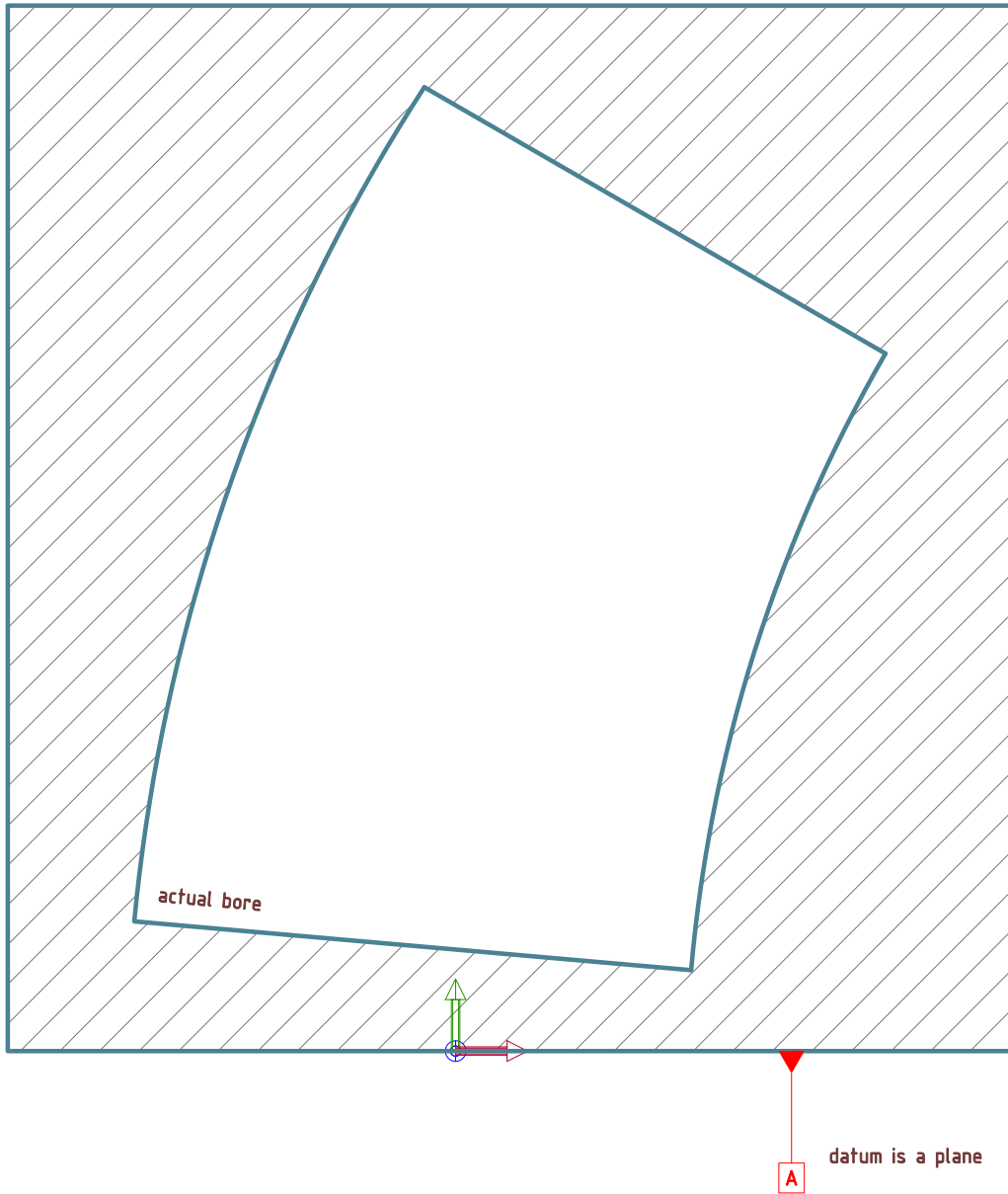


