

ZEISS Calypso



Measurement Plan
46760285 - Rev C - Drive Gear Spacer - May 22, 2020 JH

Drawing No.
* drawingno *




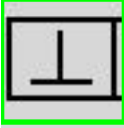
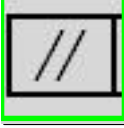
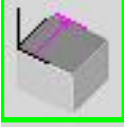

Time
10:24:10 am

Order
46760285 - Rev C - FAI Part #3

Operator
Master

CMM
C32Bit

Incremental Part Number
7

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Outside Diameter-118.7-119.3 118.897 119.000 119.300 118.700 -- -0.103					
 OD- Runout 0.127 0.000 0.300 -- 0.127					
 Datum B - 100.012 - 100.152 100.055 100.082 100.152 100.012 -- -0.027					
 Datum B to A-Perpendicularity 0.006 0.000 0.050 - 0.006					
 Back Side to A -Parallelism 0.028 0.000 0.050 --- 0.028					
 30.28 - 30.53 Thickness 30.447 30.405 30.530 30.280 -- 0.042					
 Datum A-Flatness 0.020 0.000 0.050 -- 0.020					