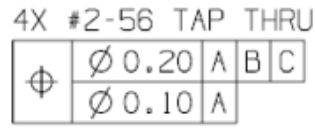
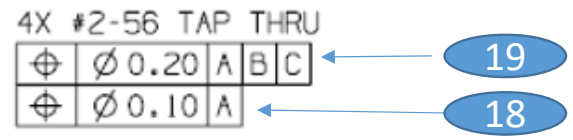


Top line is dimension 19
 Bottom line is dimension 18



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Position dialog for dimension 18:

- Shape Of Zone: Diametral XY
- Tolerance: 0.10000
- Primary Datum: Datum_A

Best fit of bore pattern dialog for dimension 18:

Element	X	Y	Z	Pos-Tol
19.1	31.43500	68.82000	-0.20000	0.10000
19.2	31.43500	4.32000	-0.20000	0.10000
19.3	-31.43500	4.32000	-0.20000	0.10000
19.4	-31.43500	68.82000	-0.20000	0.10000

Best Fit Method: Gauß [without MMC/LMC of references]

Best Fit: 0.00658 Rotation Angle 0.02372 Translation in X 0.26101 Translation in Y

Position dialog for dimension 19:

- Shape Of Zone: Diametral XY
- Tolerance: 0.00000
- Primary Datum: Datum_A
- Secondary Datum: Datum_B
- Tertiary Datum: Datum_C

Best fit of bore pattern dialog for dimension 19:

Element	X	Y	Z	Pos-Tol
19.1	31.43551	68.82000	-0.20000	0.00000
19.2	31.43551	4.32000	-0.20000	0.00000
19.3	-31.43449	4.32000	-0.20000	0.00000
19.4	-31.43449	68.82000	-0.20000	0.00000

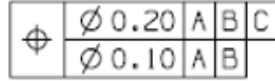
Best Fit Method: Gauß [without MMC/LMC of references]

Best Fit: 0.00000 Rotation Angle 0.00000 Translation in X 0.00000 Translation in Y

These two callouts (composite tolerance and multiple single segment) are the same, so the setup in Calypso can be the same

If it's composite tolerance callout

- 4X #2-56 TAP THRU



19
18

Position 18

Shape Of Zone: Diametral XY, Tolerance: 0.10000

Bore Pattern: pattern for 18

Primary Datum: Datum_A
Secondary Datum: Datum_B

Best Fit Method: Gauß [without MMC/LMC of references]
 Rotation
 Translation in X
 Translation in Y

Element	X	Y	Z	Pos-Tol
19.1	31.43500	68.82000	-0.20000	0.10000
19.2	31.43500	4.32000	-0.20000	0.10000
19.3	-31.43500	4.32000	-0.20000	0.10000
19.4	-31.43500	68.82000	-0.20000	0.10000

Position 19

Shape Of Zone: Diametral XY, Tolerance: 0.00000

Bore Pattern: pattern for 19

Primary Datum: Datum_A
Secondary Datum: Datum_B
Tertiary Datum: Datum_C

Best Fit Method: Gauß [without MMC/LMC of references]
 Rotation
 Translation in X
 Translation in Y

Element	X	Y	Z	Pos-Tol
19.1	31.43551	68.82000	-0.20000	0.00000
19.2	31.43551	4.32000	-0.20000	0.00000
19.3	-31.43449	4.32000	-0.20000	0.00000
19.4	-31.43449	68.82000	-0.20000	0.00000

If it's multiple single segment callout

· 4X #2-56 TAP THRU

⊕	∅ 0.20	A	B	C
⊕	∅ 0.10	A	B	

19

18