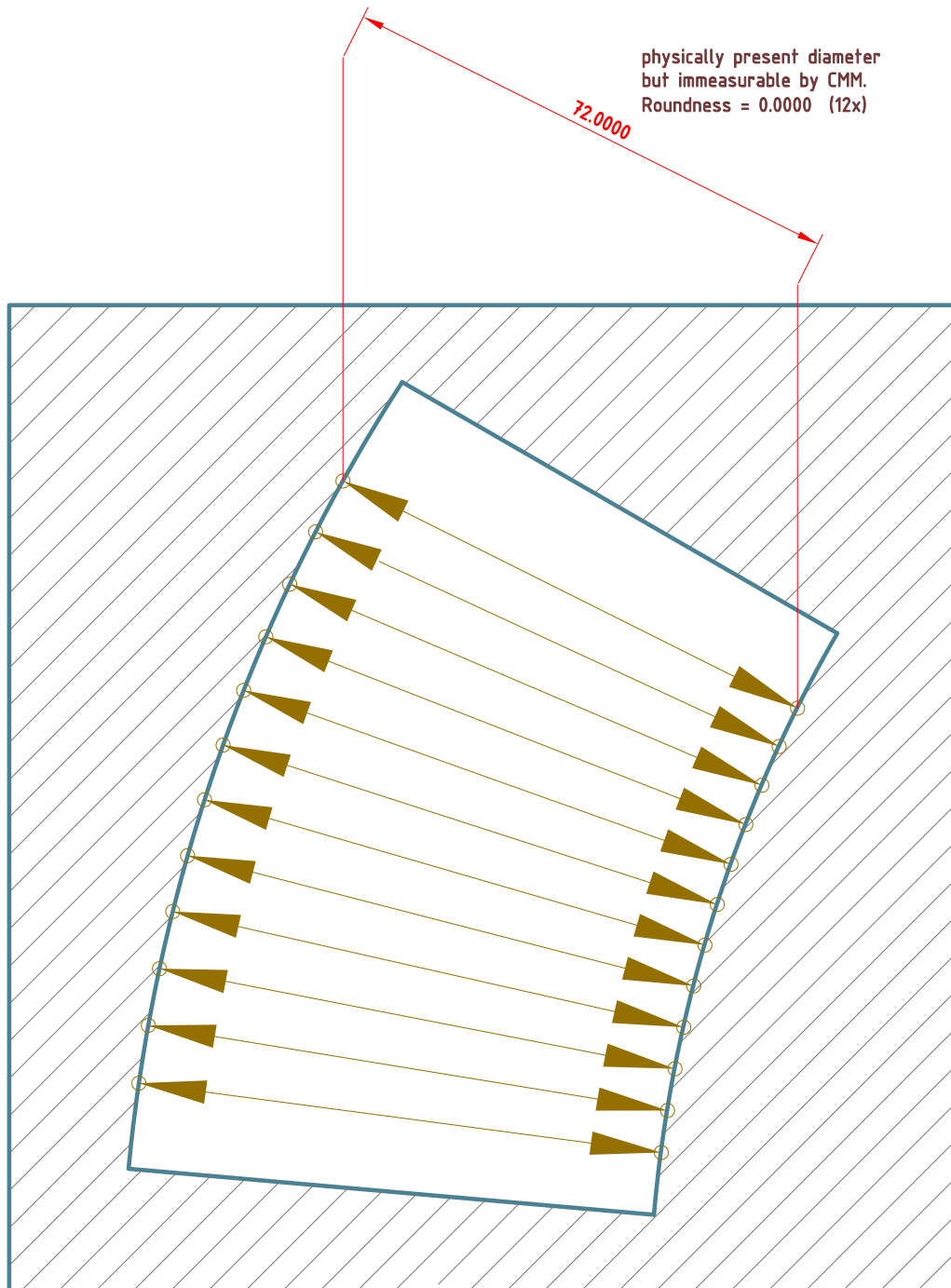
Actual shape of a cylinder (bore)

