

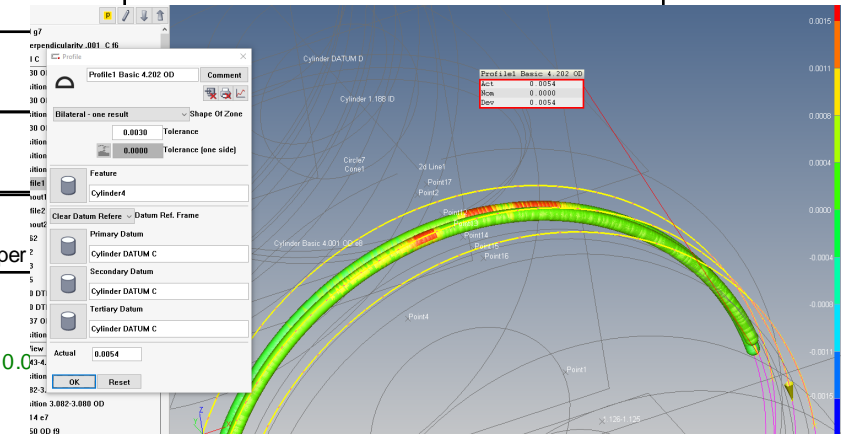
Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan

D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A



		Actual	Nominal	Upper				
1	X	2.0410	2.0408					
	Y	4.7774	4.7774					
	Z	0.4994	0.4994					
	Dist	0.0002		0.0015				
2	X	2.0391	2.0389					
	Y	4.7776	4.7776					
	Z	0.5071	0.5070					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
3	X	2.0370	2.0368					
	Y	4.7776	4.7776					
	Z	0.5157	0.5156					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
4	X	2.0342	2.0340					
	Y	4.7775	4.7775					
	Z	0.5263	0.5262					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
5	X	2.0315	2.0314					
	Y	4.7774	4.7774					
	Z	0.5365	0.5365					
	Dist	0.0001		0.0015	-0.0015	0.0001		-
6	X	2.0292	2.0290					
	Y	4.7774	4.7774					
	Z	0.5453	0.5453					
	Dist	0.0001		0.0015	-0.0015	0.0001		-
7	X	2.0264	2.0263					
	Y	4.7776	4.7776					
	Z	0.5553	0.5553					
	Dist	0.0001		0.0015	-0.0015	0.0001		-
8	X	2.0241	2.0240					
	Y	4.7777	4.7777					
	Z	0.5636	0.5636					
	Dist	0.0001		0.0015	-0.0015	0.0001		-
9	X	2.0217	2.0216					
	Y	4.7779	4.7779					
	Z	0.5723	0.5722					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
10	X	2.0190	2.0189					
	Y	4.7779	4.7779					
	Z	0.5818	0.5817					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
11	X	2.0165	2.0163					
	Y	4.7778	4.7778					
	Z	0.5906	0.5906					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
12	X	2.0135	2.0134					
	Y	4.7778	4.7778					
	Z	0.6004	0.6003					
	Dist	0.0001		0.0015	-0.0015	0.0001		-
13	X	2.0107	2.0105					
	Y	4.7779	4.7779					
	Z	0.6099	0.6099					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
14	X	2.0079	2.0077					
	Y	4.7779	4.7779					
	Z	0.6191	0.6191					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
15	X	2.0051	2.0049					
	Y	4.7778	4.7778					
	Z	0.6282	0.6281					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
16	X	2.0022	2.0021					
	Y	4.7778	4.7778					
	Z	0.6371	0.6371					
	Dist	0.0002		0.0015	-0.0015	0.0002		-
17	X	1.9994	1.9992					
	Y	4.7778	4.7778					
	Z	0.6462	0.6462					
	Dist	0.0002		0.0015	-0.0015	0.0002		-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
18	X	1.9963	1.9961			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	0.6556	0.6555			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
19	X	1.9930	1.9928			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.6655	0.6654			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
20	X	1.9903	1.9901			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	0.6736	0.6735			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
21	X	1.9870	1.9869			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.6831	0.6831			0.0000	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
22	X	1.9840	1.9838			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.6920	0.6919			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
23	X	1.9810	1.9808			0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	0.7005	0.7004			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
24	X	1.9777	1.9775			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.7097	0.7096			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
25	X	1.9744	1.9742			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.7189	0.7189			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
26	X	1.9710	1.9708			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.7282	0.7281			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
27	X	1.9675	1.9674			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	0.7373	0.7372			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
28	X	1.9640	1.9638			0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	0.7468	0.7468			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
29	X	1.9606	1.9604			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	0.7557	0.7557			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
30	X	1.9573	1.9572			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.7640	0.7639			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
31	X	1.9535	1.9533			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	0.7738	0.7737			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
32	X	1.9500	1.9498			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	0.7827	0.7827			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
33	X	1.9469	1.9467			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	0.7903	0.7902			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
34	X	1.9429	1.9427			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	0.8002	0.8001			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-



Calypso
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Signature:

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4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
35	X	1.9390	1.9389			0.0002	
	Y	4.7778	4.7778			-0.0000	
	Z	0.8093	0.8093			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
36	X	1.9355	1.9353			0.0002	
	Y	4.7778	4.7778			0.0000	
	Z	0.8178	0.8178			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
37	X	1.9317	1.9316			0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	0.8266	0.8265			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
38	X	1.9275	1.9273			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	0.8366	0.8365			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
39	X	1.9244	1.9242			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.8436	0.8436			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
40	X	1.9203	1.9201			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.8529	0.8528			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
41	X	1.9161	1.9159			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.8623	0.8622			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
42	X	1.9120	1.9118			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.8714	0.8714			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
43	X	1.9078	1.9076			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.8805	0.8804			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
44	X	1.9042	1.9040			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.8883	0.8882			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
45	X	1.9004	1.9002			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	0.8964	0.8963			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
46	X	1.8960	1.8959			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	0.9054	0.9054			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
47	X	1.8920	1.8918			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	0.9139	0.9138			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
48	X	1.8879	1.8877			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	0.9225	0.9224			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
49	X	1.8836	1.8834			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	0.9311	0.9311			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
50	X	1.8796	1.8794			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	0.9393	0.9392			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
51	X	1.8751	1.8749			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	0.9482	0.9481			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-



Calypso
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Department:
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Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
52	X	1.8705	1.8704			0.0001	
	Y	4.7777	4.7777			-0.0000	
	Z	0.9570	0.9569			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
53	X	1.8660	1.8658			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	0.9660	0.9659			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
54	X	1.8619	1.8617			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	0.9739	0.9738			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
55	X	1.8573	1.8572			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	0.9824	0.9824			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
56	X	1.8528	1.8527			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	0.9910	0.9909			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
57	X	1.8477	1.8475			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.0006	1.0005			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
58	X	1.8435	1.8434			0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.0081	1.0080			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
59	X	1.8387	1.8385			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	1.0170	1.0169			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
60	X	1.8343	1.8341			0.0002	
	Y	4.7778	4.7778			0.0000	
	Z	1.0249	1.0248			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
61	X	1.8295	1.8293			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.0334	1.0333			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
62	X	1.8246	1.8245			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.0420	1.0419			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
63	X	1.8197	1.8196			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.0505	1.0504			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
64	X	1.8148	1.8147			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.0589	1.0588			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
65	X	1.8098	1.8097			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.0675	1.0674			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
66	X	1.8057	1.8055			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.0745	1.0744			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
67	X	1.8006	1.8004			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.0831	1.0830			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
68	X	1.7955	1.7953			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.0914	1.0913			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
69	X	1.7907	1.7905			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.0993	1.0992			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
70	X	1.7854	1.7853			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.1078	1.1077			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
71	X	1.7799	1.7798			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1165	1.1165			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
72	X	1.7749	1.7748			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1246	1.1245			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
73	X	1.7702	1.7700			0.0002	
	Y	4.7774	4.7774			-0.0000	
	Z	1.1320	1.1319			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
74	X	1.7650	1.7648			0.0002	
	Y	4.7774	4.7774			0.0000	
	Z	1.1401	1.1400			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
75	X	1.7599	1.7598			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1478	1.1478			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
76	X	1.7546	1.7544			0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	1.1561	1.1560			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
77	X	1.7492	1.7490			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.1642	1.1641			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
78	X	1.7438	1.7436			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.1723	1.1722			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
79	X	1.7384	1.7382			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	1.1803	1.1801			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
80	X	1.7330	1.7328			0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.1882	1.1881			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
81	X	1.7269	1.7268			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.1970	1.1969			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
82	X	1.7221	1.7219			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.2040	1.2039			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
83	X	1.7165	1.7163			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	1.2119	1.2118			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
84	X	1.7109	1.7108			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.2198	1.2196			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
85	X	1.7042	1.7040			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.2291	1.2290			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
86	X	1.6995	1.6994			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.2355	1.2354			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
87	X	1.6939	1.6938			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.2432	1.2431			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
88	X	1.6873	1.6871			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	1.2522	1.2521			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
89	X	1.6826	1.6824			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.2586	1.2585			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
90	X	1.6771	1.6769			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.2659	1.2658			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
91	X	1.6711	1.6710			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.2737	1.2736			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
92	X	1.6651	1.6650			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.2816	1.2814			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
93	X	1.6588	1.6587			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.2897	1.2896			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
94	X	1.6534	1.6532			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.2967	1.2966			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
95	X	1.6474	1.6473			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.3043	1.3041			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
96	X	1.6410	1.6408			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.3123	1.3122			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
97	X	1.6353	1.6352			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.3194	1.3192			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
98	X	1.6293	1.6291			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.3268	1.3267			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
99	X	1.6231	1.6230			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.3343	1.3342			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
100	X	1.6167	1.6165			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.3422	1.3421			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
101	X	1.6112	1.6110			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.3487	1.3486			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
102	X	1.6050	1.6048			0.0001	
	Y	4.7779	4.7779			0.0000	
	Z	1.3561	1.3560			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
103	X	1.5984	1.5983			0.0002	
	Y	4.7778	4.7778			0.0000	
	Z	1.3638	1.3637			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
104	X	1.5922	1.5920			0.0002	
	Y	4.7778	4.7778			0.0000	
	Z	1.3712	1.3710			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
105	X	1.5858	1.5856			0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.3785	1.3784			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
106	X	1.5794	1.5792			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.3859	1.3858			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
107	X	1.5729	1.5727			0.0002	
	Y	4.7778	4.7778			0.0000	
	Z	1.3933	1.3931			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
108	X	1.5668	1.5666			0.0001	
	Y	4.7779	4.7779			0.0000	
	Z	1.4001	1.4000			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
109	X	1.5603	1.5601			0.0002	
	Y	4.7778	4.7778			-0.0000	
	Z	1.4073	1.4072			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
110	X	1.5535	1.5533			0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.4148	1.4147			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
111	X	1.5472	1.5470			0.0002	
	Y	4.7778	4.7778			-0.0000	
	Z	1.4218	1.4216			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
112	X	1.5409	1.5407			0.0002	
	Y	4.7777	4.7777			-0.0000	
	Z	1.4286	1.4285			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
113	X	1.5344	1.5342			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.4357	1.4355			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
114	X	1.5275	1.5274			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.4428	1.4427			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
115	X	1.5212	1.5210			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.4495	1.4494			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
116	X	1.5149	1.5147			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.4562	1.4560			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
117	X	1.5076	1.5075			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.4636	1.4635			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
118	X	1.5013	1.5011			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.4702	1.4700			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
119	X	1.4945	1.4943			0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	1.4770	1.4769			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
120	X	1.4877	1.4876			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4838	1.4837			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
121	X	1.4807	1.4805			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.4909	1.4907			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
122	X	1.4739	1.4737			0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.4976	1.4975			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
123	X	1.4673	1.4671			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.5041	1.5039			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
124	X	1.4602	1.4600			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.5109	1.5108			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
125	X	1.4532	1.4530			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.5177	1.5175			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
126	X	1.4466	1.4464			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.5240	1.5238			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
127	X	1.4391	1.4390			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.5310	1.5309			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
128	X	1.4326	1.4325			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.5372	1.5370			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
129	X	1.4256	1.4254			0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.5437	1.5435			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
130	X	1.4184	1.4182			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.5503	1.5501			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
131	X	1.4112	1.4110			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.5569	1.5567			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
132	X	1.4039	1.4038			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.5633	1.5632			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
133	X	1.3968	1.3967			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.5697	1.5695			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
134	X	1.3898	1.3896			0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.5760	1.5758			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
135	X	1.3826	1.3825			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.5822	1.5821			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
136	X	1.3750	1.3748			0.0002	
	Y	4.7773	4.7773			0.0000	
	Z	1.5890	1.5887			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
137	X	1.3679	1.3678			0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.5950	1.5948			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
138	X	1.3599	1.3598			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6018	1.6016			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
139	X	1.3524	1.3523			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6081	1.6079			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
140	X	1.3455	1.3454			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6138	1.6137			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
141	X	1.3384	1.3383			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.6198	1.6197			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
142	X	1.3311	1.3309			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.6259	1.6257			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
143	X	1.3234	1.3233			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6321	1.6319			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
144	X	1.3156	1.3155			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6384	1.6382			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
145	X	1.3079	1.3078			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.6445	1.6443			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
146	X	1.3009	1.3008			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6501	1.6499			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
147	X	1.2934	1.2933			0.0002	
	Y	4.7774	4.7774			-0.0000	
	Z	1.6560	1.6558			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
148	X	1.2857	1.2856			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6619	1.6618			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
149	X	1.2772	1.2771			0.0002	
	Y	4.7774	4.7774			0.0000	
	Z	1.6685	1.6683			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
150	X	1.2705	1.2703			0.0002	
	Y	4.7773	4.7773			0.0000	
	Z	1.6737	1.6735			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
151	X	1.2631	1.2630			0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.6792	1.6790			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
152	X	1.2544	1.2543			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6857	1.6855			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
153	X	1.2475	1.2474			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6908	1.6906			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
154	X	1.2394	1.2393			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6967	1.6966			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
155	X	1.2323	1.2321			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.7020	1.7018			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
156	X	1.2241	1.2239			0.0002	
	Y	4.7774	4.7774			0.0000	
	Z	1.7080	1.7077			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
157	X	1.2164	1.2163			0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.7133	1.7131			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
158	X	1.2084	1.2083			0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.7190	1.7188			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
159	X	1.1995	1.1993			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.7252	1.7250			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
160	X	1.1922	1.1921			0.0002	
	Y	4.7774	4.7774			0.0000	
	Z	1.7303	1.7301			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
161	X	1.1850	1.1848			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.7353	1.7351			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
162	X	1.1762	1.1760			0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	1.7413	1.7410			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
163	X	1.1691	1.1689			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.7461	1.7458			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
164	X	1.1603	1.1602			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7518	1.7516			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
165	X	1.1518	1.1516			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.7575	1.7573			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
166	X	1.1451	1.1449			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7618	1.7616			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
167	X	1.1365	1.1363			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.7674	1.7672			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
168	X	1.1289	1.1288			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7723	1.7720			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
169	X	1.1208	1.1206			0.0002	
	Y	4.7773	4.7773			0.0000	
	Z	1.7775	1.7772			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
170	X	1.1124	1.1123			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.7826	1.7824			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

