.600000	232	0.001270	0.600000	286	0.000591	0.600000
17	0.009555	0.600000	71	0.007982	0.600000	125	0.009999	0.600000	179	0.005342	0.600000	233	0.002264	0.600000	287	0.001322	0.600000
18	0.022735	0.600000	72	0.009548	0.600000	126	0.008385	0.600000	180	0.002736	0.600000	234	0.002617	0.600000	288	0.001732	0.600000
19	0.013885	0.600000	73	0.010896	0.600000	127	0.009421	0.600000	181	0.004659	0.600000	235	0.001541	0.600000	289	0.001433	0.600000
20	0.020149	0.600000	74	0.009885	0.600000	128	0.010300	0.600000	182	0.003955	0.600000	236	0.001906	0.600000	290	0.002732	0.600000
21	0.008402	0.600000	75	0.011553	0.600000	129	0.007343	0.600000	183	0.004772	0.600000	237	0.001625	0.600000	291	0.001656	0.600000
22	0.017934	0.600000	76	0.009451	0.600000	130	0.006780	0.600000	184	0.003430	0.600000	238	0.001547	0.600000	292	0.001266	0.600000
23	0.011904	0.600000	77	0.010130	0.600000	131	0.010110	0.600000	185	0.005475	0.600000	239	0.001743	0.600000	293	0.001569	0.600000
24	0.007318	0.600000	78	0.010539	0.600000	132	0.009711	0.600000	186	0.002327	0.600000	240	0.004260	0.600000	294	0.001875	0.600000
25	0.016963	0.600000	79	0.009897	0.600000	133	0.006649	0.600000	187	0.005174	0.600000	241	0.002156	0.600000	295	0.000877	0.600000
26	0.009531	0.600000	80	0.011248	0.600000	134	0.007005	0.600000	188	0.003595	0.600000	242	0.002333	0.600000	296	0.001990	0.600000
27	0.017651	0.600000	81	0.009122	0.600000	135	0.007417	0.600000	189	0.002660	0.600000	243	0.003056	0.600000	297	0.000920	0.600000
28	0.006206	0.600000	82	0.012031	0.600000	136	0.007823	0.600000	190	0.005178	0.600000	244	0.000597	0.600000	298	0.001706	0.600000
29	0.013953	0.600000	83	0.010518	0.600000	137	0.007489	0.600000	191	0.003583	0.600000	245	0.001304	0.600000	299	0.002071	0.600000
30	0.025921	0.600000	84	0.009308	0.600000	138	0.007374	0.600000	192	0.004825	0.600000	246	0.002194	0.600000	300	0.000874	0.600000
31	0.019846	0.600000	85	0.010011	0.600000	139	0.007490	0.600000	193	0.004125	0.600000	247	0.001102	0.600000	301	0.002597	0.600000
32	0.018076	0.600000	86	0.008158	0.600000	140	0.007564	0.600000	194	0.002941	0.600000	248	0.000524	0.600000	302	0.001028	0.600000
33	0.015097	0.600000	87	0.010759	0.600000	141	0.008889	0.600000	195	0.002470	0.600000	249	0.001059	0.600000	303	0.001238	0.600000
34	0.010570	0.600000	88	0.010047	0.600000	142	0.007622	0.600000	196	0.003189	0.600000	250	0.002243	0.600000	304	0.000304	0.600000
35	0.013900	0.600000	89	0.008859	0.600000	143	0.007962	0.600000	197	0.002026	0.600000	251	0.002177	0.600000	305	0.002172	0.600000
36	0.014432	0.600000	90	0.010627	0.600000	144	0.006798	0.600000	198	0.002851	0.600000	252	0.000358	0.600000	306	0.002458	0.600000
37	0.015610	0.600000	91	0.008393	0.600000	145	0.009484	0.600000	199	0.000992	0.600000	253	0.000755	0.600000	307	0.001891	0.600000
38	0.009782	0.600000	92	0.010209	0.600000	146	0.008052	0.600000	200	0.001106	0.600000	254	0.002277	0.600000	308	0.001695	0.600000
39	0.007353	0.600000	93	0.010981	0.600000	147	0.007706	0.600000	201	0.003114	0.600000	255	0.001817	0.600000	309	0.000459	0.600000
40	0.006194	0.600000	94	0.008630	0.600000	148	0.009887	0.600000	202	0.003485	0.600000	256	0.001202	0.600000	310	0.001747	0.600000
41	0.008887	0.600000	95	0.011943	0.600000	149	0.014083	0.600000	203	0.003167	0.600000	257	0.001963	0.600000	311	0.001696	0.600000
42	0.013031	0.600000	96	0.010821	0.600000	150	0.466598	0.600000	204	0.002087	0.600000	258	0.000597	0.600000	312	0.001919	0.600000
43	0.007884	0.600000	97	0.010240	0.600000	151	0.005869	0.600000	205	0.002879	0.600000	259	0.002238	0.600000	313	0.001352	0.600000
44	0.008677	0.600000	98	0.009703	0.600000	152	0.004609	0.600000	206	0.002884	0.600000	260	0.001548	0.600000	314	0.000317	0.600000
45	0.014163	0.600000	99	0.012379	0.600000	153	0.005579	0.600000	207	0.002920	0.600000	261	0.001339	0.600000	315	0.001374	0.600000
46	0.011767	0.600000	100	0.010863	0.600000	154	0.006031	0.600000	208	0.002974	0.600000	262	0.000397	0.600000	316	0.001303	0.600000
47	0.008436	0.600000	101	0.011731	0.600000	155	0.004365	0.600000	209	0.002500	0.600000	263	0.003213	0.600000	317	0.000615	0.600000
48	0.008883	0.600000	102	0.010346	0.600000	156	0.007089	0.600000	210	0.001655	0.600000	264	0.001980	0.600000	318	0.001252	0.600000
49	0.010336	0.600000	103	0.011159	0.600000	157	0.004740	0.600000	211	0.001974	0.600000	265	0.002140	0.600000	319	0.001026	0.600000
50	0.485643	0.600000	104	0.010754	0.600000	158	0.005410	0.600000	212	0.002393	0.600000	266	0.003332	0.600000	320	0.000600	0.600000
51	0.015701	0.600000	105	0.009082	0.600000	159	0.006143	0.600000	213	0.002418	0.600000	267	0.000995	0.600000	321	0.001060	0.600000
52	0.009431	0.600000	106	0.012080	0.600000	160	0.006154	0.600000	214	0.000878	0.600000	268	0.002069	0.600000	322	0.000569	0.600000
53	0.011133	0.600000	107	0.009461	0.600000	161	0.006339	0.600000	215	0.002145	0.600000	269	0.002321	0.600000	323	0.001085	0.600000
54	0.012315	0.600000	108	0.008666	0.600000	162	0.005900	0.600000	216	0.002467	0.600000	270	0.002150	0.600000	324	0.002471	0.600000
55	0.009670	0.600000	109	0.012907	0.600000	163	0.005168	0.600000	217	0.002082	0.600000	271	0.002364	0.600000	325	0.001180	0.600000

