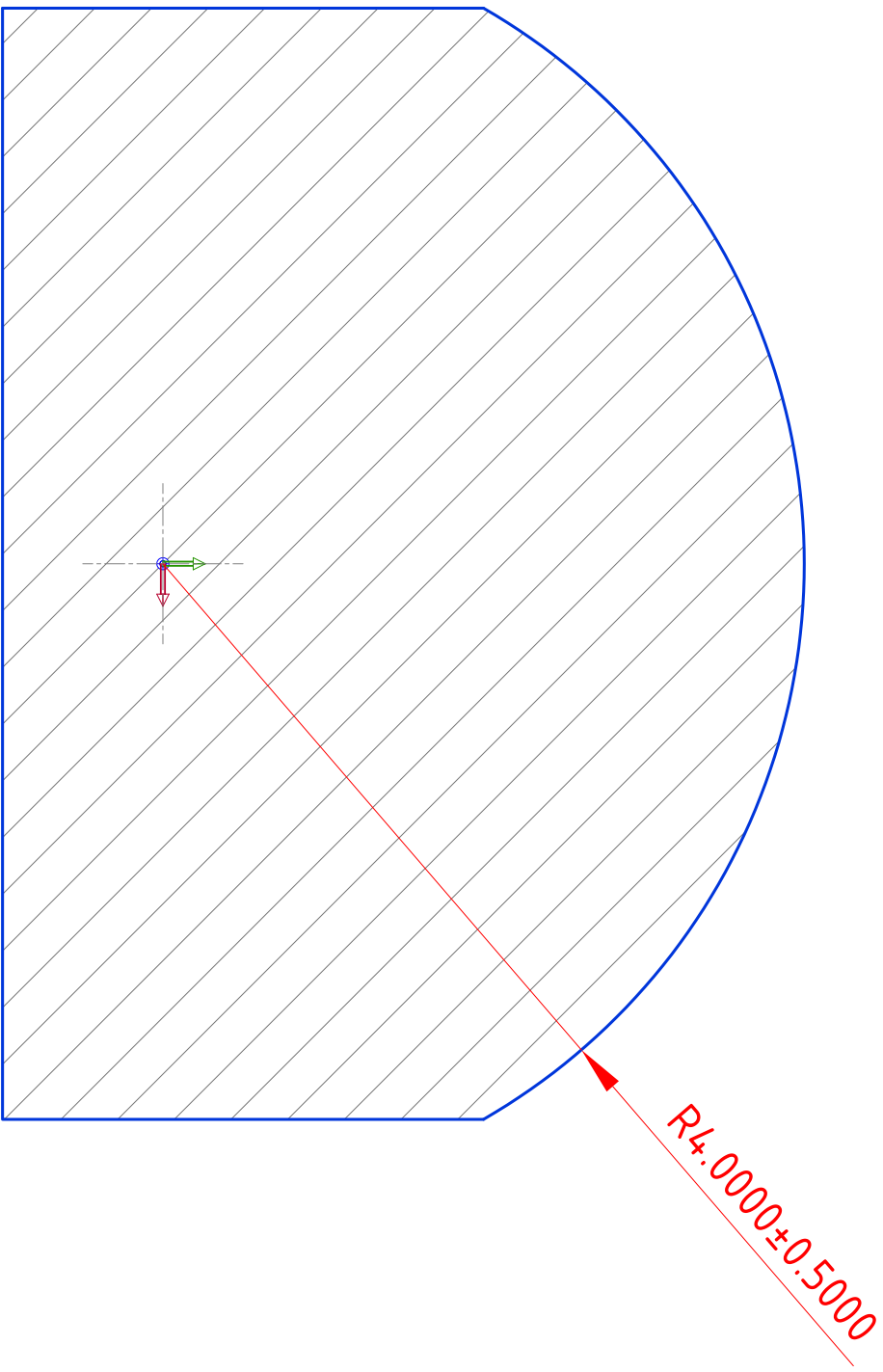
