Open the zzz_userfield file and save as userfield.ini.

 Edit the userfield file with the information you are needing.

```
REM This is an example for the userfields.ini-File [Fieldnames]
REM By convention the userfieldnames begin with "u_"
u_ACavity
u_BTraveller
u_Clock
u_OP10
u_OP20
u_OP30
u_OP40
```

REM Now defining the userfield named u_ACavity [u_ACavity] name=DC Cavity + Lot editMode=true runMode=true selectiveList=false

editable=false defaultValue=0

REM Now defining the userfield named u_BTraveller [u_BTraveller] name=DC Traveller editMode=true runMode=true

...AND SO ON

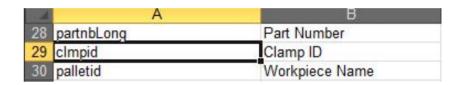
 Copy the original ReportINI Excel sheet file to a folder near the original location.

 Open both the ReportINI Excel sheet and the Characteristic Excel sheet.

 Save the Characteristic Excel sheet as another name and as a 97-2003 Excel sheet.

 Edit the ReportINI Excel sheet between lines 8 and 57 using the "u" changes that was put in the userfield file. Edit the existing fields (e.i. Clamp ID to OP10). The sheet will not work if lines are just added.

FROM

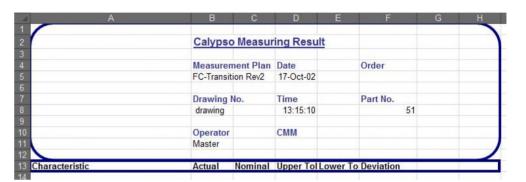


TO

Z	A	В
28	partnbLong	Part Number
29	u_op10	OP10
30	palletid	Workpiece Name

FROM

 Add these same fields to the newly named Excel sheet header.



TO

