

Error Report

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Error File    ErrorReport 2023.10.31-0Date:        October 31, 2023  
Software:     CALYPSO 2022                        Version:     7.4.08  
Priority:     3 (1= critical error, 2= major error 3= minor error)  
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Address:    Address:  
          Carl Zeiss Industrielle                Operator:    Master  
          Messtechnik GmbH                        Dep.:  
          Carl Zeiss Straße 22                    Phone:  
          D-73446 Oberkochen                     Fax:  
  E-Mail:  
E-Mail:     calypso-support.metrology.de  
Phone:     (+49) 7364 20 6337

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CMM Model:    Contura                            Serial No.:560716  
Control:     C32Bit                              Firmware:   V 44.09  
Date Dec  
Probe:       VAST\_XTR  
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Hotline  
[ ] Error Registration Number:  
[ ] To be fixed in version:  
[ ] Deadline:

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Detailed error description:  
Prerequisites:

What I did:  
1. xxxxxxxxxxxxxxxxxxxxxxxx  
2. xxxxxxxxxxxxxxxxxxxxxxxx  
3. xxxxxxxx

What I expected: xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx

What happened instead:

System Error  
SYSTEM STATE  
CALYPSO

  Inspection:     AE78961N-102\_Na\_Manifold LH Chem Milled\_10-16-2023  
  Creation software version:   6.8.24  
  Date and time:     #(31 October 2023 08:04:55)  
  Actual characteristic:   Profile Ref 38.56 Foot1\_Angle  
  Actual feature:    Point Point5  
  Creation DME:    CON\_2017  
  Hostname:     USCHAWHP6190686  
  Mancnc active:   false  
  Navi mode:    nil  
  Run mode:     manuel

OS   Windows 10 Enterprise        win32 V10.0 nt i386 ucs2  
CMM-OS  
  Actual configuration:   #9  
  Actual stylus:     3mm Front  
  fwObject:     Zeiss.CMMOS.OMControlBehaviourC99FW41

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ID chain CS: 002HQ179,002K4I3J,002GDD8B
IFCpresent: false
ncDisplayStatus: 11----P#--Q-----
PICS A input: +0
SDO version: 6.8.4.0
Sensor: VAST_XTR
TCO pending: 0
PiWeb Reporting
  PiWeb reporting version: 8.2.16.0
PDF Merger: Not installed
STATUS WINDOW
  10/31/23 7:48 AM CAA reference vector has been determined by the
control
  10/31/23 7:48 AM Contura: CAA Correction active
  10/31/23 7:48 AM Contura: Temperature sensor with name for part
active and in auto mode
  10/31/23 7:48 AM Contura: Temperature correction for the X axis
will be processed internally
  10/31/23 7:48 AM Contura: Temperature correction for the Y axis
will be processed internally
  10/31/23 7:48 AM Contura: Temperature correction for the Z axis
will be processed internally
  10/31/23 7:48 AM Contura: Temperature stylus not available or
inactive
  10/31/23 7:48 AM Contura: Temperature sensor for table does not
exist or is ignored
  10/31/23 7:48 AM Contura: CMM Ready
  10/31/23 7:48 AM Contura: Connect from Client.Addr: #(127 0 0
1) Port.Nr: 65144 with Zeiss KMG - Server
WHERE I AM
PLAN 7:48:51 AM Default
  save startSave C:\Inspections\AE78961N-102_Na_Manifold LH
Chem Milled_10-16-2023
  save setProbeNames
  save setUsedProbeConfigs
  save clearActual
  save updateRuns
  save prepareForSave
  save writeInspection ASC
  save saveAutoRunInformations
  save inspset
  save actualPart ASC
  save end
  save startSave
C:\Inspections\AE78961N-102_Na_Manifold LH Chem Milled_10-16-2023
  save setProbeNames
  save setUsedProbeConfigs
  save clearActual
  save updateRuns
  save prepareForSave
  save writeInspection ASC
  save saveAutoRunInformations

  save inspset
  save actualPart ASC
  save end
  save startSave
C:\Users\cmmoper\AppData\Local\Temp\Zeiss\CALYPSO
7.4\.errorReport\AE78961N-102_Na_Manifold LH Chem Milled_10-16-2023
  save setProbeNames