Part Number 4515269980(1)1	CMM Type CONT_G2	Drawing No. * drawingno *
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Measurement Plan D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A	Profile1 Basic 4.202 OD
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		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
171	X	1.1036	1.1035			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.7881	1.7879			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
172	X	1.0958	1.0957			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7929	1.7927			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
173	X	1.0876	1.0875			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.7979	1.7977			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
174	X	1.0791	1.0790			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8030	1.8028			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
175	X	1.0715	1.0713			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.8076	1.8073			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
176	X	1.0631	1.0629			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8125	1.8123			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
177	X	1.0545	1.0544			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8175	1.8173			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
178	X	1.0454	1.0453			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8227	1.8225			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
179	X	1.0375	1.0374			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8272	1.8270			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
180	X	1.0289	1.0288			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8322	1.8319			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
181	X	1.0210	1.0209			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8365	1.8363			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
182	X	1.0127	1.0125			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.8412	1.8409			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
183	X	1.0041	1.0040			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8458	1.8456			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
184	X	0.9950	0.9948			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8508	1.8505			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
185	X	0.9875	0.9874			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8547	1.8545			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
186	X	0.9791	0.9790			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8592	1.8590			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
187	X	0.9707	0.9705			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.8636	1.8634			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
188	X	0.9620	0.9618			0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.8682	1.8679			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
189	X	0.9528	0.9527			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.8728	1.8726			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
190	X	0.9436	0.9435			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8775	1.8772			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
191	X	0.9356	0.9355			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8814	1.8812			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
192	X	0.9274	0.9273			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8856	1.8853			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
193	X	0.9190	0.9189			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.8897	1.8894			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
194	X	0.9101	0.9099			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8940	1.8937			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
195	X	0.9009	0.9008			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8984	1.8981			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
196	X	0.8914	0.8913			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.9028	1.9026			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
197	X	0.8839	0.8838			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9063	1.9061			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
198	X	0.8756	0.8755			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9102	1.9099			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
199	X	0.8660	0.8659			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9146	1.9143			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
200	X	0.8575	0.8574			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9183	1.9181			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
201	X	0.8484	0.8483			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.9224	1.9221			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
202	X	0.8398	0.8397			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9261	1.9259			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
203	X	0.8311	0.8310			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9299	1.9297			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
204	X	0.8219	0.8218			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9338	1.9336			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
205	X	0.8133	0.8132			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9375	1.9373			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
206	X	0.8044	0.8043			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.9412	1.9410			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
207	X	0.7958	0.7957			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9447	1.9445			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
208	X	0.7873	0.7872			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9482	1.9480			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
209	X	0.7781	0.7780			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9519	1.9517			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
210	X	0.7692	0.7691			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9554	1.9552			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
211	X	0.7603	0.7602			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9589	1.9586			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
212	X	0.7503	0.7502			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9627	1.9625			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
213	X	0.7425	0.7424			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9658	1.9655			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
214	X	0.7334	0.7333			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9691	1.9689			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
215	X	0.7243	0.7242			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9725	1.9722			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
216	X	0.7135	0.7134			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9765	1.9762			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
217	X	0.7053	0.7052			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9794	1.9791			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
218	X	0.6967	0.6966			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.9824	1.9822			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
219	X	0.6865	0.6864			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9860	1.9857			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
220	X	0.6786	0.6785			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9887	1.9884			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
221	X	0.6695	0.6694			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9918	1.9915			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
222	X	0.6604	0.6603			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9948	1.9945			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
223	X	0.6513	0.6512			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9978	1.9975			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
224	X	0.6421	0.6420			0.0001	
	Y	4.7777	4.7777			-0.0000	
	Z	2.0007	2.0005			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
225	X	0.6335	0.6334			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	2.0035	2.0032			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
226	X	0.6242	0.6241			0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	2.0064	2.0062			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
227	X	0.6148	0.6148			0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	2.0093	2.0090			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
228	X	0.6049	0.6048			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0123	2.0121			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
229	X	0.5962	0.5961			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0149	2.0147			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
230	X	0.5870	0.5869			0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	2.0176	2.0174			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
231	X	0.5773	0.5772			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0204	2.0202			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
232	X	0.5686	0.5685			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0229	2.0226			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
233	X	0.5592	0.5591			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0255	2.0252			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
234	X	0.5497	0.5497			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0281	2.0278			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
235	X	0.5409	0.5408			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0305	2.0302			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
236	X	0.5316	0.5315			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0329	2.0327			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
237	X	0.5219	0.5218			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0354	2.0352			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
238	X	0.5133	0.5132			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0377	2.0374			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
239	X	0.5033	0.5032			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0401	2.0398			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
240	X	0.4943	0.4943			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0423	2.0420			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
241	X	0.4848	0.4848			0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0446	2.0443			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
242	X	0.4754	0.4753			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0468	2.0465			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
243	X	0.4660	0.4659			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0489	2.0487			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
244	X	0.4562	0.4561			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0512	2.0509			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
245	X	0.4474	0.4473			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0531	2.0528			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
246	X	0.4382	0.4380			0.0002	
	Y	4.7773	4.7773			0.0000	
	Z	2.0556	2.0548			0.0007	
	Dist	0.0007		0.0015	-0.0015	0.0007	--
247	X	0.4274	0.4274			0.0000	
	Y	4.7774	4.7774			-0.0000	
	Z	2.0573	2.0571			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
248	X	0.4191	0.4190			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0593	2.0588			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
249	X	0.4091	0.4090			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0612	2.0608			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
250	X	0.3997	0.3996			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.0628	2.0626			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
251	X	0.3910	0.3909			0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	2.0646	2.0643			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
252	X	0.3814	0.3814			0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0665	2.0661			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	-
253	X	0.3718	0.3717			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0682	2.0679			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
254	X	0.3617	0.3617			0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0699	2.0696			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
255	X	0.3529	0.3529			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0714	2.0712			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
256	X	0.3424	0.3424			0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.0732	2.0729			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
257	X	0.3340	0.3340			0.0000	
	Y	4.7777	4.7777			0.0000	
	Z	2.0746	2.0743			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
258	X	0.3243	0.3242			0.0000	
	Y	4.7778	4.7778			0.0000	
	Z	2.0761	2.0758			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
259	X	0.3140	0.3139			0.0000	
	Y	4.7777	4.7777			0.0000	
	Z	2.0777	2.0774			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
260	X	0.3046	0.3046			0.0000	
	Y	4.7777	4.7777			-0.0000	
	Z	2.0791	2.0788			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
261	X	0.2959	0.2958			0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.0803	2.0801			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
262	X	0.2866	0.2866			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0817	2.0814			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
263	X	0.2770	0.2770			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.0830	2.0827			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
264	X	0.2676	0.2676			0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0842	2.0839			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
265	X	0.2575	0.2575			0.0000	
	Y	4.7777	4.7777			0.0000	
	Z	2.0854	2.0852			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
266	X	0.2477	0.2477			0.0000	
	Y	4.7777	4.7777			0.0000	
	Z	2.0866	2.0864			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
267	X	0.2383	0.2383			0.0000	
	Y	4.7777	4.7777			0.0000	
	Z	2.0877	2.0874			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
268	X	0.2291	0.2291			0.0000	
	Y	4.7778	4.7778			-0.0000	
	Z	2.0887	2.0885			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
269	X	0.2199	0.2199			0.0000	
	Y	4.7779	4.7779			0.0000	
	Z	2.0897	2.0895			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
270	X	0.2103	0.2103			0.0000	
	Y	4.7778	4.7778			0.0000	
	Z	2.0907	2.0905			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
271	X	0.2003	0.2003			0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.0917	2.0914			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
272	X	0.1903	0.1903			0.0000	
	Y	4.7774	4.7774			-0.0000	
	Z	2.0926	2.0924			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
273	X	0.1806	0.1805			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0935	2.0932			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
274	X	0.1713	0.1712			0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.0943	2.0940			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
275	X	0.1621	0.1620			0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0950	2.0947			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
276	X	0.1532	0.1532			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.0957	2.0954			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
277	X	0.1433	0.1433			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.0964	2.0961			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
278	X	0.1325	0.1325			0.0000	
	Y	4.7774	4.7774			-0.0000	
	Z	2.0971	2.0968			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
279	X	0.1232	0.1232			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0977	2.0974			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
280	X	0.1137	0.1137			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.0982	2.0979			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
281	X	0.1045	0.1044			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.0987	2.0984			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
282	X	0.0945	0.0945			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0992	2.0989			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
283	X	0.0853	0.0853			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0995	2.0993			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
284	X	0.0748	0.0748			0.0000	
	Y	4.7774	4.7774			-0.0000	
	Z	2.1000	2.0997			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
285	X	0.0656	0.0656			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.1002	2.1000			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
286	X	0.0560	0.0560			0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.1005	2.1003			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
287	X	0.0465	0.0465			0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.1008	2.1005			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
288	X	0.0375	0.0375			0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.1009	2.1007			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
289	X	0.0278	0.0278			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.1011	2.1008			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
290	X	0.0181	0.0181			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.1012	2.1009			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
291	X	0.0078	0.0078			0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.1013	2.1010			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
292	X	-0.0013	-0.0013			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.1013	2.1010			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
293	X	-0.0110	-0.0110			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.1013	2.1010			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
294	X	-0.0211	-0.0211			-0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	2.1012	2.1009			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
295	X	-0.0301	-0.0301			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.1011	2.1008			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
296	X	-0.0398	-0.0398			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	2.1009	2.1006			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
297	X	-0.0496	-0.0496			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.1007	2.1004			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
298	X	-0.0600	-0.0600			-0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	2.1004	2.1001			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
299	X	-0.0691	-0.0691			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.1001	2.0999			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
300	X	-0.0786	-0.0786			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0999	2.0995			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
301	X	-0.0890	-0.0890			-0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.0996	2.0991			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
302	X	-0.0978	-0.0977			-0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	2.0991	2.0987			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
303	X	-0.1082	-0.1082			-0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0988	2.0982			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
304	X	-0.1178	-0.1178			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0987	2.0977			0.0010	
	Dist	0.0010		0.0015	-0.0015	0.0010	---
305	X	-0.1274	-0.1274			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	2.0976	2.0971			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
306	X	-0.1380	-0.1379			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0980	2.0965			0.0015	
	Dist	0.0015		0.0015	-0.0015	0.0015	0.0000

