

Program Name: Bubbled Red Part

Programmer:

Job Number: 123456

Shift Manuf... 1st Shift

Inspector: Ted

Run: All Characteristics

Part ident: 23_SE

Part Status

No. measured values: 60

60
0
0

Measurement Duration: 00:00:00.0

	Bubble Number	Name	Print Zone	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
	01	85.0	S1-E3	85.0001	85.0000	0.1000	-0.1000	0.0001	
	02	15.0	S1-D3	14.9999	15.0000	0.1000	-0.1000	-0.0001	
	03	Radius 6.4	S1-D4	6.4000	6.4000	0.1000	-0.1000	0.0000	
	04	Cylindricity	S1-D4	0.0030	0.0000	0.1200	0.0000	0.0030	
	05	Angularity	S1-E2	0.0079	0.0000	0.1200	0.0000	0.0079	
	06	30 degrees	S1-E2	29.9997	30.0000			-0.0003	
	07	Flatness	S1-D1	0.0051	0.0000	0.1200	0.0000	0.0051	
	08	15.0	S1-D1	-15.0011	-15.0000	0.1200	-0.1200	-0.0011	
	09	1.0	S1-C1	-1.0002	-1.0000	0.1000	-0.1000	-0.0002	
	10	Angularity	S1-B1	0.0078	0.0000	0.1200	0.0000	0.0078	
	11	30 degrees	S1-B1	30.0000	30.0000			0.0000	
	12	30.0	S1-C3	30.0000	30.0000	0.1000	-0.1000	0.0000	
	13	47.0	S1-C3	47.0001	47.0000			0.0001	
	14	60.0	S1-D3	60.0001	60.0000			0.0000	
	15	65.0	S1-D3	65.0001	65.0000			0.0000	
	16	15.0	S1-C3	-15.0000	-15.0000			0.0000	
	17	30 Degrees	S1-D4	30.0008	30.0000	1.0000	-1.0000	0.0008	
	18	Position	S1-D4	0.0096	0.0000	0.2398	0.0000	0.0096	
	19	Diameter 19.0	S1-D4	18.9998	19.0000	0.1000	-0.1000	-0.0002	
	20	Diameter 4.0	S1-D4	3.9998	4.0000	0.1200	-0.1200	-0.0002	
	21	Perpendicularity	S1-C5	0.0071	0.0000	0.1200	0.0000	0.0071	
	22	67.0	S1-C5	67.0007	67.0000	0.1000	-0.1000	0.0007	
	23	22.0	S1-C5	22.0002	22.0000	0.1000	-0.1000	0.0002	
	24	59.0	S1-B4	59.0002	59.0000			0.0002	



ZEISS CALYPSO

6.6.1200

Part name **Bubbled Red Part**
 Order number
 Part ident 23_SE
 Operator Master
 Time/Date 2/19/2019 2:55 PM

Bubble Number	Name	Print Zone	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-	
	25	30 degrees	S1-C4	30.0018	30.0000		0.0018		
	26	Position	S1-B5	0.0090	0.0000	0.2202	0.0000	0.0090	
	27	Diameter 6.0	S1-B5	6.0002	6.0000	0.1000	-0.1000	0.0002	
	28	Diameter 25.0	S1-B5	25.0000	25.0000	0.1500	-0.1500	0.0000	
	29	Position	S1-B5	0.0011	0.0000	0.2700	0.0000	0.0011	
	30	Diameter 2.0 1of6	S1-A4	2.0001	2.0000	0.1000	-0.1000	0.0001	
	30	Diameter 2.0 2of6	S1-A4	2.0001	2.0000	0.1000	-0.1000	0.0001	
	30	Diameter 2.0 3of6	S1-A4	2.0002	2.0000	0.1000	-0.1000	0.0002	
	30	Diameter 2.0 4of6	S1-A4	1.9998	2.0000	0.1000	-0.1000	-0.0002	
	30	Diameter 2.0 5of6	S1-A4	2.0000	2.0000	0.1000	-0.1000	0.0000	
	30	Diameter 2.0 6of6	S1-A4	1.9999	2.0000	0.1000	-0.1000	-0.0001	
	31	Diameter 18.0	S1-A4	18.0001	18.0000			0.0001	
	32	Pattern as Position	S1-A4	0.0014					
	32	Pattern as Position		0.0012	0.0000	0.1200	0.0000	0.0012	
	32	Pattern as Position		0.0011	0.0000	0.1200	0.0000	0.0011	
	32	Pattern as Position		0.0013	0.0000	0.1200	0.0000	0.0013	
	32	Pattern as Position		0.0014	0.0000	0.1200	0.0000	0.0014	
	32	Pattern as Position		0.0011	0.0000	0.1200	0.0000	0.0011	
	32	Pattern as Position		0.0010	0.0000	0.1200	0.0000	0.0010	
	33	45 degrees	S1-B3	44.9980	45.0000	1.0000	-1.0000	-0.0020	
	34	Radius 4.0	S1-B3	3.9999	4.0000	0.1000	-0.1000	-0.0001	
	35	Position	S1-B3	0.0024	0.0000	0.3198	0.0000	0.0024	
	36	Diameter 12.8	S1-B3	12.7998	12.8000	0.1200	-0.1200	-0.0002	
	37	Position	S1-B2	0.0090	0.0000	0.2398	0.0000	0.0090	
	38	89.0	S1-C2	89.0000	89.0000	0.1000	-0.1000	0.0000	
	39	74.0	S1-C2	73.9997	74.0000	0.1000	-0.1000	-0.0003	
	40	54.0	S1-C2	54.0000	54.0000			0.0000	
	41	35.0	S1-C2	35.0000	35.0000			0.0000	
	42	21.0	S1-C2	20.9998	21.0000			-0.0002	
	43	7.0	S1-C2	7.0002	7.0000	0.1200	-0.1200	0.0002	