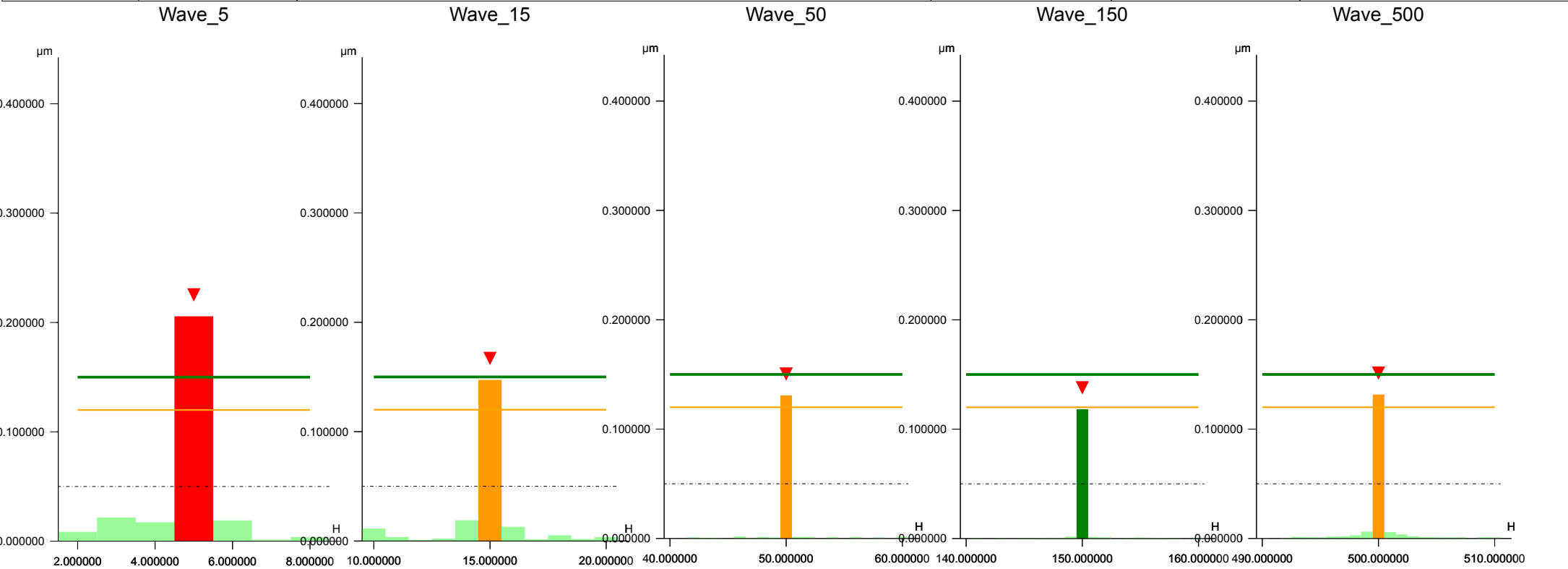
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	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	