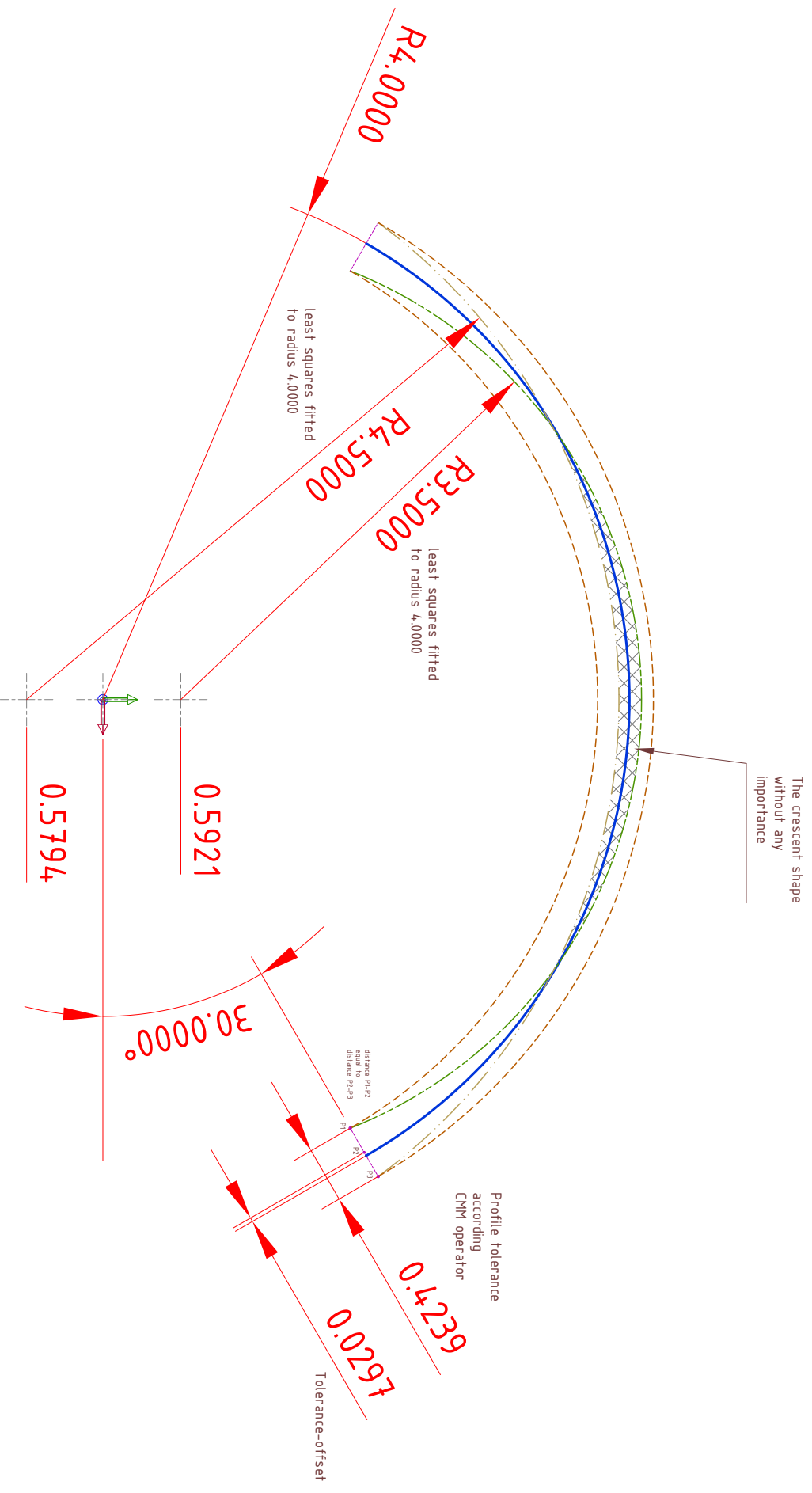


