



ZEISS CALYPSO

7.0.0806

Part name **GB 425VT Cam TX0 Rev. FP0**
 Drawing number GB 425VT Cam TX0 Rev. FP0
 Order number 7-15-2021
 Variant
 Company
 Department
 CMM Type SPECTRUM3
 CMM No. 720113
 Operator Master
 Text

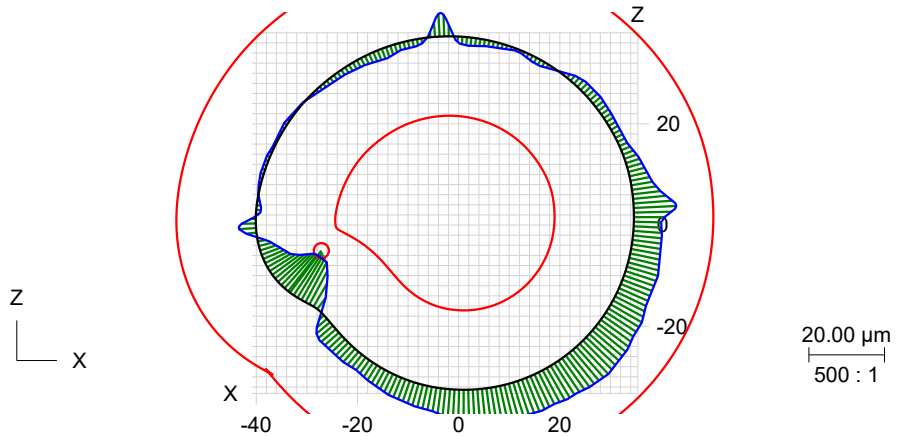
Last 1 measurements
 ► Approval ≠ Blocked
 Part id Test26
 Time/Date 8/5/2021 4:11 PM
 Run All Characteristics
 No. measured values 29
 No. values: red 0
 Measurement Duration 00:00:00.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
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Group1

CAM1 Line Profile1	0.0313	0.0000	0.0420	0.0000	0.0313
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Points 500
 Filter type Low-pass Gauss
 Lc 6
 Vmess[mm/sec] 5.00
 Probe radius 0.7504
 Evaluation method Nominal Vector Direction
 Best Fit
 Translation Rotation
 X 0.0000 0.0000
 Y 0.0000 0.0000
 Z 0.0000 0.0000



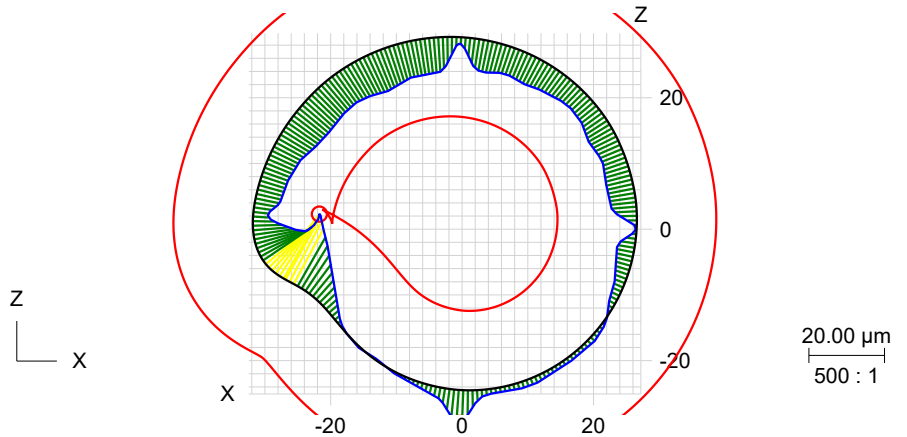
CAM1 Line Profile1.x	2.7929	2.7921			0.0008
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CAM1 Line Profile1.y	-11.0000	-11.0000			0.0000
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CAM1 Line Profile1.z	-32.5270	-32.5114			-0.0156
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CAM2 Line Profile2	0.0390	0.0000	0.0420	0.0000	0.0390
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Points 500
 Filter type Low-pass Gauss
 Lc 6
 Vmess[mm/sec] 5.00
 Probe radius 0.7504
 Evaluation method Nominal Vector Direction
 Best Fit
 Translation Rotation
 X 0.0000 0.0000
 Y 0.0000 0.0000
 Z 0.0000 0.0000



