

<u>Date</u> 10-Aug-18		<u>Time</u> 13:02:39		<u>Operator</u> Master						
<u>Machine Number</u>			<u>Order Number</u>		<u>Operation Description</u>			Note		
<u>Drawing Loc.</u>	<u>Requirement</u>	<u>Characteristic</u>			<u>Actual</u>	<u>Nominal</u>	<u>Upper Tol</u>	<u>Lower Tol</u>	<u>Deviation</u>	<u>Actual</u>
ie:INSPECTIONXPE									

My Modified FeatChar Template

D8			10:27:49 AM												
	A	B	C	D	E	F	G	H	I						
1	<div style="border: 2px solid blue; border-radius: 15px; padding: 10px;"> <p>Calypso Measuring Result</p> <p>Measurement Plan Date Order</p> <p>Testblock 27-Sep-00 Regression 2.0</p> <p>Drawing No. Time Part No.</p> <p>NOT AVAILABLE 10:27:49 22</p> <p>Operator CMM</p> <p>Master</p> </div>														
2															
3															
4															
5															
6															
7															
8															
9															
10															
11															
12	<div style="border: 2px solid orange; padding: 5px;"> <table border="1"> <tr> <td>Characteristic</td> <td>Actual</td> <td>Nominal</td> <td>Upper Tol</td> <td>Lower To</td> <td>Deviation</td> </tr> </table> </div>									Characteristic	Actual	Nominal	Upper Tol	Lower To	Deviation
Characteristic	Actual	Nominal	Upper Tol	Lower To	Deviation										
13															
14															
15															
16															
17															

Original Calypso FeatChar.XLT

Note

Machine Number		Order Number	Operation Description					
Drawing Loc.	Requirement	Characteristic	Actual	Nominal	Upper Tol	Lower Tol	Deviation	Actual
121592-D44524-08		D44524	121592					
<u>Date</u> 10-Aug-18		<u>Time</u> 13:02:39	<u>Operator</u> Master					
ie:INSPECTIONXPE			0.000					

Space!

Small, But Important Difference Here!

Font: Arial, 10. Alignment: General. Styles: Normal, Bad, Good, Neutral, Check Cell, Explanatory..., Input, Linked Cell.

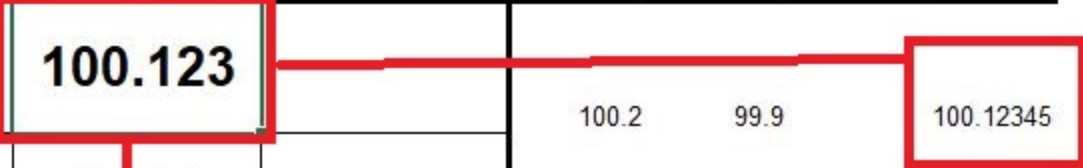
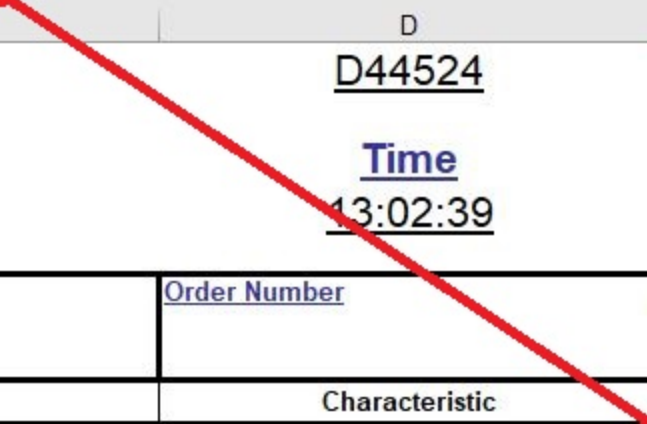
Machine Number		Order Number	Operation Description					
Drawing Loc.	Requirement	Characteristic	Actual	Nominal	Upper Tol	Lower Tol	Deviation	Actual
121592-D44524-08		D44524	121592					
<u>Date</u> 10-Aug-18		<u>Time</u> 13:02:39	<u>Operator</u> Master					
ie:INSPECTIONXPE			0.000					

No Space!

Drawing Loc.		Requirement	Characteristic	Actual	Nominal	Upper Tol	Lower Tol	Deviation	Actual
<small>ie:INSPECTIONXP RT/INSPECTION_SH EET/ATTRIBUTES/A TTRIBUTE/@FullLoca</small>		TRIBUTE/@Specification		100.123		100.2	99.9		100.12345

`=ROUND(J14,3)`

Note Formula and Result



File Home Insert Page Layout Formulas Data Review View ACROBAT Tell me what you want to do...

Themes Colors Fonts Effects Margins Orientation Size Print Breaks Background Print titles Width: 1 page Height: Automatic Scale: 76% Gridlines View Print Headings View Print Bring Forward Send Backward Selection Pane Align Group Rotate

Area Set Print Area Clear Print Area

B5 215

A B C D E F G H I J K L

CMM Measurement Report

<u>Measurement Plan</u>	<u>Drawing #</u>	<u>Part #</u>	<u>Revision</u>
121592-D44524-08	D44524	121592	8
<u>Date</u>	<u>Time</u>	<u>Operator</u>	
10-Aug-18	13:02:39	Master	

Set Print Area So Offending Decimal Points are not seen by overly Sensitive Machinists!

Machine Number	Order Number	Operation Description						
Drawing Loc.	Requirement	Characteristic	Actual	Nominal	Upper Tol	Lower Tol	Deviation	Actual
ix:INSPECTIONXPERT/INSPECTION_SHEET/ATTRIBUTES/ATRIBUTE/@FullLoca	TRIBUTE/@Specification		0.000					
			0.000					
			0.000					
			0.000					
			0.000					
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			0.000					
			0.000					