Pic. 1



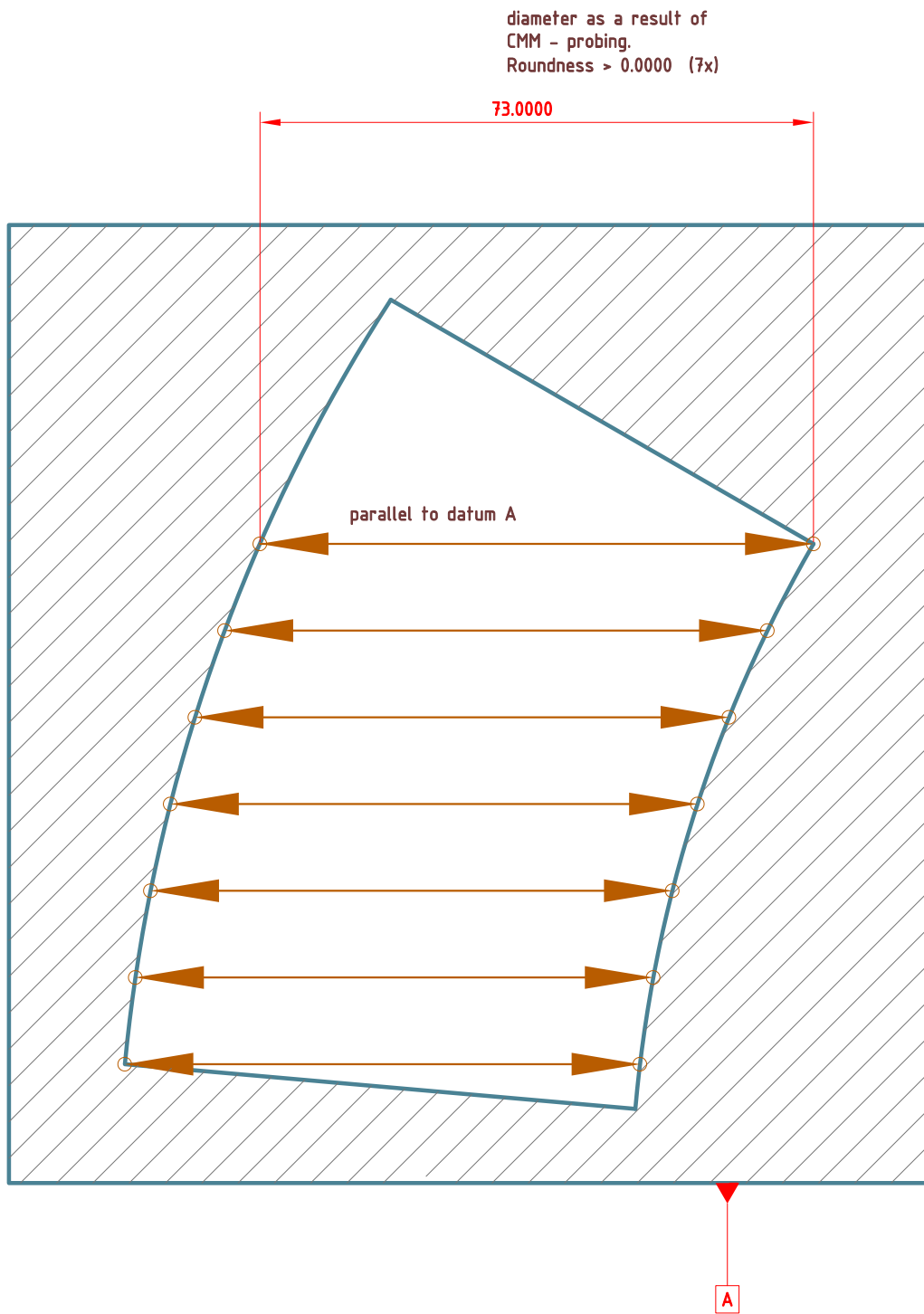
Actual shape of a cylinder

Local perfect actual circle diameters