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
307	X	-0.1460	-0.1460			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0969	2.0959			0.0009	
	Dist	0.0009		0.0015	-0.0015	0.0009	---
308	X	-0.1558	-0.1557			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	2.0968	2.0952			0.0016	
	Dist	0.0016		0.0015	-0.0015	0.0016	0.0001
309	X	-0.1660	-0.1659			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0963	2.0944			0.0019	
	Dist	0.0019		0.0015	-0.0015	0.0019	0.0004
310	X	-0.1758	-0.1757			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0943	2.0936			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
311	X	-0.1845	-0.1843			-0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0954	2.0929			0.0025	
	Dist	0.0025		0.0015	-0.0015	0.0025	0.0010
312	X	-0.1940	-0.1938			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	2.0943	2.0920			0.0022	
	Dist	0.0023		0.0015	-0.0015	0.0023	0.0008
313	X	-0.2048	-0.2047			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0918	2.0910			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
314	X	-0.2130	-0.2127			-0.0003	
	Y	4.7775	4.7775			0.0000	
	Z	2.0929	2.0902			0.0027	
	Dist	0.0027		0.0015	-0.0015	0.0027	0.0012
315	X	-0.2232	-0.2230			-0.0003	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0915	2.0891			0.0024	
	Dist	0.0024		0.0015	-0.0015	0.0024	0.0009
316	X	-0.2325	-0.2324			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0887	2.0881			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
317	X	-0.2421	-0.2418			-0.0003	
	Y	4.7776	4.7776			0.0000	
	Z	2.0896	2.0870			0.0025	
	Dist	0.0025		0.0015	-0.0015	0.0025	0.0010
318	X	-0.2517	-0.2514			-0.0003	
	Y	4.7775	4.7775			0.0000	
	Z	2.0884	2.0859			0.0025	
	Dist	0.0026		0.0015	-0.0015	0.0026	0.0011
319	X	-0.2609	-0.2608			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0854	2.0847			0.0007	
	Dist	0.0007		0.0015	-0.0015	0.0007	--
320	X	-0.2703	-0.2701			-0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0851	2.0836			0.0016	
	Dist	0.0016		0.0015	-0.0015	0.0016	0.0001
321	X	-0.2798	-0.2796			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	2.0835	2.0823			0.0012	
	Dist	0.0012		0.0015	-0.0015	0.0012	---
322	X	-0.2900	-0.2899			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0820	2.0809			0.0010	
	Dist	0.0011		0.0015	-0.0015	0.0011	---
323	X	-0.2991	-0.2989			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	2.0810	2.0796			0.0014	
	Dist	0.0014		0.0015	-0.0015	0.0014	---

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
324	X	-0.3084	-0.3084			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0787	2.0782			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
325	X	-0.3185	-0.3184			-0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0779	2.0767			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	---
326	X	-0.3274	-0.3273			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0757	2.0753			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	-
327	X	-0.3366	-0.3365			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0747	2.0739			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
328	X	-0.3465	-0.3464			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	2.0729	2.0722			0.0007	
	Dist	0.0007		0.0015	-0.0015	0.0007	--
329	X	-0.3554	-0.3554			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0712	2.0707			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
330	X	-0.3656	-0.3655			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0698	2.0690			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
331	X	-0.3758	-0.3758			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0675	2.0671			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	-
332	X	-0.3842	-0.3841			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	2.0664	2.0656			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
333	X	-0.3936	-0.3935			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0643	2.0638			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
334	X	-0.4034	-0.4033			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0623	2.0619			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
335	X	-0.4122	-0.4121			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0607	2.0602			0.0005	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
336	X	-0.4217	-0.4216			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0587	2.0583			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
337	X	-0.4314	-0.4314			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0565	2.0562			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
338	X	-0.4406	-0.4405			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0546	2.0543			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
339	X	-0.4502	-0.4501			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0527	2.0522			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
340	X	-0.4596	-0.4595			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0506	2.0501			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
341	X	-0.4688	-0.4687			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0484	2.0480			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
342	X	-0.4780	-0.4780			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0462	2.0459			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
343	X	-0.4874	-0.4873			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0440	2.0437			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
344	X	-0.4974	-0.4972			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0419	2.0413			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
345	X	-0.5068	-0.5067			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0395	2.0390			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
346	X	-0.5157	-0.5155			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0372	2.0368			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
347	X	-0.5251	-0.5249			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	2.0350	2.0344			0.0007	
	Dist	0.0007		0.0015	-0.0015	0.0007	--
348	X	-0.5349	-0.5349			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	2.0320	2.0318			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
349	X	-0.5443	-0.5442			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0297	2.0293			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
350	X	-0.5536	-0.5534			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0273	2.0268			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
351	X	-0.5623	-0.5622			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0247	2.0244			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
352	X	-0.5721	-0.5721			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0218	2.0216			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
353	X	-0.5814	-0.5812			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0194	2.0190			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
354	X	-0.5906	-0.5904			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0168	2.0163			0.0004	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
355	X	-0.5986	-0.5986			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0141	2.0139			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
356	X	-0.6079	-0.6079			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0114	2.0111			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
357	X	-0.6177	-0.6176			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0084	2.0082			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
358	X	-0.6274	-0.6273			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0054	2.0052			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
359	X	-0.6355	-0.6354			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	2.0030	2.0026			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
360	X	-0.6446	-0.6445			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	2.0000	1.9997			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
361	X	-0.6539	-0.6538			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.9969	1.9967			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
362	X	-0.6637	-0.6635			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9939	1.9935			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
363	X	-0.6723	-0.6721			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.9910	1.9906			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
364	X	-0.6813	-0.6813			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9876	1.9875			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
365	X	-0.6905	-0.6904			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9847	1.9843			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	-
366	X	-0.6997	-0.6995			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.9816	1.9811			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
367	X	-0.7087	-0.7087			-0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	1.9780	1.9779			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
368	X	-0.7178	-0.7177			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9750	1.9746			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
369	X	-0.7274	-0.7273			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.9716	1.9711			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
370	X	-0.7353	-0.7352			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	1.9683	1.9682			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
371	X	-0.7445	-0.7443			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.9651	1.9647			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
372	X	-0.7542	-0.7540			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.9615	1.9611			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
373	X	-0.7626	-0.7625			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	1.9579	1.9577			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
374	X	-0.7723	-0.7721			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.9544	1.9540			0.0004	
	Dist	0.0005		0.0015	-0.0015	0.0005	--