326	0.000951	0.600000	380	0.002039	0.600000	434	0.001304	0.600000	488	0.004987	0.600000	542	0.000853	0.600000	596	0.001669	0.600000
327	0.001536	0.600000	381	0.000584	0.600000	435	0.002152	0.600000	489	0.006046	0.600000	543	0.000404	0.600000	597	0.000931	0.600000
328	0.001311	0.600000	382	0.003335	0.600000	436	0.001583	0.600000	490	0.004877	0.600000	544	0.001691	0.600000	598	0.001299	0.600000
329	0.002215	0.600000	383	0.001903	0.600000	437	0.001287	0.600000	491	0.005905	0.600000	545	0.000772	0.600000	599	0.001278	0.600000
330	0.000798	0.600000	384	0.001199	0.600000	438	0.000374	0.600000	492	0.004564	0.600000	546	0.002075	0.600000	600	0.002451	0.600000
331	0.000798	0.600000	385	0.001777	0.600000	439	0.001490	0.600000	493	0.005592	0.600000	547	0.002870	0.600000	601	0.000767	0.600000
332	0.002348	0.600000	386	0.001097	0.600000	440	0.001098	0.600000	494	0.006738	0.600000	548	0.001720	0.600000	602	0.000747	0.600000
333	0.002056	0.600000	387	0.000929	0.600000	441	0.000967	0.600000	495	0.007310	0.600000	549	0.001587	0.600000	603	0.002970	0.600000
334	0.000920	0.600000	388	0.000636	0.600000	442	0.001895	0.600000	496	0.005098	0.600000	550	0.001954	0.600000	604	0.001852	0.600000
335	0.001999	0.600000	389	0.002471	0.600000	443	0.000804	0.600000	497	0.008984	0.600000	551	0.001535	0.600000	605	0.000267	0.600000
336	0.000554	0.600000	390	0.002329	0.600000	444	0.000434	0.600000	498	0.019226	0.600000	552	0.001278	0.600000	606	0.000768	0.600000
337	0.000576	0.600000	391	0.001296	0.600000	445	0.001629	0.600000	499	0.027413	0.600000	553	0.000375	0.600000	607	0.001306	0.600000
338	0.002323	0.600000	392	0.001755	0.600000	446	0.001190	0.600000	500	0.518271	0.600000	554	0.000432	0.600000	608	0.003006	0.600000
339	0.003022	0.600000	393	0.001708	0.600000	447	0.002246	0.600000	501	0.031471	0.600000	555	0.002661	0.600000	609	0.001826	0.600000
340	0.002669	0.600000	394	0.000665	0.600000	448	0.000314	0.600000	502	0.012304	0.600000	556	0.002166	0.600000	610	0.002284	0.600000
341	0.000413	0.600000	395	0.000980	0.600000	449	0.000608	0.600000	503	0.011999	0.600000	557	0.001258	0.600000	611	0.001994	0.600000
342	0.002477	0.600000	396	0.001577	0.600000	450	0.000579	0.600000	504	0.010879	0.600000	558	0.002340	0.600000	612	0.001854	0.600000
343	0.001797	0.600000	397	0.000494	0.600000	451	0.000910	0.600000	505	0.007853	0.600000	559	0.001407	0.600000	613	0.002761	0.600000
344	0.001645	0.600000	398	0.000947	0.600000	452	0.002574	0.600000	506	0.007093	0.600000	560	0.000736	0.600000	614	0.000337	0.600000
345	0.002560	0.600000	399	0.001740	0.600000	453	0.000818	0.600000	507	0.006314	0.600000	561	0.000467	0.600000	615	0.002858	0.600000
346	0.002316	0.600000	400	0.000811	0.600000	454	0.002854	0.600000	508	0.007166	0.600000	562	0.000420	0.600000	616	0.000870	0.600000
347	0.002089	0.600000	401	0.001664	0.600000	455	0.000909	0.600000	509	0.007088	0.600000	563	0.000965	0.600000	617	0.001869	0.600000
348	0.001249	0.600000	402	0.000416	0.600000	456	0.001633	0.600000	510	0.003616	0.600000	564	0.001798	0.600000	618	0.002443	0.600000
349	0.001297	0.600000	403	0.001533	0.600000	457	0.000230	0.600000	511	0.005735	0.600000	565	0.001231	0.600000	619	0.000762	0.600000
350	0.001878	0.600000	404	0.002010	0.600000	458	0.001770	0.600000	512	0.005400	0.600000	566	0.001400	0.600000	620	0.001908	0.600000
351	0.000474	0.600000	405	0.000883	0.600000	459	0.000925	0.600000	513	0.004380	0.600000	567	0.000605	0.600000	621	0.005265	0.600000
352	0.002547	0.600000	406	0.001663	0.600000	460	0.001543	0.600000	514	0.003113	0.600000	568	0.002268	0.600000	622	0.001249	0.600000
