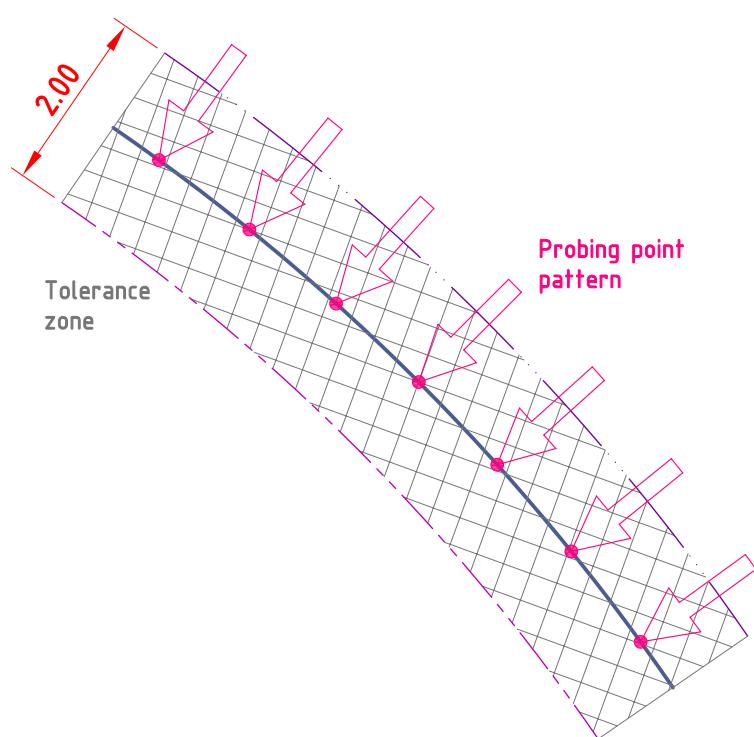
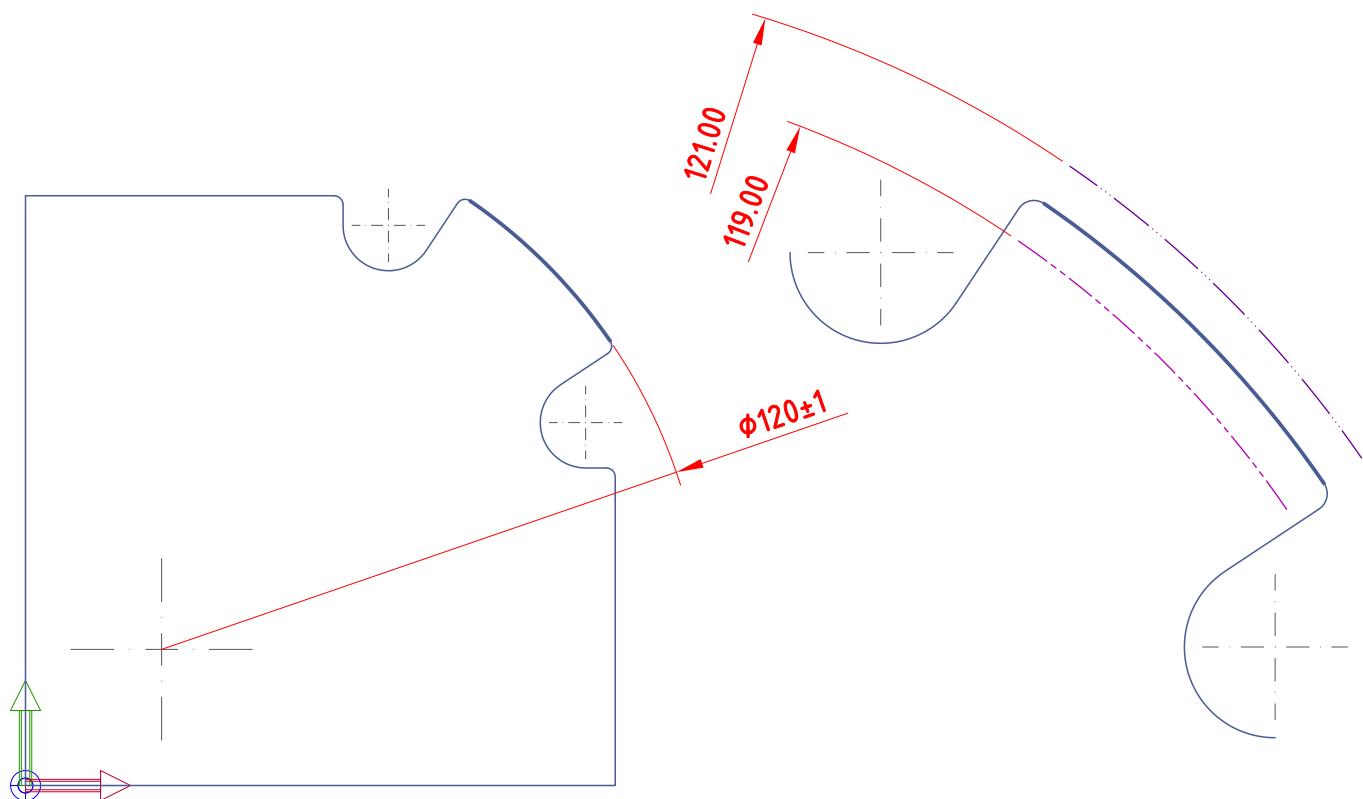
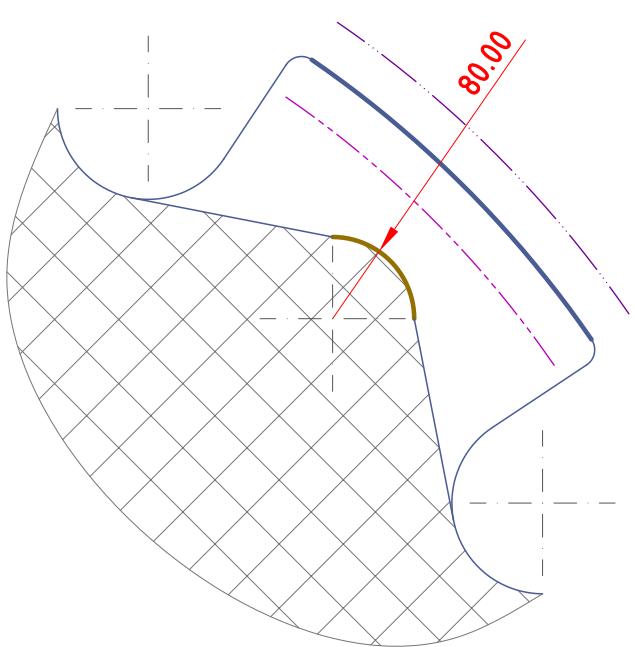
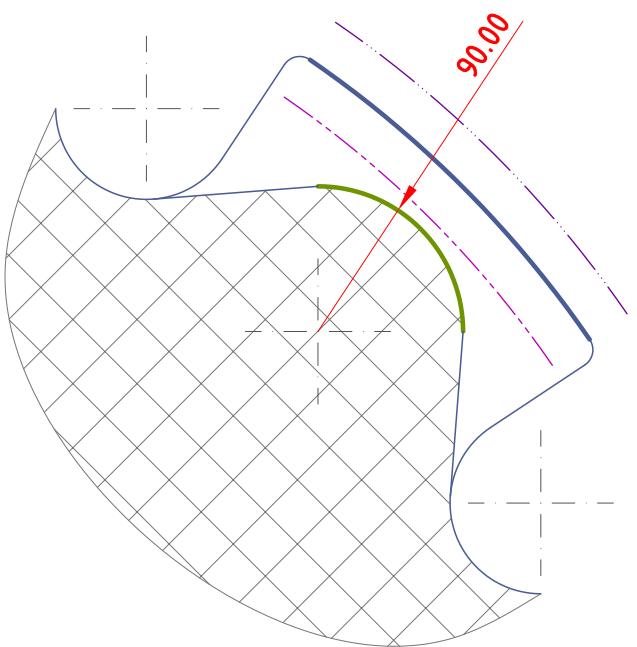