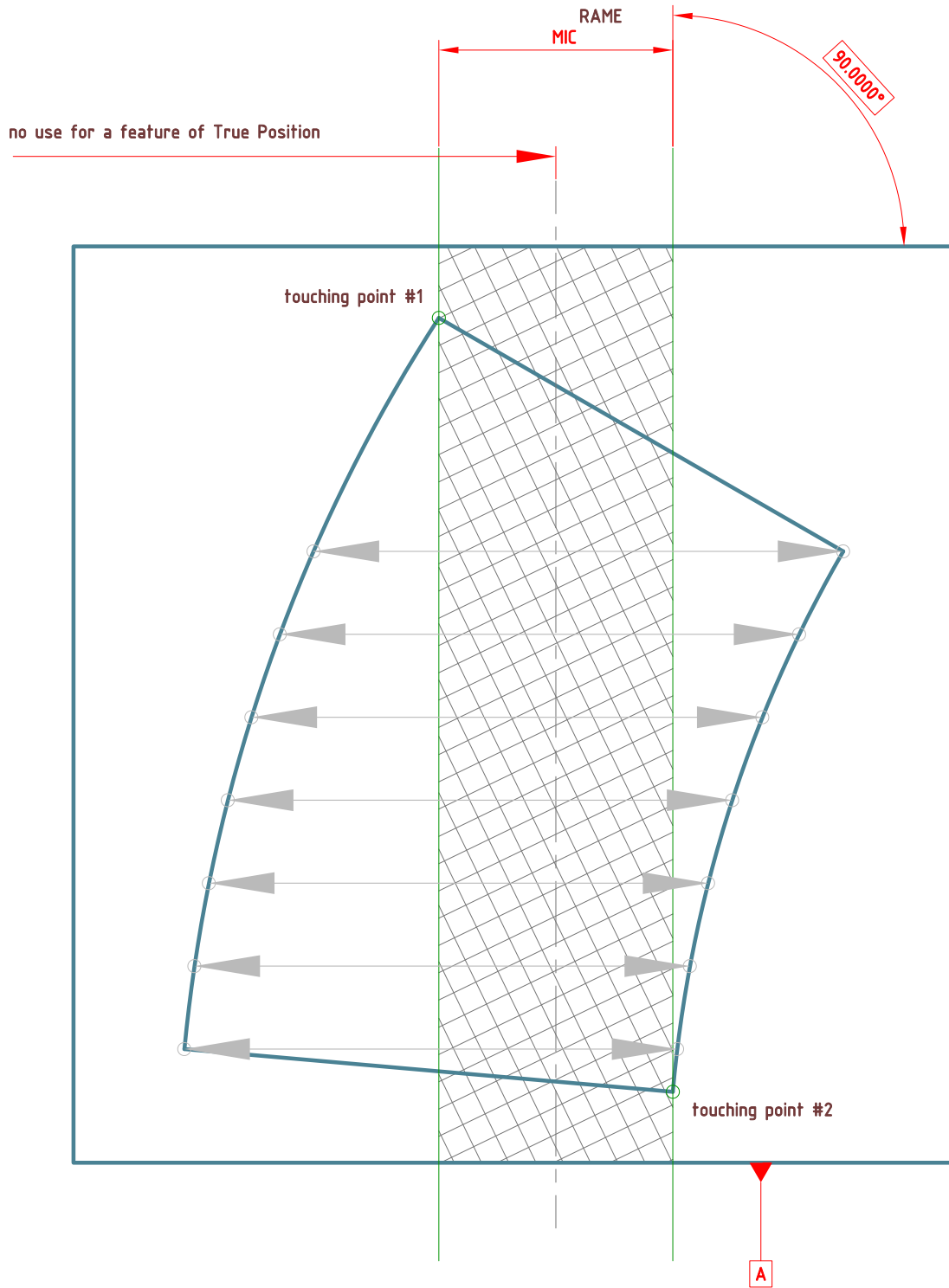
Actual shape of a cylinder

Seven actual circle diameters - first CMM probing 