353	0.002896	0.600000	407	0.001548	0.600000	461	0.002190	0.600000	515	0.005039	0.600000	569	0.000594	0.600000	623	0.001988	0.600000
354	0.001032	0.600000	408	0.002073	0.600000	462	0.001124	0.600000	516	0.003255	0.600000	570	0.002189	0.600000	624	0.001878	0.600000
355	0.002855	0.600000	409	0.000451	0.600000	463	0.000874	0.600000	517	0.003098	0.600000	571	0.001941	0.600000	625	0.001121	0.600000
356	0.000409	0.600000	410	0.000244	0.600000	464	0.001212	0.600000	518	0.001617	0.600000	572	0.003647	0.600000	626	0.002667	0.600000
357	0.003686	0.600000	411	0.000693	0.600000	465	0.000895	0.600000	519	0.004452	0.600000	573	0.004087	0.600000	627	0.001325	0.600000
358	0.000840	0.600000	412	0.001904	0.600000	466	0.002472	0.600000	520	0.000668	0.600000	574	0.000928	0.600000	628	0.002396	0.600000
359	0.002233	0.600000	413	0.002336	0.600000	467	0.002368	0.600000	521	0.002040	0.600000	575	0.001583	0.600000	629	0.001854	0.600000
360	0.000901	0.600000	414	0.001712	0.600000	468	0.001138	0.600000	522	0.002789	0.600000	576	0.002200	0.600000	630	0.002454	0.600000
361	0.001698	0.600000	415	0.002570	0.600000	469	0.000550	0.600000	523	0.002004	0.600000	577	0.002617	0.600000	631	0.001305	0.600000
362	0.001248	0.600000	416	0.001955	0.600000	470	0.003319	0.600000	524	0.002128	0.600000	578	0.001229	0.600000	632	0.003196	0.600000
363	0.002962	0.600000	417	0.000676	0.600000	471	0.002019	0.600000	525	0.001816	0.600000	579	0.003216	0.600000	633	0.002280	0.600000
364	0.003093	0.600000	418	0.001700	0.600000	472	0.001934	0.600000	526	0.002235	0.600000	580	0.001854	0.600000	634	0.000330	0.600000
365	0.000440	0.600000	419	0.002532	0.600000	473	0.002357	0.600000	527	0.001834	0.600000	581	0.002582	0.600000	635	0.001678	0.600000
366	0.001187	0.600000	420	0.001241	0.600000	474	0.002715	0.600000	528	0.001085	0.600000	582	0.002052	0.600000	636	0.002442	0.600000
367	0.002184	0.600000	421	0.001054	0.600000	475	0.002557	0.600000	529	0.001289	0.600000	583	0.002530	0.600000	637	0.002815	0.600000
368	0.002178	0.600000	422	0.001843	0.600000	476	0.004349	0.600000	530	0.000204	0.600000	584	0.003867	0.600000	638	0.002882	0.600000
369	0.001591	0.600000	423	0.002131	0.600000	477	0.002097	0.600000	531	0.002056	0.600000	585	0.002295	0.600000	639	0.002005	0.600000
370	0.002194	0.600000	424	0.001792	0.600000	478	0.003077	0.600000	532	0.000383	0.600000	586	0.000706	0.600000	640	0.001577	0.600000
371	0.002564	0.600000	425	0.000726	0.600000	479	0.002300	0.600000	533	0.001381	0.600000	587	0.002621	0.600000	641	0.000627	0.600000
372	0.003298	0.600000	426	0.002353	0.600000	480	0.004856	0.600000	534	0.001835	0.600000	588	0.001629	0.600000	642	0.000930	0.600000
373	0.002360	0.600000	427	0.002093	0.600000	481	0.004269	0.600000	535	0.000758	0.600000	589	0.004179	0.600000	643	0.002337	0.600000
374	0.001005	0.600000	428	0.001138	0.600000	482	0.003799	0.600000	536	0.000328	0.600000	590	0.000197	0.600000	644	0.001865	0.600000
375	0.001134	0.600000	429	0.001673	0.600000	483	0.005945	0.600000	537	0.002219	0.600000	591	0.001300	0.600000	645	0.002233	0.600000
376	0.001719	0.600000	430	0.000518	0.600000	484	0.005032	0.600000	538	0.001543	0.600000	592	0.001365	0.600000	646	0.000976	0.600000
377	0.003197	0.600000	431	0.001076	0.600000	485	0.002497	0.600000	539	0.000572	0.600000	593	0.001799	0.600000	647	0.002634	0.600000
378	0.001170	0.600000	432	0.001424	0.600000	486	0.006409	0.600000	540	0.000816	0.600000	594	0.002505	0.600000	648	0.000525	0.600000
379	0.002099	0.600000	433	0.002281	0.600000	487	0.004736	0.600000	541	0.001684	0.600000	595	0.002795	0.600000	649	0.001031	0.600000


