



ZEISS CALYPSO

6.6.1200

Part name **CAD Cube Demo Program PASSIVE**
 Drawing number
 Order number
 Variant
 Company
 Department
 CMM Type CON_2014_G2
 CMM No. 000000
 Operator Master
 Text

Last 1 measurements
 ► Approval ≠ Blocked

Part id 75_SE0
 Time/Date 12/21/2018 9:54 AM
 Run All Characteristics
 No. measured values 69
 No. values: red 1
 Measurement Duration 00:00:00.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
01 Flatness of Datum A D3	0.0094	0.0000	0.1000	0.0000	0.0094	
02 Perpendicularity Datum C to A and B	0.0234	0.0000	0.2000	0.0000	0.0234	
Profile of C	0.0349	0.0000	0.1000	0.0000	0.0349	
Profile of C.x	-0.0178	-0.0004			-0.0174	
Profile of C.y	53.0980	53.0980			0.0000	
Profile of C.z	-2.0173	-2.0173			0.0000	
03 Diameter 12.0 Datum D B1	12.0857	12.0000	0.0500	-0.0500	0.0857	0.0357
True Position 12.0 Datum D B1	0.0721	0.0000	0.5157	0.0000	0.0721	
True Position 12.0 Datum D B1.Y	30.0247	30.0000	0.2579	-0.2579	0.0247	
True Position 12.0 Datum D B1.Z	-32.9738	-33.0000	0.2579	-0.2579	0.0262	
True Position 12.0 Datum D B1.(M)	0.0419	0.0000	0.3000	0.0000	0.0419	
Diameter 12.0 1of4 C2	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position 12.0 1of4 C2	0.0002	0.0000	0.3903	0.0000	0.0002	
True Position 12.0 1of4 C2.Y	14.8493	14.8492	0.1951	-0.1951	0.0001	
True Position 12.0 1of4 C2.Z	-14.8493	-14.8492	0.1951	-0.1951	-0.0001	
True Position 12.0 1of4 C2.(M)	0.0002	0.0000	0.3000	0.0000	0.0002	
Diameter 12.0 2of4 C2	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position 12.0 2of4 C2	0.0041	0.0000	0.3903	0.0000	0.0041	
True Position 12.0 2of4 C2.Y	14.8507	14.8492	0.1951	-0.1951	0.0015	
True Position 12.0 2of4 C2.Z	14.8507	14.8492	0.1951	-0.1951	0.0015	
True Position 12.0 2of4 C2.(M)	0.0032	0.0000	0.3000	0.0000	0.0032	
Diameter 12.0 3of4 C2	12.0905	12.0000	0.3000	0.0000	0.0905	
True Position 12.0 3of4 C2	0.0008	0.0000	0.3905	0.0000	0.0008	
True Position 12.0 3of4 C2.Y	-14.8495	-14.8492	0.1953	-0.1953	-0.0003	



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Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
True Position 12.0 3of4 C2.Z	14.8495	14.8492	0.1953	-0.1953	0.0003	
True Position 12.0 3of4 C2.(M)	0.0006	0.0000	0.3000	0.0000	0.0006	
Diameter 12.0 4of4 C2	12.0910	12.0000	0.3000	0.0000	0.0910	
True Position 12.0 4of4 C2	0.0014	0.0000	0.3910	0.0000	0.0014	
True Position 12.0 4of4 C2.Y	-14.8488	-14.8492	0.1955	-0.1955	0.0005	
True Position 12.0 4of4 C2.Z	-14.8488	-14.8492	0.1955	-0.1955	0.0005	
True Position 12.0 4of4 C2.(M)	0.0010	0.0000	0.3000	0.0000	0.0010	
True Position Bore Pattern	0.0023					
True Position Bore Pattern^1	0.0019	0.0000	0.0903	0.0000	0.0019	
True Position Bore Pattern^1.Y	14.8492	14.8492	0.0451	-0.0451	0.0000	
True Position Bore Pattern^1.Z	-14.8502	-14.8492	0.0451	-0.0451	-0.0010	
True Position Bore Pattern^1.(M)	0.0000	0.0000	0.0000	0.0000	0.0000	
True Position Bore Pattern^2	0.0019	0.0000	0.0903	0.0000	0.0019	
True Position Bore Pattern^2.Y	14.8492	14.8492	0.0451	-0.0451	0.0000	
True Position Bore Pattern^2.Z	14.8502	14.8492	0.0451	-0.0451	0.0010	
True Position Bore Pattern^2.(M)	0.0000	0.0000	0.0000	0.0000	0.0000	
True Position Bore Pattern^3	0.0021	0.0000	0.0905	0.0000	0.0021	
True Position Bore Pattern^3.Y	-14.8499	-14.8492	0.0453	-0.0453	-0.0006	
True Position Bore Pattern^3.Z	14.8484	14.8492	0.0453	-0.0453	-0.0009	
True Position Bore Pattern^3.(M)	0.0000	0.0000	0.0000	0.0000	0.0000	
True Position Bore Pattern^4	0.0023	0.0000	0.0910	0.0000	0.0023	
True Position Bore Pattern^4.Y	-14.8491	-14.8492	0.0455	-0.0455	0.0002	
True Position Bore Pattern^4.Z	-14.8504	-14.8492	0.0455	-0.0455	-0.0012	
True Position Bore Pattern^4.(M)	0.0000	0.0000	0.0000	0.0000	0.0000	
X Value 67.0 B4	-66.9339	-67.0000	0.2000	-0.2000	0.0661	
Diameter Circle1	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position Circle1	0.0002	0.0000	0.3903	0.0000	0.0002	
True Position Circle1.R	21.0001	21.0000			0.0001	
True Position Circle1.Angle	-45.0000	-45.0000			0.0000	
True Position Circle1.(M)	0.0002	0.0000	0.3000	0.0000	0.0002	



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Master
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Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
∅ Diameter Circle2	12.0903	12.0000	0.3000	0.0000	0.0903	
⊕ True Position Circle2	0.0041	0.0000	0.3903	0.0000	0.0041	
⊕ True Position Circle2.R	21.0021	21.0000			0.0021	
⊕ True Position Circle2.Angle	45.0000	45.0000			0.0000	
⊕ True Position Circle2.(M)	0.0032	0.0000	0.3000	0.0000	0.0032	
∅ Diameter Circle3	12.0905	12.0000	0.3000	0.0000	0.0905	
⊕ True Position Circle3	0.0008	0.0000	0.3905	0.0000	0.0008	
⊕ True Position Circle3.R	21.0004	21.0000			0.0004	
⊕ True Position Circle3.Angle	135.0000	135.0000			0.0000	
⊕ True Position Circle3.(M)	0.0006	0.0000	0.3000	0.0000	0.0006	
∅ Diameter Circle4	12.0910	12.0000	0.3000	0.0000	0.0910	
⊕ True Position Circle4	0.0014	0.0000	0.3910	0.0000	0.0014	
⊕ True Position Circle4.R	20.9993	21.0000			-0.0007	
⊕ True Position Circle4.Angle	-135.0000	-135.0000			0.0000	
⊕ True Position Circle4.(M)	0.0010	0.0000	0.3000	0.0000	0.0010	