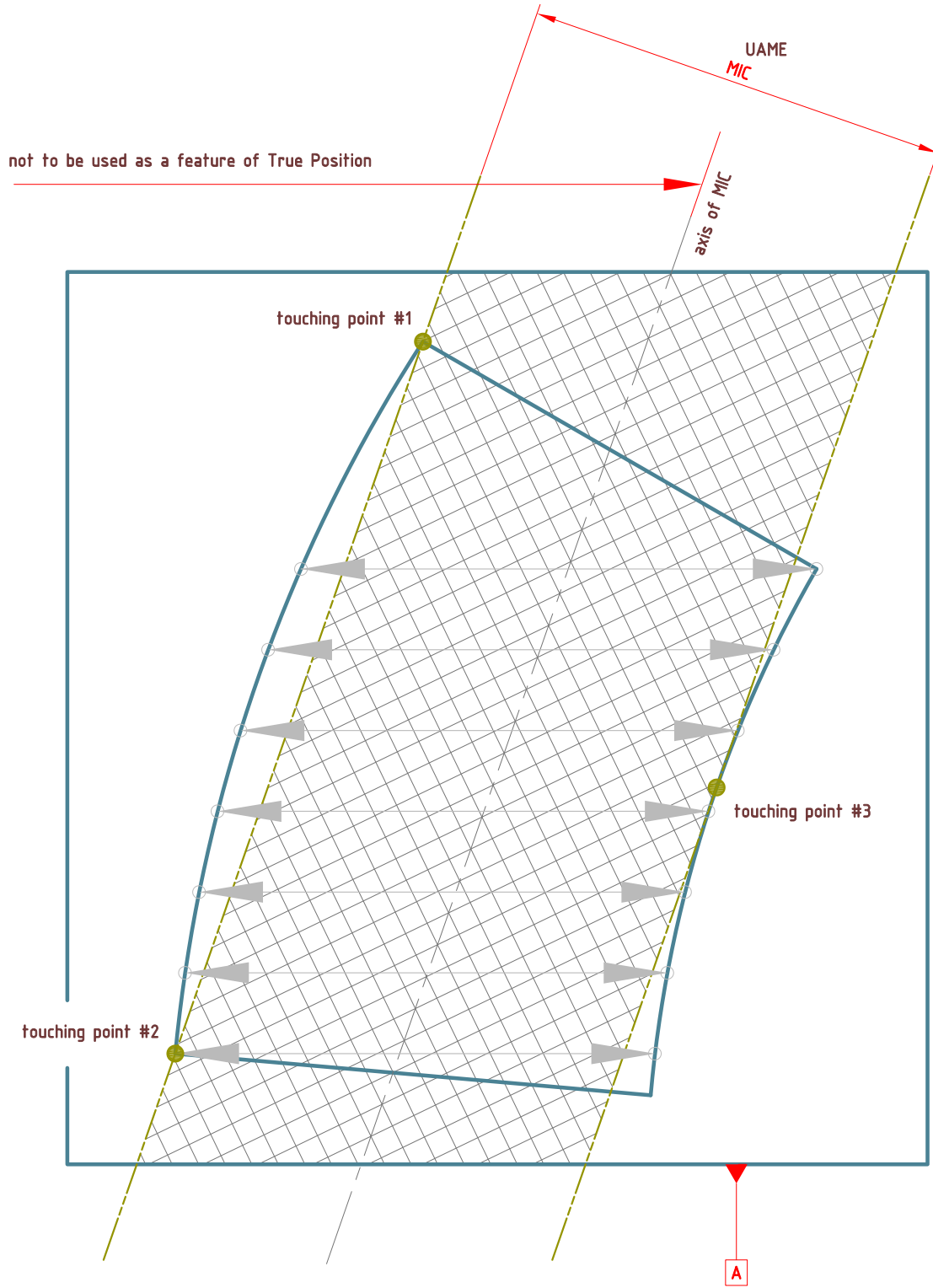
Actual shape of a cylinder

Actual cylinder diameter (MIC) ,constrained to datum A.