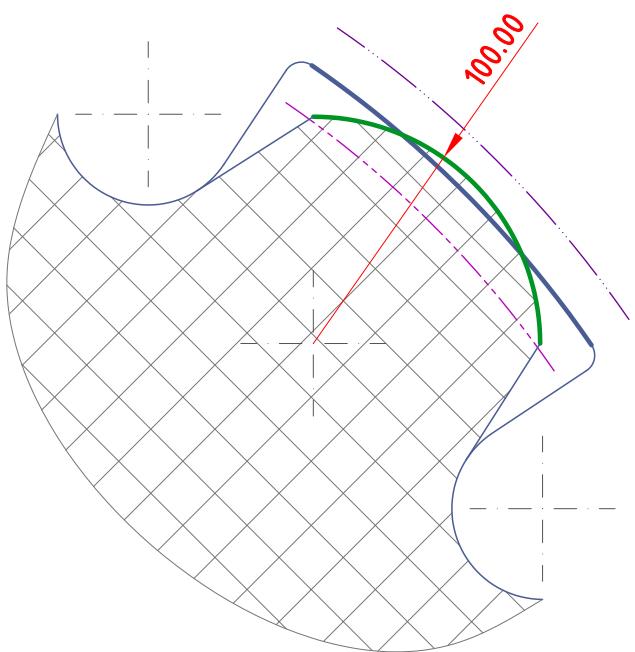
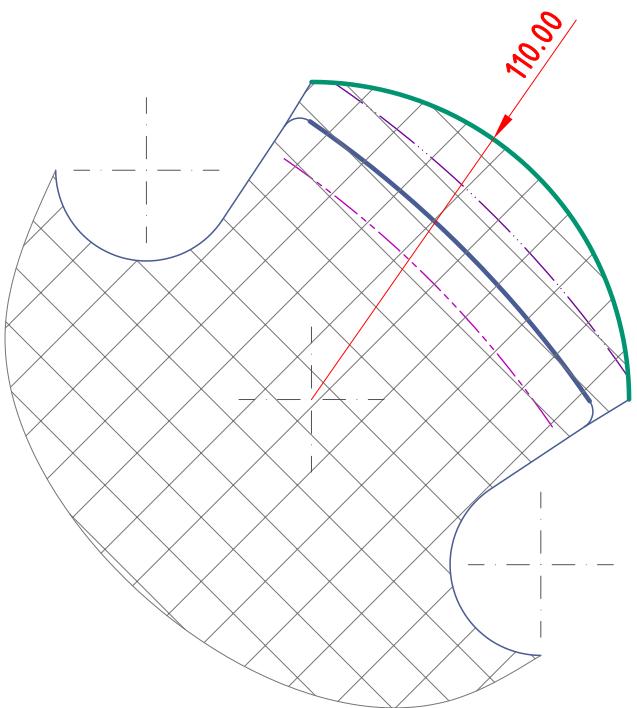


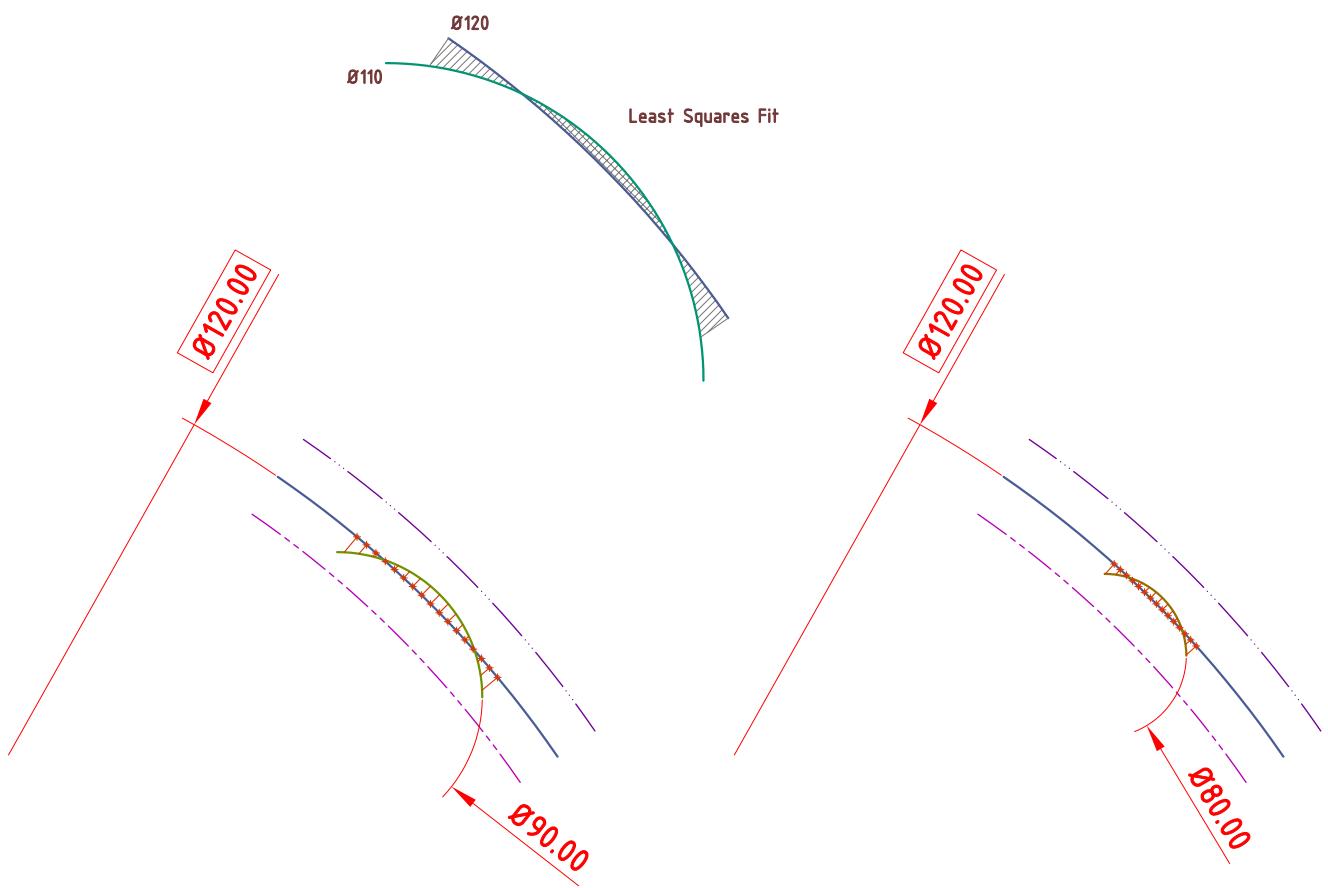
