



ZEISS CALYPSO

7.4.00

Part name **2675-op10-Side-Rev_B**
 Job Order NA
 Inspection Lot
 Sample Size
 Operator

Last 1 measurements
 ► Approval ≠ Blocked
 Part ident 024
 Time/Date 1/30/2023 4:55 PM
 Run All Characteristics
 No. measured values 40
 No. values: red ● 0

Measurement Duration 00:00:37.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation +/-
Feature 55°					
55°_A	54.10312	55.00000			-0.89688
55°_B	54.11639	55.00000			-0.88361
55°_C	54.11050	55.00000			-0.88950
55°_D	54.11222	55.00000			-0.88778
55°_E	54.11294	55.00000			-0.88706
55°	54.11104	55.00000	1.00000	-1.00000	-0.88896
Feature R.0100					
Radius.0100_A	0.01104	0.01000			0.00104
Radius.0100_B	0.01103	0.01000			0.00103
Radius.0100_C	0.01102	0.01000			0.00102
Radius.0100_D	0.01104	0.01000			0.00104
Radius.0100_E	0.01103	0.01000			0.00103
R.010	0.01103	0.01000	0.00200	-0.00200	0.00103
Feature R.040					
Radius .040_A	0.04079	0.04000			0.00079
Radius .040_B	0.04067	0.04000			0.00067
Radius .040_C	0.04081	0.04000			0.00081
Radius .040_D	0.04088	0.04000			0.00088
Radius .040_E	0.04071	0.04000			0.00071
R.040	0.04078	0.04000	0.00200	-0.00200	0.00078
Features .0050					
.0050 A_X	0.00514	0.00500	0.00100	-0.00100	0.00014



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 Operator Master
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Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
.0050 B_X	0.00513	0.00500	0.00100	-0.00100	0.00013	
.0050 C_X	0.00513	0.00500	0.00100	-0.00100	0.00013	
.0050 D_X	0.00513	0.00500	0.00100	-0.00100	0.00013	
.0050 E_X	0.00514	0.00500	0.00100	-0.00100	0.00014	
\bar{X} .0050	0.00513	0.00500	0.00100	-0.00100	0.00013	
.026_Y	0.02547	0.02600	0.00200	-0.00200	-0.00053	

Feature .0385

.0385 A_Y	0.03869	0.03850	0.00200	-0.00200	0.00019	
.0385 B_Y	0.03869	0.03850	0.00200	-0.00200	0.00019	
.0385 C_Y	0.03869	0.03850	0.00200	-0.00200	0.00019	
.0385 D_Y	0.03869	0.03850	0.00200	-0.00200	0.00019	
.0385 E_Y	0.03869	0.03850	0.00200	-0.00200	0.00019	
\bar{X} .0385	0.03869	0.03850	0.00050	-0.00050	0.00019	
.022_Y	0.02123	0.02200	0.00200	-0.00200	-0.00077	

Feature .0425

.0425 A_Y	0.04261	0.04250	0.00050	-0.00050	0.00011	
.0425 B_Y	0.04261	0.04250	0.00050	-0.00050	0.00011	
.0425 C_Y	0.04262	0.04250	0.00050	-0.00050	0.00012	
.0425 D_Y	0.04261	0.04250	0.00050	-0.00050	0.00011	
.0425 E_Y	0.04261	0.04250	0.00050	-0.00050	0.00011	
\bar{X} .0425	0.04261	0.04250	0.00050	-0.00050	0.00011	
.008_Y	0.00899	0.00800	0.00200	-0.00200	0.00099	
.0090_Y	0.00857	0.00900	0.00050	-0.00050	-0.00043	

Text

Event

n.def.