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	Meas. Plan Name	Waviness_662		Operator	Master	

650	0.001301	0.600000	704	0.001127	0.600000	758	0.001765	0.600000	812	0.011428	0.600000
651	0.001362	0.600000	705	0.001899	0.600000	759	0.001812	0.600000	813	0.005688	0.600000
652	0.002335	0.600000	706	0.000531	0.600000	760	0.001912	0.600000	814	0.005497	0.600000
653	0.001280	0.600000	707	0.002210	0.600000	761	0.002174	0.600000	815	0.002816	0.600000
654	0.002921	0.600000	708	0.002800	0.600000	762	0.000445	0.600000	816	0.000238	0.600000
655	0.001654	0.600000	709	0.001616	0.600000	763	0.001853	0.600000	817	0.001735	0.600000
656	0.003146	0.600000	710	0.001657	0.600000	764	0.002701	0.600000	818	0.001838	0.600000
657	0.001593	0.600000	711	0.000429	0.600000	765	0.002711	0.600000	819	0.001188	0.600000
658	0.001754	0.600000	712	0.001614	0.600000	766	0.001561	0.600000	820	0.000954	0.600000
659	0.002831	0.600000	713	0.002206	0.600000	767	0.001626	0.600000	821	0.001459	0.600000
660	0.000545	0.600000	714	0.000165	0.600000	768	0.001851	0.600000	822	0.002461	0.600000
661	0.001968	0.600000	715	0.002619	0.600000	769	0.001188	0.600000	823	0.000802	0.600000
662	0.003045	0.600000	716	0.001969	0.600000	770	0.001792	0.600000	824	0.000747	0.600000
663	0.000608	0.600000	717	0.001317	0.600000	771	0.000613	0.600000	825	0.001301	0.600000
664	0.000785	0.600000	718	0.001782	0.600000	772	0.002234	0.600000	826	0.000962	0.600000
665	0.002498	0.600000	719	0.001084	0.600000	773	0.000474	0.600000	827	0.001122	0.600000
666	0.000881	0.600000	720	0.001834	0.600000	774	0.001141	0.600000	828	0.001425	0.600000
667	0.001621	0.600000	721	0.002459	0.600000	775	0.001154	0.600000	829	0.001800	0.600000
668	0.000799	0.600000	722	0.001324	0.600000	776	0.001309	0.600000	830	0.000998	0.600000
669	0.001479	0.600000	723	0.001451	0.600000	777	0.001120	0.600000	831	0.001043	0.600000
670	0.003070	0.600000	724	0.001944	0.600000	778	0.002663	0.600000	832	0.001430	0.600000
671	0.001504	0.600000	725	0.001981	0.600000	779	0.001485	0.600000	833	0.001878	0.600000
672	0.002507	0.600000	726	0.000617	0.600000	780	0.000939	0.600000	834	0.002140	0.600000
673	0.001646	0.600000	727	0.001019	0.600000	781	0.001562	0.600000	835	0.001345	0.600000
674	0.001155	0.600000	728	0.001518	0.600000	782	0.000700	0.600000	836	0.000885	0.600000
675	0.002278	0.600000	729	0.001737	0.600000	783	0.001274	0.600000	837	0.001785	0.600000
676	0.001511	0.600000	730	0.001483	0.600000	784	0.001810	0.600000	838	0.001087	0.600000
677	0.000803	0.600000	731	0.000879	0.600000	785	0.001846	0.600000	839	0.002055	0.600000
678	0.000409	0.600000	732	0.001400	0.600000	786	0.002690	0.600000	840	0.000093	0.600000
679	0.002684	0.600000	733	0.000842	0.600000	787	0.002447	0.600000	841	0.000613	0.600000
680	0.002505	0.600000	734	0.002263	0.600000	788	0.001172	0.600000	842	0.001146	0.600000
681	0.001764	0.600000	735	0.001001	0.600000	789	0.002547	0.600000	843	0.001765	0.600000
682	0.000382	0.600000	736	0.001347	0.600000	790	0.002359	0.600000	844	0.000990	0.600000
683	0.001080	0.600000	737	0.000959	0.600000	791	0.001241	0.600000	845	0.001682	0.600000
684	0.001314	0.600000	738	0.001048	0.600000	792	0.000533	0.600000	846	0.002021	0.600000
685	0.003103	0.600000	739	0.000929	0.600000	793	0.000890	0.600000	847	0.001496	0.600000
686	0.002514	0.600000	740	0.001317	0.600000	794	0.000955	0.600000	848	0.001217	0.600000
687	0.000422	0.600000	741	0.002318	0.600000	795	0.002084	0.600000	849	0.001687	0.600000
688	0.002635	0.600000	742	0.000259	0.600000	796	0.000037	0.600000			
689	0.001521	0.600000	743	0.001730	0.600000	797	0.002012	0.600000			
690	0.001032	0.600000	744	0.001606	0.600000	798	0.002036	0.600000			
691	0.001611	0.600000	745	0.001226	0.600000	799	0.000851	0.600000			
692	0.000437	0.600000	746	0.000507	0.600000	800	0.001383	0.600000			
693	0.001224	0.600000	747	0.000284	0.600000	801	0.000288	0.600000			
694	0.001873	0.600000	748	0.001689	0.600000	802	0.001698	0.600000			
695	0.002051	0.600000	749	0.001064	0.600000	803	0.002577	0.600000			
696	0.001245	0.600000	750	0.000969	0.600000	804	0.002444	0.600000			
697	0.002323	0.600000	751	0.001308	0.600000	805	0.001466	0.600000			
698	0.001719	0.600000	752	0.001905	0.600000	806	0.001052	0.600000			
699	0.001612	0.600000	753	0.000398	0.600000	807	0.001070	0.600000			
700	0.002072	0.600000	754	0.001223	0.600000	808	0.002426	0.600000			
701	0.001999	0.600000	755	0.001754	0.600000	809	0.000859	0.600000			
702	0.001677	0.600000	756	0.001354	0.600000	810	0.002163	0.600000			
703	0.001055	0.600000	757	0.001335	0.600000	811	0.004877	0.600000			

	Waviness		Drawing No.			Customer	
			Waviness-Gauge				
	Order	Incremental Part Number	CMM Type	CMM No.			
	Validation	2_SE21	PRISMO_MASS	000000			Date
Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:36 PM		



No Identifier		1st Harm.:	Three max harmonic	Limit Curve 1			
1 Wave_5		0.000012μm	H 5 = 0.205633μm	R:	0.000000	Warn Level	80.0 %
Filter type:	Gauss		H 3 = 0.021614μm	N0:	0.000000		
Filter:	4-6 UPR		H 6 = 0.018971μm	KK:	0.000000		
2 Wave_15		0.000005μm	H 15 = 0.147331μm	R:	0.000000	Warn Level	80.0 %
Filter type:	Gauss		H 14 = 0.018882μm	N0:	0.000000		
Filter:	14-16 UPR		H 16 = 0.012982μm	KK:	0.000000		
3 Wave_50		0.000005μm	H 50 = 0.130738μm	R:	0.000000	Warn Level	80.0 %
Filter type:	Gauss		H 46 = 0.001888μm	N0:	0.000000		
Filter:	49-51 UPR		H 60 = 0.001415μm	KK:	0.000000		
4 Wave_150		0.000006μm	H 150 = 0.118212μm	R:	0.000000	Warn Level	80.0 %
Filter type:	Gauss		H 149 = 0.001760μm	N0:	0.000000		
Filter:	149-151 UPR		H 151 = 0.001309μm	KK:	0.000000		
5 Wave_500		0.000086μm	H 500 = 0.131631μm	R:	0.000000	Warn Level	80.0 %
Filter type:	Gauss		H 499 = 0.006183μm	N0:	0.000000		
Filter:	499-501 UPR		H 501 = 0.005807μm	KK:	0.000000		