  save
setUsedProbeConfigs
  save clearActual

```

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                                save
updateRuns
                                save
prepareForSave
                                save
writeInspection      ASC
                                save
saveAutoRunInformations
                                save
inspset
                                save
actualPart      ASC
                                save
                                save
end

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OBJECT

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a Zeiss.Calypso.OMGeoFreeformSurface ( id: 'FreeformSurface62' )
(0.081348886584974d@-0.033100278753142d@0.29119753112967d
(0.01026314930381d@-0.014300915568711d@0.99984506378752d))
  identifier->FreeformSurface62 entity->nil tmpPointsFilename->nil
result->Dictionary (#minDev -> 1.5667008267682d #noPtOfAll -> 50
#indexOfMaxDevOfAll -> 5
#actBSToNomBSSyste.2262979335951d@-80.352591479908d
-8.8565963806145d@-9.1815170671666d@-80.063586111747d)) ...etc...)
container->a Zeiss.Calypso.OMActualGeo ( id: 'Free Form Surface41' )
settings->Zeiss.CMMOS.OMSettings (#maxPossibleDeviation ->
3.0008409694184d ) comment-> icon->nil timestamp->nil location->a
Zeiss.Calypso.OMGeoLocation(in a Zeiss.Calypso.OMGeoFreeformSurface (
id: 'FreeformSurface62' ) (04d@-0.033100278753142d@0.29119753112967d
(0.01026314930381d@-0.014300915568711d@0.99984506378752d)))
undersizeVector->nil definitions->a Zeiss.Calypso.OMParameters

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METHODSTACK

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Unhandled exception: Message not understood: #normVector
Zeiss.Basics.Vector(Object)>>doesNotUnderstand:
Zeiss.Calypso.OMGeoFreeformSurface(Zeiss.Calypso.
OMGeometry)>>calculateDeviationActual:nominal:
optimized [] in
Zeiss.Calypso.OMGeoFreeformSurface>>computeNominalsActualsDeviations:
magnification:
Zeiss.CMMOS.OMPointCollection(SequenceableCollection)>>doWithIndex:
Zeiss.Calypso.OMGeoFreeformSurface>>computeNominalsActualsDeviations:
magnification:
Zeiss.Calypso.OMGeoAcis>>computePoints:upperTolerance:lowerTolerance:
with:
Zeiss.Calypso.OMGeoAcis>>getComputedPointsFor:points:uTol:lTol:
geometry:
Zeiss.Calypso.OMGeoAcis>>displayActualCfGeometry:element:
optimized [] in Zeiss.Calypso.OMGeoAcis>>displayActualResults
optimized [] in OrderedCollection>>select:
OrderedCollection>>do:
OrderedCollection>>select:
Zeiss.Calypso.OMGeoAcis>>displayActualResults
Zeiss.Calypso.OMGeoAcis>>refreshSelectedElements:
Zeiss.Calypso.OMGeoAcis>>displaySelectedElements:
optimized [] in
Zeiss.CMMOS.OMScrollingCanvas>>selectionShowAcisWithoutExchangeModel:
BlockClosure>>on:do:
Zeiss.CMMOS.OMScrollingCanvas>>selectionShowAcisWithoutExchangeModel:
optimized [] in
Zeiss.CMMOS.OMScrollingCanvas>>selectionShowAcisWithoutExchangeModel
BlockClosure>>valueNowOrOnUnwindDo:
Zeiss.Calypso.OMMGeometry class>>cacheGeometryDuring:
Zeiss.CMMOS.OMScrollingCanvas>>selectionShowAcisWithoutExchangeModel
optimized [] in Zeiss.CMMOS.OMScrollingCanvas>>selectionShowAcis

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BlockClosure>>valueNowOrOnUnwindDo:
Zeiss.Calypso.OMMeasProt class>>printWithoutProtUpdate:
Zeiss.CMMOS.OMScrollingCanvas>>selectionShowAcis
Zeiss.CMMOS.OMScrollingCanvas>>selectExclusive:
Zeiss.Calypso.OMScrollingTreeView (Zeiss.CMMOS.
OMScrollingView)>>clickOn:
Zeiss.Calypso.OMScrollingTreeView>>clickOn:
optimized [] in
Zeiss.CMMOS.OMScrollingViewController>>redButtonActivity
BlockClosure>>ensure:
Cursor>>showWhile:
Zeiss.Calypso.CZASDyalogScrollingViewController (Zeiss.CMMOS.
OMScrollingViewController)>>redButtonActivity
Zeiss.Calypso.CZASDyalogScrollingViewController (Zeiss.CMMOS.
OMScrollingViewController)>>redButtonReleasedEvent:
RedButtonReleasedEvent>>dispatchTo:
Zeiss.Calypso.
CZASDyalogScrollingViewController (Controller)>>handleEvent:
EventDispatcher>>dispatch:to:
optimized [] in EventDispatcher>>dispatchEvent:
BlockClosure>>cull:
Zeiss.Calypso.CZASDyalogScrollingViewController (Object)>>ifNotNil:
EventDispatcher>>dispatchEvent:
RedButtonReleasedEvent (Event)>>dispatch
RedButtonReleasedEvent (Event)>>dispatchForWindowManager:
optimized [] in WindowManager>>safelyDispatchForWindowManager:
BlockClosure>>on:do:
WindowManager>>safelyDispatchForWindowManager:
WindowManager>>processNextEvent
optimized [] in [] in WindowManager>>newProcess
BlockClosure>>on:do:
optimized [] in WindowManager>>newProcess
BlockClosure>>on:do:
optimized [] in Process class>>forBlock:priority:

*****
nil
#endOfMessage#
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```