


7209 RUTHERFORD RD.
 BALTIMORE, MARYLAND 21244
 (410) 944-6171


 CMM PROGRAM : 1145 EDM G2 JOB NUMBER : 1145 ZA
 PART NAME : SCREW, SPRING KEEPER OPERATOR : 69
 PART NUMBER : 0103-210804-02 USER COMMENT :
 REVISION : A SERIAL NUMBER : NA

Characteristic	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
----------------	--------	---------	------------	------------	-----------

	Overall Result				
	All Characteristics:	1			
	...in Tolerance:	1			
	...Out of tolerance:	0			
	...Over Warning Limit:	0			
	...Not Calculated:	0			
	Total Coord. systems:	0			
	...Not Calculated:	0			
	Total Text elements:	2			

NOTICE

***** THIS JOB REQUIRES 100% INSPECTION *****

	THIS JOB REQUIRES 100% INSPECTION				
	0.0000	0.0000			0.0000
	Zone				

 Text element
 MANUALS:

ACTUAL:

 125 FINISH REQUIRED, U.O.S. = NOTE 5 [5].....
 REMOVE BURRS AND SHARP EDGES R.005 MAX. = NOTE 6 [6]
 .032 ± .005 DIM. = ZONE C-6 [23]
 .016 ± .005 DIM. = ZONE C-6 [22]
 .025 + .000/- .005 DIM. = ZONE C-4 [12]
 2X R.01 MAX. = ZONE C-5 [25, 26]

***** END OF REPORT *****