



ZEISS CALYPSO

6.6.1200

Part name **CAD Cube Demo Program PASSIVE**

Drawing number

Order number

Variant

Company

Department

CMM Type CON_2014_G2

CMM No. 000000

Operator Master

Text

Last 1 measurements

► Approval ≠ Blocked

Part id 75_SE0

Time/Date 12/21/2018 9:54 AM

Run All Characteristics

No. measured values 69

No. values: red 1

Measurement Duration 00:00:00.0

Name	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
01 Flatness of Datum A D3	0.0094	0.0000	0.1000	0.0000	0.0094	
02 Perpendicularity Datum C to A and B	0.0234	0.0000	0.2000	0.0000	0.0234	
Profile of C	0.0349	0.0000	0.1000	0.0000	0.0349	
Y Value	-0.0178	-0.0004			-0.0174	
Z Value	53.0980	53.0980			0.0000	
Y Value	-2.0173	-2.0173			0.0000	
03 Diameter 12.0 Datum D B1	12.0857	12.0000	0.0500	-0.0500	0.0857	
True Position 12.0 Datum D B1	0.0721	0.0000	0.5157	0.0000	0.0721	
Y Value	30.0247	30.0000			0.0247	
Z Value	-32.9738	-33.0000			0.0262	
Diameter 12.0 1of4 C2	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position 12.0 1of4 C2	0.0002	0.0000	0.3903	0.0000	0.0002	
Y Value	14.8493	14.8492			0.0001	
Z Value	-14.8493	-14.8492			-0.0001	
Diameter 12.0 2of4 C2	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position 12.0 2of4 C2	0.0041	0.0000	0.3903	0.0000	0.0041	
Y Value	14.8507	14.8492			0.0015	
Z Value	14.8507	14.8492			0.0015	
Diameter 12.0 3of4 C2	12.0905	12.0000	0.3000	0.0000	0.0905	
True Position 12.0 3of4 C2	0.0008	0.0000	0.3905	0.0000	0.0008	
Y Value	-14.8495	-14.8492			-0.0003	
Z Value	14.8495	14.8492			0.0003	
Diameter 12.0 4of4 C2	12.0910	12.0000	0.3000	0.0000	0.0910	
True Position 12.0 4of4 C2	0.0014	0.0000	0.3910	0.0000	0.0014	



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Name	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
Y Value	-14.8488	-14.8492			0.0005	
Z Value	-14.8488	-14.8492			0.0005	
True Position Bore Pattern	0.0023					
True Position Bore Pattern^1	0.0019	0.0000	0.0903	0.0000	0.0019	
Y Value	14.8492	14.8492			0.0000	
Z Value	-14.8502	-14.8492			-0.0010	
True Position Bore Pattern^2	0.0019	0.0000	0.0903	0.0000	0.0019	
Y Value	14.8492	14.8492			0.0000	
Z Value	14.8502	14.8492			0.0010	
True Position Bore Pattern^3	0.0021	0.0000	0.0905	0.0000	0.0021	
Y Value	-14.8499	-14.8492			-0.0006	
Z Value	14.8484	14.8492			-0.0009	
True Position Bore Pattern^4	0.0023	0.0000	0.0910	0.0000	0.0023	
Y Value	-14.8491	-14.8492			0.0002	
Z Value	-14.8504	-14.8492			-0.0012	
X Value 67.0 B4	-66.9339	-67.0000	0.2000	-0.2000	0.0661	
Diameter Circle1	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position Circle1	0.0002	0.0000	0.3903	0.0000	0.0002	
Radius	21.0001	21.0000			0.0001	
Angle	-45.0000	-45.0000			0.0000	
Diameter Circle2	12.0903	12.0000	0.3000	0.0000	0.0903	
True Position Circle2	0.0041	0.0000	0.3903	0.0000	0.0041	
Radius	21.0021	21.0000			0.0021	
Angle	45.0000	45.0000			0.0000	
Diameter Circle3	12.0905	12.0000	0.3000	0.0000	0.0905	
True Position Circle3	0.0008	0.0000	0.3905	0.0000	0.0008	
Radius	21.0004	21.0000			0.0004	
Angle	135.0000	135.0000			0.0000	
Diameter Circle4	12.0910	12.0000	0.3000	0.0000	0.0910	
True Position Circle4	0.0014	0.0000	0.3910	0.0000	0.0014	



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Radius	20.9993	21.0000			-0.0007	
Angle	-135.0000	-135.0000			0.0000	