	MultiPlot		Drawing No.			Customer
			Waviness-Gauge			
	Order	Incremental Part Number	CMM Type	CMM No.		
	Validation	2_SE21	PRISMO_MASS	000000		
	Meas. Plan Na...	Waviness_662	Operator	Master	Date	
					7/25/2019 12:36:36 PM	

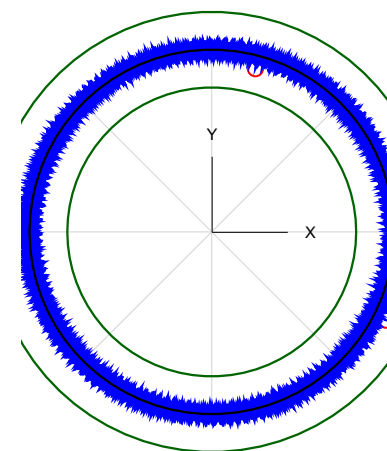
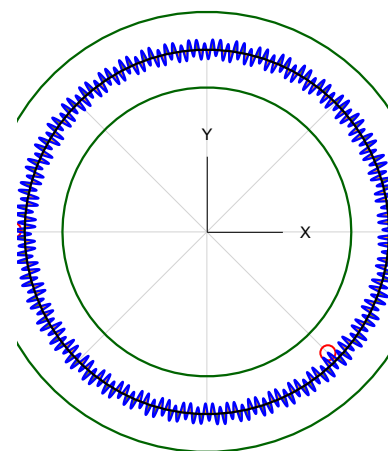
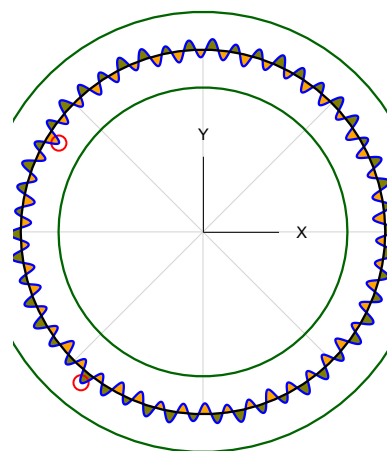
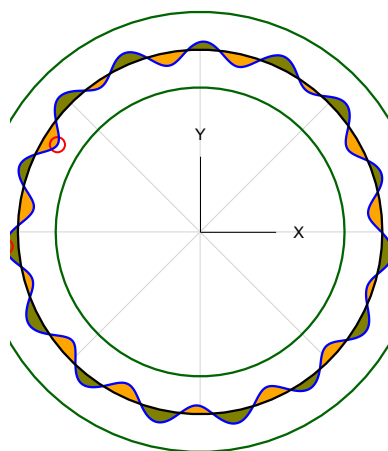
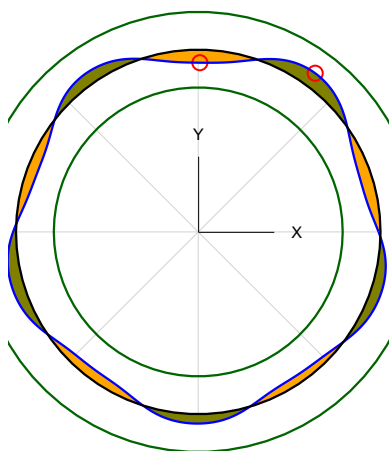
1: Filter\_5

2: Filter\_15

3: Filter\_50

4: Filter\_150

5: Filter\_500



Dominate Waviness 5 : 0.411265  
 Dominate Waviness 15 : 0.294661  
 Dominate Waviness 50 : 0.261476  
 Dominate Waviness 150 : 0.236424  
 Dominate Waviness 500 : 0.294661