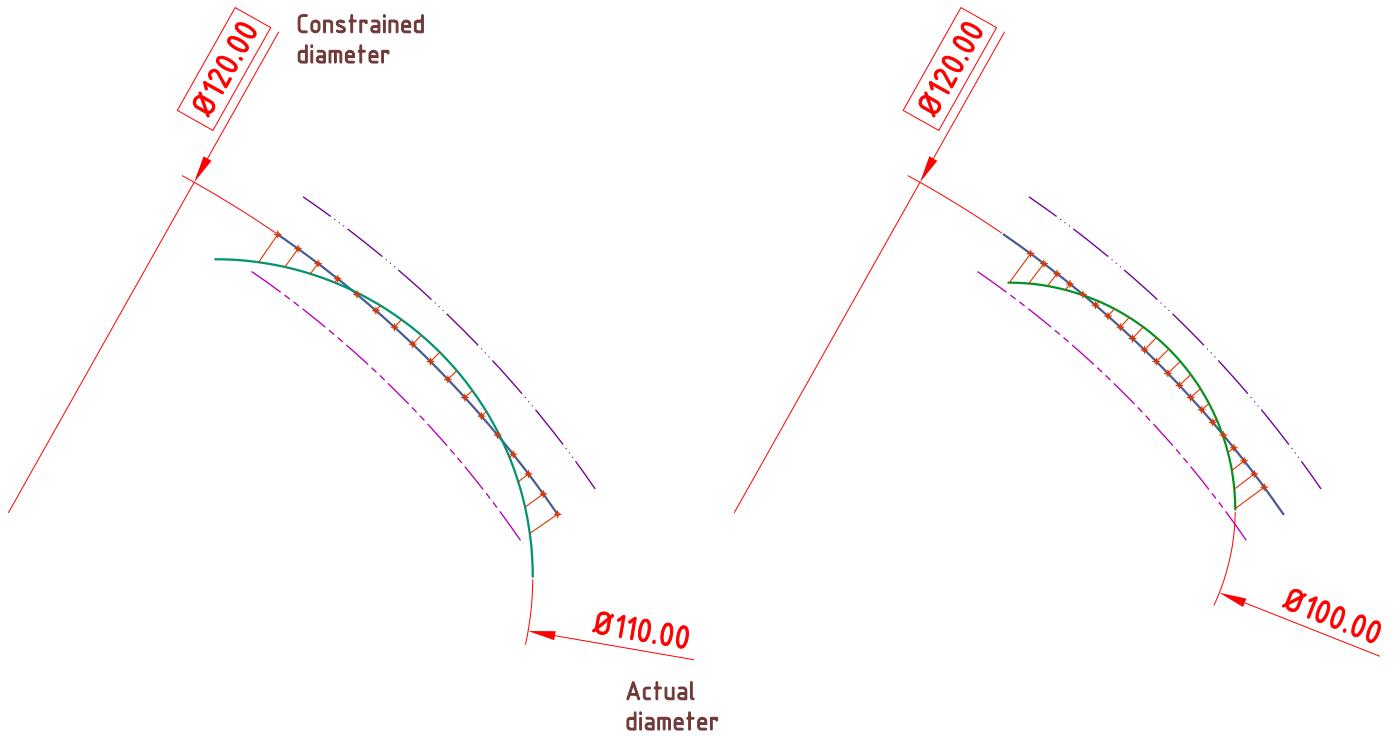
Nominal Geometry



Actual Geometry

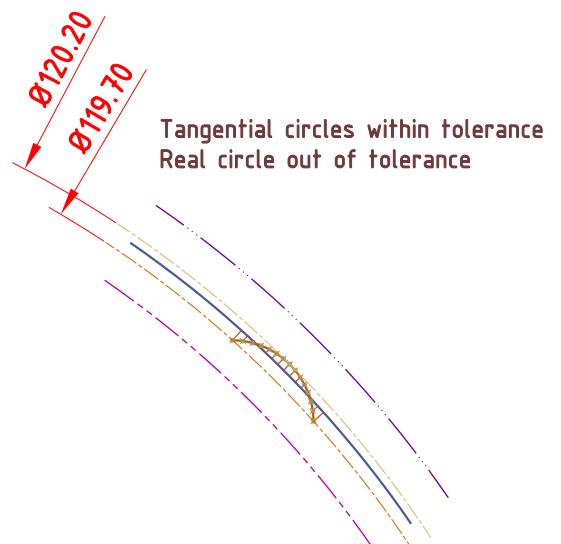
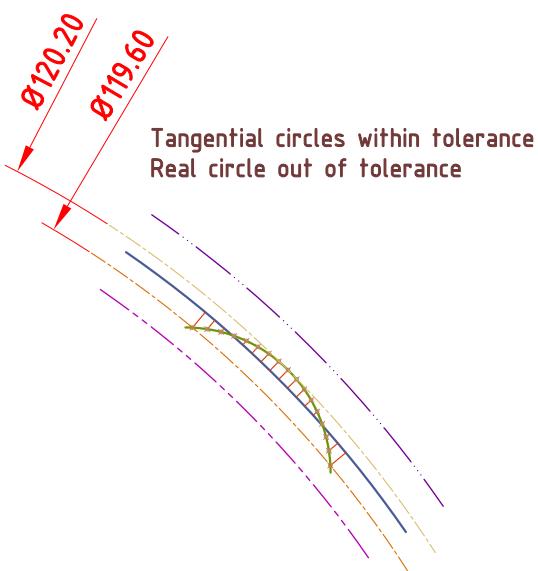