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
375	X	-0.7806	-0.7805			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9510	1.9507			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
376	X	-0.7894	-0.7893			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9472	1.9471			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
377	X	-0.7983	-0.7981			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.9439	1.9435			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
378	X	-0.8078	-0.8077			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9398	1.9395			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
379	X	-0.8163	-0.8163			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.9361	1.9360			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
380	X	-0.8254	-0.8253			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.9326	1.9321			0.0004	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
381	X	-0.8337	-0.8336			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.9288	1.9286			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
382	X	-0.8422	-0.8422			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.9250	1.9248			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
383	X	-0.8514	-0.8513			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.9210	1.9208			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
384	X	-0.8598	-0.8597			-0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.9174	1.9171			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
385	X	-0.8688	-0.8688			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.9131	1.9130			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
386	X	-0.8781	-0.8779			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.9090	1.9088			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
387	X	-0.8874	-0.8872			-0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.9049	1.9045			0.0004	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
388	X	-0.8952	-0.8952			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.9009	1.9008			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
389	X	-0.9036	-0.9036			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8969	1.8968			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
390	X	-0.9129	-0.9127			-0.0002	
	Y	4.7776	4.7776			-0.0000	
	Z	1.8927	1.8924			0.0003	
	Dist	0.0004		0.0015	-0.0015	0.0004	-
391	X	-0.9217	-0.9216			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8883	1.8881			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
392	X	-0.9305	-0.9305			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.8838	1.8837			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
393	X	-0.9389	-0.9387			-0.0002	
	Y	4.7775	4.7775			-0.0000	
	Z	1.8800	1.8796			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
394	X	-0.9473	-0.9472			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8755	1.8753			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
395	X	-0.9552	-0.9551			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8715	1.8713			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
396	X	-0.9639	-0.9637			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.8672	1.8669			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
397	X	-0.9725	-0.9724			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8626	1.8625			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
398	X	-0.9809	-0.9809			-0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	1.8581	1.8580			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
399	X	-0.9901	-0.9899			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.8534	1.8532			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
400	X	-0.9986	-0.9985			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8488	1.8486			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
401	X	-1.0070	-1.0070			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.8441	1.8440			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
402	X	-1.0156	-1.0155			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8395	1.8393			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
403	X	-1.0235	-1.0234			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.8351	1.8349			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
404	X	-1.0315	-1.0314			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.8306	1.8304			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
405	X	-1.0399	-1.0398			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.8258	1.8257			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
406	X	-1.0484	-1.0482			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.8210	1.8208			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
407	X	-1.0568	-1.0566			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.8162	1.8160			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
408	X	-1.0649	-1.0648			-0.0001	
	Y	4.7778	4.7778			-0.0000	
	Z	1.8113	1.8112			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
409	X	-1.0735	-1.0734			-0.0001	
	Y	4.7778	4.7778			-0.0000	
	Z	1.8062	1.8061			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
410	X	-1.0813	-1.0812			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.8017	1.8015			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
411	X	-1.0895	-1.0895			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.7966	1.7965			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
412	X	-1.0979	-1.0979			-0.0001	
	Y	4.7779	4.7779			0.0000	
	Z	1.7915	1.7913			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
413	X	-1.1073	-1.1072			-0.0002	
	Y	4.7777	4.7777			0.0000	
	Z	1.7859	1.7856			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
414	X	-1.1144	-1.1143			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.7812	1.7811			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
415	X	-1.1225	-1.1224			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	1.7762	1.7760			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
416	X	-1.1312	-1.1311			-0.0001	
	Y	4.7777	4.7777			-0.0000	
	Z	1.7708	1.7706			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
417	X	-1.1383	-1.1383			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	1.7660	1.7659			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
418	X	-1.1467	-1.1466			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.7608	1.7605			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
419	X	-1.1549	-1.1548			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.7553	1.7552			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
420	X	-1.1630	-1.1630			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7499	1.7498			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
421	X	-1.1711	-1.1709			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.7447	1.7444			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
422	X	-1.1789	-1.1788			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7392	1.7391			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
423	X	-1.1869	-1.1867			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.7339	1.7337			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
424	X	-1.1947	-1.1947			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7284	1.7283			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
425	X	-1.2031	-1.2031			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7226	1.7225			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
426	X	-1.2105	-1.2104			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7175	1.7173			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
427	X	-1.2181	-1.2180			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	1.7119	1.7119			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
428	X	-1.2266	-1.2264			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.7061	1.7059			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
429	X	-1.2341	-1.2340			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.7005	1.7004			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
430	X	-1.2416	-1.2415			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6951	1.6950			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
431	X	-1.2495	-1.2494			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6893	1.6891			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
432	X	-1.2577	-1.2576			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6832	1.6831			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
433	X	-1.2647	-1.2646			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.6779	1.6778			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
434	X	-1.2726	-1.2725			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.6719	1.6718			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
435	X	-1.2799	-1.2799			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.6663	1.6662			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
436	X	-1.2883	-1.2882			-0.0001	
	Y	4.7773	4.7773			-0.0000	
	Z	1.6599	1.6597			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
437	X	-1.2957	-1.2955			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6542	1.6540			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
438	X	-1.3031	-1.3030			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.6483	1.6482			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
439	X	-1.3103	-1.3102			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.6425	1.6424			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
440	X	-1.3182	-1.3181			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6361	1.6361			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
441	X	-1.3258	-1.3257			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.6300	1.6299			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
442	X	-1.3330	-1.3329			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.6241	1.6240			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
443	X	-1.3407	-1.3405			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6179	1.6178			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
444	X	-1.3484	-1.3483			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6114	1.6113			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
445	X	-1.3548	-1.3547			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.6060	1.6059			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
446	X	-1.3626	-1.3625			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.5994	1.5993			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
447	X	-1.3700	-1.3699			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5931	1.5930			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
448	X	-1.3773	-1.3772			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5868	1.5867			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
449	X	-1.3842	-1.3841			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5808	1.5806			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
450	X	-1.3920	-1.3919			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.5739	1.5738			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
451	X	-1.3987	-1.3986			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5680	1.5678			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
452	X	-1.4058	-1.4057			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5616	1.5615			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
453	X	-1.4133	-1.4132			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5548	1.5547			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
454	X	-1.4200	-1.4199			-0.0001	
	Y	4.7772	4.7772			0.0000	
	Z	1.5488	1.5486			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
455	X	-1.4272	-1.4271			-0.0001	
	Y	4.7771	4.7771			0.0000	
	Z	1.5420	1.5419			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
456	X	-1.4345	-1.4343			-0.0002	
	Y	4.7776	4.7776			0.0000	
	Z	1.5354	1.5352			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
457	X	-1.4425	-1.4425			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.5277	1.5276			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
458	X	-1.4483	-1.4482			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.5223	1.5222			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
459	X	-1.4552	-1.4551			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.5156	1.5155			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
460	X	-1.4627	-1.4626			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.5084	1.5083			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
461	X	-1.4690	-1.4689			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.5023	1.5022			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
462	X	-1.4760	-1.4759			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.4955	1.4953			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
463	X	-1.4827	-1.4826			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.4888	1.4887			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
464	X	-1.4893	-1.4892			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4822	1.4821			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
465	X	-1.4960	-1.4959			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.4754	1.4753			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
466	X	-1.5032	-1.5032			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4680	1.4679			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
467	X	-1.5099	-1.5097			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.4613	1.4611			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
468	X	-1.5167	-1.5165			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.4542	1.4541			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
469	X	-1.5236	-1.5235			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.4469	1.4468			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
470	X	-1.5296	-1.5295			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.4405	1.4404			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
471	X	-1.5362	-1.5361			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4335	1.4334			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
472	X	-1.5428	-1.5427			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4264	1.4263			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
473	X	-1.5491	-1.5490			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4195	1.4195			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
474	X	-1.5558	-1.5557			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	1.4123	1.4121			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
475	X	-1.5622	-1.5621			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.4052	1.4050			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
476	X	-1.5687	-1.5686			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.3979	1.3978			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
477	X	-1.5745	-1.5745			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	1.3912	1.3911			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
478	X	-1.5812	-1.5810			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.3838	1.3837			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
479	X	-1.5876	-1.5875			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.3763	1.3762			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
480	X	-1.5940	-1.5938			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.3690	1.3689			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
481	X	-1.6006	-1.6005			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.3612	1.3611			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
482	X	-1.6065	-1.6064			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.3542	1.3541			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
483	X	-1.6126	-1.6125			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.3470	1.3468			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
484	X	-1.6186	-1.6186			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.3396	1.3396			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
485	X	-1.6248	-1.6247			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.3322	1.3321			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
486	X	-1.6309	-1.6308			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.3247	1.3247			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
487	X	-1.6366	-1.6365			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.3177	1.3176			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
488	X	-1.6428	-1.6427			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.3100	1.3099			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
489	X	-1.6492	-1.6491			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.3019	1.3018			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
490	X	-1.6548	-1.6547			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.2948	1.2947			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
491	X	-1.6612	-1.6611			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	1.2865	1.2864			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
492	X	-1.6664	-1.6664			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.2797	1.2796			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
493	X	-1.6725	-1.6724			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.2718	1.2717			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
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CMM Type
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Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
494	X	-1.6785	-1.6783			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.2640	1.2639			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
495	X	-1.6842	-1.6841			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.2563	1.2562			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
496	X	-1.6902	-1.6901			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.2481	1.2481			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
497	X	-1.6955	-1.6953			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.2411	1.2410			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
498	X	-1.7013	-1.7012			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.2330	1.2329			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
499	X	-1.7066	-1.7066			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	1.2256	1.2255			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
500	X	-1.7124	-1.7123			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.2175	1.2174			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
501	X	-1.7178	-1.7177			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	1.2099	1.2098			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
502	X	-1.7235	-1.7233			-0.0001	
	Y	4.7777	4.7777			-0.0000	
	Z	1.2019	1.2018			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
503	X	-1.7289	-1.7288			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	1.1940	1.1939			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
504	X	-1.7349	-1.7348			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.1852	1.1852			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
505	X	-1.7396	-1.7395			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.1783	1.1782			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
506	X	-1.7451	-1.7450			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.1701	1.1701			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
507	X	-1.7509	-1.7508			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	1.1615	1.1614			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
508	X	-1.7559	-1.7559			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1538	1.1538			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
509	X	-1.7615	-1.7614			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	1.1454	1.1453			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
510	X	-1.7663	-1.7663			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1378	1.1378			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
511	X	-1.7715	-1.7714			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1298	1.1298			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
512	X	-1.7763	-1.7763			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1221	1.1221			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
513	X	-1.7816	-1.7815			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.1138	1.1138			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
514	X	-1.7871	-1.7870			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.1050	1.1049			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
515	X	-1.7922	-1.7921			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0967	1.0967			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
516	X	-1.7968	-1.7968			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0890	1.0889			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
517	X	-1.8018	-1.8017			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.0808	1.0807			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
518	X	-1.8070	-1.8069			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.0721	1.0721			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
519	X	-1.8115	-1.8114			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	1.0644	1.0644			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
520	X	-1.8167	-1.8166			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0556	1.0555			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
521	X	-1.8216	-1.8215			-0.0001	
	Y	4.7774	4.7774			-0.0000	
	Z	1.0471	1.0471			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
522	X	-1.8261	-1.8260			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0392	1.0392			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
523	X	-1.8309	-1.8308			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0308	1.0307			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
524	X	-1.8357	-1.8356			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0222	1.0222			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
525	X	-1.8401	-1.8400			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0143	1.0142			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
526	X	-1.8447	-1.8446			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	1.0058	1.0058			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
527	X	-1.8493	-1.8492			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.9974	0.9974			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
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CMM Type
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Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
528	X	-1.8545	-1.8544			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	0.9876	0.9876			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
529	X	-1.8585	-1.8584			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	0.9802	0.9801			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
530	X	-1.8627	-1.8626			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.9722	0.9721			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
531	X	-1.8677	-1.8675			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.9626	0.9625			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
532	X	-1.8718	-1.8717			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	0.9544	0.9544			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
533	X	-1.8763	-1.8762			-0.0001	
	Y	4.7779	4.7779			-0.0000	
	Z	0.9456	0.9456			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
534	X	-1.8804	-1.8803			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	0.9374	0.9373			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
535	X	-1.8847	-1.8846			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	0.9287	0.9286			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
536	X	-1.8893	-1.8892			-0.0001	
	Y	4.7778	4.7778			0.0000	
	Z	0.9194	0.9194			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
537	X	-1.8934	-1.8933			-0.0001	
	Y	4.7777	4.7777			0.0000	
	Z	0.9109	0.9108			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
538	X	-1.8977	-1.8976			-0.0001	
	Y	4.7777	4.7777			-0.0000	
	Z	0.9019	0.9018			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
539	X	-1.9013	-1.9012			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.8942	0.8942			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
540	X	-1.9054	-1.9053			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.8855	0.8854			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
541	X	-1.9093	-1.9092			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.8771	0.8770			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
542	X	-1.9134	-1.9133			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.8681	0.8680			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
543	X	-1.9174	-1.9173			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.8592	0.8591			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
544	X	-1.9215	-1.9214			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.8499	0.8499			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
545	X	-1.9252	-1.9251			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.8417	0.8416			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
546	X	-1.9290	-1.9289			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.8329	0.8329			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
547	X	-1.9329	-1.9328			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.8236	0.8236			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
548	X	-1.9365	-1.9364			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.8153	0.8153			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
549	X	-1.9402	-1.9401			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	0.8064	0.8063			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
550	X	-1.9439	-1.9438			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.7975	0.7974			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
551	X	-1.9474	-1.9473			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	0.7889	0.7889			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
552	X	-1.9511	-1.9510			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.7797	0.7797			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
553	X	-1.9547	-1.9546			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.7706	0.7705			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
554	X	-1.9582	-1.9581			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	0.7616	0.7616			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
555	X	-1.9616	-1.9615			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.7527	0.7527			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
556	X	-1.9653	-1.9653			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.7430	0.7429			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
557	X	-1.9684	-1.9684			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.7347	0.7347			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
558	X	-1.9716	-1.9715			-0.0000	
	Y	4.7776	4.7776			-0.0000	
	Z	0.7261	0.7261			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
559	X	-1.9750	-1.9749			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.7168	0.7168			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
560	X	-1.9786	-1.9785			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.7069	0.7068			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
561	X	-1.9818	-1.9817			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.6981	0.6980			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
562	X	-1.9849	-1.9848			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.6891	0.6891			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
563	X	-1.9877	-1.9877			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	0.6807	0.6807			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
564	X	-1.9910	-1.9909			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	0.6713	0.6713			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
565	X	-1.9939	-1.9939			-0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	0.6623	0.6623			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
566	X	-1.9968	-1.9968			-0.0000	
	Y	4.7775	4.7775			-0.0000	
	Z	0.6536	0.6536			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
567	X	-2.0000	-1.9998			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.6442	0.6441			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
568	X	-2.0029	-2.0028			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.6348	0.6348			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
569	X	-2.0060	-2.0059			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.6250	0.6249			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
570	X	-2.0089	-2.0087			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.6158	0.6158			0.0000	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
571	X	-2.0113	-2.0113			-0.0000	
	Y	4.7776	4.7776			-0.0000	
	Z	0.6073	0.6073			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
572	X	-2.0141	-2.0141			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	0.5981	0.5981			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
573	X	-2.0172	-2.0170			-0.0002	
	Y	4.7775	4.7775			0.0000	
	Z	0.5882	0.5881			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
574	X	-2.0197	-2.0197			-0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	0.5789	0.5789			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
575	X	-2.0225	-2.0225			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.5691	0.5691			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
576	X	-2.0250	-2.0249			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.5604	0.5604			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
577	X	-2.0273	-2.0273			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	0.5517	0.5517			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
578	X	-2.0300	-2.0299			-0.0001	
	Y	4.7775	4.7775			-0.0000	
	Z	0.5418	0.5418			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
579	X	-2.0323	-2.0322			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.5335	0.5334			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
580	X	-2.0346	-2.0346			-0.0000	
	Y	4.7776	4.7776			-0.0000	
	Z	0.5240	0.5240			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
581	X	-2.0372	-2.0372			-0.0001	
	Y	4.7776	4.7776			-0.0000	
	Z	0.5139	0.5139			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
582	X	-2.0396	-2.0395			-0.0001	
	Y	4.7776	4.7776			0.0000	
	Z	0.5046	0.5046			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
583	X	-2.0416	-2.0416			-0.0000	
	Y	4.7775	4.7775			0.0000	
	Z	0.4960	0.4960			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
584	X	-2.0439	-2.0438			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	0.4868	0.4868			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
585	X	-2.0461	-2.0460			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	0.4774	0.4774			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
586	X	-2.0483	-2.0482			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.4680	0.4680			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
587	X	-2.0505	-2.0505			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	0.4578	0.4578			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
588	X	-2.0527	-2.0525			-0.0001	
	Y	4.7773	4.7773			0.0000	
	Z	0.4488	0.4488			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
589	X	-2.0546	-2.0546			-0.0001	
	Y	4.7773	4.7773			-0.0000	
	Z	0.4393	0.4392			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
590	X	-2.0566	-2.0566			-0.0001	
	Y	4.7774	4.7774			0.0000	
	Z	0.4299	0.4299			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
591	X	-2.0585	-2.0583			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.4212	0.4212			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
592	X	-2.0602	-2.0602			-0.0000	
	Y	4.7774	4.7774			0.0000	
	Z	0.4120	0.4119			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
593	X	-2.0623	-2.0622			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.4019	0.4019			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
594	X	-2.0641	-2.0640			-0.0001	
	Y	4.7775	4.7775			0.0000	
	Z	0.3925	0.3925			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
595	X	-2.0657	-2.0657			-0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	0.3836	0.3836			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
596	X	-2.0675	-2.0675			-0.0000	
	Y	4.7776	4.7776			0.0000	
	Z	0.3740	0.3740			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
597	X	-2.0410	-2.0411			0.0002	
	Y	4.8736	4.8736			-0.0000	
	Z	0.4980	0.4981			-0.0000	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
598	X	-2.0389	-2.0390			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.5065	0.5065			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
599	X	-2.0369	-2.0369			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5148	0.5148			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
600	X	-2.0343	-2.0344			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.5247	0.5247			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
601	X	-2.0315	-2.0317			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	0.5351	0.5351			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
602	X	-2.0284	-2.0286			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.5469	0.5469			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
603	X	-2.0262	-2.0264			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	0.5547	0.5548			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
604	X	-2.0235	-2.0237			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	0.5645	0.5646			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
605	X	-2.0215	-2.0216			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.5721	0.5721			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
606	X	-2.0190	-2.0191			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.5808	0.5808			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
607	X	-2.0162	-2.0163			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.5906	0.5906			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
608	X	-2.0134	-2.0135			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.5999	0.6000			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
609	X	-2.0104	-2.0106			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	0.6097	0.6098			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
610	X	-2.0076	-2.0077			0.0002	
	Y	4.8734	4.8734			0.0000	
	Z	0.6190	0.6191			-0.0000	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
611	X	-2.0049	-2.0051			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	0.6276	0.6276			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
612	X	-2.0019	-2.0021			0.0002	
	Y	4.8734	4.8734			0.0000	
	Z	0.6370	0.6371			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
613	X	-1.9991	-1.9992			0.0001	
	Y	4.8733	4.8733			-0.0000	
	Z	0.6460	0.6460			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
614	X	-1.9962	-1.9964			0.0001	
	Y	4.8733	4.8733			0.0000	
	Z	0.6547	0.6548			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
615	X	-1.9931	-1.9933			0.0002	
	Y	4.8732	4.8732			-0.0000	
	Z	0.6640	0.6641			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
616	X	-1.9899	-1.9900			0.0001	
	Y	4.8733	4.8733			-0.0000	
	Z	0.6738	0.6739			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
617	X	-1.9867	-1.9869			0.0002	
	Y	4.8733	4.8733			0.0000	
	Z	0.6830	0.6831			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
618	X	-1.9838	-1.9839			0.0002	
	Y	4.8734	4.8734			0.0000	
	Z	0.6915	0.6916			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
619	X	-1.9805	-1.9806			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	0.7010	0.7011			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
620	X	-1.9774	-1.9775			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	0.7096	0.7097			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
621	X	-1.9739	-1.9741			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	0.7192	0.7192			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
622	X	-1.9710	-1.9712			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.7271	0.7272			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
623	X	-1.9676	-1.9678			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.7362	0.7363			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
624	X	-1.9641	-1.9643			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.7454	0.7455			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
625	X	-1.9607	-1.9608			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.7546	0.7547			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
626	X	-1.9567	-1.9569			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.7646	0.7647			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
627	X	-1.9535	-1.9536			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.7729	0.7730			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
628	X	-1.9502	-1.9503			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.7813	0.7813			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
629	X	-1.9461	-1.9463			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.7913	0.7914			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-

