

Program Name: BRAD 1

Programmer:

Job Number:

Shift Manuf...

Part ident 7

Run: All Characteristics

CMM Serial Number: 7321045600081

Measurement Duration: 00:05:36.0

Part Status

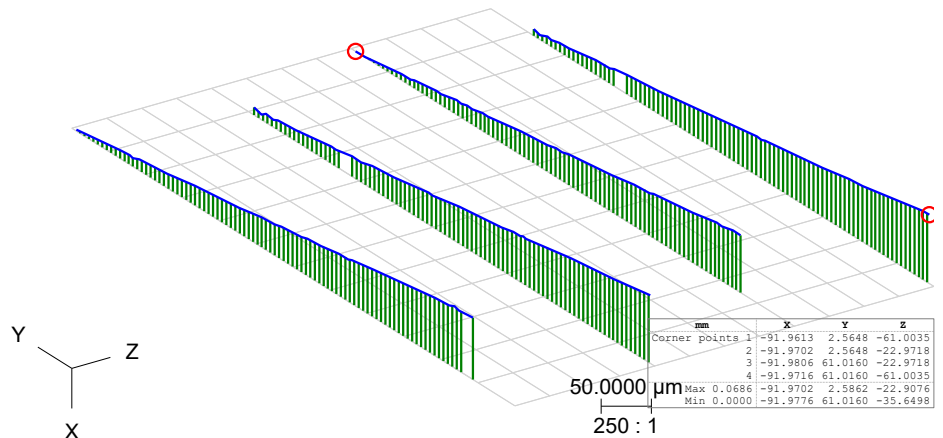


No. measured values: 44

42
2
0

Name	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
Y 1	8.2917	8.1800	0.1300	-0.1300	0.1117	0.1117
Y 2	12.6237	12.5500	0.1300	-0.1300	0.0737	0.0737
Y 3	32.0639	32.0000			0.0639	0.0639
Y 4	55.9206	55.8200	0.1300	-0.1300	0.1006	0.1006
// 5	0.0686	0.0000	0.1000	0.0000	0.0686	0.0686

Points 2081
Filter type Low-pass Gauss
Lc 0.8
upr
Vmess[mm/sec] 15.00
Probe radius 1.5007
Evaluation method LSQ Feature



Y 6	77.9384	78.0000			-0.0616	-0.0616
D 7 ABC	0.1368	0.0000	0.2000	0.0000	0.1368	0.1368
X Value	-65.0029	-65.0029			0.0000	0.0000
Y Value	77.9316	78.0000			-0.0684	-0.0684
Z Value	-34.2005	-34.2005			0.0000	0.0000
D 7 A B C	0.1366	0.0000	0.2000	0.0000	0.1366	0.1366
X Value	-65.0021	-65.0021			0.0000	0.0000
Y Value	77.9317	78.0000			-0.0683	-0.0683
Z Value	-34.2005	-34.2005			0.0000	0.0000
D 7 A B C 2 results^Max	-0.0477	0.0000	0.1000	-0.1000	-0.0477	-0.0477
X Value	-22.2099	-22.2099			0.0000	0.0000



ZEISS CALYPSO

7.0.12

Part name **BRAD 1**
 Order number
 Part ident 7
 Operator Master
 Time/Date 7/20/2021 3:16 PM

Name	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
Y Value	77.9523	78.0000			-0.0477	
Z Value	-60.9971	-60.9971			0.0000	
7 A B C 2 results^Min	-0.0683	0.0000	0.1000	-0.1000	-0.0683	
X Value	-65.0021	-65.0021			0.0000	
Y Value	77.9317	78.0000			-0.0683	
Z Value	-34.2005	-34.2005			0.0000	
8	30.0123	30.0000	0.1300	-0.1300	0.0123	
9 ABC	0.1415	0.0000	0.3423	0.0000	0.1415	
Points 1517 Filter type Low-pass Gauss Lc upr 150 Vmess[mm/sec] 10.00 Probe radius 1.5003 Evaluation method LSQ Feature						
X Value	-40.0303	-40.0000	0.1712	-0.1712	-0.0303	
Y Value	32.0639	32.0000	0.1712	-0.1712	0.0639	
9 A B C	0.1409	0.0000	0.3423	0.0000	0.1409	
Points 1517 Filter type Low-pass Gauss Lc upr 150 Vmess[mm/sec] 10.00 Probe radius 1.5003 Evaluation method LSQ Feature						
X Value	-40.0295	-40.0000	0.1712	-0.1712	-0.0295	
Y Value	32.0640	32.0000	0.1712	-0.1712	0.0640	
10.1	12.0089	12.0000	0.1300	-0.1300	0.0089	
10.2	12.0097	12.0000	0.1300	-0.1300	0.0097	



