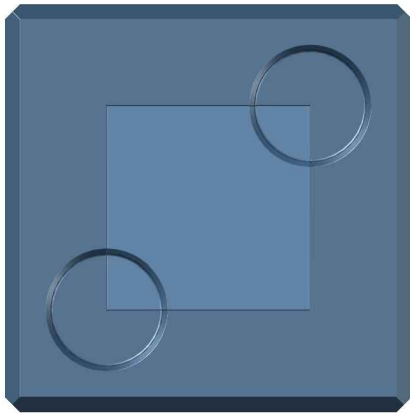
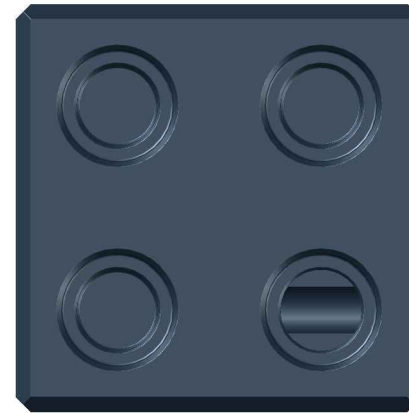
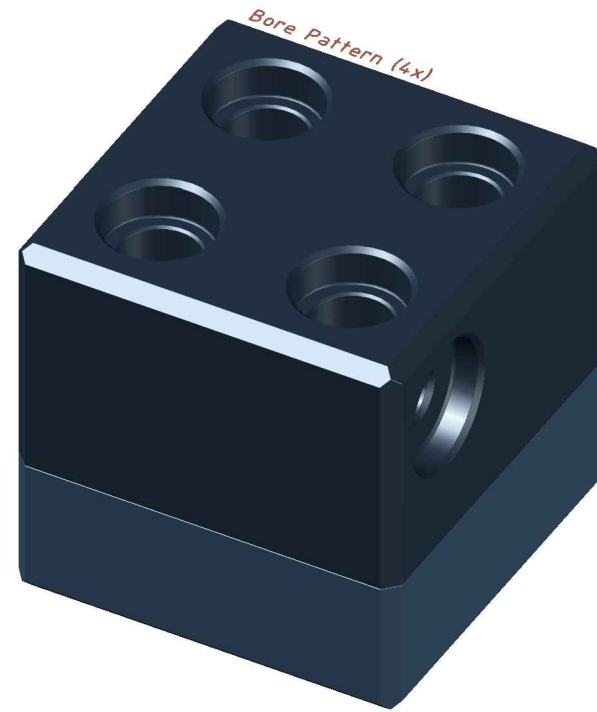