Part Number 4515269980(1)1	CMM Type CONT_G2	Drawing No. * drawingno *
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Measurement Plan D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A	Profile1 Basic 4.202 OD
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		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
630	X	-1.9426	-1.9428			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.7999	0.7999			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
631	X	-1.9394	-1.9395			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.8078	0.8079			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
632	X	-1.9353	-1.9355			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.8173	0.8174			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
633	X	-1.9316	-1.9317			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.8262	0.8262			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
634	X	-1.9279	-1.9280			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.8349	0.8349			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
635	X	-1.9240	-1.9242			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.8436	0.8437			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
636	X	-1.9201	-1.9203			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.8524	0.8525			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
637	X	-1.9165	-1.9166			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.8607	0.8608			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
638	X	-1.9122	-1.9124			0.0002	
	Y	4.8736	4.8736			-0.0000	
	Z	0.8700	0.8701			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
639	X	-1.9085	-1.9086			0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	0.8783	0.8783			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
640	X	-1.9044	-1.9045			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.8872	0.8872			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
641	X	-1.8998	-1.9000			0.0002	
	Y	4.8736	4.8736			-0.0000	
	Z	0.8967	0.8968			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
642	X	-1.8959	-1.8961			0.0002	
	Y	4.8736	4.8736			0.0000	
	Z	0.9050	0.9050			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
643	X	-1.8919	-1.8920			0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	0.9135	0.9135			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
644	X	-1.8876	-1.8877			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.9223	0.9224			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
645	X	-1.8837	-1.8838			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.9303	0.9303			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
646	X	-1.8795	-1.8796			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.9388	0.9389			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
647	X	-1.8747	-1.8748			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.9483	0.9483			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
648	X	-1.8700	-1.8702			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.9573	0.9574			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
649	X	-1.8661	-1.8662			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	0.9650	0.9651			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
650	X	-1.8617	-1.8618			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.9736	0.9736			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
651	X	-1.8570	-1.8571			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	0.9824	0.9825			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
652	X	-1.8526	-1.8527			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.9908	0.9908			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
653	X	-1.8480	-1.8481			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	0.9993	0.9993			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
654	X	-1.8436	-1.8437			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.0073	1.0074			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
655	X	-1.8390	-1.8391			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.0159	1.0159			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
656	X	-1.8340	-1.8341			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.0248	1.0249			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
657	X	-1.8292	-1.8293			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.0332	1.0333			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
658	X	-1.8245	-1.8246			0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	1.0417	1.0417			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
659	X	-1.8199	-1.8200			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.0496	1.0497			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
660	X	-1.8150	-1.8151			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.0581	1.0582			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
661	X	-1.8101	-1.8102			0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	1.0664	1.0665			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
662	X	-1.8053	-1.8054			0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	1.0746	1.0746			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
663	X	-1.8005	-1.8005			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.0827	1.0827			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
664	X	-1.7952	-1.7953			0.0001	
	Y	4.8737	4.8737			-0.0000	
	Z	1.0914	1.0915			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
665	X	-1.7907	-1.7908			0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	1.0987	1.0987			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
666	X	-1.7856	-1.7857			0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	1.1070	1.1071			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
667	X	-1.7803	-1.7805			0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	1.1154	1.1154			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
668	X	-1.7752	-1.7753			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.1235	1.1236			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
669	X	-1.7699	-1.7699			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.1320	1.1320			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
670	X	-1.7650	-1.7651			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.1395	1.1396			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
671	X	-1.7597	-1.7598			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.1476	1.1477			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
672	X	-1.7542	-1.7543			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.1562	1.1562			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
673	X	-1.7491	-1.7492			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.1638	1.1639			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
674	X	-1.7436	-1.7437			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.1720	1.1721			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
675	X	-1.7381	-1.7382			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.1801	1.1802			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
676	X	-1.7329	-1.7330			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.1877	1.1878			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
677	X	-1.7275	-1.7276			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.1956	1.1956			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
678	X	-1.7217	-1.7218			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.2039	1.2040			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
679	X	-1.7166	-1.7167			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.2113	1.2113			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
680	X	-1.7107	-1.7108			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.2196	1.2196			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
681	X	-1.7049	-1.7050			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.2275	1.2276			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
682	X	-1.6996	-1.6997			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.2349	1.2350			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
683	X	-1.6941	-1.6941			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.2426	1.2426			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
684	X	-1.6884	-1.6885			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.2502	1.2503			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
685	X	-1.6827	-1.6827			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	1.2580	1.2580			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
686	X	-1.6768	-1.6769			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.2657	1.2658			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
687	X	-1.6710	-1.6710			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	1.2734	1.2735			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
688	X	-1.6650	-1.6651			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.2812	1.2813			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
689	X	-1.6590	-1.6591			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.2889	1.2890			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
690	X	-1.6531	-1.6531			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	1.2966	1.2967			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
691	X	-1.6473	-1.6474			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3039	1.3039			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
692	X	-1.6413	-1.6414			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3114	1.3115			-0.0001	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
693	X	-1.6355	-1.6356			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3187	1.3188			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
694	X	-1.6284	-1.6285			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3274	1.3275			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
695	X	-1.6230	-1.6231			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3340	1.3341			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
696	X	-1.6173	-1.6173			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3411	1.3411			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
697	X	-1.6110	-1.6111			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3485	1.3486			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
698	X	-1.6044	-1.6044			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.3564	1.3565			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
699	X	-1.5980	-1.5981			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.3638	1.3639			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
700	X	-1.5914	-1.5914			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3716	1.3717			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
701	X	-1.5858	-1.5859			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3781	1.3781			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
702	X	-1.5797	-1.5798			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.3850	1.3851			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
703	X	-1.5726	-1.5726			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.3931	1.3932			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
704	X	-1.5670	-1.5670			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.3995	1.3995			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
705	X	-1.5606	-1.5607			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.4065	1.4066			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
706	X	-1.5539	-1.5540			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.4140	1.4140			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
707	X	-1.5475	-1.5475			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	1.4210	1.4210			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
708	X	-1.5412	-1.5413			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	1.4278	1.4278			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
709	X	-1.5345	-1.5346			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.4350	1.4350			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
710	X	-1.5277	-1.5278			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.4422	1.4422			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
711	X	-1.5210	-1.5211			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.4492	1.4493			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
712	X	-1.5145	-1.5146			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.4561	1.4561			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
713	X	-1.5080	-1.5080			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.4629	1.4629			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
714	X	-1.5013	-1.5013			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.4698	1.4698			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
715	X	-1.4944	-1.4944			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.4767	1.4768			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
716	X	-1.4878	-1.4879			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.4833	1.4834			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
717	X	-1.4809	-1.4810			0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	1.4902	1.4902			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
718	X	-1.4741	-1.4742			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.4970	1.4970			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
719	X	-1.4669	-1.4670			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.5040	1.5040			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
720	X	-1.4606	-1.4606			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.5102	1.5102			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
721	X	-1.4537	-1.4537			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5168	1.5169			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
722	X	-1.4461	-1.4462			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.5240	1.5241			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
723	X	-1.4393	-1.4394			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.5304	1.5305			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
724	X	-1.4314	-1.4315			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.5378	1.5379			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
725	X	-1.4257	-1.4257			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.5432	1.5432			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
726	X	-1.4181	-1.4182			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.5501	1.5502			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
727	X	-1.4110	-1.4110			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.5566	1.5567			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
728	X	-1.4043	-1.4044			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.5626	1.5627			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
729	X	-1.3967	-1.3968			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.5694	1.5695			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
730	X	-1.3895	-1.3895			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.5758	1.5759			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
731	X	-1.3827	-1.3828			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.5818	1.5818			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-



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Date September 1, 2020
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Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
732	X	-1.3755	-1.3755			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.5881	1.5881			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
733	X	-1.3678	-1.3678			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.5947	1.5948			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
734	X	-1.3604	-1.3604			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.6011	1.6011			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
735	X	-1.3532	-1.3533			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	1.6070	1.6071			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
736	X	-1.3458	-1.3458			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6133	1.6134			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
737	X	-1.3379	-1.3379			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.6199	1.6199			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
738	X	-1.3308	-1.3308			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6257	1.6258			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
739	X	-1.3233	-1.3234			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6318	1.6318			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
740	X	-1.3151	-1.3151			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.6384	1.6385			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
741	X	-1.3090	-1.3090			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.6433	1.6434			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
742	X	-1.3014	-1.3014			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6493	1.6494			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
743	X	-1.2937	-1.2937			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6554	1.6555			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
744	X	-1.2859	-1.2859			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6614	1.6615			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
745	X	-1.2783	-1.2783			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.6673	1.6674			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
746	X	-1.2707	-1.2707			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.6731	1.6732			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
747	X	-1.2622	-1.2622			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6796	1.6796			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
748	X	-1.2549	-1.2549			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.6850	1.6851			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-

Part Number 4515269980(1)1	CMM Type CONT_G2	Drawing No. * drawingno *
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Measurement Plan D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A	Profile1 Basic 4.202 OD
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		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
749	X	-1.2476	-1.2477			0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	1.6903	1.6904			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
750	X	-1.2395	-1.2395			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6964	1.6964			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
751	X	-1.2314	-1.2314			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	1.7022	1.7023			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
752	X	-1.2243	-1.2243			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.7074	1.7074			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
753	X	-1.2157	-1.2158			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.7134	1.7135			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
754	X	-1.2071	-1.2071			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.7196	1.7196			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
755	X	-1.2008	-1.2008			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7240	1.7240			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
756	X	-1.1931	-1.1931			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7293	1.7294			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
757	X	-1.1852	-1.1852			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7348	1.7348			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
758	X	-1.1771	-1.1771			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7402	1.7403			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
759	X	-1.1685	-1.1685			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7460	1.7461			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
760	X	-1.1595	-1.1595			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7520	1.7521			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
761	X	-1.1528	-1.1528			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7564	1.7565			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
762	X	-1.1446	-1.1446			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7618	1.7618			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
763	X	-1.1365	-1.1365			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.7671	1.7671			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
764	X	-1.1278	-1.1279			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7725	1.7726			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
765	X	-1.1204	-1.1204			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.7773	1.7773			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-