0.5  $\mu$ m  
10000 : 1


0.5  $\mu$ m  
10000 : 1

0.5  $\mu$ m  
10000 : 1

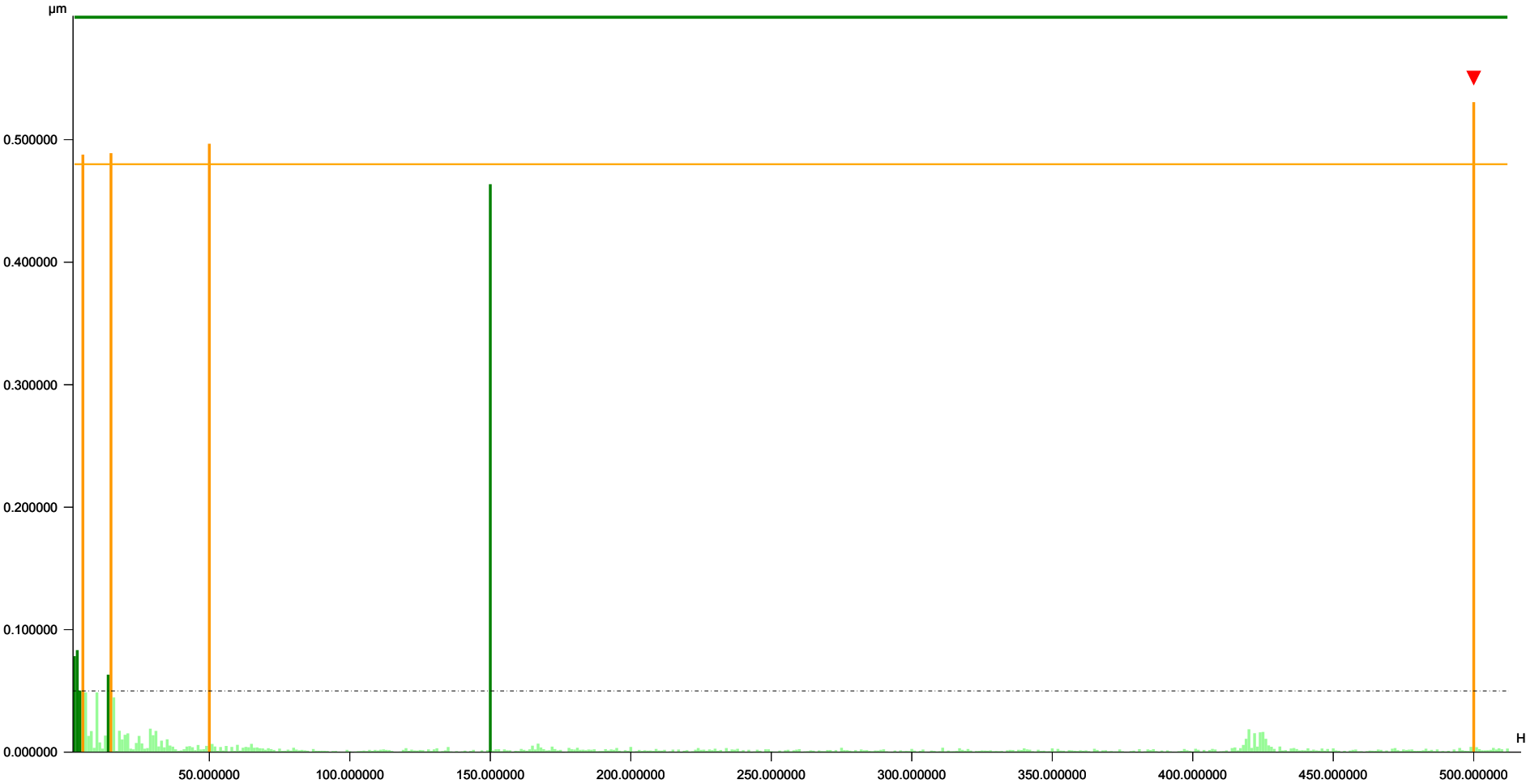
0.5  $\mu$ m  
10000 : 1

0.5  $\mu$ m  
10000 : 1

No	Identifier	Actual [mm]	Tol. [mm]	Number of Points	Speed [mm/s]	Stylus Radius [...]	F.Type	L-C	UPR
1	Filter 5	0.000369	0.001000	8499	0.00	0.500187	Gauss		5-6
2	Filter 15	0.000374	0.001000	8499	0.00	0.500187	Gauss		14-16
3	Filter 50	0.000326	0.001000	8499	0.00	0.500187	Gauss		50-51
4	Filter 150	0.000294	0.001000	8499	0.00	0.500187	Gauss		150-151
5	Filter 500	0.000352	0.001000	8499	0.00	0.500187	Gauss		500-501


	Waviness		Drawing No.			Customer
			Waviness-Gauge			
	Order	Incremental Part Number	CMM Type	CMM No.		
	Validation	2_SE21	PRISMO_MASS	000000		
	Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:38 PM
					Date	