If the designer is not willing to alter this dimensioning.





Radius tolerance according designer:

1.0000

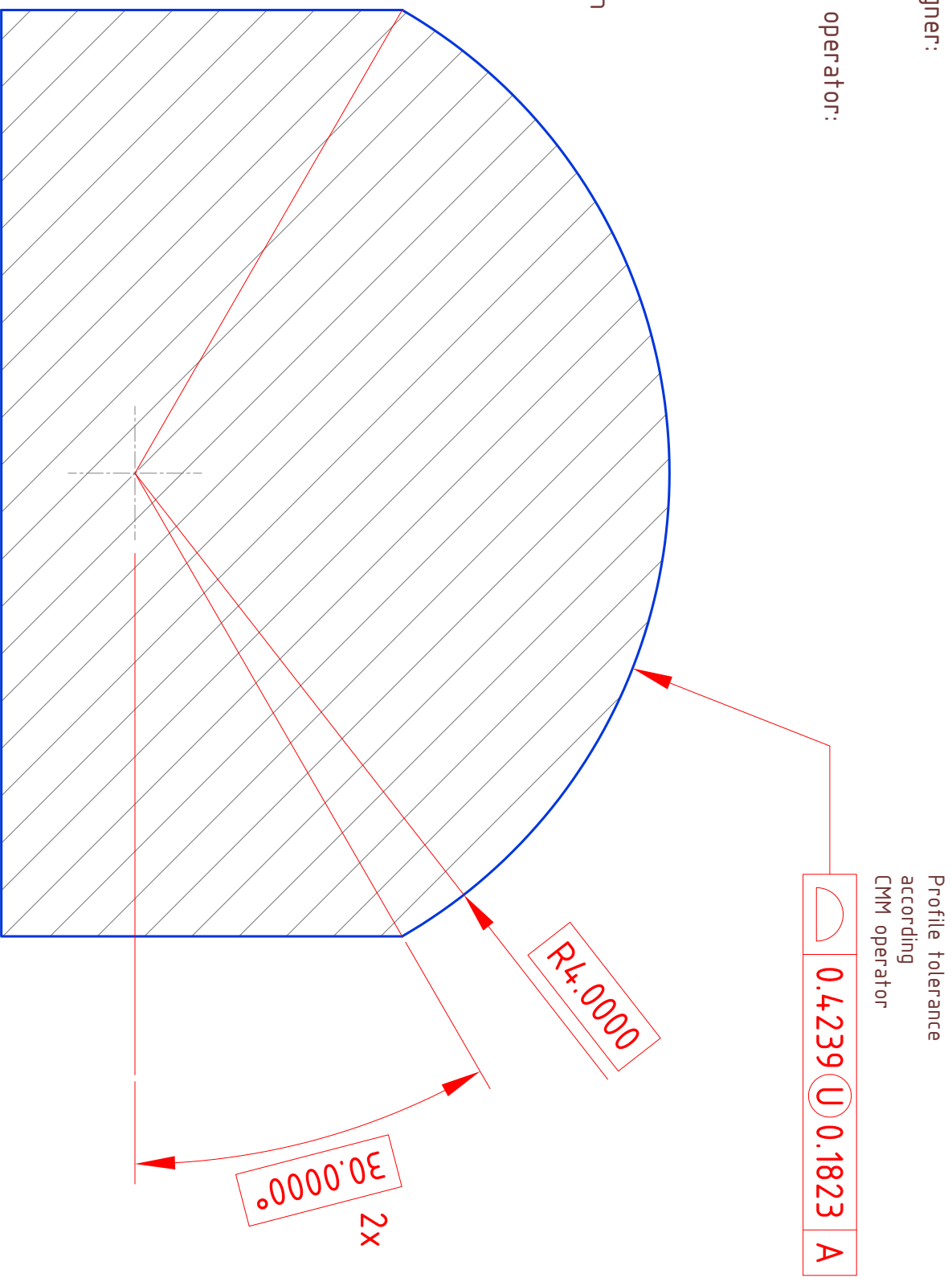
Profile tolerance according CMM operator:

0.4239

Factor:

$1.0000/0.4239=2.3590$

Use this factor in order to retranslate the profile-deviation into a plus-minus-deviation.



Factor:

$$1.0000/0.4232=2.3590$$

$$0.1794*2.3590=0.4232$$

Reported actual diameter:

$$4.0000+0.4232=4.4232$$