CAM2 Line Profile2.x	-27.7480	-27.7585			0.0105
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CAM2 Line Profile2.y	-11.0000	-11.0000			0.0000
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CAM2 Line Profile2.z	-7.1226	-7.1390			0.0164
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 Operator Master
 Time/Date 8/5/2021 4:11 PM

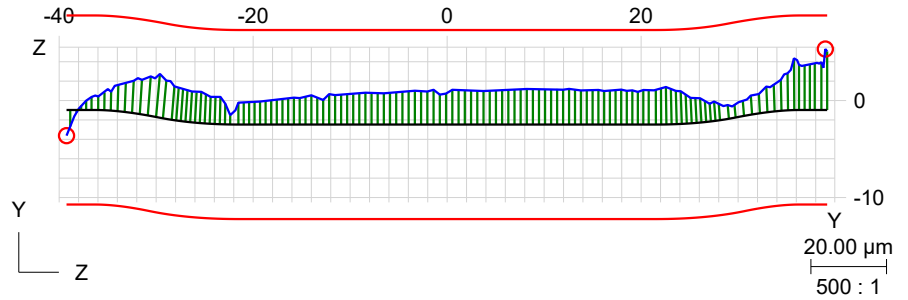
Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
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CAM13 Line Profile13	0.0322	0.0000	0.0500	0.0000	0.0322
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Points 167
 Filter type No Filter
 Lc
 Vmess[mm/sec] 3.00
 Probe radius 0.7501
 Evaluation method Nominal Vector Direction

Best Fit

Translation	Rotation
X 0.0000	0.0000
Y 0.0000	0.0000
Z 0.0000	0.0000



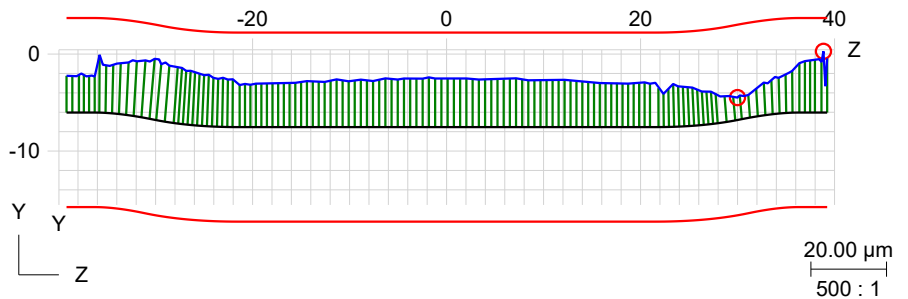
CAM13 Line Profile13.x	-12.3465	-12.3465			0.0000
CAM13 Line Profile13.y	-0.9589	-0.9750			0.0161
CAM13 Line Profile13.z	38.9920	38.9920			0.0000

CAM14 Line Profile14	0.0324	0.0000	0.0500	0.0000	0.0324
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Points 167
 Filter type No Filter
 Lc
 Vmess[mm/sec] 3.00
 Probe radius 0.7501
 Evaluation method Nominal Vector Direction

Best Fit

Translation	Rotation
X 0.0000	0.0000
Y 0.0000	0.0000
Z 0.0000	0.0000



CAM14 Line Profile14.x	-12.7635	-12.7635			0.0000
CAM14 Line Profile14.y	-6.0138	-6.0300			0.0162
CAM14 Line Profile14.z	38.8575	38.8575			0.0000