Part Number 4515269980(1)1	CMM Type CONT_G2	Drawing No. * drawingno *
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Measurement Plan D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A	Profile1 Basic 4.202 OD
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		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
766	X	-1.1124	-1.1124			-0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.7824	1.7824			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
767	X	-1.1035	-1.1035			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7878	1.7878			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
768	X	-1.0956	-1.0956			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.7927	1.7927			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
769	X	-1.0872	-1.0873			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.7978	1.7978			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
770	X	-1.0781	-1.0781			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.8033	1.8033			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
771	X	-1.0714	-1.0714			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.8072	1.8073			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
772	X	-1.0633	-1.0633			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.8121	1.8121			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
773	X	-1.0540	-1.0540			0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.8174	1.8175			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
774	X	-1.0467	-1.0467			0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.8217	1.8217			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
775	X	-1.0382	-1.0382			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8265	1.8266			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
776	X	-1.0297	-1.0297			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.8314	1.8314			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
777	X	-1.0201	-1.0201			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.8367	1.8367			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
778	X	-1.0130	-1.0130			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8406	1.8406			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
779	X	-1.0043	-1.0043			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.8453	1.8454			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
780	X	-0.9950	-0.9950			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8504	1.8504			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
781	X	-0.9867	-0.9867			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8548	1.8549			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
782	X	-0.9793	-0.9793			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8588	1.8588			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-



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6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
783	X	-0.9707	-0.9707			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8633	1.8633			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
784	X	-0.9619	-0.9619			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8679	1.8679			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
785	X	-0.9532	-0.9532			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8723	1.8723			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
786	X	-0.9442	-0.9442			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.8769	1.8769			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
787	X	-0.9362	-0.9362			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8808	1.8809			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
788	X	-0.9278	-0.9278			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8850	1.8851			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
789	X	-0.9192	-0.9192			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8893	1.8892			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
790	X	-0.9104	-0.9104			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.8935	1.8935			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
791	X	-0.9016	-0.9016			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8978	1.8977			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
792	X	-0.8928	-0.8928			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9018	1.9019			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
793	X	-0.8832	-0.8832			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.9063	1.9063			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
794	X	-0.8756	-0.8756			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9098	1.9099			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
795	X	-0.8669	-0.8669			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.9139	1.9138			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	
796	X	-0.8582	-0.8582			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.9177	1.9177			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
797	X	-0.8491	-0.8491			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.9218	1.9218			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
798	X	-0.8401	-0.8402			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9257	1.9257			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
799	X	-0.8315	-0.8315			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.9295	1.9295			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
800	X	-0.8224	-0.8223			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9334	1.9334			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
801	X	-0.8135	-0.8135			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9371	1.9371			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
802	X	-0.8050	-0.8050			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9407	1.9407			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
803	X	-0.7957	-0.7958			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9444	1.9445			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
804	X	-0.7867	-0.7867			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.9481	1.9481			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
805	X	-0.7774	-0.7774			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9519	1.9519			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
806	X	-0.7685	-0.7685			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9554	1.9554			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
807	X	-0.7602	-0.7602			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9587	1.9587			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
808	X	-0.7512	-0.7512			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9621	1.9621			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
809	X	-0.7415	-0.7415			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.9658	1.9658			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
810	X	-0.7335	-0.7335			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9688	1.9688			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
811	X	-0.7244	-0.7244			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.9722	1.9722			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
812	X	-0.7141	-0.7141			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9759	1.9759			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
813	X	-0.7062	-0.7062			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.9788	1.9788			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
814	X	-0.6966	-0.6966			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9821	1.9822			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
815	X	-0.6883	-0.6883			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9851	1.9851			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
816	X	-0.6795	-0.6794			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.9881	1.9881			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
817	X	-0.6702	-0.6702			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.9912	1.9912			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
818	X	-0.6602	-0.6602			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.9946	1.9946			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
819	X	-0.6512	-0.6512			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	1.9975	1.9975			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
820	X	-0.6421	-0.6421			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0005	2.0005			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
821	X	-0.6331	-0.6331			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0034	2.0034			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
822	X	-0.6245	-0.6245			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.0061	2.0061			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
823	X	-0.6152	-0.6152			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.0089	2.0089			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
824	X	-0.6053	-0.6053			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.0119	2.0119			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
825	X	-0.5964	-0.5964			0.0000	
	Y	4.8737	4.8737			-0.0000	
	Z	2.0146	2.0146			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
826	X	-0.5872	-0.5872			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.0172	2.0173			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
827	X	-0.5780	-0.5780			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.0199	2.0199			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
828	X	-0.5688	-0.5688			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0225	2.0225			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
829	X	-0.5590	-0.5590			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0253	2.0253			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
830	X	-0.5502	-0.5502			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0277	2.0277			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
831	X	-0.5403	-0.5403			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0303	2.0303			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
832	X	-0.5315	-0.5315			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0327	2.0327			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
833	X	-0.5222	-0.5222			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0351	2.0351			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
834	X	-0.5117	-0.5117			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0377	2.0377			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
835	X	-0.5039	-0.5039			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0397	2.0397			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
836	X	-0.4945	-0.4945			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0420	2.0420			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
837	X	-0.4850	-0.4850			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.0443	2.0443			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
838	X	-0.4750	-0.4750			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.0466	2.0466			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
839	X	-0.4656	-0.4656			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0488	2.0488			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
840	X	-0.4568	-0.4568			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0508	2.0507			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
841	X	-0.4475	-0.4475			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0528	2.0528			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
842	X	-0.4381	-0.4381			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0548	2.0548			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
843	X	-0.4280	-0.4280			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0570	2.0569			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
844	X	-0.4172	-0.4172			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0592	2.0592			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
845	X	-0.4098	-0.4098			0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	2.0606	2.0606			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
846	X	-0.3999	-0.3999			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0626	2.0626			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
847	X	-0.3911	-0.3911			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	2.0643	2.0643			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
848	X	-0.3817	-0.3817			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0661	2.0660			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
849	X	-0.3721	-0.3721			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0678	2.0678			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
850	X	-0.3615	-0.3615			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0697	2.0697			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
851	X	-0.3532	-0.3532			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0711	2.0711			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
852	X	-0.3438	-0.3438			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0727	2.0727			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
853	X	-0.3339	-0.3339			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	2.0743	2.0743			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
854	X	-0.3249	-0.3248			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0758	2.0757			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
855	X	-0.3151	-0.3151			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0773	2.0772			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
856	X	-0.3053	-0.3053			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0787	2.0787			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
857	X	-0.2940	-0.2939			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0804	2.0803			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
858	X	-0.2861	-0.2861			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0814	2.0814			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
859	X	-0.2774	-0.2774			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0826	2.0826			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
860	X	-0.2679	-0.2679			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0839	2.0839			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
861	X	-0.2579	-0.2579			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0851	2.0851			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
862	X	-0.2480	-0.2480			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0863	2.0863			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
863	X	-0.2384	-0.2384			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0875	2.0874			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
864	X	-0.2293	-0.2293			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0885	2.0884			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
865	X	-0.2198	-0.2198			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0895	2.0895			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
866	X	-0.2108	-0.2107			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	2.0905	2.0904			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
867	X	-0.2005	-0.2005			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0915	2.0914			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
868	X	-0.1903	-0.1903			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0924	2.0924			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
869	X	-0.1809	-0.1809			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0932	2.0932			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
870	X	-0.1719	-0.1718			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0940	2.0940			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
871	X	-0.1628	-0.1628			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0947	2.0947			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
872	X	-0.1532	-0.1531			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0955	2.0954			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
873	X	-0.1429	-0.1429			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0962	2.0961			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
874	X	-0.1327	-0.1327			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0968	2.0968			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
875	X	-0.1231	-0.1231			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.0974	2.0974			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
876	X	-0.1139	-0.1139			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.0980	2.0979			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
877	X	-0.1042	-0.1042			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.0985	2.0984			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
878	X	-0.0951	-0.0951			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0989	2.0988			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
879	X	-0.0856	-0.0856			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0993	2.0993			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
880	X	-0.0753	-0.0753			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0997	2.0996			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
881	X	-0.0648	-0.0648			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1001	2.1000			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
882	X	-0.0561	-0.0561			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1003	2.1003			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
883	X	-0.0465	-0.0465			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	2.1005	2.1005			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
884	X	-0.0378	-0.0378			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1007	2.1007			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
885	X	-0.0280	-0.0280			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1009	2.1008			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
886	X	-0.0177	-0.0177			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1010	2.1009			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
887	X	-0.0070	-0.0070			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.1010	2.1010			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
888	X	0.0026	0.0026			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.1011	2.1010			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
889	X	0.0117	0.0117			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1010	2.1010			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
890	X	0.0203	0.0203			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	2.1010	2.1009			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
891	X	0.0309	0.0309			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1008	2.1008			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
892	X	0.0404	0.0404			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.1007	2.1006			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
893	X	0.0503	0.0503			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	2.1005	2.1004			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
894	X	0.0609	0.0609			0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	2.1002	2.1001			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
895	X	0.0691	0.0691			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.1000	2.0999			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
896	X	0.0782	0.0782			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0997	2.0995			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
897	X	0.0884	0.0883			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0996	2.0991			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	-
898	X	0.0985	0.0985			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0993	2.0987			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	-
899	X	0.1081	0.1081			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	2.0987	2.0982			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	-
900	X	0.1185	0.1184			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0987	2.0977			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	--
901	X	0.1282	0.1282			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0977	2.0971			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
902	X	0.1363	0.1362			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0977	2.0966			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	---
903	X	0.1463	0.1462			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0974	2.0959			0.0015	
	Dist	0.0015		0.0015	-0.0015	0.0015	0.0000
904	X	0.1552	0.1552			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0956	2.0953			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
905	X	0.1652	0.1651			0.0001	
	Y	4.8736	4.8736			0.0000	
	Z	2.0963	2.0945			0.0018	
	Dist	0.0018		0.0015	-0.0015	0.0018	0.0003
906	X	0.1756	0.1755			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0950	2.0937			0.0013	
	Dist	0.0013		0.0015	-0.0015	0.0013	---
907	X	0.1844	0.1843			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0938	2.0929			0.0009	
	Dist	0.0009		0.0015	-0.0015	0.0009	---
908	X	0.1935	0.1933			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0943	2.0921			0.0022	
	Dist	0.0022		0.0015	-0.0015	0.0022	0.0007
909	X	0.2030	0.2029			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0923	2.0912			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	---
910	X	0.2129	0.2127			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0918	2.0902			0.0015	
	Dist	0.0016		0.0015	-0.0015	0.0016	0.0001
911/Max	X	0.2228	0.2225			0.0003	
	Y	4.8735	4.8735			0.0000	
	Z	2.0919	2.0892			0.0027	
	Dist	0.0027		0.0015	-0.0015	0.0027	0.0012
912	X	0.2327	0.2326			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0895	2.0881			0.0014	
	Dist	0.0014		0.0015	-0.0015	0.0014	---
913	X	0.2427	0.2426			0.0002	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0884	2.0869			0.0014	
	Dist	0.0014		0.0015	-0.0015	0.0014	---
914	X	0.2513	0.2510			0.0003	
	Y	4.8735	4.8735			0.0000	
	Z	2.0885	2.0860			0.0026	
	Dist	0.0026		0.0015	-0.0015	0.0026	0.0011
915	X	0.2608	0.2606			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0863	2.0848			0.0015	
	Dist	0.0015		0.0015	-0.0015	0.0015	---
916	X	0.2700	0.2699			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0844	2.0836			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
917	X	0.2797	0.2794			0.0003	
	Y	4.8735	4.8735			0.0000	
	Z	2.0843	2.0823			0.0020	
	Dist	0.0020		0.0015	-0.0015	0.0020	0.0005
918	X	0.2895	0.2894			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0818	2.0810			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
919	X	0.2991	0.2989			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0810	2.0796			0.0014	
	Dist	0.0014		0.0015	-0.0015	0.0014	---
920	X	0.3090	0.3087			0.0003	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0799	2.0782			0.0017	
	Dist	0.0018		0.0015	-0.0015	0.0018	0.0003
921	X	0.3179	0.3179			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0771	2.0768			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
922	X	0.3272	0.3270			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0770	2.0754			0.0016	
	Dist	0.0016		0.0015	-0.0015	0.0016	0.0001
923	X	0.3367	0.3365			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0749	2.0739			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	---
924	X	0.3466	0.3465			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0731	2.0722			0.0009	
	Dist	0.0009		0.0015	-0.0015	0.0009	---
925	X	0.3560	0.3558			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0719	2.0706			0.0012	
	Dist	0.0013		0.0015	-0.0015	0.0013	---
926	X	0.3652	0.3651			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0692	2.0690			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
927	X	0.3749	0.3747			0.0002	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0684	2.0673			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	---
928	X	0.3845	0.3845			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0657	2.0655			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
929	X	0.3938	0.3937			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0645	2.0638			0.0007	
	Dist	0.0007		0.0015	-0.0015	0.0007	-
930	X	0.4031	0.4031			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0622	2.0620			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
931	X	0.4125	0.4124			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0603	2.0601			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
932	X	0.4219	0.4218			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0589	2.0582			0.0006	
	Dist	0.0007		0.0015	-0.0015	0.0007	-
933	X	0.4310	0.4310			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0565	2.0563			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
934	X	0.4407	0.4405			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0551	2.0543			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
935	X	0.4503	0.4502			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	2.0523	2.0522			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
936	X	0.4601	0.4601			0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	2.0504	2.0500			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	-
937	X	0.4692	0.4690			0.0002	
	Y	4.8736	4.8736			0.0000	
	Z	2.0489	2.0480			0.0009	
	Dist	0.0009		0.0015	-0.0015	0.0009	---
938	X	0.4790	0.4788			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0463	2.0457			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
939	X	0.4880	0.4878			0.0002	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0444	2.0436			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
940	X	0.4971	0.4967			0.0003	
	Y	4.8735	4.8735			0.0000	
	Z	2.0429	2.0414			0.0014	
	Dist	0.0015		0.0015	-0.0015	0.0015	---
941	X	0.5078	0.5078			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0389	2.0387			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
942	X	0.5165	0.5161			0.0004	
	Y	4.8736	4.8736			0.0000	
	Z	2.0382	2.0366			0.0016	
	Dist	0.0016		0.0015	-0.0015	0.0016	0.0001
943	X	0.5246	0.5242			0.0003	
	Y	4.8736	4.8736			0.0000	
	Z	2.0358	2.0345			0.0013	
	Dist	0.0013		0.0015	-0.0015	0.0013	---
944	X	0.5349	0.5348			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0324	2.0318			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
945	X	0.5436	0.5432			0.0004	
	Y	4.8736	4.8736			0.0000	
	Z	2.0313	2.0296			0.0017	
	Dist	0.0018		0.0015	-0.0015	0.0018	0.0003
946	X	0.5531	0.5529			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0277	2.0269			0.0008	
	Dist	0.0008		0.0015	-0.0015	0.0008	---
947	X	0.5620	0.5618			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0254	2.0245			0.0009	
	Dist	0.0010		0.0015	-0.0015	0.0010	---
948	X	0.5719	0.5713			0.0005	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0237	2.0218			0.0018	
	Dist	0.0019		0.0015	-0.0015	0.0019	0.0004
949	X	0.5806	0.5804			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	2.0198	2.0192			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
950	X	0.5899	0.5895			0.0004	
	Y	4.8735	4.8735			0.0000	
	Z	2.0179	2.0166			0.0013	
	Dist	0.0013		0.0015	-0.0015	0.0013	---
951	X	0.6002	0.5997			0.0005	
	Y	4.8735	4.8735			0.0000	
	Z	2.0155	2.0136			0.0019	
	Dist	0.0020		0.0015	-0.0015	0.0020	0.0005
952	X	0.6084	0.6082			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0115	2.0110			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
953	X	0.6175	0.6171			0.0004	
	Y	4.8735	4.8735			0.0000	
	Z	2.0097	2.0083			0.0014	
	Dist	0.0015		0.0015	-0.0015	0.0015	----
954	X	0.6271	0.6265			0.0006	
	Y	4.8735	4.8735			-0.0000	
	Z	2.0073	2.0054			0.0019	
	Dist	0.0020		0.0015	-0.0015	0.0020	0.0005
955	X	0.6368	0.6368			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	2.0023	2.0022			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
956	X	0.6451	0.6447			0.0005	
	Y	4.8735	4.8735			0.0000	
	Z	2.0011	1.9997			0.0014	
	Dist	0.0015		0.0015	-0.0015	0.0015	0.0000
957	X	0.6538	0.6531			0.0007	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9990	1.9969			0.0021	
	Dist	0.0022		0.0015	-0.0015	0.0022	0.0007
958	X	0.6637	0.6635			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.9941	1.9935			0.0006	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
959	X	0.6725	0.6721			0.0004	
	Y	4.8735	4.8735			0.0000	
	Z	1.9918	1.9906			0.0012	
	Dist	0.0012		0.0015	-0.0015	0.0012	----
960	X	0.6820	0.6812			0.0008	
	Y	4.8735	4.8735			0.0000	
	Z	1.9897	1.9875			0.0022	
	Dist	0.0023		0.0015	-0.0015	0.0023	0.0008
961	X	0.6905	0.6901			0.0004	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9855	1.9844			0.0011	
	Dist	0.0011		0.0015	-0.0015	0.0011	----
962	X	0.6996	0.6993			0.0002	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9819	1.9812			0.0007	
	Dist	0.0007		0.0015	-0.0015	0.0007	--
963	X	0.7097	0.7089			0.0008	
	Y	4.8736	4.8736			0.0000	
	Z	1.9799	1.9778			0.0021	
	Dist	0.0022		0.0015	-0.0015	0.0022	0.0007
964	X	0.7177	0.7173			0.0005	
	Y	4.8735	4.8735			0.0000	
	Z	1.9761	1.9748			0.0013	
	Dist	0.0014		0.0015	-0.0015	0.0014	----
965	X	0.7269	0.7268			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9715	1.9713			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
966	X	0.7360	0.7353			0.0007	
	Y	4.8736	4.8736			0.0000	
	Z	1.9700	1.9681			0.0019	
	Dist	0.0020		0.0015	-0.0015	0.0020	0.0005
967	X	0.7455	0.7450			0.0005	
	Y	4.8736	4.8736			0.0000	
	Z	1.9657	1.9645			0.0012	
	Dist	0.0013		0.0015	-0.0015	0.0013	----
968	X	0.7538	0.7538			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9612	1.9611			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
969	X	0.7629	0.7622			0.0007	
	Y	4.8735	4.8735			0.0000	
	Z	1.9597	1.9579			0.0018	
	Dist	0.0020		0.0015	-0.0015	0.0020	0.0005

