ROTATIONAL PATTERNING OF A GROUP IN CALYPSO

CREATE A GROUP OF FEATURES

MAKE SURE ALL STRATGIES, EVALUATIONS AND CHARACTERISTICS ARE SET TO WHAT YOU WANT, AND THE PROGRAM HAS BEEN DRY RAN.

(CHARACTERISTICS WILL BE AUTOMATICALY GENERATED TO MATCH THE NEW FEATURES)

- 1. HIGHLIGHT GROUP TO BE COPIED RT MOUSE CLICK SELECT COPY
- PASTE <u>WITH CONTENT</u>, A SECOND WINDOW (INSERT) OPENS. CHECK BOTH RADIO BUTTONS, (WITH CHARACTERISTICS AND WITH REF. FEATURE) HIT OK TO ACCEPT
- 3. GOTO CHARACTERISTICS TAB AND GROUP ALL NEW CHARACTERISTICS INTO A NAMED GROUP
- 4. GOTO FEATURE TAB AND RENAME THE NEWLY COPIED GROUP TO MATCH THE NAME IN STEP #3
- 5. HIGHLIGHT THE NEW GROUP AND RT MOUSE CLICK SELECT PATTERN, A NEW WINDOW OPENS, SELECT NEW PATTERN. (SEE NEXT PAGE)

SELECT NEW	SELECT NEW AGAIN
Selection ×	☐ Selection ×
Calculation of nominal geometry Calculation of the nominal geometry witt pattern and formulas. O First formula then pattern First pattern then formula	Calculation of nominal geometry Calculation of the nominal geometry wit pattern and formulas. O First formula then pattern First pattern then formula
Selection of Pattern New	Selection of Pattern New
Rotational Pattern 0300	Polar Pattern Offset
💒 Rotational Pattern 0600	1d Linear Pattern
🧦 Rotational Pattern 0900	2d Linear Pattern
👫 Rotational Pattern 1030	Rotational Pattern (use for scallop) Pattern with position list
Edit	Z Edit
UK Cancel	OK Cancel
Selection Calculation of nominal geometry Calculation of the nominal geometry with pattern and formulas. First formula then pattern First pattern then formula Selection of Pattern New Polar Pattern Offset Id Linear Pattern 2d Linear Pattern Rotational Pattern (use for scallop) Pattern with position list Calculation list Calculation C	SELECT A NEW WINDOW OPENS SEE NEXT PAGE

Rotati	ttern (use for sc onal Pattern I	allop) 0600			× =	0.063 1.297 0.860		
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Projection Pla	ne		-					
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0.000 0.000								

- 1. RENAME PATTERN
- 2. INPUT NUMBER OF INSTANCES, (ORIGINAL MUST BE INCLUDED AS ONE INSTANCE)
- 3. INPUT ANGULAR ROTATION FROM ORIGINAL (RT HAND RULE APPLIES)
- 4. CLICK ON EXCLUDE INDEXES (WINDOW TO RT OPENS)
- 5. SELECT ORIGINAL INSTANCE (TO BE IGNORED)
- 6. HIT OK
- 7. HIT OK

IN THIS CASE AN INSTANCE OF THE ORIGINAL IS CREATED AT 180°, AND THE ORIGINAL WON'T BE SEEN OR AVAILABLE WHEN THE NEWLY CREATED GROUP IS PICKED UNDER THE FEATURE TAB CONTINUE TO COPY AND CREATE AS MANY INSTANCES AS REQUIRED FOLLOWING THE PREVIOUS INSTRUCTIONS. ONCE COMPLETED, THE CORRECT STYLUS AND CLEARANCE GROUPS CAN BE SELECTED IN THE MEASUREMENT PLAN EDITOR, SEE FOLLOWING IMAGES.