CAM4 Diameter_Cylinder C 3.00	3.0142	3.0000	0.0400	0.0000	0.0142
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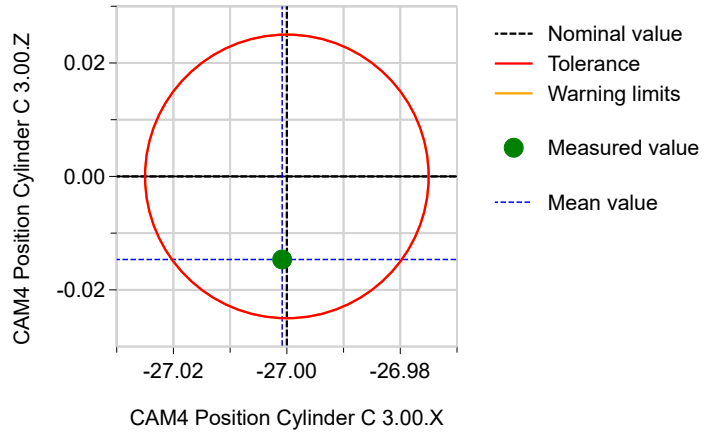
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Part name **GB 425VT Cam TX0 Rev. FP0**
 Order number 7-15-2021
 Part ident Test26
 Operator Master
 Time/Date 8/5/2021 4:11 PM

Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
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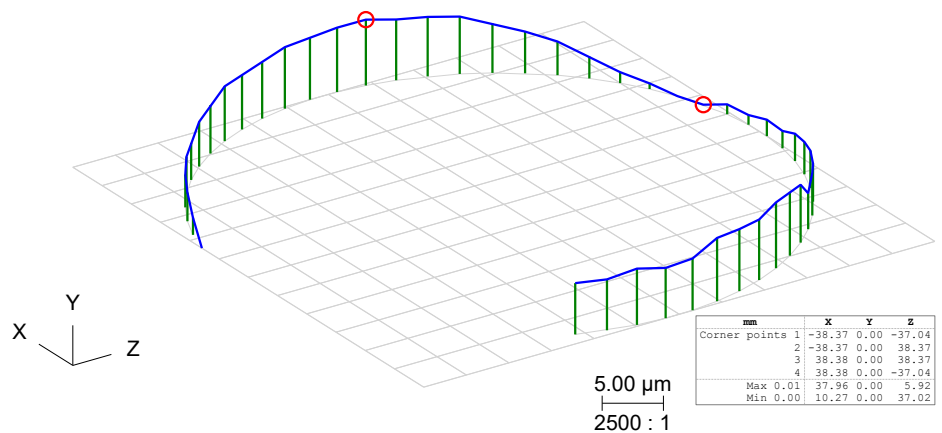
CAM4 Position Cylinder C 3.00	0.0293	0.0000	0.0500	0.0000	0.0293
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Points 94
 Filter type No Filter
 Lc
 upr
 Vmess[mm/sec] 3.00
 Probe radius 0.7504
 Evaluation method Maximum Inscribed Element



CAM4 Position Cylinder C 3.00.Z	-0.0146	0.0000	0.0250	-0.0250	-0.0146
CAM4 Position Cylinder C 3.00.X	-27.0008	-27.0000	0.0250	-0.0250	-0.0008
CAM5 Distance_14.00	14.0244	14.0000	0.0500	-0.0500	0.0244
CAM8 Distance 6.00	6.0132	6.0300	0.0400	-0.0400	-0.0168
CAM9 Distance .98	0.9653	0.9800	0.0250	-0.0250	-0.0147
CAM15 Distance 8.00	7.9799	8.0000	0.1000	-0.1000	-0.0201
CAM16 Diameter_Circle 74.00	74.0145	74.0000	0.1000	-0.1000	0.0145
Flatness Plane A	0.0054	0.0000	0.0254	0.0000	0.0054

Points 47
 Filter type No Filter
 Lc
 upr
 Vmess[mm/sec] 20.00
 Probe radius 0.7506
 Evaluation method Minimum Feature



Note 1 Dia_Cylinder M39 x 1.5	37.5215	37.3760	0.3000	0.0000	0.1455
Diameter_Circle 83.00	82.9727	83.0000	0.0000	-0.1000	-0.0273
Distance 2.48	2.4655	2.4800	0.0210	-0.0210	-0.0145

Text	Event
<input type="text"/>	<input type="text"/>
	n.def.