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
970	X	0.7723	0.7718			0.0005	
	Y	4.8735	4.8735			0.0000	
	Z	1.9554	1.9541			0.0013	
	Dist	0.0014		0.0015	-0.0015	0.0014	----
971	X	0.7802	0.7802			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.9507	1.9507			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
972	X	0.7895	0.7888			0.0006	
	Y	4.8735	4.8735			-0.0000	
	Z	1.9489	1.9473			0.0016	
	Dist	0.0017		0.0015	-0.0015	0.0017	0.0002
973	X	0.7989	0.7984			0.0005	
	Y	4.8735	4.8735			0.0000	
	Z	1.9447	1.9434			0.0013	
	Dist	0.0014		0.0015	-0.0015	0.0014	----
974	X	0.8071	0.8072			-0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9396	1.9397			-0.0002	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
975	X	0.8166	0.8161			0.0005	
	Y	4.8735	4.8735			0.0000	
	Z	1.9372	1.9360			0.0012	
	Dist	0.0013		0.0015	-0.0015	0.0013	----
976	X	0.8258	0.8255			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.9326	1.9320			0.0005	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
977	X	0.8339	0.8338			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9288	1.9285			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
978	X	0.8428	0.8423			0.0004	
	Y	4.8736	4.8736			-0.0000	
	Z	1.9257	1.9247			0.0010	
	Dist	0.0010		0.0015	-0.0015	0.0010	---
979	X	0.8512	0.8512			-0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9207	1.9208			-0.0002	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-
980	X	0.8610	0.8606			0.0004	
	Y	4.8735	4.8735			0.0000	
	Z	1.9175	1.9167			0.0008	
	Dist	0.0009		0.0015	-0.0015	0.0009	---
981	X	0.8691	0.8691			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9129	1.9128			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
982	X	0.8782	0.8780			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.9093	1.9088			0.0005	
	Dist	0.0006		0.0015	-0.0015	0.0006	--
983	X	0.8863	0.8862			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9053	1.9050			0.0003	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
984	X	0.8955	0.8954			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.9010	1.9007			0.0003	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
985	X	0.9036	0.9034			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.8972	1.8968			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
986	X	0.9122	0.9121			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8929	1.8927			0.0002	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
987	X	0.9210	0.9208			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.8889	1.8885			0.0004	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
988	X	0.9308	0.9306			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8839	1.8836			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
989	X	0.9385	0.9382			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.8803	1.8799			0.0005	
	Dist	0.0005		0.0015	-0.0015	0.0005	--
990	X	0.9480	0.9479			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8751	1.8750			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
991	X	0.9556	0.9554			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.8716	1.8712			0.0004	
	Dist	0.0004		0.0015	-0.0015	0.0004	--
992	X	0.9640	0.9640			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8668	1.8668			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
993	X	0.9732	0.9731			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.8622	1.8621			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
994	X	0.9818	0.9817			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8578	1.8576			0.0002	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
995	X	0.9891	0.9892			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8535	1.8536			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
996	X	0.9984	0.9982			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.8490	1.8487			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
997	X	1.0067	1.0067			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8441	1.8441			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
998	X	1.0147	1.0146			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8401	1.8398			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
999	X	1.0229	1.0229			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8353	1.8352			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1000	X	1.0311	1.0310			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8307	1.8306			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1001	X	1.0406	1.0405			0.0002	
	Y	4.8735	4.8735			0.0000	
	Z	1.8256	1.8253			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-
1002	X	1.0480	1.0480			-0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.8208	1.8209			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1003	X	1.0568	1.0566			0.0002	
	Y	4.8734	4.8734			0.0000	
	Z	1.8162	1.8160			0.0003	
	Dist	0.0003		0.0015	-0.0015	0.0003	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1004	X	1.0656	1.0656			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.8107	1.8107			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1005	X	1.0733	1.0733			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8062	1.8062			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1006	X	1.0815	1.0814			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.8014	1.8013			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1007	X	1.0900	1.0901			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7960	1.7961			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1008	X	1.0980	1.0979			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.7914	1.7913			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1009	X	1.1063	1.1063			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.7862	1.7862			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1010	X	1.1145	1.1145			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7810	1.7810			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1011	X	1.1227	1.1227			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.7760	1.7759			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1012	X	1.1308	1.1308			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7707	1.7707			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1013	X	1.1386	1.1385			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7658	1.7658			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1014	X	1.1473	1.1472			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7602	1.7601			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1015	X	1.1553	1.1553			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.7549	1.7549			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1016	X	1.1632	1.1632			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.7497	1.7496			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1017	X	1.1711	1.1711			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7444	1.7444			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1018	X	1.1786	1.1786			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.7394	1.7393			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1019	X	1.1866	1.1866			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.7338	1.7338			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1020	X	1.1952	1.1951			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.7281	1.7280			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1021	X	1.2030	1.2030			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.7225	1.7225			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1022	X	1.2109	1.2109			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.7170	1.7170			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1023	X	1.2183	1.2183			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.7117	1.7117			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1024	X	1.2262	1.2262			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.7061	1.7061			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1025	X	1.2336	1.2336			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.7008	1.7007			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1026	X	1.2414	1.2413			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6951	1.6951			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1027	X	1.2495	1.2495			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6892	1.6891			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1028	X	1.2571	1.2571			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.6833	1.6834			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1029	X	1.2650	1.2649			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.6777	1.6776			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
1030	X	1.2721	1.2721			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.6721	1.6721			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1031	X	1.2799	1.2799			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6663	1.6662			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1032	X	1.2891	1.2891			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6590	1.6590			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1033	X	1.2953	1.2952			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6544	1.6543			0.0001	
	Dist	0.0002		0.0015	-0.0015	0.0002	-
1034	X	1.3033	1.3033			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6479	1.6479			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1035	X	1.3116	1.3115			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6415	1.6414			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1036	X	1.3174	1.3175			-0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.6365	1.6366			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1037	X	1.3250	1.3249			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6306	1.6306			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number 4515269980(1)1
CMM Type CONT_G2
Drawing No. * drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1038	X	1.3330	1.3330			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6240	1.6240			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1039	X	1.3402	1.3401			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.6182	1.6181			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1040	X	1.3475	1.3475			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6120	1.6120			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1041	X	1.3548	1.3548			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.6059	1.6059			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1042	X	1.3621	1.3621			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5996	1.5996			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1043	X	1.3696	1.3696			0.0001	
	Y	4.8735	4.8735			0.0000	
	Z	1.5933	1.5933			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1044	X	1.3773	1.3773			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5866	1.5866			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1045	X	1.3842	1.3842			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5806	1.5806			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1046	X	1.3915	1.3915			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5742	1.5742			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1047	X	1.3987	1.3987			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5678	1.5677			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1048	X	1.4058	1.4058			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.5614	1.5614			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1049	X	1.4129	1.4129			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.5550	1.5550			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1050	X	1.4199	1.4199			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.5486	1.5486			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1051	X	1.4266	1.4266			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.5424	1.5424			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1052	X	1.4338	1.4338			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.5358	1.5357			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1053	X	1.4414	1.4414			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.5286	1.5286			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1054	X	1.4485	1.4485			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.5219	1.5219			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1055	X	1.4551	1.4551			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.5155	1.5155			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1056	X	1.4620	1.4620			0.0001	
	Y	4.8733	4.8733			0.0000	
	Z	1.5090	1.5089			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1057	X	1.4691	1.4691			-0.0001	
	Y	4.8733	4.8733			-0.0000	
	Z	1.5019	1.5019			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	
1058	X	1.4761	1.4760			0.0001	
	Y	4.8733	4.8733			-0.0000	
	Z	1.4953	1.4952			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1059	X	1.4836	1.4836			-0.0001	
	Y	4.8733	4.8733			0.0000	
	Z	1.4876	1.4876			-0.0001	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	
1060	X	1.4892	1.4892			0.0001	
	Y	4.8733	4.8733			0.0000	
	Z	1.4821	1.4821			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1061	X	1.4959	1.4959			-0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.4753	1.4753			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1062	X	1.5024	1.5024			-0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.4687	1.4687			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1063	X	1.5094	1.5093			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.4616	1.4616			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1064	X	1.5161	1.5161			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.4544	1.4545			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1065	X	1.5233	1.5232			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.4472	1.4471			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1066	X	1.5292	1.5293			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.4406	1.4406			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	
1067	X	1.5359	1.5359			0.0001	
	Y	4.8734	4.8734			-0.0000	
	Z	1.4337	1.4336			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1068	X	1.5424	1.5424			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.4266	1.4266			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1069	X	1.5497	1.5497			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.4187	1.4187			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1070	X	1.5559	1.5559			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.4119	1.4119			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	
1071	X	1.5623	1.5623			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.4048	1.4048			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	



