

Part name	323201-FC304 Fourth Draw Die	Last 1 measurements	
Drawing number	323201-FC304-01	► Approval ≠ Blocked	
Order number		Part ident	
Variant	Rev. 01	Time/Date	
Company		Run	
Department		No. measured values	0
CMM Type		No. values: red	● 0
CMM No.		Measurement Duration	
Operator			
Text			

Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
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323201 FC304 ► graphics

ØID at Sections					
Position of ID to OD					
High Spot on ID Parallel to Axis					

323201 FC304

Coaxiality of ID to OD_Datum A	0.000000	0.000200	0.000000	●
Total_Runout of ID to OD	0.000000	0.000200	0.000000	●

Diameter of ID

Diameter Ø.3270 ID	0.327000			
Diameter Ø1.050 OD	1.050000			

Diameter of ID ► Sections

-.06 Section 1	0.327000	0.000200	-0.000200	●
-.270 Section 2	0.327000	0.000200	-0.000200	●
-.480 Section 3	0.327000	0.000200	-0.000200	●
-.690 Section 4	0.327000	0.000200	-0.000200	●
-.900 Section 5	0.327000	0.000200	-0.000200	●

Position

Pos. to OD of ID Section 1	0.000000	0.000200	0.000000	●
Pos. to OD of ID Section 2	0.000000	0.000200	0.000000	●
Pos. to OD of ID Section 3	0.000000	0.000200	0.000000	●
Pos. to OD of ID Section 4	0.000000	0.000200	0.000000	●
Pos. to OD of ID Section 5	0.000000	0.000200	0.000000	●



Part name **323201-FC304 Fourth Draw Die**
Order number
Part ident
Operator
Time/Date

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
.0180 Radius						
.0180 Radius - Section 1		0.018000				
.0180 Radius - Section 2		0.018000				
.0180 Radius - Section 3		0.018000				
.0180 Radius - Section 4		0.018000				

Text	Event