


7209 RUTHERFORD RD.
 BALTIMORE, MARYLAND 21244
 (410) 944-6171

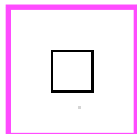
 CMM PROGRAM : 4166 M1 G2 JOB NUMBER : 4166 JA
 PART NAME : TANG-RETAINER SUB ASSY OPERATOR : 24
 PART NUMBER : 512-174-0082 USER COMMENT :
 REVISION : A SERIAL NUMBER :

Characteristic	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Overall Result					
All Characteristics:		0			
...in Tolerance:		0			
...Out of tolerance:		0			
...Over Warning Limit:		0			
...Not Calculated:		0			
Total Coord. systems:		0			
...Not Calculated:		0			
Total Text elements:		1			

MANUAL CHECKS
ACTUAL

 INSTALL RETAINER INTO TANG UNTIL FLUSH TO .030" BELOW SURFACE A = NOTE 2 [2]
 .123 - .127 DIA. SIZE = ZONE B-7 [12]
 .123 - .127 DIA. HOLE APPROX. 90° FROM EXISTING TWO TANG HOLES = NOTE 3 [3]
 .25-.26 DIM TO DRILL POINT (MEASURE .245-.255) = ZONE B-7 [13]
 ****SEE "4166 M1 - .123-.125 DRILL DEPTH" IN PRINT FOLDER

***** END OF REPORT *****



#####

Zone

No Result : No features available for report!