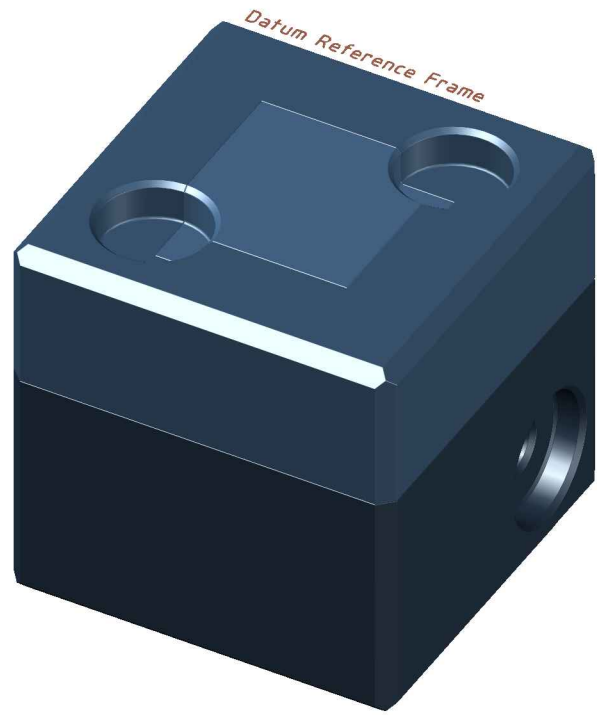


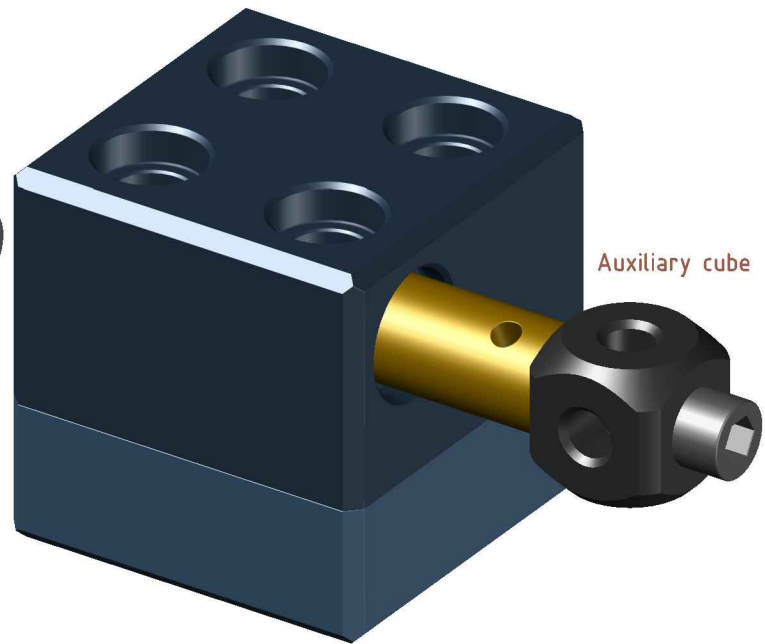
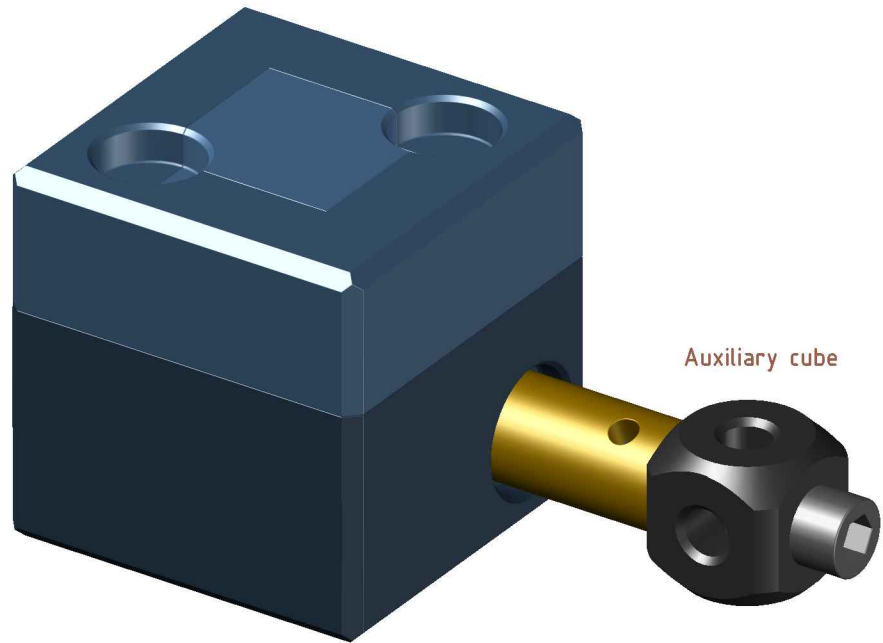