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Date September 1, 2020
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Department:
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Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1072	X	1.5682	1.5682			0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	1.3983	1.3982			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1073	X	1.5743	1.5744			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.3912	1.3913			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1074	X	1.5808	1.5807			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.3840	1.3840			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1075	X	1.5877	1.5877			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.3760	1.3760			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1076	X	1.5936	1.5935			0.0001	
	Y	4.8735	4.8735			-0.0000	
	Z	1.3693	1.3693			0.0001	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1077	X	1.6003	1.6003			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3613	1.3613			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1078	X	1.6067	1.6066			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3539	1.3539			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1079	X	1.6128	1.6127			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3466	1.3466			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1080	X	1.6183	1.6183			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.3399	1.3399			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1081	X	1.6243	1.6243			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3327	1.3327			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1082	X	1.6304	1.6305			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3250	1.3251			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1083	X	1.6371	1.6371			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3168	1.3168			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1084	X	1.6433	1.6433			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.3091	1.3091			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1085	X	1.6494	1.6493			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.3015	1.3015			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1086	X	1.6548	1.6548			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.2945	1.2945			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1087	X	1.6608	1.6609			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.2867	1.2867			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1088	X	1.6660	1.6661			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.2800	1.2800			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-



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Department:
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Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1089	X	1.6729	1.6728			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.2711	1.2711			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1090	X	1.6782	1.6781			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.2642	1.2642			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1091	X	1.6839	1.6839			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.2565	1.2565			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1092	X	1.6896	1.6896			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.2488	1.2488			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1093	X	1.6953	1.6953			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.2411	1.2411			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1094	X	1.7009	1.7008			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.2334	1.2334			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1095	X	1.7064	1.7064			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	1.2257	1.2257			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1096	X	1.7120	1.7120			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.2179	1.2179			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1097	X	1.7180	1.7180			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.2094	1.2094			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1098	X	1.7233	1.7233			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	1.2019	1.2019			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1099	X	1.7295	1.7295			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.1929	1.1929			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1100	X	1.7344	1.7344			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.1858	1.1858			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1101	X	1.7400	1.7400			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.1775	1.1775			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1102	X	1.7453	1.7453			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.1697	1.1697			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1103	X	1.7503	1.7503			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.1621	1.1621			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1104	X	1.7557	1.7557			0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.1540	1.1540			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1105	X	1.7611	1.7610			0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.1459	1.1459			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-

Part Number
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CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1106	X	1.7659	1.7660			-0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.1382	1.1383			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1107	X	1.7714	1.7714			0.0000	
	Y	4.8733	4.8733			0.0000	
	Z	1.1297	1.1297			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1108	X	1.7766	1.7766			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.1216	1.1216			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1109	X	1.7817	1.7817			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.1134	1.1134			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1110	X	1.7866	1.7865			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.1057	1.1056			0.0000	
	Dist	0.0001		0.0015	-0.0015	0.0001	-
1111	X	1.7919	1.7919			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0970	1.0970			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1112	X	1.7965	1.7965			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0894	1.0894			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1113	X	1.8015	1.8015			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0811	1.0811			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1114	X	1.8065	1.8065			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.0727	1.0727			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1115	X	1.8113	1.8113			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.0646	1.0646			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1116	X	1.8163	1.8163			0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.0561	1.0561			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1117	X	1.8212	1.8212			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0477	1.0477			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1118	X	1.8258	1.8258			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	1.0395	1.0395			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1119	X	1.8304	1.8305			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0313	1.0313			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1120	X	1.8352	1.8353			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	1.0228	1.0228			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1121	X	1.8404	1.8404			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0136	1.0136			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1122	X	1.8445	1.8445			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	1.0059	1.0059			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-



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Date September 1, 2020
Order * order *

Department:
Operator Master
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Part Number 4515269980(1)1
CMM Type CONT_G2
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Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1123	X	1.8495	1.8495			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9969	0.9968			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1124	X	1.8539	1.8539			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9886	0.9886			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1125	X	1.8585	1.8585			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9799	0.9799			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1126	X	1.8626	1.8627			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9720	0.9720			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1127	X	1.8668	1.8669			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9638	0.9638			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1128	X	1.8716	1.8716			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9545	0.9545			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1129	X	1.8759	1.8759			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9462	0.9462			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1130	X	1.8805	1.8805			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9370	0.9370			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1131	X	1.8844	1.8844			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9291	0.9291			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1132	X	1.8885	1.8886			-0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	0.9205	0.9205			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1133	X	1.8929	1.8929			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9117	0.9117			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1134	X	1.8973	1.8973			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.9024	0.9024			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1135	X	1.9012	1.9012			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.8943	0.8943			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1136	X	1.9052	1.9052			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.8857	0.8857			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1137	X	1.9094	1.9094			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.8765	0.8766			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1138	X	1.9129	1.9130			-0.0000	
	Y	4.8734	4.8734			-0.0000	
	Z	0.8687	0.8687			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1139	X	1.9171	1.9171			0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.8597	0.8597			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-



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Date September 1, 2020
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Department:
Operator Master
Signature:

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Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1140	X	1.9213	1.9213			0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	0.8502	0.8502			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1141	X	1.9249	1.9249			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.8419	0.8419			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1142	X	1.9287	1.9287			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.8332	0.8332			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1143	X	1.9327	1.9327			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.8239	0.8239			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1144	X	1.9364	1.9364			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.8151	0.8151			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1145	X	1.9402	1.9402			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.8062	0.8061			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1146	X	1.9441	1.9441			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.7966	0.7966			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1147	X	1.9475	1.9475			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	0.7882	0.7882			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1148	X	1.9512	1.9512			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.7792	0.7792			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1149	X	1.9547	1.9547			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	0.7702	0.7703			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1150	X	1.9578	1.9578			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.7623	0.7623			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1151	X	1.9613	1.9613			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.7532	0.7532			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1152	X	1.9654	1.9654			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	0.7426	0.7426			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1153	X	1.9683	1.9684			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.7346	0.7347			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1154	X	1.9717	1.9717			0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.7257	0.7257			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1155	X	1.9749	1.9750			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.7167	0.7168			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1156	X	1.9784	1.9784			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.7072	0.7072			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1157	X	1.9813	1.9813			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6991	0.6991			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	
1158	X	1.9847	1.9847			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6892	0.6893			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1159	X	1.9877	1.9877			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6807	0.6807			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1160	X	1.9908	1.9908			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6715	0.6715			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1161	X	1.9938	1.9939			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6623	0.6623			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1162	X	1.9970	1.9971			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.6527	0.6527			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1163	X	2.0000	2.0000			-0.0000	
	Y	4.8734	4.8734			0.0000	
	Z	0.6435	0.6435			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	
1164	X	2.0027	2.0028			-0.0001	
	Y	4.8734	4.8734			0.0000	
	Z	0.6349	0.6349			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1165	X	2.0057	2.0057			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6256	0.6256			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1166	X	2.0084	2.0084			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6169	0.6168			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1167	X	2.0112	2.0112			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.6076	0.6076			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1168	X	2.0141	2.0141			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	0.5980	0.5980			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1169	X	2.0167	2.0167			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5892	0.5892			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1170	X	2.0193	2.0193			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5800	0.5800			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1171	X	2.0219	2.0219			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5709	0.5709			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1172	X	2.0247	2.0247			0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.5610	0.5610			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1173	X	2.0271	2.0271			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5522	0.5522			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1174	X	2.0298	2.0298			-0.0000	
	Y	4.8735	4.8735			-0.0000	
	Z	0.5424	0.5424			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1175	X	2.0321	2.0321			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5335	0.5335			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1176	X	2.0344	2.0344			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5247	0.5247			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1177	X	2.0368	2.0369			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	0.5152	0.5152			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1178	X	2.0393	2.0393			-0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.5056	0.5056			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1179	X	2.0417	2.0417			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	0.4956	0.4956			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1180	X	2.0439	2.0439			-0.0001	
	Y	4.8738	4.8738			0.0000	
	Z	0.4864	0.4864			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1181	X	2.0459	2.0460			-0.0000	
	Y	4.8738	4.8738			0.0000	
	Z	0.4777	0.4777			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1182	X	2.0481	2.0481			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.4683	0.4683			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1183	X	2.0502	2.0503			-0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	0.4588	0.4589			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1184	X	2.0525	2.0525			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.4486	0.4486			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1185	X	2.0545	2.0545			0.0000	
	Y	4.8735	4.8735			0.0000	
	Z	0.4395	0.4395			0.0000	
	Dist	0.0000		0.0015	-0.0015	0.0000	-
1186	X	2.0565	2.0565			-0.0000	
	Y	4.8736	4.8736			-0.0000	
	Z	0.4299	0.4299			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1187	X	2.0585	2.0585			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.4205	0.4205			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1188	X	2.0603	2.0603			-0.0000	
	Y	4.8737	4.8737			0.0000	
	Z	0.4113	0.4113			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1189	X	2.0621	2.0622			-0.0001	
	Y	4.8737	4.8737			0.0000	
	Z	0.4021	0.4021			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1190	X	2.0639	2.0640			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.3928	0.3928			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-



Calypso
6.6.2003

Carl Zeiss

Date September 1, 2020
Order * order *

Department:
Operator Master
Signature:

Part Number
4515269980(1)1

CMM Type
CONT_G2

Drawing No.
* drawingno *

Measurement Plan
D00291698-C_ADPTR, LWR, DNSITOMTR, RDT-A

Profile1 Basic 4.202 OD

		Actual	Nominal	Upper Tol.	Lower Tol.	Deviation	
1191	X	2.0657	2.0657			-0.0000	
	Y	4.8736	4.8736			0.0000	
	Z	0.3834	0.3834			-0.0000	
	Dist	-0.0000		0.0015	-0.0015	-0.0000	-
1192	X	2.0673	2.0674			-0.0001	
	Y	4.8736	4.8736			-0.0000	
	Z	0.3744	0.3744			-0.0000	
	Dist	-0.0001		0.0015	-0.0015	-0.0001	-
1193/Min	X	2.0695	2.0697			-0.0002	
	Y	4.8736	4.8736			0.0000	
	Z	0.3612	0.3612			-0.0000	
	Dist	-0.0002		0.0015	-0.0015	-0.0002	-