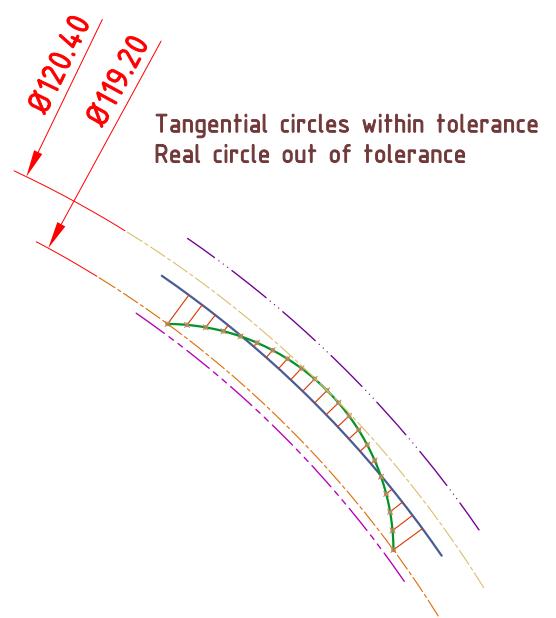
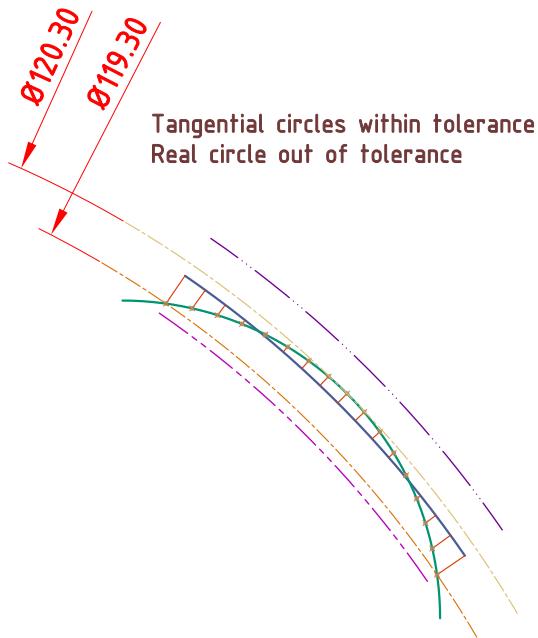


Actual Geometry - Least Squares fitted



Actual Geometry - Two tangential circles

Concentric to Least Squares Circle
(constraint of X and Y)



Measurement - Two procedures

Least Squares Circle and constraint of diameter.
Significant measurement error.

2D curve and point to point deviation.
Number of nominal points equal to number of actual points.