ZEISS CALYPSO

7.0.12

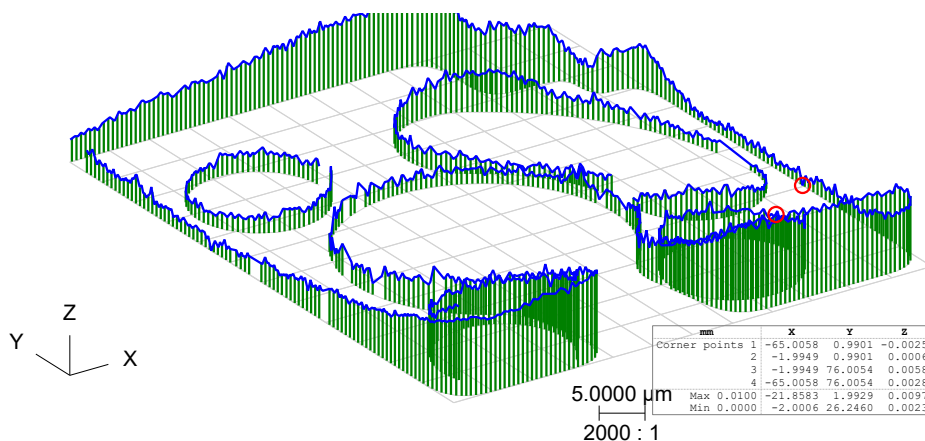
Part name **BRAD 1**
 Order number
 Part ident 7
 Operator Master
 Time/Date 7/20/2021 3:16 PM

Name	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
10.3	12.0107	12.0000	0.1300	-0.1300	0.0107	
11.1_Z	8.0188	8.0000	0.1300	-0.1300	0.0188	
11.2_Z	8.0211	8.0000	0.1300	-0.1300	0.0211	
12	-20.4818	-20.5500	0.1300	-0.1300	0.0682	
13	-40.0303	-40.0000			-0.0303	
14.1	-53.6327	-53.7500	0.1300	-0.1300	0.1173	
14.2	-53.6795	-53.7500	0.1300	-0.1300	0.0705	
15 ABC	-91.9997	-92.0000	0.1300	-0.1300	0.0003	
15 CD_X	92.0055	92.0000	0.1300	-0.1300	0.0055	



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 FLATNESS OF A

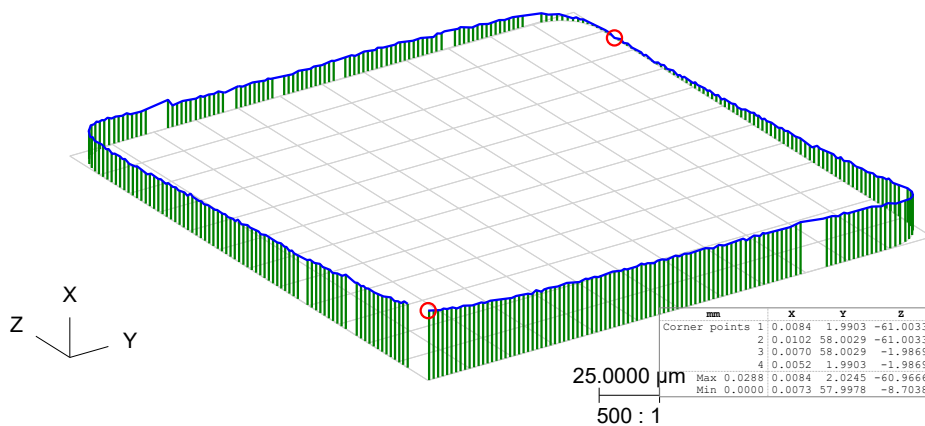
Points 5626
 Filter type Low-pass Gauss
 Lc 0.8
 upr
 Vmess[mm/sec] 15.00
 Probe radius 1.5003
 Evaluation method Minimum Feature



19

0.0288 0.0000 0.1000 0.0000 0.0288

Points 2056
 Filter type Low-pass Gauss
 Lc 0.8
 upr
 Vmess[mm/sec] 15.00
 Probe radius 1.5005
 Evaluation method LSQ Feature



Text

Event

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 n.def.