Pattern			** = from higher sett	ing (Measurement Plan/Gro	up]	
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lentifier	Турс	Value		1		
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Cone Bottom	Cone	Undefined				
Intersection1	Circle	Undefined				
J-HOOK 1200		Undefined				
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2d Line1	2d Line	Undefined				
Circle1	Circle	Undefined				
2d Line2	2d Line	Undefined				
Circle2	Circle	Undefined				
2d Line3	2d Line	Undefined				
Circle3	Circle	Undefined				
2d Line4	2d Line	Undefined				
2d Line5	2d Line	Undefined				
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Aus Stylus System Stylus System Stylus Angle range for stylus search Free stylus selection in MAN-CP Stylus Selection Interaction Interaction <i>LHCOAC LCOM</i> 24 Lines 24 Lines 2	4C mode Type Cone Circle 2 Une 2 Une	Value #4 Y-1.5mm #3 #4 Y-1.5mm B, #3 X-1.5mm B, #3 Y-1.5mm B, #2 Y-1.5mm B, #2 Y-1.5mm B, #2 Y-1.5mm B, #2 Y-1.5mm B,	X* 1.5mm #5 X Star_4x 1.5 1x3 Star_4x		** - from higher setting II - Not Available On Sy Accept for: O Measurement Pla	y (Measurement Plan)Gro ystem Set To
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Aus Stylus Stylus Stylus Stylus Stylus Angle range for stylus search Free stylus selection Free stylus selection MAN-CP Stylus Selection Intersection MAN-CP Stylus Selection Intersection MAN-CP Intersection MAN-CP Intersection MAN-CP Zohnes Zohnes Zd Lines Circle1 Zd Lines Circle2 Zd Lines Circle3 Zd Lines Zod Lines Zd Lines Circle4 Zd Lines Circle5 Zd Lines Circle5 Zd Lines Zod Lines Zd Lines Zod Lines <td< td=""><td>AC mode Type Cone Circle 2 d Line 2 d Lin</td><td>Value Value 44 Y, 1.5mm 83 44 Y, 1.5mm 18 45 Y, 1.5mm 18</td><td>X* 1.5mm #5 X Star_4x 1.5 1x3 Star_4x 1.5 1x3 Star_4x</td><td></td><td>** - from higher setting II - Not Available On Sy Accept for: O Measurement Pla</td><td>y (Measurement Plan)Gro ystem</td></td<>	AC mode Type Cone Circle 2 d Line 2 d Lin	Value Value 44 Y, 1.5mm 83 44 Y, 1.5mm 18 45 Y, 1.5mm 18	X* 1.5mm #5 X Star_4x 1.5 1x3 Star_4x		** - from higher setting II - Not Available On Sy Accept for: O Measurement Pla	y (Measurement Plan)Gro ystem
ylus Shylus Shylus Shylus Angle range for shylus search Free shylus selection in MAN-CP Shylus Selection Intersection In Intersection In Intersection I Inte	VC mode	Value 44 Y- 1.5mm 32 54 Y- 1.5mm 51 52 X- 1.5mm 62 52 X- 1.5mm 62 52 X- 1.5mm 62 53 X- 1.5mm 62 54 X- 1.5mm 62 53 X- 1.5mm 62 54 X- 1.5	X+ 1.5mm #5 X. Sar & 1.5 1×3 Sar &		** - from higher setting II - Not Available On Sy Accept for: Measurement Pla	y (Measurement Plan)(Gro ystem a Set To

C,	Measurement	Plan	Editor	Features

Clearance Group	<pre>** = from higher setting </pre>		
Clearance Group			II = Not Available On
Clearance Distance			Accept for:
Retract Distance	O Measurement P		
Stylus system change-Clearance Pla	ine		
Arc motion mode			
Form-related travel within strategy			
Speed			~
Identifier	Type	Value	
Cylinder Collar ID	Cylinder	CP +7	
TOP Plane	Plane	CP +7	
Cylinder Collar OD	Cylinder	CP +7	
Cylinder Flange OD	Cylinder	CP+7	
Plane Bottom	Diane	CB +7	
Cone Bottom	Cone		
Intercection1	Circle		
	CITCLE		
2d Line \$1	2d Line	CBAX	
24 Linea	2d Line		
Circle1	Circle		
	9411		
Circle 2	Circle		
2d Line2	2d Line		
Zu Lines	Circle		
	Officie		
2d Lines			
	Zu Line	00.00	
	Zu Line	CP +T	
2415-02	0.111		
20 Linesz		CP-X	
	Zu Line		
	Urcie		
	Za Line		
Circles	Circle		
2d Lines	Za Line		
Circleb	Urcle		
2d LineTU	2d Line		
2d Line II	2d Line		
2d Line12	2d Line		
2d LineE2	2d Line	CP-X	
∃ <u>J-HUUK U6UU</u>			
2d LineS3	2d Line	CP-Y	
2d Line13	2d Line		
Circle /	Circle		
2d Line14	2d Line		
Circle8	Circle		
2d Line15	2d Line		
Circle9	Circle		
2d Line16	2d Line		