Actual shape of a cylinder

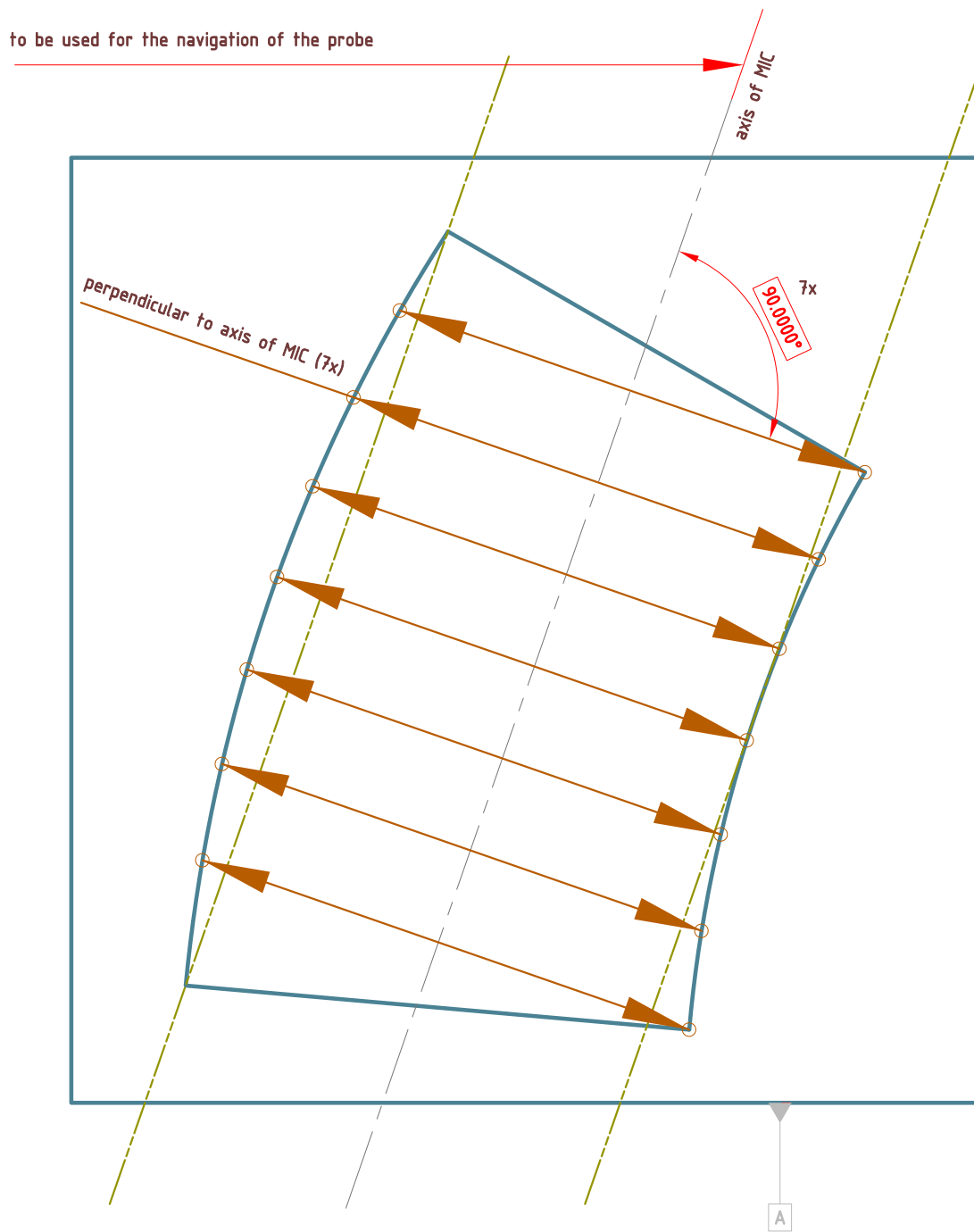
Actual cylinder diameter (MIC)