Datum Reference Frame

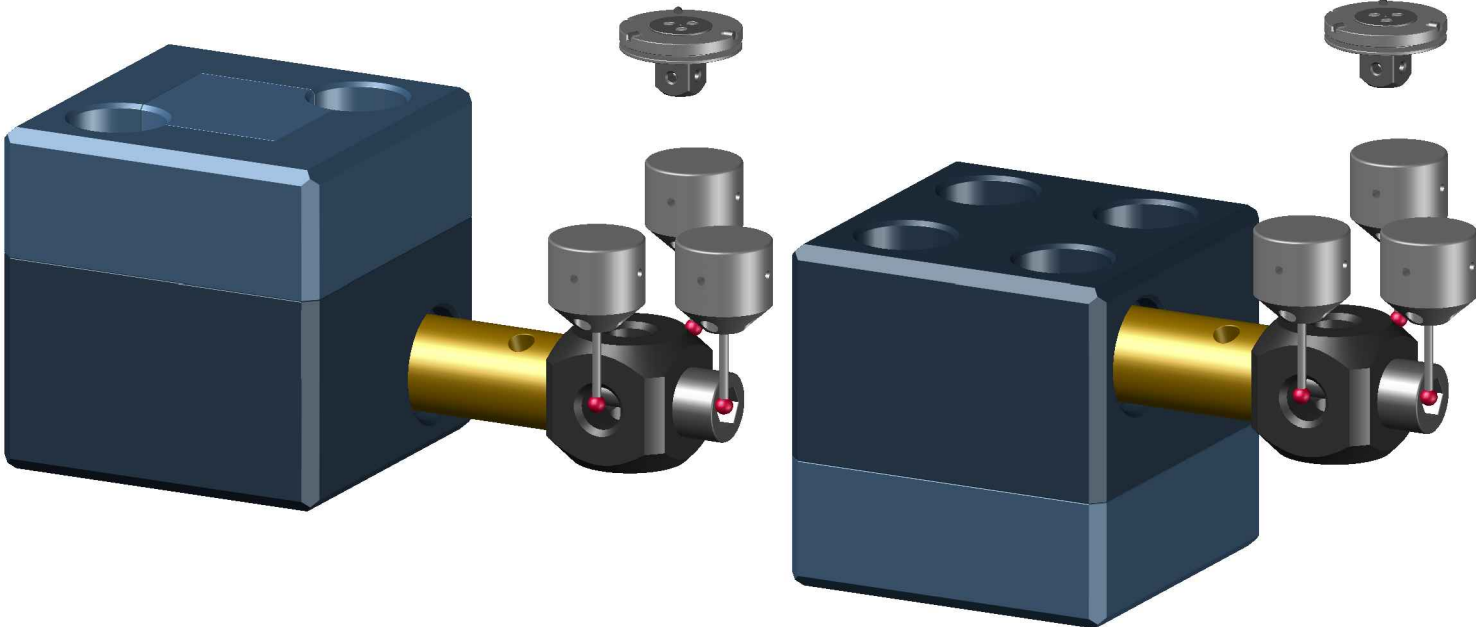


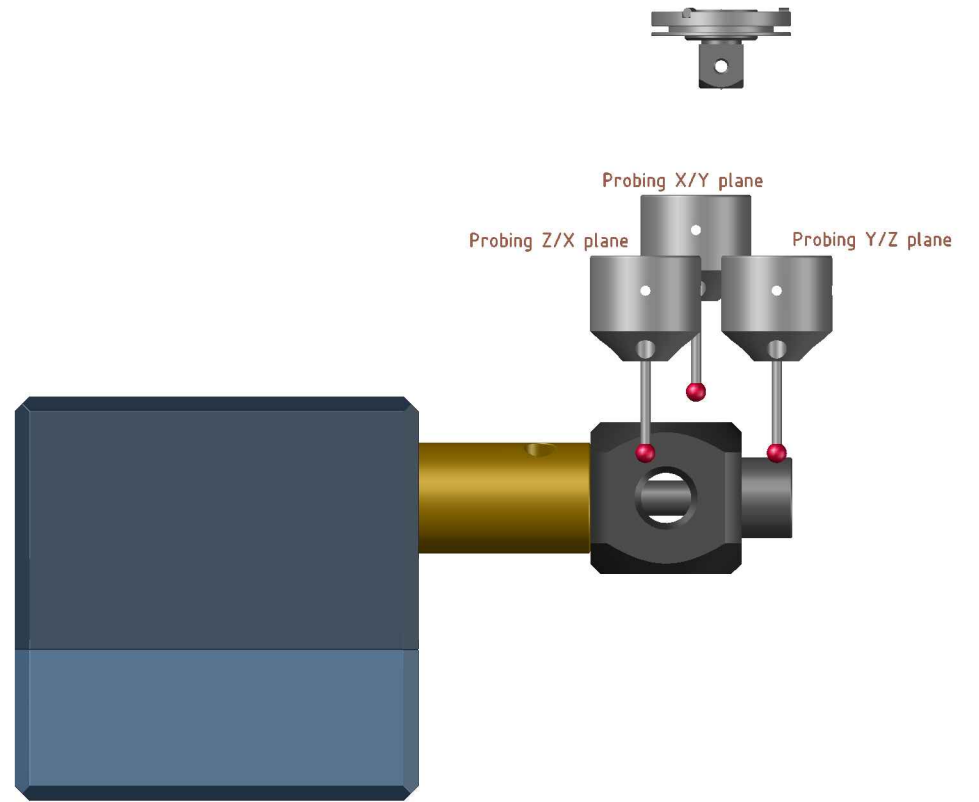
