

Program Name: Bubbled Red Part

Programmer:

Job Number: 123456

Shift Manuf... 1st Shift

Inspector: Ted

Run: All Characteristics

Part ident: 23

Measurement Duration: 00:00:00.0

No. measured values: 60

Part Status

60
0
0

	Bubble Number	Name	Print Zone	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-
	01	85.0	S1 E3	85.0001	85.0000	0.1000	-0.1000	0.0001	
	02	15.0	S1 D3	14.9999	15.0000	0.1000	-0.1000	-0.0001	
	03	Radius	S1 D4	6.4000	6.4000	0.1000	-0.1000	0.0000	
	04	Cylindricity	S1 D4	0.0030	0.0000	0.1200	0.0000	0.0030	
	05	Angularity	S1 E2	0.0079	0.0000	0.1200	0.0000	0.0079	
	06	30	S1 E2	29.9997	30.0000			-0.0003	
	07	Flatness	S1 D1	0.0051	0.0000	0.1200	0.0000	0.0051	
	08	15.0	S1 D1	-15.0011	-15.0000	0.1200	-0.1200	-0.0011	
	09	1.0	S1 C1	-1.0002	-1.0000	0.1000	-0.1000	-0.0002	
	10	Angularity	S1 B1	0.0078	0.0000	0.1200	0.0000	0.0078	
	11	30	S1 B1	30.0000	30.0000			0.0000	
	12	30.0	S1 C3	30.0000	30.0000	0.1000	-0.1000	0.0000	
	13	47.0	S1 C3	47.0001	47.0000			0.0001	
	14	60.0	S1 D3	60.0001	60.0000			0.0000	
	15	65.0	S1 D3	65.0001	65.0000			0.0000	
	16	15.0	S1 C3	-15.0000	-15.0000			0.0000	
	17	30	S1 D4	30.0008	30.0000	1.0000	-1.0000	0.0008	
	18	Position	S1 D4	0.0096	0.0000	0.2398	0.0000	0.0096	
	19	Diameter	S1 D4	18.9998	19.0000	0.1000	-0.1000	-0.0002	
	20	Diameter	S1 D4	3.9998	4.0000	0.1200	-0.1200	-0.0002	
	21	Perpendicularity	S1 C5	0.0071	0.0000	0.1200	0.0000	0.0071	
	22	67.0	S1 C5	67.0007	67.0000	0.1000	-0.1000	0.0007	
	23	22.0	S1 C5	22.0002	22.0000	0.1000	-0.1000	0.0002	
	24	59.0	S1 B4	59.0002	59.0000			0.0002	



ZEISS CALYPSO

6.6.1200

Part name **Bubbled Red Part**
 Order number
 Part ident 23
 Operator Master
 Time/Date 2/19/2019 10:46 AM

Bubble Number	Name	Print Zone	Measured...	Nominal...	+Tol	-Tol	Deviation	+/-		
	25	30	S1 C4	30.0018	30.0000		0.0018			
	26	Position	S1 B5	0.0090	0.0000	0.2202	0.0000	0.0090		
	27	Diameter	S1 B5	6.0002	6.0000	0.1000	-0.1000	0.0002		
	28	Diameter	S1 B5	25.0000	25.0000	0.1500	-0.1500	0.0000		
	29	Position	S1 B5	0.0011	0.0000	0.2700	0.0000	0.0011		
	30	Diameter	S1 A4	2.0001	2.0000	0.1000	-0.1000	0.0001		
	30	Diameter	S1 A4	2.0001	2.0000	0.1000	-0.1000	0.0001		
	30	Diameter	S1 A4	2.0002	2.0000	0.1000	-0.1000	0.0002		
	30	Diameter	S1 A4	1.9998	2.0000	0.1000	-0.1000	-0.0002		
	30	Diameter	S1 A4	2.0000	2.0000	0.1000	-0.1000	0.0000		
	30	Diameter	S1 A4	1.9999	2.0000	0.1000	-0.1000	-0.0001		
	31	Diameter	S1 A4	18.0001	18.0000			0.0001		
	32	Pattern	S1 A4	0.0014						
	32	Pattern		0.0012	0.0000	0.1200	0.0000	0.0012		
	32	Pattern		0.0011	0.0000	0.1200	0.0000	0.0011		
	32	Pattern		0.0013	0.0000	0.1200	0.0000	0.0013		
	32	Pattern		0.0014	0.0000	0.1200	0.0000	0.0014		
	32	Pattern		0.0011	0.0000	0.1200	0.0000	0.0011		
	32	Pattern		0.0010	0.0000	0.1200	0.0000	0.0010		
	33	45	S1 B3	44.9980	45.0000	1.0000	-1.0000	-0.0020		
	34	Radius	S1 B3	3.9999	4.0000	0.1000	-0.1000	-0.0001		
	35	Position	S1 B3	0.0024	0.0000	0.3198	0.0000	0.0024		
	36	Diameter	S1 B3	12.7998	12.8000	0.1200	-0.1200	-0.0002		
	37	Position	S1 B2	0.0090	0.0000	0.2398	0.0000	0.0090		
	38	89.0	S1 C2	89.0000	89.0000	0.1000	-0.1000	0.0000		
	39	74.0	S1 C2	73.9997	74.0000	0.1000	-0.1000	-0.0003		
	40	54.0	S1 C2	54.0000	54.0000			0.0000		
	41	35.0	S1 C2	35.0000	35.0000			0.0000		
	42	21.0	S1 C2	20.9998	21.0000			-0.0002		
	43	7.0	S1 C2	7.0002	7.0000	0.1200	-0.1200	0.0002		