Actual shape of a cylinder

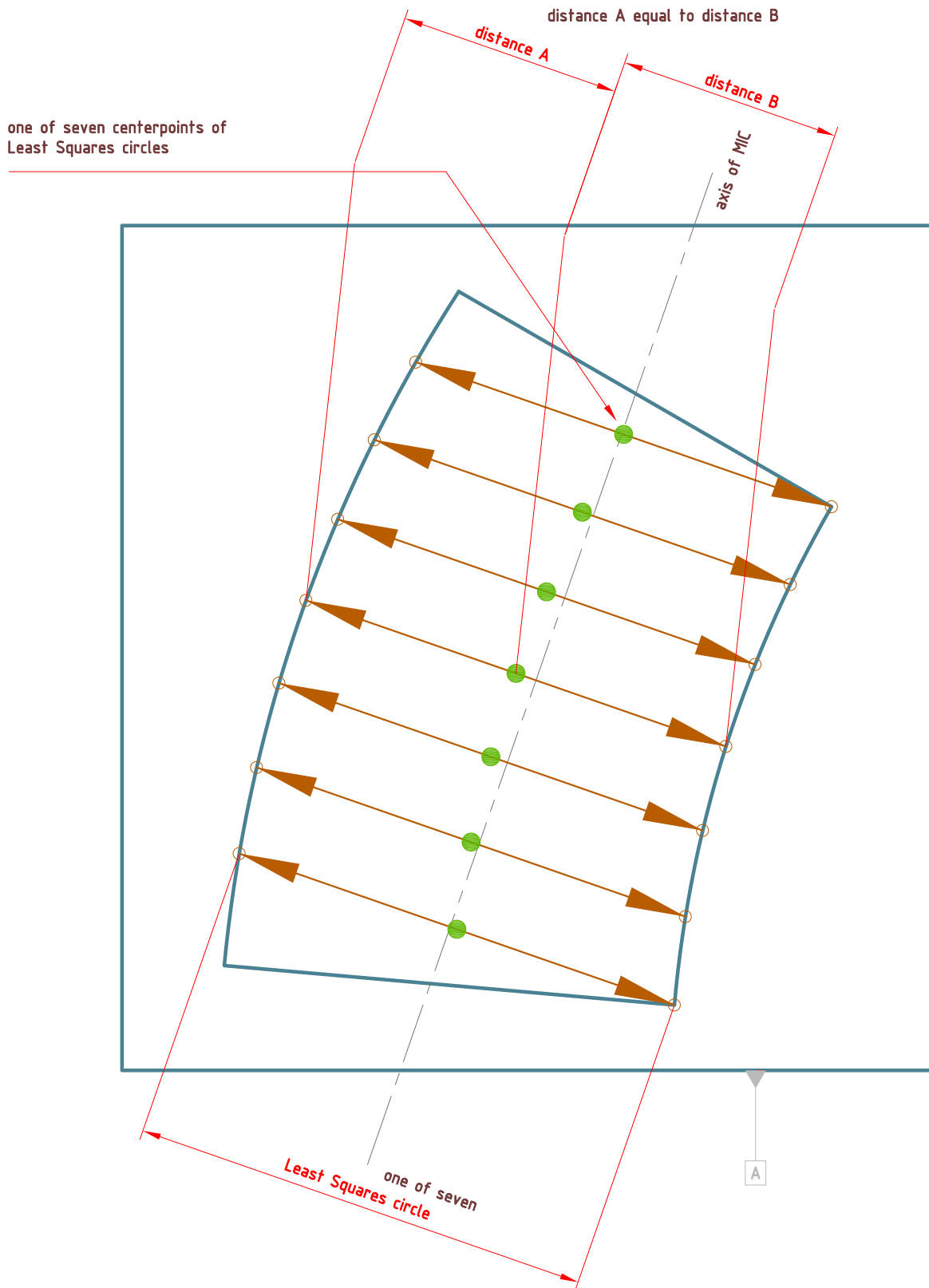
Pic. 6

Seven actual circle diameters - second probing



Actual shape of a cylinder

Seven actual circle diameters - second CMM probing

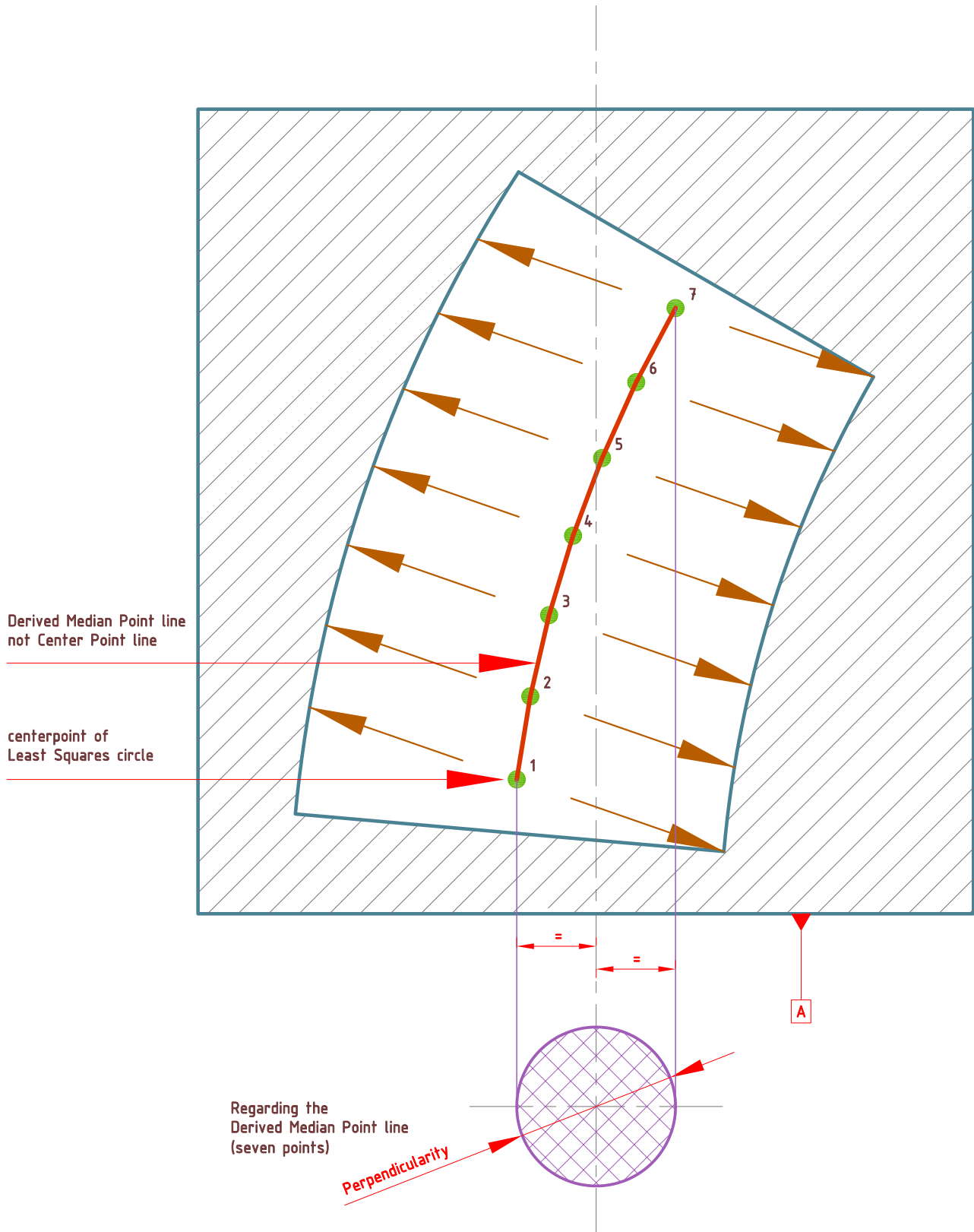


Actual shape of a cylinder

Pic. 8

Connection of seven centerpoints

Definition of the term: "AXIS" 



Actual shape of a cylinder

Definition of the term: "CONCENTRICITY"

Derived Median Points of one circle path 