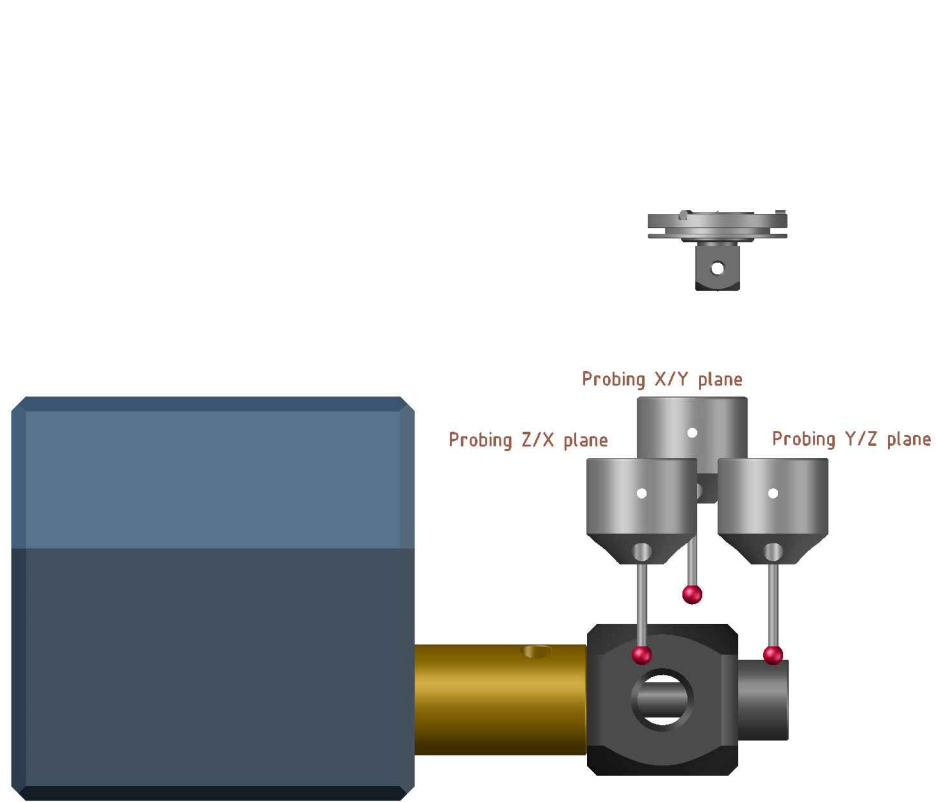
Bore Pattern (4x)

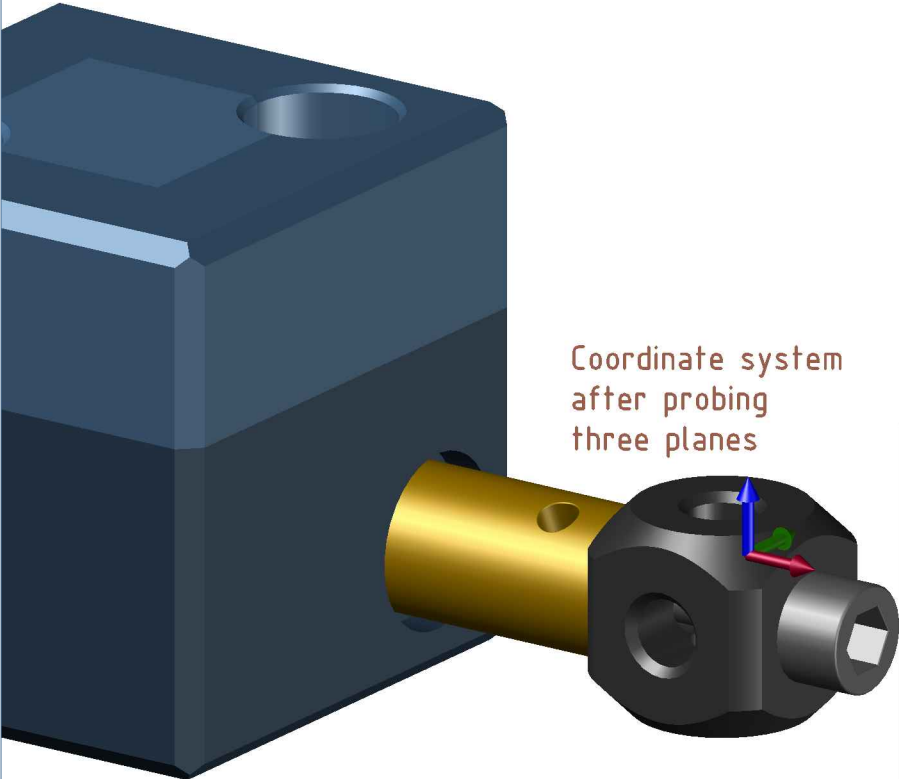




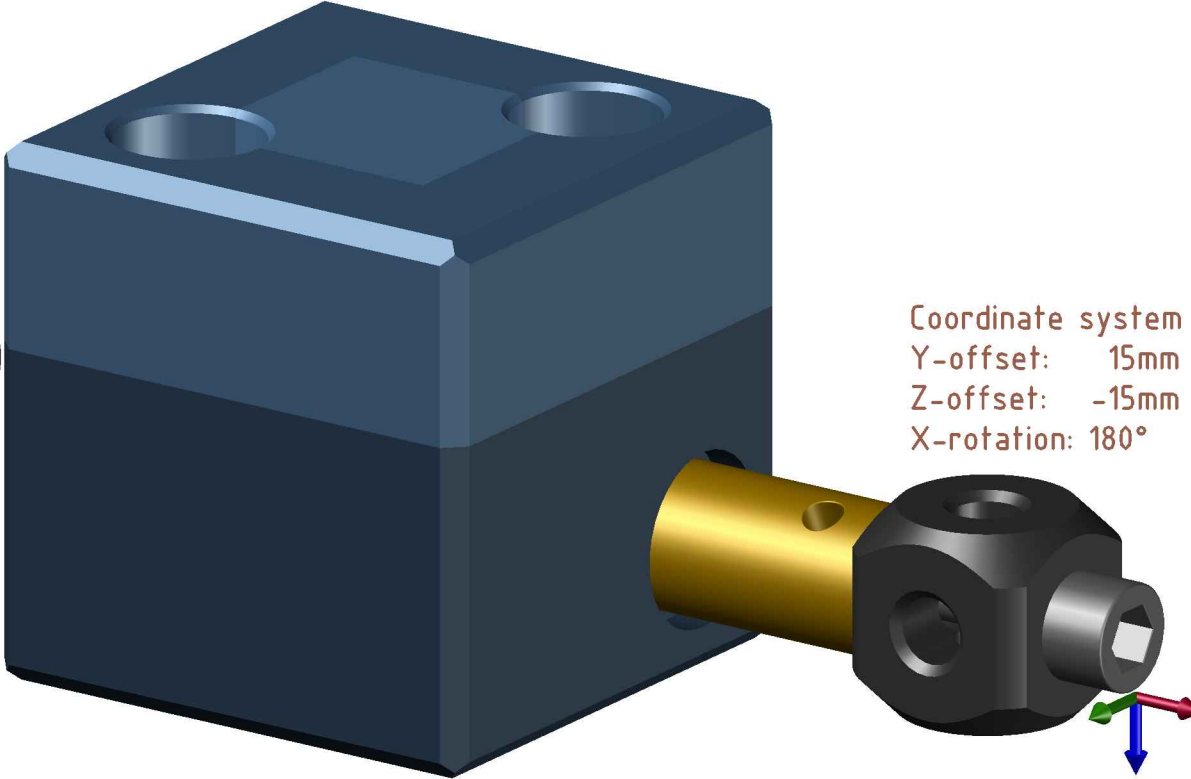








Coordinate system
after probing
three planes



Coordinate system
Y-offset: 15mm
Z-offset: -15mm
X-rotation: 180°

