




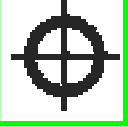




7209 RUTHERFORD RD.
 BALTIMORE, MARYLAND 21244
 (410) 944-6171

 CMM PROGRAM : 4351 HEAT TREAT G2 JOB NUMBER : 4351 N1-INT
 PART NAME : DUCT ASSY, INLET OPERATOR : 1118
 PART NUMBER : 2310703-2 USER COMMENT :
 REVISION : J SERIAL NUMBER : NA

Characteristic	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Overall Result					
All Characteristics:		7			
...in Tolerance:		6			
...Out of tolerance:		0			
...Over Warning Limit:		1			
...Not Calculated:		0			
Total Coord. systems:		5			
...Not Calculated:		0			
Total Text elements:		1			
 1.810 DIA. SIZE = ZONE E-1					--
	1.7952	1.8100	0.0300	-0.0300	-0.0148
62 Zone 1E1					
 1.810 DIA. LOCATION = ZONE E-1					----
	0.0736	0.0000	0.0600	0.0752	0.0736
Z	-2.8173	-2.8050			-0.0123
X	-4.3177	-4.2830			-0.0347
63 Zone 1E1 55,57					
 1.810 DIA. ROUNDNESS = ZONE E-1					---
	0.0261	0.0000	0.0500		0.0261
64 Zone 1E1 EXCLUDING WELD BEADS 65					
 16.376 DIM. PROFILE, 1 OF 4 POINTS = ZONE E-3					--
	0.0214	0.0000	0.0600		0.0214
Y	16.3867	16.3760			0.0107
36 Zone 1E3 AT 9 O'CLOCK 31					
 16.376 DIM. PROFILE, 2 OF 4 POINTS = ZONE E-3					---
	0.0312	0.0000	0.0600		0.0312
Y	16.3916	16.3760			0.0156
36 Zone 1E3 AT 6 O'CLOCK 31					
 16.376 DIM. PROFILE, 3 OF 4 POINTS = ZONE E-3					---
	0.0309	0.0000	0.0600		0.0309
Y	16.3915	16.3760			0.0155
36 Zone 1E3 AT 3 O'CLOCK 31					
 16.376 DIM. PROFILE, 4 OF 4 POINTS = ZONE E-3					--
	0.0220	0.0000	0.0600		0.0220
Y	16.3870	16.3760			0.0110
36 Zone 1E3 AT 12 O'CLOCK 31					

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Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
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Text element

MANUAL CHECKS: ACTUAL

4.185 +/- .060 DIM. = ZONE D-3 [58]..... 4.173 _____
060 PROFILE OF 3.590 DIM. = ZONE D-7, E-7 [28,29]... 3.603 _____
MEASURE 3.560-3.620
.610 MIN. DIM. = ZONE D-6 [27]..... .618 _____
BREAK ALL SHARP EDGES .003-.015 = NOTE 3 [3]..... .010-.015 _____
REMOVE ALL BURRS EXCEEDING .001 = NOTE 3 [3]... NO BURRS _____

*** END OF REPORT ***