Waviness\_Line

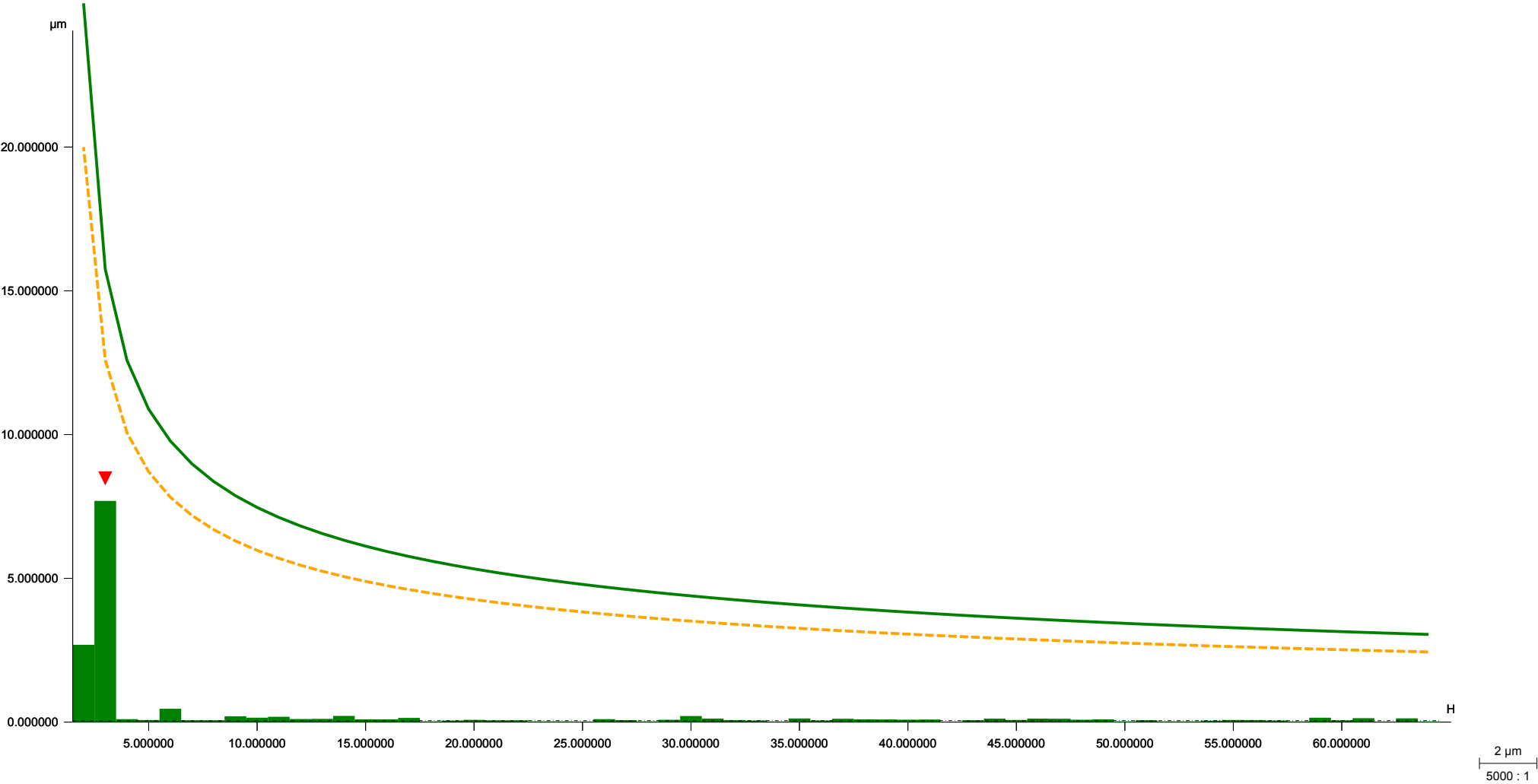


No Identifier	1st Harm.:	Three max harmonic	Limit Curve 1		
1 Waviness_Line	0.075039µm	H 500 = 0.530671µm	R:	0.000000	Warn Level 80.0 %
Filter type:		H 50 = 0.496708µm	N0:	0.000000	
Filter:		H 15 = 0.489025µm	KK	0.000000	



	Waviness		Drawing No.			Customer
			Waviness-Gauge			
	Order	Incremental Part Number	CMM Type	CMM No.		
	Validation	2_SE21	PRISMO_MASS	000000		
	Meas. Plan Na...	Waviness_662		Operator	Master	7/25/2019 12:36:38 PM

Plane\_Waviness



No Identifier	1st Harm.:	Three max harmonic	Limit Curve 1		
1 Plane_Waviness	3.161261µm	H 3 = 7.693348µm	R:	25.000000	Warn Level 80.0 %
Filter type:		H 2 = 2.688051µm	N0:	0.500000	
Filter:		H 6 = 0.463090µm	KK	0.500000	

	<h1>Waviness Values</h1>				Date
					7/25/2019 12:36:38...
	Incremental Part Number	Drawing No.		Comment:	
	2_SE21	Waviness-Gauge			
Meas. Plan Name	Waviness_662		Operator	Master	

2	2.688051	25.000000	56	0.070751	3.252518
3	7.693348	15.749013	57	0.055951	3.224861
4	0.101762	12.581697	58	0.044570	3.197906
5	0.072879	10.881882	59	0.152568	3.171624
6	0.463089	9.777042	60	0.062713	3.145987
7	0.062768	8.980121	61	0.136576	3.120968
8	0.062607	8.367050	62	0.022930	3.096544
9	0.200919	7.874506	63	0.130822	3.072690
10	0.152937	7.466321	64	0.040522	3.049386
11	0.184017	7.120090			
12	0.107238	6.821067			
13	0.112478	6.559072			
14	0.214706	6.326808			
15	0.095972	6.118877			
16	0.095302	5.931186			
17	0.145600	5.760561			
18	0.045473	5.604494			
19	0.053108	5.460976			
20	0.077262	5.328370			
21	0.061688	5.205328			
22	0.062102	5.090728			
23	0.049228	4.983627			
24	0.046090	4.883225			
25	0.023554	4.788838			
26	0.103211	4.699877			
27	0.068125	4.615833			
28	0.047675	4.536261			
29	0.080182	4.460772			
30	0.210546	4.389021			
31	0.122728	4.320707			
32	0.070309	4.255559			
33	0.055852	4.193336			
34	0.029836	4.133824			
35	0.126726	4.076827			
36	0.058114	4.022171			
37	0.115754	3.969700			
38	0.095555	3.919268			
39	0.092283	3.870745			
40	0.083286	3.824013			
41	0.089929	3.778964			
42	0.009637	3.735496			
43	0.066745	3.693519			
44	0.120046	3.652949			
45	0.074862	3.613708			
46	0.121213	3.575725			
47	0.116668	3.538932			
48	0.082425	3.503268			
49	0.095396	3.468677			
50	0.043750	3.435105			
51	0.065943	3.402502			
52	0.043171	3.370823			
53	0.049000	3.340024			
54	0.050612	3.310065			
55	0.073383	3.280908			