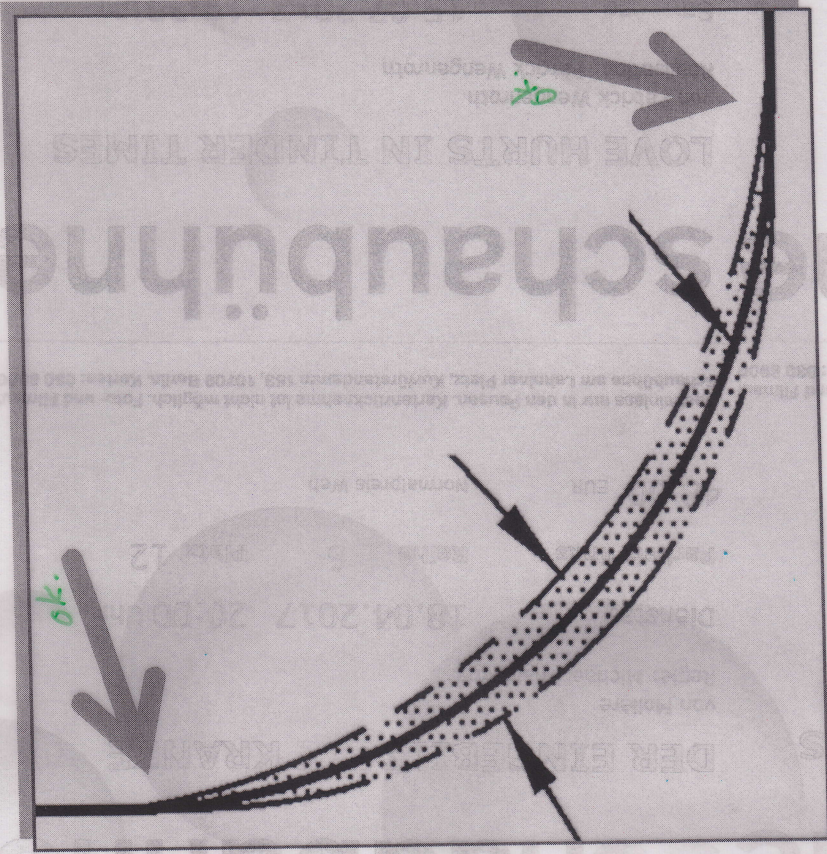
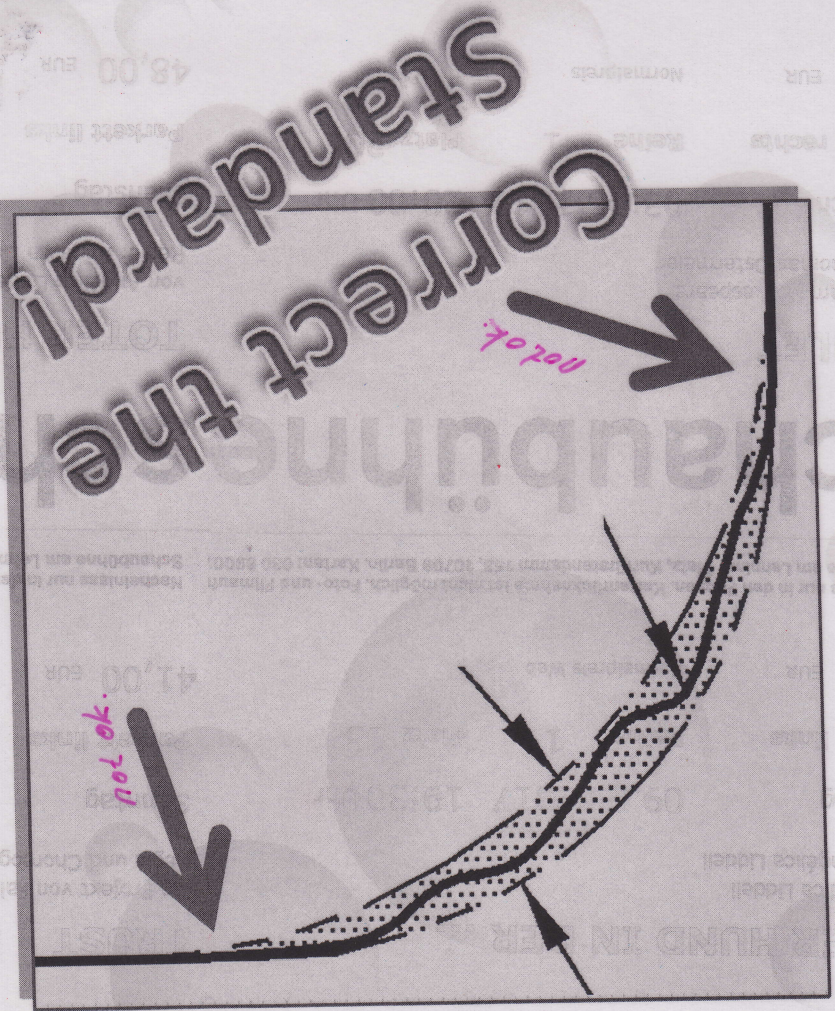


30.05.2013
 J. P. P. P.



nominal R5 ±0.1
 actual (LSQ) R4.94

The derived feature is fitted into two perfect arcs. The location of the radius is not regarded! This conforms to Plus-Minus-evaluation of a radius (LSQ/MIN) The same as concentric arcs formerly: Controlled Radius?



Correct the standard!

The point-cloud is fading out into a zero-dimension-zone? This is rubbish! In reality there is no perfect tangential situation! There are steps and Even a fillet radius has deviations in location.