



ZEISS CALYPSO

7.6.08

Part name
Search criteria

Quality Styli
Last 25 measurements
Approval ≠ Blocked

Time/Date 10/18/2024 2:58 PM

Characteristic	+Tol	-Tol	Value pattern	
T Probe Long_X-	0.00000	0.00100	0.00000	<p>Minimum 0.00023 Maximum 0.00124 Range 0.00100 Average value 0.00064 Std dev. 0.00030 Cp -0.00014 mm Cpk</p>
T Probe Long_X+	0.00000	0.00100	0.00000	<p>Minimum 0.00059 Maximum 0.00345 Range 0.00285 Average value 0.00099 Std dev. 0.00087 Cp -0.00049 mm Cpk</p>
0.6mm T Probe_X-	0.00000	0.00100	0.00000	<p>Minimum 0.00029 Maximum 0.00069 Range 0.00040 Average value 0.00045 Std dev. 0.00014 Cp 0.00005 mm Cpk</p>
0.6 mm T Probe_X+	0.00000	0.00100	0.00000	<p>Minimum 0.00008 Maximum 0.00057 Range 0.00050 Average value 0.00027 Std dev. 0.00018 Cp 0.00023 mm Cpk</p>
0.6 mm T Probe_Y+	0.00000	0.00100	0.00000	<p>Minimum 0.00017 Maximum 0.00083 Range 0.00066 Average value 0.00054 Std dev. 0.00021 Cp -0.00004 mm Cpk</p>
0.2 mm Down_Z-	0.00000	0.00100	0.00000	<p>Minimum 0.00062 Maximum 0.00111 Range 0.00049 Average value 0.00073 Std dev. 0.00014 Cp -0.00023 mm Cpk</p>
1.5 mm L Probe_Y+	0.00000	0.00100	0.00000	<p>Minimum 0.00004 Maximum 0.00073 Range 0.00069 Average value 0.00028 Std dev. 0.00018 Cp 0.00022 mm Cpk</p>
0.5mm Down_Z_	0.00000	0.00100	0.00000	<p>Minimum 0.00005 Maximum 0.00061 Range 0.00056 Average value 0.00025 Std dev. 0.00020 Cp 0.00025 mm Cpk</p>