



ZEISS CALYPSO

7.6.1205

Part name **Measurement plan 83**

Drawing number

Order number

Variant

Company

Department

CMM Type ACCURA

CMM No. 000000

Operator Master

Text

Last 1 measurements

► Approval ≠ Blocked

Part ident

3

Time/Date

7/26/2024 3:25 PM

Run

All Characteristics

No. measured values

32

No. values: red

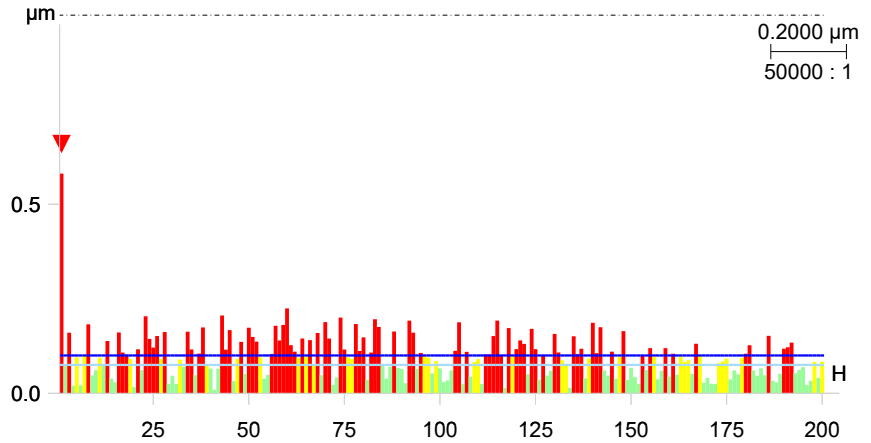
31

Measurement Duration

00:00:01.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
Waviness1 Top thirty harmonics	0.5809 mm	0.0000	0.1000	0.0000	0.5809	

Points 39999
 Filter type Low-pass Spline
 Lc
 upr 250
 Vmess[mm/sec] 1.18
 Probe radius 1.5000
 Evaluation method Minimum Feature



1	0.5809 e-3		0.4809 e-3	3	0.1602 e-3		0.0602 e-3	8	0.1824 e-3		0.0824 e-3
16	0.1608 e-3		0.0608 e-3	23	0.2037 e-3		0.1037 e-3	28	0.1620 e-3		0.0620 e-3
34	0.1629 e-3		0.0629 e-3	38	0.1741 e-3		0.0741 e-3	43	0.2057 e-3		0.1057 e-3
45	0.1671 e-3		0.0671 e-3	50	0.1733 e-3		0.0733 e-3	57	0.1786 e-3		0.0786 e-3
59	0.1807 e-3		0.0807 e-3	60	0.2244 e-3		0.1244 e-3	68	0.1594 e-3		0.0594 e-3
70	0.1883 e-3		0.0883 e-3	74	0.2002 e-3		0.1002 e-3	78	0.1832 e-3		0.0832 e-3
83	0.1958 e-3		0.0958 e-3	84	0.1755 e-3		0.0755 e-3	88	0.1633 e-3		0.0633 e-3
92	0.1921 e-3		0.0921 e-3	93	0.1603 e-3		0.0603 e-3	105	0.1878 e-3		0.0878 e-3
115	0.1923 e-3		0.0923 e-3	118	0.1724 e-3		0.0724 e-3	124	0.1704 e-3		0.0704 e-3
140	0.1864 e-3		0.0864 e-3	142	0.1747 e-3		0.0747 e-3	148	0.1642 e-3		0.0642 e-3

Text

Event

n.def.